TM 31—210

DEPARTMENT OF THE ARMY TECHNICAL MANUAL

IMPROVISED MUNITIONS HANDBOOK

HEADQUARTERS, DEPARTMENT OF THE ARMY
1969

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For further information or additional inserts, contact:

Commanding Officer
Frankford Arsenal
ATTN: SMUFA-U3100, Special Products Division
Small Caliber Engineering Directorate
Philadelphia, Pa. 19137

Additional inserts will be made available as evaluation tests are completed. Please notify the above agency of any change of address so that you may receive them.

QUALITATIVE MATERIEL REQUIREMENT FOR IMPROVISED MUNITIONS HANDBOOK

Section I - Statement of Requirement

1. Statement of requirement. Improvised Munitions Handbook (U). The requirement is for a pocket size handbook to be issued to Special Forces personnel for use in guerrilla operations. The handbook will contain specific information for the preparation of explosives, propellants. igniters, mines, grenades, weapons and ammunition, incendiary devices and fusing mechanisms, using locally available or readily obtainable raw materials and tools. It will also provide methods for modifying or making better use of standard weapons which may be available. Each entry item is required to be thoroughly tested and proven before it becomes a permanent part of the handbook.

Section II - Operational, Organizational and Logistic Concepts

2. Operational concepts.

a. The handbook will be divided into a number of sections, each consisting of numerous instruction pamphlets. Each instruction pamphlet will provide all of the information required to build, operate and use the device or process to which it pertains.

b. All instructions for the handbook will be stored in special cabinets and cataloged. Handbooks for a specific area of combat will be assembled by the responsible office. The contents of the book will be based upon local conditions and requirements and availability of necessary materials.

c. Handbooks will be issued to members of Special Forces who will use them to instruct indigenous personnel in the fabrication and use of devices improvised from locally available materials.

3. Organizational and Logistic Concepts.

a. The handbook will be used by Special Forces personnel primarily for training and instructing indigenous people in improvising munitions from readily available materials.

b. Handbooks will be centrally stored, revised and issued from a centrally located responsible group. Individual books will be identified and their location known at all times.

c. A fixed number of books will be published initially. These will be revised and supplemented according to a predetermined schedule.

Section III - Justification, Feasibility and Priority

4. Reasons for the requirement.

Guerrilla and counter guerrilla operations are often hampered by the fact that indigenous forces do not have access to the quantity and variety of arms necessary for efficient operation. Currently, there exists no publication which encompasses the entire

area of improvised weaponry. In addition, those instructions which are available are incomplete and, in many cases, unreliable. This handbook will greatly increase the capabilities of guerrilla forces by providing a means of supplementing available arms with proven improvised devices.

5. Technical Feasibility.

Feasibility of employing improvised munitions has been proven by actual employment in guerrilla warfare. The feasibility and reliability of each improvised item included in this handbook will be proven by thorough testing.

6. Priority. Priority III is proposed.

Section IV - Characteristics

7. Performance Characteristics.

a. Contents of handbook. The handbook will contain, but not be limited to the following:

(1) Methods for improvising explosives, propellants, igniter materials, incendiaries, etc., using chemicals or compounds which are commonly available in items such as medicine, fertilizer, etc.

(2) Methods for improvising the fire bottle type of incendiary and for increasing effectiveness of this type of weapon.

(a) Bottles which are self-igniting (mechanical, electrical and chemical) upon target impact.

(b) Substitute fuels for use in areas where common fuels (gasoline, kerosene, etc.) may not be available.

(c) Methods of adapting conventional weapons (shotguns, etc.) for use as fire bottle launchers.

(d) Methods of improvising fire bottle launchers from commonly available materials.

(3) Methods of improvising weapons from commonly available materials which make use of standard ammunition.

(a) Pistols
(b) Shotguns
(c) Mortars
(d) Recoilless Rifles

(4) Methods of improvising ammunition for use in both commercial and improvised weapons.

(a) Use of materials such as blue tip match heads as propellant and/or primer mix.

(b) Methods for reclamation and re-use of expended cartridge cases, recovered non-explosive projectiles, etc.

(5) Methods of modifying standard weapons and/or ammunition to improve performance and for special purpose application.

(a) Improvement of dispersion pattern of standard shot shell.

(b) Modification of shotgun or rifle for use in launching grenades, incendiaries, etc.

(c) Modification of firing mechanism of commercial weapons so that they can be used in the supporting role of automatic fire.

(d) Modification of ammunition to allow for use in weapons other than those for which it was designed.

(e) Improvised silencers for small arms weapons.

(6) Time delay devices for use with explosives, incendiaries, etc.

(a) Pyrotechnic delays
(b) Mechanical and electrical delays
(c) Chemical delays (acid, etc.)

(7) Improvised mines and grenades using commercial or improvised explosives and detonators.

(8) Improvised weapons using energy sources other than propellant powder.

(a) Crossbow and longbow
(b) Rubber powered spear guns
(c) Spring operated launching devices
(d) Compressed air and gas driven weapons

(9) Improvised detonators and boosters for use with commercial or improvised explosives.

b. Format and Language.

(1) The basic handbook will be written in simple and concise language readily understandable by Special Forces personnel.

(2) All illustrations will be line drawings.

(3) Instructions will be presented in step by step sequence.

8. Physical Characteristics.

a. Each individual instruction for the handbook will be a separate entity. These instructions will be separated into the following categories and labeled for ease of identification:

(1) Explosives and Propellants (including Igniters)
(2) Mines and Grenades
(3) Small Arms Weapons and Ammunition
(4) Mortars and Rockets
(5) Incendiary Devices
(6) Fuses, Detonators & Delay Mechanisms
(7) Miscellaneous

b. The cover will be of the loose leaf type so that instructions can be inserted or removed as desired.

c. The handbook will be designed to fit tightly in the breast pocket of a standard U.S. Army field jacket. The cover will be flexible and moisture and fungus resistant.

d. Instructions will be printed on high quality paper having high wet strength and durability characteristics.

9. Maintenance Characteristics.

a. The handbook will require no maintenance throughout its service life except for the addition of new instruction pamphlets and revisions.

b. The handbook will be designed to be expendable and destroyed when no longer useful.

10. Human Engineering Characteristics.

a. Handbook will be designed to be easily and comfortably carried by Special Forces personnel in guerrilla type operations.

b. Contents will be separated into categories and indexed for ease of identification.

c. Each instruction will be presented in plain language and extensive use of illustrations for clarity.

11. Priority of characteristics in order are:

a. Verification of performance of each item or process by test.
b. Verification of adequacy of instruction by untrained personnel.
c. Accuracy of illustrations and instructions.

Section V - Personnel and Training Characteristics

12. a. All instructions will be presented in a simple step by step manner with illustrations. A minimum of training will be necessary for proper utilization of the Improvised Munitions Handbook.

b. The handbook will be a training manual for Special Forces personnel.

Section VI - Associated Considerations

13. Special cabinets will be provided for storage and cataloging of handbook instructions.

Prepared by: Frankford Arsenal
July 1963

INTRODUCTION

1. Purpose and Scope

In Unconventional Warfare operations it may be impossible or unwise to use conventional military munitions as tools in the conduct of certain missions. It may be necessary instead to fabricate the required munitions from locally available or unassuming materials. The purpose of this Manual is to increase the potential of Special Forces and guerrilla troops by describing in detail the manufacture of munitions from seemingly innocuous locally available materials.

Manufactured, precision devices almost always will be more effective, more reliable, and easier to use than improvised ones, but shelf items will just not be available for certain operations for security or logistical reasons. Therefore the operator will have to rely on materials he can buy in a drug or paint store, find in a junk pile, or scrounge from military stocks. Also, many of the ingredients and materials used in fabricating homemade items are so commonplace or innocuous they can be carried without arousing suspicion. The completed item itself often is more easily concealed or camouflaged. In addition, the field expedient item can be tailored for the intended target, thereby providing an advantage over the standard item in flexibility and versatility.

The Manual contains simple explanations and illustrations to permit construction of the items by personnel not normally familiar with making and handling munitions. These items were conceived in-house or, obtained from other publications or personnel engaged in munitions or special warfare work. This Manual includes methods for fabricating explosives, detonators, propellants, shaped charges, small arms, mortars, incendiaries, delays, switches, and similar items from indigenous materials.

2. Safety and Reliability

Each item was evaluated both theoretically and experimentally to assure safety and reliability. A large number of items were discarded because of inherent hazards or unreliable performance. Safety warnings are prominently inserted in the procedures where they apply but it is emphasized that safety is a matter of attitude. It is a proven fact that men who are alert, who think out a situation, and who take correct precautions have fewer accidents than the careless and indifferent. It is important that work be planned and that instructions be followed to the letter; all work should be done in a neat and orderly manner. In the manufacture explosives, detonators, propellants and incendiaries, equipment must be kept clean and such energy concentrations as sparks,

friction, impact, hot objects, flame, chemical reactions, and excessive pressure should be avoided.

These items were found to be effective in most environments; however, samples should be made and tested remotely prior to actual use of assure proper performance. Chemical items should be used as soon as possible after preparation and kept free of moisture, dirt, and the above energy concentrations. Special care should be taken in any attempt at substitution or use of items for purposes other than that specified or intended.

3. User Comments

It is anticipated that this manual will be revised or changed from time to time. In this way it will be possible to update present material and add new items as they become available. Users are encouraged to submit recommended changes or comments to improve this manual. Comments should be keyed to the specific page, paragraph, and line of the text in which changes are recommended. Reasons should be provided for each comment to insure understanding and complete evaluation. Comments should be forwarded directly to Commandant, United States Army, Special Warfare School, Fort Bragg, North Carolina 28307 and Commanding Officer, United States Army, Frankford Arsenal, SMUFA-J8000, Philadelphia, Pennsylvania 19137.

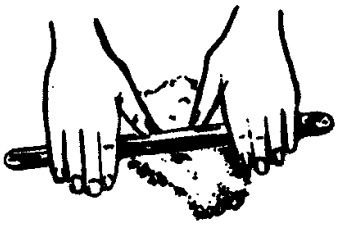
PLASTIC EXPLOSIVE FILLER

A plastic explosive filler can be made from potassium chlorate and petroleum jelly. This explosive can be detonated with commercial #8 or any military blasting cap.

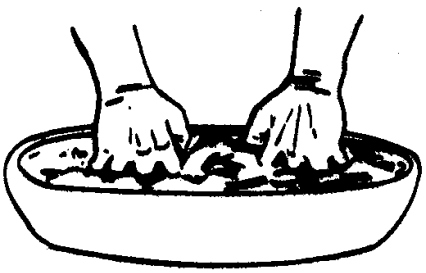
MATERIAL REQUIRED	HOW USED
Potassium chlorate	Medicine Manufacture of matches
Petroleum jelly (Vaseline)	Medicine Lubricant
Piece of round stick	
Wide bowl or other container for mixing ingredients.	

PROCEDURE

1. Spread potassium chlorate crystals thinly on a hard surface. Roll the round stick over crystals to crush into a very fine powder until it looks like face powder or wheat flour.



2. Place 9 parts powdered potassium chlorate and 1 part petroleum jelly in a wide bowl or similar container. Mix ingredients with hands (knead) until a uniform paste is obtained.



NOTE: Store explosive in a waterproof container until ready to use.

POTASSIUM NITRATE

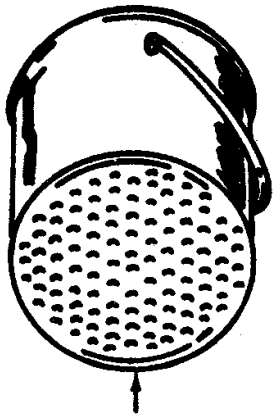
Potassium nitrate (saltpeter) can be extracted from many natural sources and can be used to make nitric acid, black powder and many pyrotechnics. The yield ranges from .1 to 10% by weight, depending on the fertility of the soil.

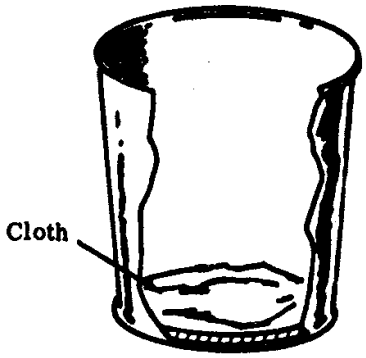
MATERIALS	SOURCE
Nitrate bearing earth or other material, about 3-1/2 gallons (13-1/2 liters)	Soil containing old decayed vegetable or animal matter Old cellars and/or farm dirt floors Earth from old burial grounds Decayed stone or mortar building foundations
Fine wood ashes, about 1/2 cup (1/8 liter)	Totally burned whitish wood ash powder Totally burned paper (black)
Bucket or similar container, about 5 gallons (19 liters) in volume (Plastic, metal, or wood)	
2 pieces of finely woven cloth, each slightly larger than bottom of bucket	
Shallow pan or dish, at least as large as bottom of bucket	
Shallow heat resistant container (ceramic, metal, etc.)	
Water - 1-3/4 gallons (6-3/4 liters)	
Awl, knife, screwdriver, or other hole producing instrument	
Alcohol about 1 gallon (4 liters) (whiskey, rubbing alcohol, etc.)	
Heat source (fire, electric heater, etc.)	
Paper	
Tape	

NOTE: Only the ratios of the amounts of ingredients are important. Thus, for twice as much potassium nitrate, double quantities used.

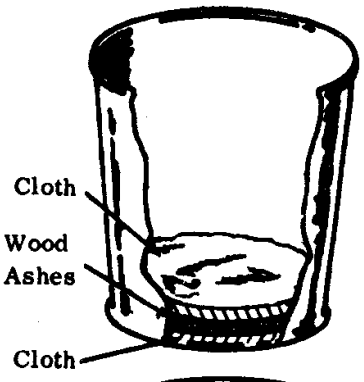
PROCEDURE:

1. Punch holes in bottom of bucket. Spread one piece of cloth over holes inside of bucket.

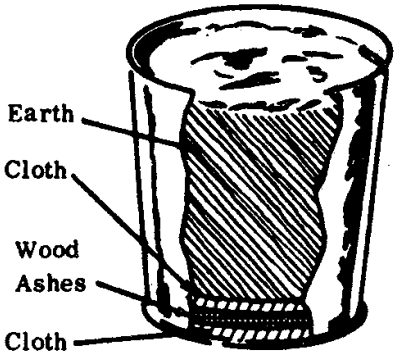




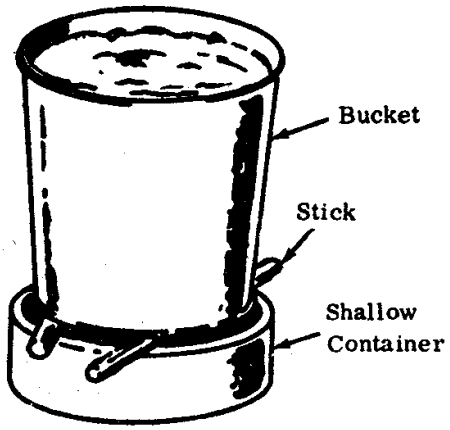
2. Place wood ashes on cloth and spread to make a layer about the thickness of the cloth. Place second piece of cloth on top of ashes.



3. Place dirt in bucket.



4. Place bucket over shallow container. Bucket may be supported on sticks if necessary.

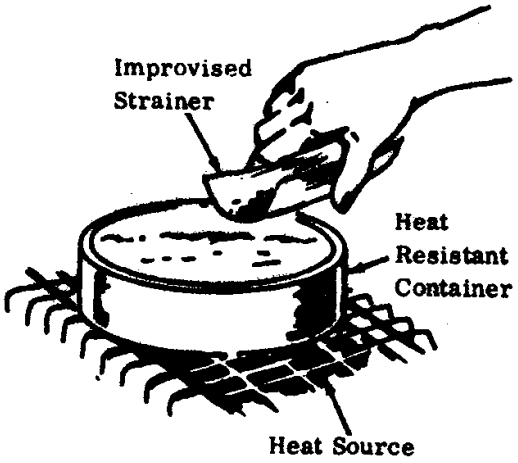


5. Boil water and pour it over earth in bucket a little at a time. Allow water to run through holes in bucket into shallow container. Be sure water goes through all of the earth. Allow drained liquid to cool and settle for 1 to 2 hours.

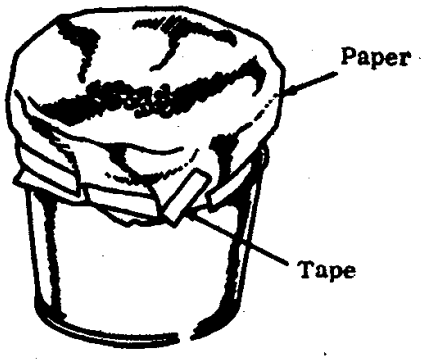
NOTE: Do not pour all of the water at once, since this may cause stoppage.

6. Carefully drain off liquid into heat resistant container. Discard any sludge remaining in bottom of the shallow container.

7. Boil mixture over hot fire for at least 2 hours. Small grains of salt will begin to appear in the solution. Scoop these out as they form, using any type of improvised strainer (paper, etc.).



8. When liquid has boiled down to approximately half its original volume, remove from fire and let sit. After half an hour add an equal volume of alcohol. When mixture is poured through paper, small white crystals will collect on top of it.



9. To purify the potassium nitrate, re-desolve the dry crystals in the smallest possible amount of boiled water. Remove any salt crystals that appear (Step 7); pour through an improvised filter made of several pieces of paper and evaporate or gently heat the concentrated solution to dryness.

10. Spread crystals on flat surface and allow to dry. The potassium nitrate crystals are now ready for use.

IMPROVISED BLACK POWDER

Black powder can be prepared in a simple, safe manner. It may be used as blasting or gun powder.

MATERIAL REQUIRED:

Potassium nitrate, granulated, 3 cups (3/4 liter) (see Sect. I, No. 2)
Wood charcoal, powdered, 2 cups (1/2 liter)
Sulfur, powdered, 1/2 cup (1/8 liter)
Alcohol, 5 pints (2-1/2 liters) (whiskey, rubbing alcohol, etc.)
Water, 3 cups (3/4 liter)
Heat source
2 Buckets - each 2 gallon (7-1/2 liters) capacity, at least one of which is heat resistant (metal, ceramic, etc.)
Flat window screening, at least 1 foot (30 cm) square
Large wooden stick
Cloth, at least 2 feet (60 cm) square

NOTE: The above amounts will yield two pounds (900 grams) of black powder. However, only the ratios of the amounts of ingredients are important. Thus, for twice as much black powder, double all quantities used.

PROCEDURE:

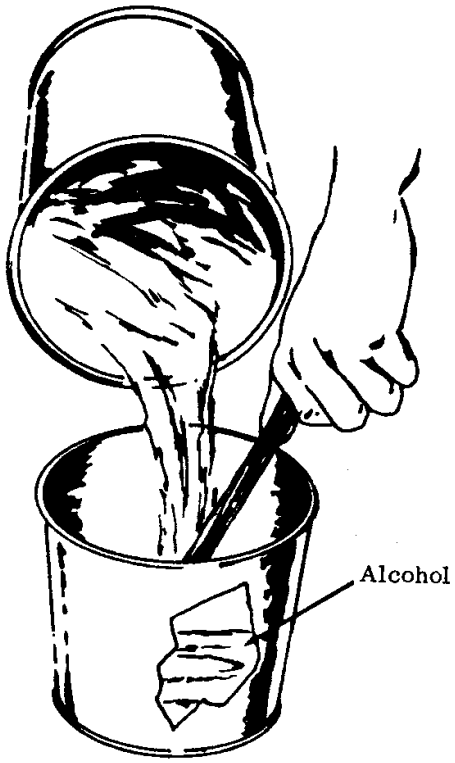
1. Place alcohol in one of the buckets.

2. Place potassium nitrate, charcoal, and sulfur in the heat resistant bucket. Add 1 cup water and mix thoroughly with wooden stick until all ingredients are dissolved.

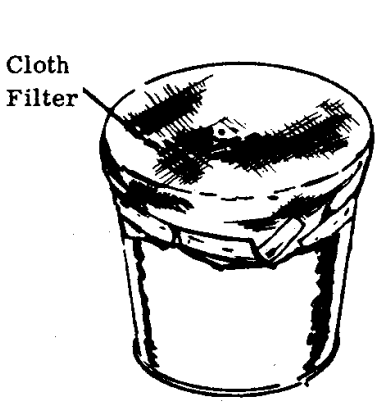
3. Add remaining water (2 cups) to mixture. Place bucket on heat source and stir until small bubbles begin to form.

CAUTION: Do not boil mixture. Be sure all mixture stays wet. If any is dry, as on sides of pan, it may ignite.

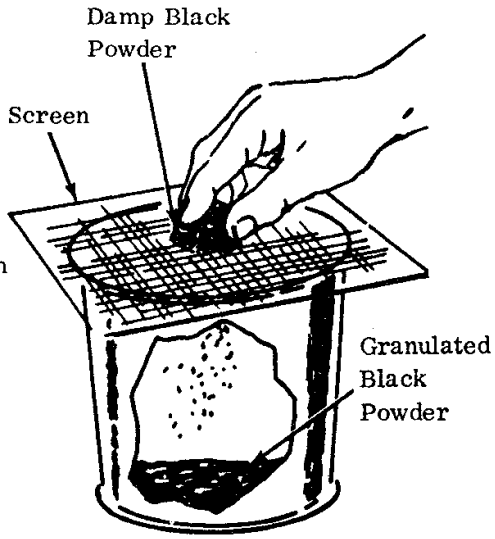
4. Remove bucket from heat and pour mixture into alcohol while stirring vigorously.



5. Let alcohol mixture stand about 5 minutes. Strain mixture through cloth to obtain black powder. Discard liquid. Wrap cloth around black powder and squeexe to remove all excess liquid.



6. Place screening over dry bucket. Place workable amount of damp powder on screen and granulate by rubbing solid through screen.



NOTE: If granulated particles appear to stick together and change shape, recombine entire batch of powder and repeat steps 5 and 6.

7. Spread granulated black powder on flat dry surface so that layer about 1/2 inch (1-1/4 cm) is formed. Allow to dry. Use radiator, or direct sunlight. This should be dried as soon as possible, preferably in one hour. The longer the drying period, the less effective the black powder.

CAUTION: Remove from heat as soon as granules are dry. Black powder is now ready for use.

Section I
No. 4

NITRIC ACID

Nitric acid is used in the preparation of many explosives, incendiary mixtures, and acid delay timers. It may be prepared by distilling a mixture of potassium nitrate and concentrated sulfuric acid.

MATERIAL REQUIRED:

Potassium nitrate (2 parts by volume)
Concentrated sulfuric acid (1 part by volume)
2 bottles or ceramic jugs (narrow necks are preferable)
Pot or frying pan
Heat source (wood, coal, or charcoal)
Tape (paper, electrical, masking, etc. but not cellophane)
Paper or rags

SOURCES:

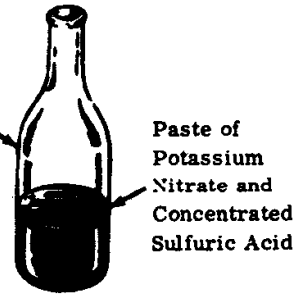
Drug Store
Improvised (Section I, No. 2)
Motor vehicle batteries
Industrial plants

IMPORTANT: If sulfuric acid is obtained from a motor vehicle battery, concentrate it by boiling it until white fumes appear. DO NOT INHALE FUMES.

NOTE: The amount of nitric acid produced is the same as the amount of potassium nitrate. Thus, for 2 tablespoonsful of nitric acid, use 2 tablespoonsful of potassium nitrate and 1 tablespoonsful of concentrated sulfuric acid.

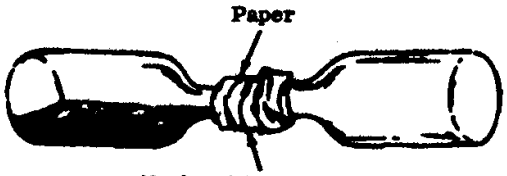
PROCEDURE:

1. Place dry potassium nitrate in bottle or jug. Add sulfuric acid. Do not fill bottle more than 1/4 full. Mix until paste is formed.

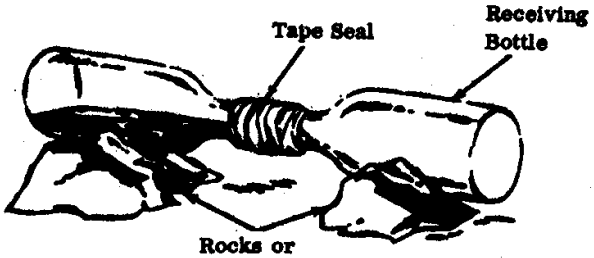


CAUTION: Sulfuric acid will burn skin and destroy clothing. If any is spilled, wash it away with a large quantity of water. Fumes are also dangerous and should not be inhaled.

2. Wrap paper or rags around necks of 2 bottles. Securely tape necks of bottles together. Be sure bottles are flush against each other and that there are no air spaces.

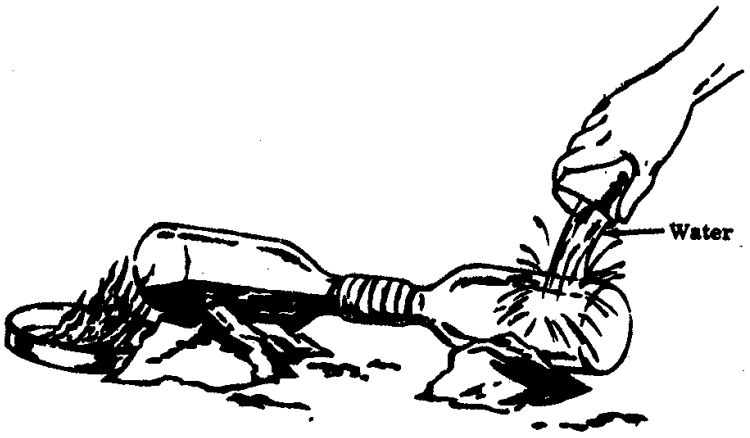


3. Support bottles on rocks or cans so that empty bottle is slightly lower than bottle containing paste so that nitric acid that is formed in receiving bottle will not run into other bottle.

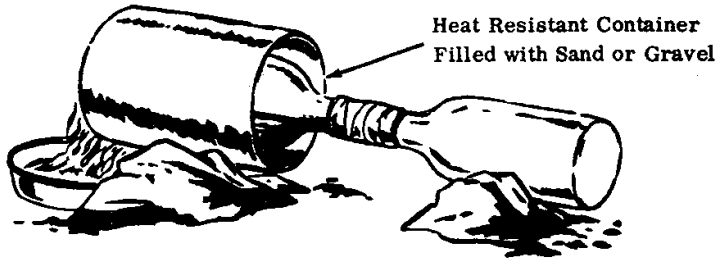


4. Build fire in pot or frying pan.

5. Gently heat bottle containing mixture by moving fire in and out. As red fumes begin to appear periodically pour cool water over empty receiving bottle. Nitric acid will begin to form in the receiving bottle.



CAUTION: Do not overheat or wet bottle containing mixture or it may shatter. As an added precaution, place bottle to be heated in heat resistant container filled with sand or gravel. Heat this outer container to produce nitric acid.



6. Continue the above process until no more red fumes are formed. If the nitric acid formed in the receiving bottle is not clear (cloudy) pour it into cleaned bottle and repeat Steps 2 - 6.

CAUTION: Nitric acid will burn skin and destroy clothing. If any is spilled, wash it away with a large quantity of water. Fumes are also dangerous and should not be inhaled.

Nitric acid should be kept away from all combustibles and should be kept in a sealed ceramic or glass container.

INITIATOR FOR DUST EXPLOSIONS

An initiator which will initiate common material to produce dust explosions can be rapidly and easily constructed. This type of charge is ideal for the destruction of enclosed areas such as rooms or buildings.

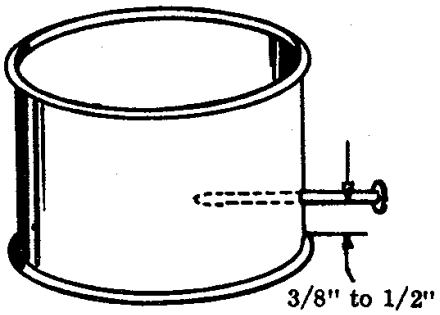
MATERIAL REQUIRED:

A flat can, 3 in. (8 cm) diameter and 1-1/2 in. (3-3/4 cm) high. A 6-1/2 ounce Tuna can serves the purpose quite well.
Blasting cap
Explosive
Aluminum (may be wire, cut sheet, flattened can or powder
Large nail, 4 in. (10 cm) long
Wooden rod - 1/4 in. (6 mm) diameter
Flour, gasoline and powder or chipped aluminum

NOTE: Plastic explosives (Comp. C-4, etc.) produce better explosions than cast explosives (Comp. B, etc.).

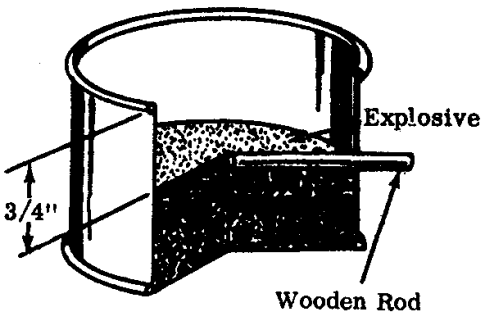
PROCEDURE:

1. Using the nail, press a hole through the side of the Tuna can 3/8 to 1/2 inch (1 to 1-1/2 cm) from the bottom. Using a rotating and lever action, enlarge the hole until it will accommodate the blasting cap.



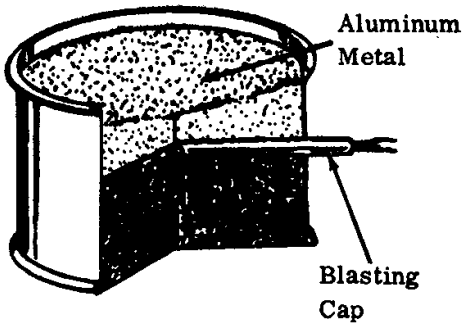
2. Place the wooden rod in the hole and position the end of the rod at the center of the can.

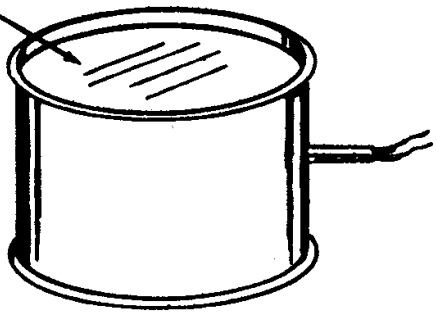
3. Press explosive into the can, being sure to surround the rod, until it is 3/4 inch (2 cm) from top of the can. Carefully remove the wooden rod.



4. Place the aluminum metal on top of the explosive.

5. Just before use, insert the blasting cap into the cavity made by the rod. The initiator is now ready for use.



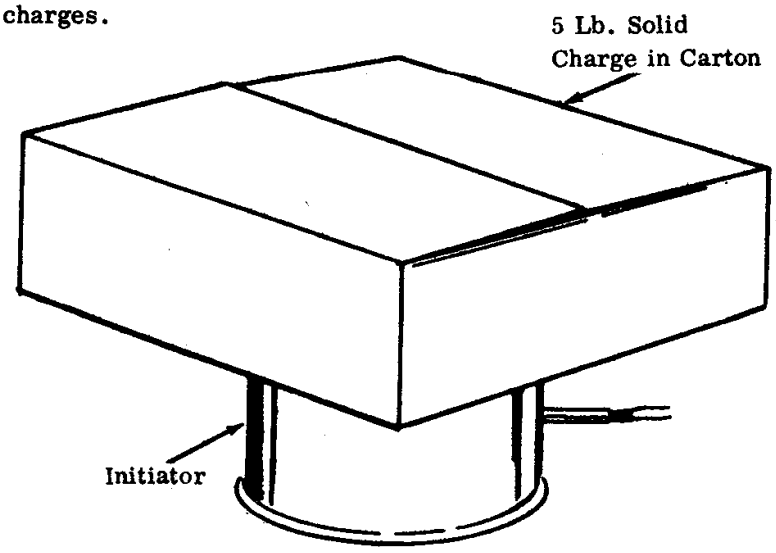


NOTE: If it is desired to carry the initiator some distance, cardboard may be pressed on top of the aluminum to insure against loss of material.

HOW TO USE:

This particular unit works quite well to initiate charges of five pounds of flour, 1/2 gallon (1-2/3 liters) of gasoline or two pounds of flake painters aluminum. The solid materials may merely be contained in sacks or cardboard cartons. The gasoline may be placed in plastic-coated paper milk cartons, plastic or glass bottles. The charges are placed directly on top of the initiator and the blasting cap is actuated electrically or by fuse depending on the type of cap employed. This will destroy a 2,000 cubic feet enclosure (building 10 x 20 x 10 feet).

NOTE: For larger enclosures, use proportionately larger initiators and charges.



FERTILIZER EXPLOSIVE

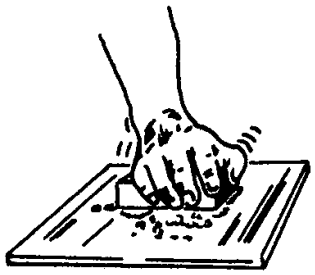
An explosive munition can be made from fertilizer grade ammonium nitrate and either fuel oil or a mixture of equal parts of motor oil and gasoline. When properly prepared, this explosive munition can be detonated with a blasting cap.

MATERIAL REQUIRED:

Ammonium nitrate (not less than 32% nitrogen)
Fuel oil or gasoline and motor oil (1:1 ratio)
Two flat boards. (At least one of these should be comfortably held in the hand, i.e. 2 x 4 and 36 x 36.)
Bucket or other container for mixing ingredients
Iron or steel pipe or bottle, tin can or heavy-walled cardboard tube
Blasting cap
Wooden rod - 1/4 in. diameter
Spoon or similar measuring container

PROCEDURE:

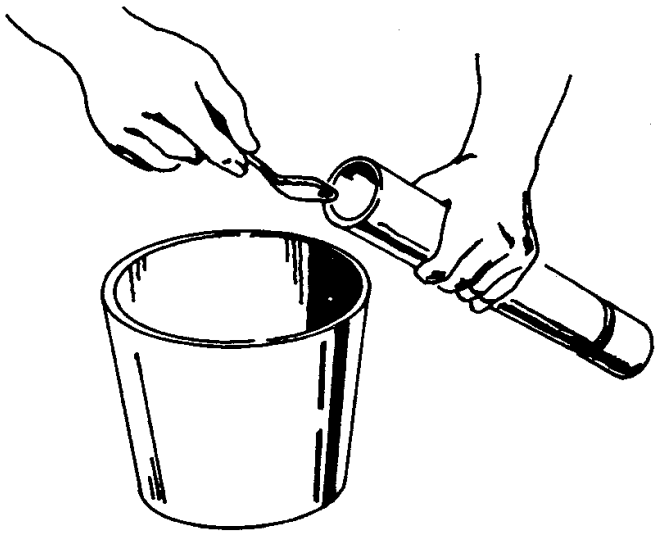
1. Spread a handful of the ammonium nitrate on the large flat board and rub vigorously with the other board until the large particles are crushed into a very fine powder that looks like flour (approx. 10 min).



NOTE: Proceed with Step 2 as soon as possible since the powder may take moisture from the air and become spoiled.

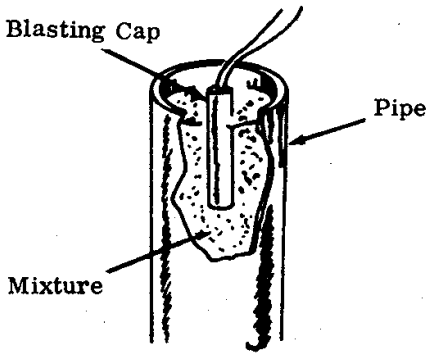
2. Mix one measure (cup, tablespoon, etc.) of fuel oil with 16 measures of the finely ground ammonium nitrate in a dry bucket or other suitable container and stir with the wooden rod. If fuel oil is not available, use one half measure of gasoline and one half measure of motor oil. Store in a waterproof container until ready to use.

3. Spoon this mixture into an iron or steel pipe which has an end cap threaded on one end. If a pipe is not available, you may use a dry tin can, a glass jar or a heavy-walled cardboard tube.



NOTE: Take care not to tamp or shake the mixture in the pipe. If mixture becomes tightly packed, one cap will not be sufficient to initiate the explosive.

4. Insert blasting cap just beneath the surface of the explosive mix.



NOTE: Confining the open end of the container will add to the effectiveness of the explosive.

CARBON TET - EXPLOSIVE

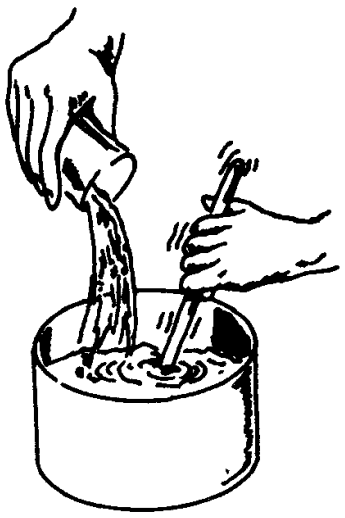
A moist explosive mixture can be made from fine aluminum powder combined with carbon tetrachloride or tetrachloroethylene. This explosive can be detonated with a blasting cap.

MATERIAL REQUIRED:	SOURCE
Fine aluminum bronzing powder	Paint Store
Carbon tetrachloride or tetrachloroethylene	Pharmacy, or fire extinguisher fluid
Stirring rod (wood)	Dry cleaners, Pharmacy
Mixing container (bowl, bucket, etc.)	
Measuring container (cup, tablespoon, etc.)	
Storage container (jar, can, etc.)	
Blasting cap	
Pipe, can or jar	

PROCEDURE:

1. Measure out two parts aluminum powder to one part carbon tetrachloride or tetrachloroethylene liquid into mixing container, adding liquid to powder while stirring with the wooden rod.

2. Stir until the mixture becomes the consistency of honey syrup.

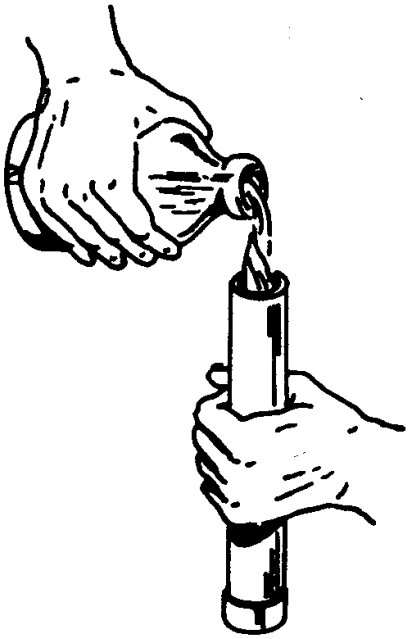


CAUTION: Fumes from the liquid are dangerous and should not be inhaled.

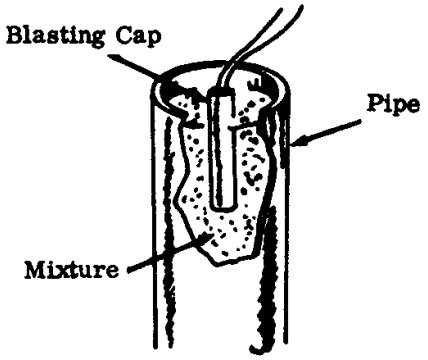
3. Store explosive in a jar or similar water proof container until ready to use. The liquid in the mixture evaporates quickly when not confined.

NOTE: Mixture will detonate in this manner for a period of 72 hours.

HOW TO USE:



1. Pour this mixture into an iron or steel pipe which has an end cap threaded on one end. If a pipe is not available, you may use a dry tin can or a glass jar.



2. Insert blasting cap just beneath the surface of the explosive mix.

NOTE: Confining the open end of the container will add to the effectiveness of the explosive.

FERTILIZER AN-AL EXPLOSIVE

A dry explosive mixture can be made from ammonium nitrate fertilizer combined with fine aluminun powder. This explosive can be detonated with a blasting cap.

MATERIAL REQUIRED:	SOURCE
Ammonium nitrate fertilizer (not less than 32% nitrogen)	Farm or Feed Store
Fine aluminum bronzing powder	Paint Store
Measuring container (cup, tablespoon, etc.)	
Mixing container (wide bowl, can, etc.)	
Two flat boards (one should be comfortably held in hand and one very large, i.e. 2 x 4 and 36 x 36 in.)	
Storage container (jar, can, etc.)	
Blasting cap	
Wooden rod - 1/4 inch diameter	
Pipe, can or jar	

PROCEDURE:

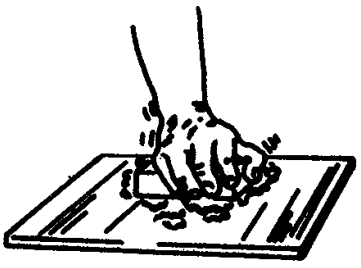
1. Method I - To obtain a low velocity explosive.

   a. Use measuring container to measure four parts fertilizer to one part aluminum powder and pour into the mixing container. (Example: 4 cups of fertilizer to 1 cup aluminum powder.)

   b. Mix ingredients well with the wooden rod.

2. Method II - To obtain a much higher velocity explosive.

   a. Spread a handful at a time of the fertilizer on the large flat board and rub vigorously with the other board until the large particles are crushed into a very fine powder that looks like flour (approx. 10 min per handful).



NOTE: Proceed with step b below as soon as possible since the powder may take moisture from the air and become spoiled.

b. Follow steps a and b of Method I.

3. Store the explosive mixture in a waterproof container, such as glass jar, steel pipe, etc., until ready to use.

HOW TO USE:

Follow steps 1 and 2 of "How To Use" in Section I, No. 7.

"RED OR WHITE POWDER" PROPELLANT

"Red or White Powder" Propellant may be prepared in a simple, safe manner. The formulation described below will result in approximately 2-1/2 pounds of powder. This is a small arms propellant and should only be used in weapons with 1/2 in. inside diameter or less, such as the Match Gun or the 7.62 Carbine, but not pistols.

MATERIAL REQUIRED:

Heat source (Kitchen stove or open fire)
2 gallon metal bucket
Measuring cup (8 ounces)
Wooden spoon or rubber spatula
Metal sheet or aluminum foil (at least 18 in. sq.)
Flat window screen (at least 1 ft. sq.)
Potassium nitrate (granulated) 2-1/3 cups
White sugar (granulated) 2 cups
Powdered ferric oxide (rust) 1/8 cup (if available)
Clear water, 3-1/2 cups

PROCEDURE:

1. Place the sugar, potassium nitrate, and water in the bucket. Heat with a low flame, stirring occasionally until the sugar and potassium nitrate dissolve.

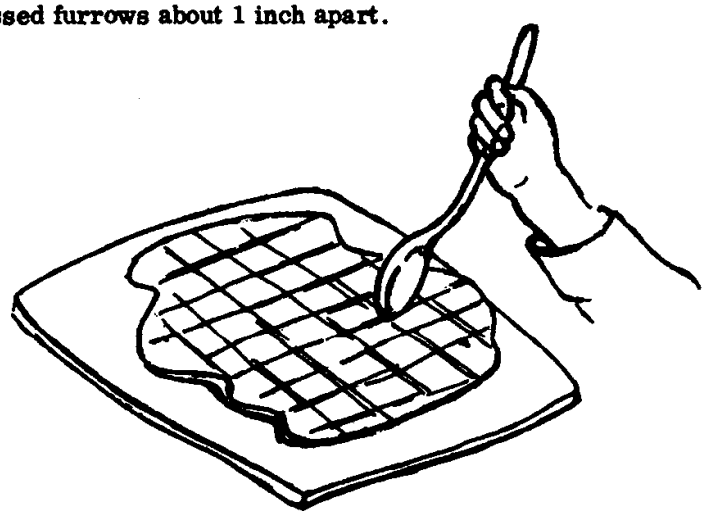
2. If available, add the ferric oxide (rust) to the solution. Increase the flame under the mixture until it boils gently.

NOTE: The mixture will retain the rust coloration.

3. Stir and scrape the bucket sides occasionally until the mixture is reduced to one quarter of its original volume, then stir continuously.

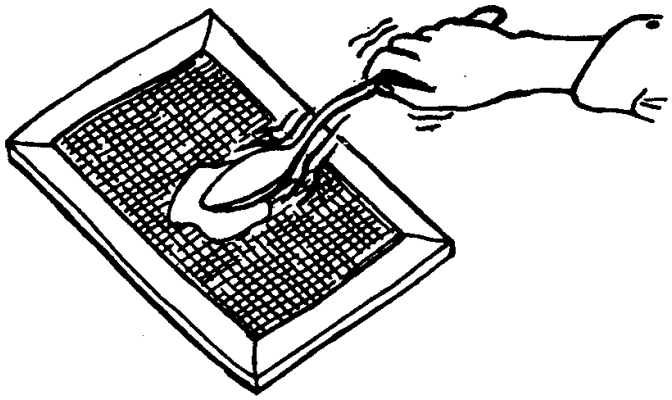
4. As the water evaporates, the mixture will become thicker until it reaches the consistency of cooked breakfast cereal or homemade fudge. At this stage of thickness, remove the bucket from the heat source, and spread the mass on the metal sheet.

5. While the material cools, score it with the spoon or spatula in crisscrossed furrows about 1 inch apart.



6. Allow the material to air dry, preferably in the sun. As it dries, rescore it occasionally (about every 20 minutes) to aid drying.

7. When the material has dried to a point where it is moist and soft but not sticky to the touch, place a small spoonful on the screen. Rub the material back and forth against the screen mesh with spoon or other flat object until the material is granulated into small worm-like particles.



8. After granulation, return the material to the sun to dry completely.

Section I
No. 10

NITRIC ACID/NITROBENZENE ("HELLHOFFITE") EXPLOSIVE

An explosive munition can be made from mononitrobenezene and nitric acid. It is a simple explosive to prepare. Just pour the mononitrobenzene into the acid and stir.

MATERIAL REQUIRED:	SOURCE:
Nitric acid	Field grade or 90% concentrated (specific gravity of 1.48)
Mononitrobenzene (also known as nitrobenzene)	Drug store (oil of mirbane) Chemical supply house Industries (used as solvent)
Acid resistant measuring containers	Glass, clay, etc.
Acid resistant mixing rod	
Blasting cap	
Wax	
Steel pipe, end cap and tape	
Bottle or jar	

NOTE: Prepare mixture just before use.

PROCEDURE:

1. Add 1 volume (cup, quart, etc.) mononitrobenzene to 2 volumes nitric acid in bottle or jar.

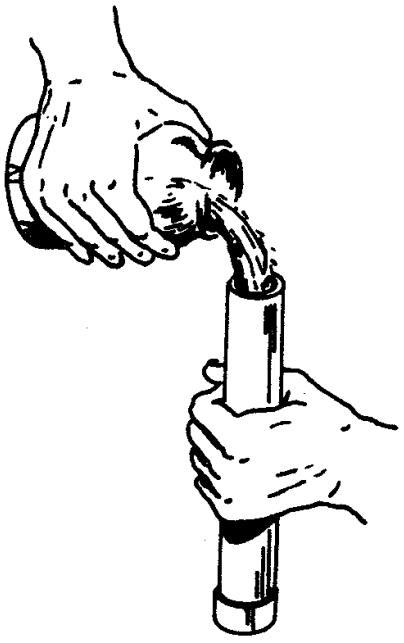
2. Mix ingredients well by stirring with acid resistant rod.

CAUTION: Nitric acid will burn skin and destroy clothing. If any is spilled, wash off immediately with large amount of water. Nitrobenzene is toxic; do not inhale fumes.

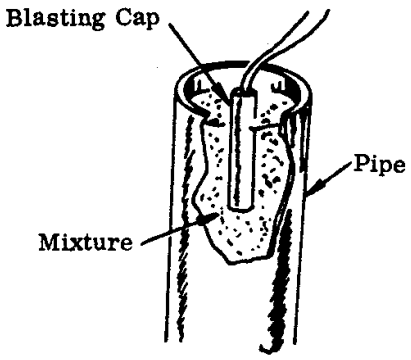
HOW TO USE:

1. Wax blasting cap, pipe and end cap.

2. Thread end cap onto pipe.



3. Pour mixture into pipe.



4. Insert and tape blasting cap just beneath surface of mixture.

NOTE: Combining the open end of the pipe will add to the effectiveness of the explosive.

OPTIMIZED PROCESS FOR CELLULOSE/ACID EXPLOSIVES

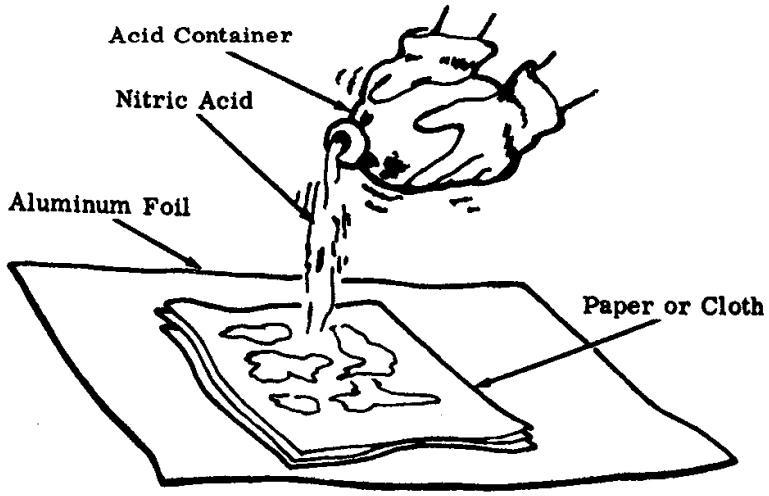
An acid type explosive can be made from nitric acid and white paper or cotton cloth. This explosive can be detonated with a commercial #8 or any military blasting cap.

MATERIAL REQUIRED:	SOURCE:
Nitric Acid	Industrial metal processors, 90% concentrated (specific gravity of 1.48)
	Field grade (See Section I, No. 4)
White unprinted, unsized paper	Paper towels, napkins
Clean white cotton cloth	Clothing, sheets, etc.
Acid resistant container	Wax coated pipe or can, ceramic pipe, glass jar, etc.
	Heavy-walled glass containers
Aluminum foil or acid resistant material	Food stores
Protective gloves	
Blasting cap	
Wax	

PROCEDURE:

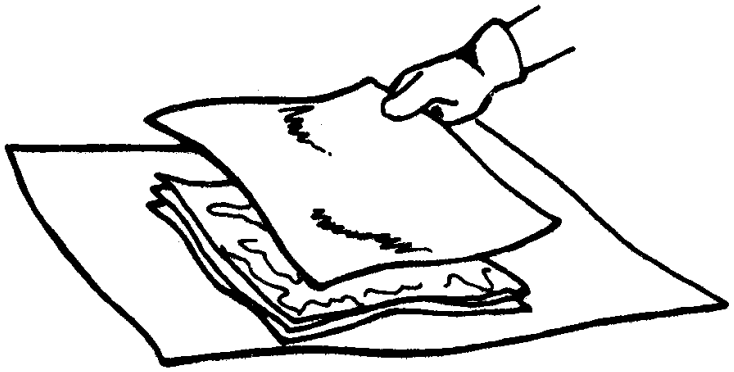
1. Put on gloves.

2. Spread out a layer of paper or cloth on aluminum foil and sprinkle with nitric acid until thoroughly soaked. If aluminum foil is unavailable, use an acid resistant material (glass, ceramic or wood).

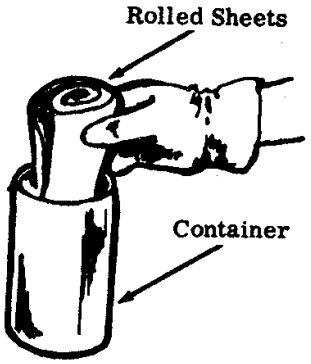


CAUTION: Acid will burn skin and destroy clothing. If any is spilled, wash it away with a large quantity of water. Do not inhale fumes.

3. Place another layer of paper or cloth on top of the acid-soaked sheet and repeat step 2 above. Repeat as often as necessary.



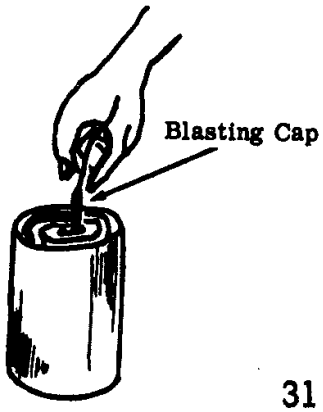
4. Roll up the aluminum foil containing the acid-soaked sheets and insert the roll into the acid resistant container.



NOTE: If glass, ceramic or wooden tray is used, pick up sheets with two wooden sticks and load into container.

5. Wax blasting cap.

6. Insert the blasting cap in the center of the rolled sheets. Allow 5 minutes before detonating the explosive.



Section I
No. 12

METHYL NITRATE DYNAMITE

A moist explosive mixture can be made from sulfuric acid, nitric acid and methyl alcohol. This explosive can be detonated with a blasting cap.

MATERIAL REQUIRED:	SOURCES:
Sulfuric acid	Clear battery acid boiled until white fumes appear
Nitric acid	Field grade nitric acid (Section I, No. 4) or 90% conc. (sp. gr. of 1.48)
Methyl alcohol	Methanol Wood alcohol (not denatured alcohol) Anti-freeze (non-permanent)

Eyedropper or syringe with glass tube
Large diameter glass (2 qt.) jar
Narrow glass jars (1 qt.)
Absorbent (fine sawdust, shredded paper, shredded cloth)
Cup
Pan (3 to 5 gallon)
Teaspoon
Wooden stick
Steel pipe with end cap
Blasting cap
Water
Tray

PROCEDURE:

1. Add 24 teaspoons of sulfuric acid to 16-1/2 teaspoons of nitric acid in the 2 quart jar.

CAUTION: Acid will burn skin and destroy clothing. If any is spilled, wash it away with a large quantity of water. Do not inhale fumes.

2. Place the jar in the pan (3 to 5 gallon) filled with cold water or a stream and allow acid to cool.

3. Rapidly swirl the jar to create a whirlpool in the liquid (without splashing) while keeping the bottom portion of the jar in the water.

4. While continually swirling, add to mixture, 1/2 teaspoon at a time, 13-1/2 teaspoons of methyl alcohol, allowing mixture to cool at least one minute between additions.

CAUTION: If there is a sudden increase in the amount of fumes produced or if the solution suddenly turns much darker or begins to froth, dump solution in the water within 10 seconds. This will halt the reaction and prevent an accident.

5. After the final addition of methyl alcohol, swirl for another 30 to 45 seconds.

6. Carefully pour the solution into one of the narrow glass jars. Allow jar to stand in water for approximately 5 minutes until two layers separate.

7. With an eyedropper or syringe, remove top layer and carefully put into another narrow glass jar. This liquid is the explosive.

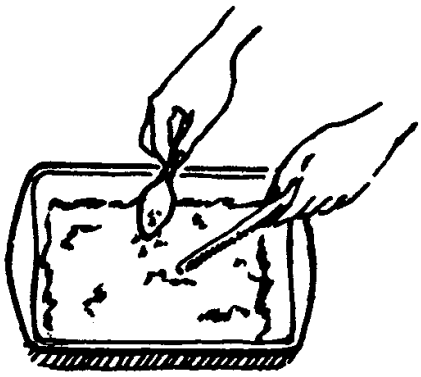
CAUTION: Explosive is shock sensitive.

8. Add an equal quantity of water to the explosive and swirl. Allow mixture to separate again as in step 6. The explosive is now the bottom layer.

9. Carefully remove the top layer with the eyedropper or syringe and discard.

10. Place one firmly packed cup of absorbent in the tray.

11. While stirring with the wooden stick, slowly add explosive until the mass is very damp but not wet enough to drip. Explosive is ready to use.



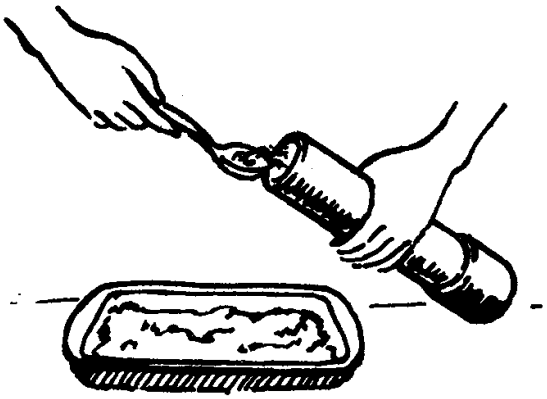
NOTE: If mixture becomes too wet, add more absorbent.

If storage of explosive is required, store in a sealed container to prevent evaporation.

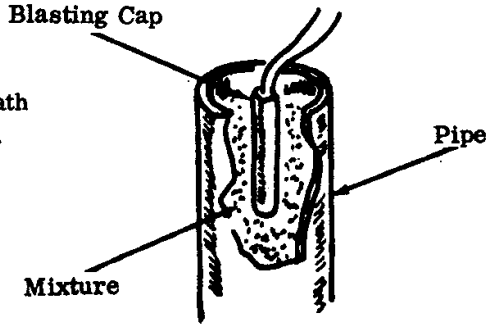
CAUTION: Do not handle liquid explosive or allow to contact skin. If this happens, flush away immediately with large quantity of water. Keep grit, sand or dirt out of mix.

HOW TO USE:

1. Spoon this mixture into an iron or steel pipe which has an end cap threaded on one end. If a pipe is not available, you may use a dry tin can or a glass jar.



2. Insert blasting cap just beneath the surface of the explosive mix.



NOTE: Confining the open end of the container will add to the effectiveness of the explosive.

Section I
No. 13

UREA NITRATE EXPLOSIVE

Urea nitrate can be used as an explosive munition. It is easy to prepare from nitric acid and urine. It can be detonated with a blasting cap.

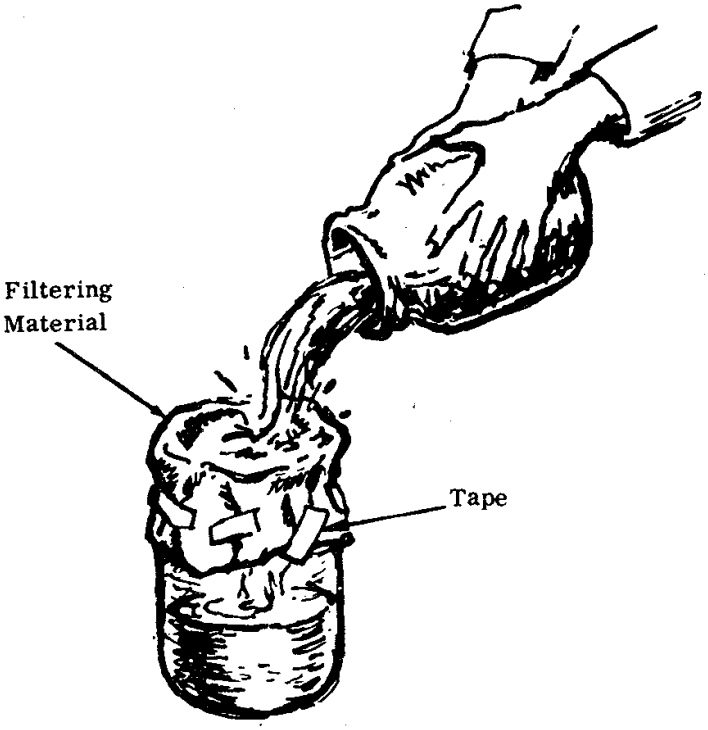
MATERIAL REQUIRED:	SOURCE:
Nitric acid, 90% conc. (1.48 sp. gr.)	Field grade (Section I, No. 4) or industrial metal processors
Urine	Animals (including humans)
2 one gallon heat and acid-resistant containers (glass, clay, etc.)	
Filtering material	Paper towel or finely textured cotton cloth (shirt, sheet, etc.)
Aluminum powder (optional or if available)	Paint stores
Heat source	
Measuring containers (cup and spoon)	
Water	
Tape	
Blasting cap	
Steel pipe and end cap(s)	

NOTE: Prepare mixture just before use.

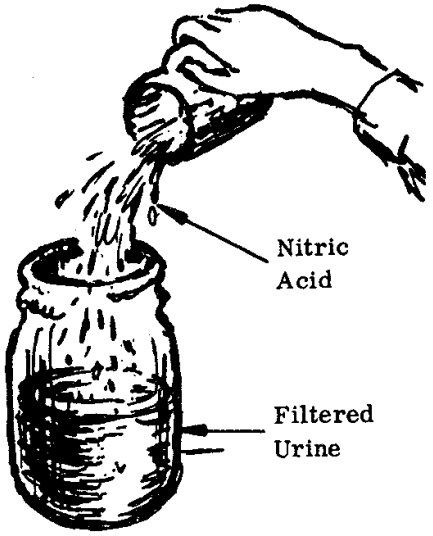
PROCEDURE:

1. Boil a large quantity of urine (10 cups) to approximately 1/10 its volume (1 cup) in one of the containers over the heat source.

2. Filter the urine into the other container through the filtering material to remove impurities.

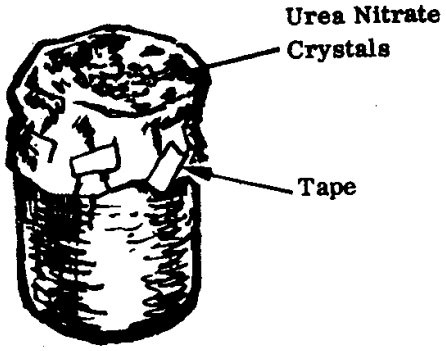


3. Slowly add 1/3 cup of nitric acid to the filtered urine, and let mixture stand for 1 hour.



CAUTION: Acid will burn skin and destroy clothing. If any is spilled wash it away with a large quantity of water. Do not inhale fumes.

4. Filter mixture as in step 2. Urea nitrate crystals will collect on the paper.



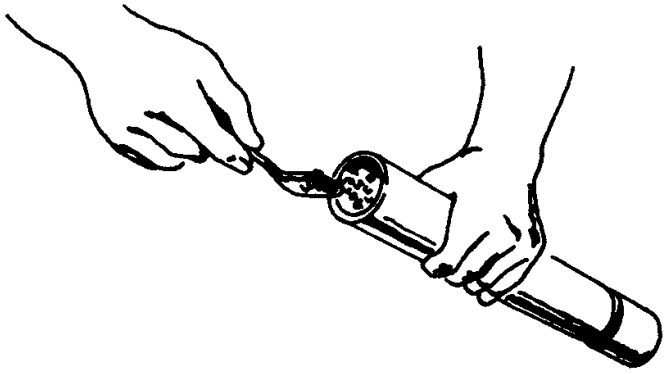
5. Wash the urea nitrate by pouring water over it.

6. Remove urea nitrate crystals from the filtering material and allow to dry thoroughly (approximately 16 hours).

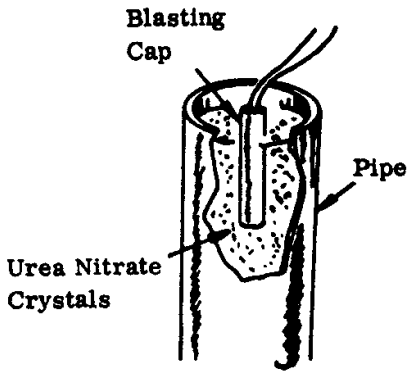
NOTE: The drying time can be reduced to two hours if a hot (not boiling) water bath is used. See Step 5 of Section I, No. 15.

HOW TO USE:

1. Spoon the urea nitrate crystals into an iron or steel pipe which has an end cap threaded on one end.



2. Insert blasting cap just beneath the surface of the urea nitrate crystals.



NOTES: This explosive can be made more effective by mixing with aluminum powder (can be obtained in paint stores) in the ratio of 4 to 1. For example, mix 1 cup of aluminum powder with 4 cups of urea nitrate.

Confining the open end of the container will add to the effectiveness of the explosive.

Section I
No. 14

PREPARATION OF COPPER SULFATE (PENTAHYDRATE)

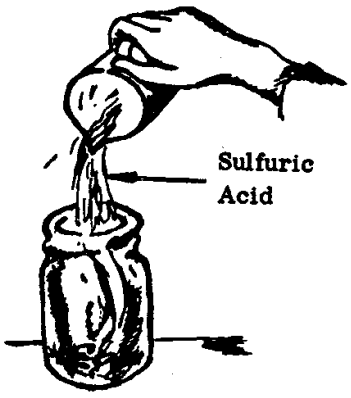
Copper sulfate is a required material for the preparation of TACC (Section I, No. 16).

MATERIAL REQUIRED:

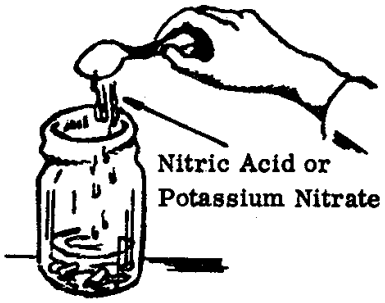
Pieces of copper or copper wire
Dilute sulfuric acid (battery acid)
Potassium Nitrate (Section I, No. 2) or Nitric Acid, 90% conc. (1.48 sp. gr.) (Section I, No. 4)
Alcohol
Water
Two 1 pint jars or glasses, heat resistant
Paper towels
Pan
Wooden rod or stick
Improvised Scale (Section VII, No. 8)
Cup
Container
Heat source
Teaspoon

PROCEDURE:

1. Place 10 grams of copper pieces into one of the pint jars. Add 1 cup (240 milliliters) of dilute sulfuric acid to the copper.

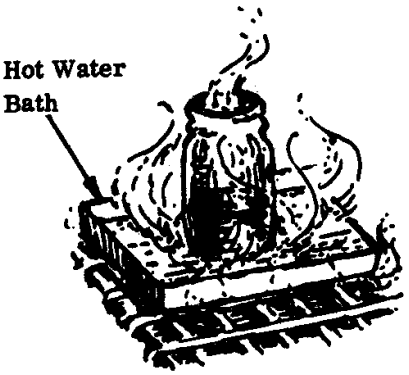


2. Add 12 grams of potassium nitrate or 1-1/2 teaspoons of nitric acid to the mixture.



NOTE: Nitric acid gives a product of greater purity.

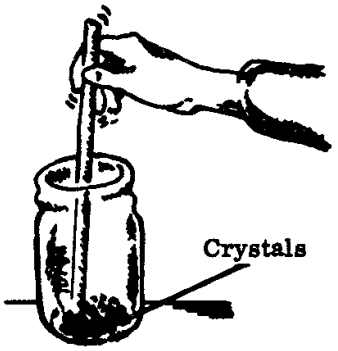
3. Heat the mixture in a pan of simmering hot water bath until the bubbling has ceased (approximately 2 hours). The mixture will turn to a blue color.



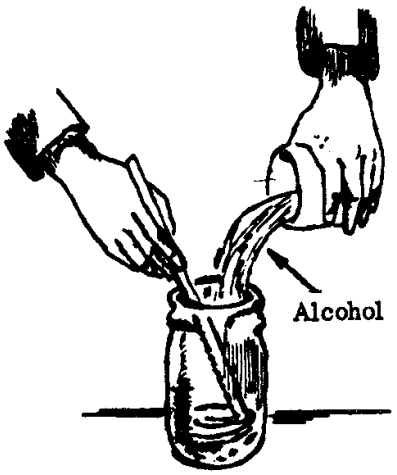
CAUTION: The above procedure will cause strong toxic fumes. Perform Step 3 in an open, well ventilated area.

4. Pour the hot blue solution, but not the copper, into the other pint jar. Allow solution to cool at room temperature. Crystals will form at the bottom of the jar. Discard the unreacted copper pieces in the first jar.

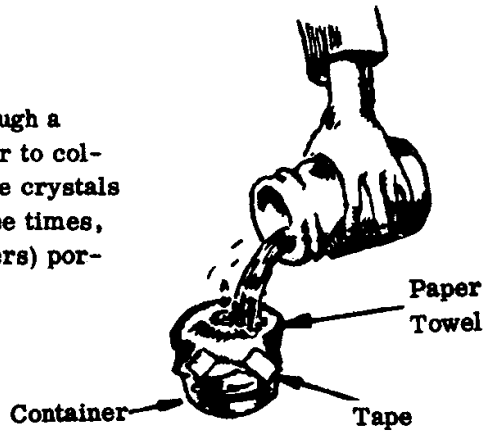
5. Carefully pour away the liquid from the crystals. Crush crystals into a powder with wooden rod or stick.



6. Add 1/2 cup (120 milliliters) of alcohol to the powder while stirring.



7. Filter the solution through a paper towel into a container to collect the crystals. Wash the crystals left on the paper towel three times, using 1/2 cup (120 milliliters) portions of alcohol each time.



8. Air dry the copper sulfate crystals for 2 hours.

NOTE: Drying time can be reduced to 1/2 hour by use of hot, not boiling, water bath (see Step 3).

Section I
No. 15

RECLAMATION OF RDX FROM C-4

RDX can be obtained from C-4 explosive with the use of gasoline. It can be used as a booster explosive for detonators (Section VI, No. 13) or as a high explosive charge.

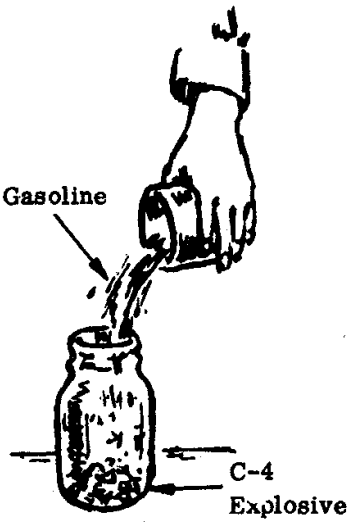
MATERIAL REQUIRED:

Gasoline
C-4 explosive
2 pint glass jars, wide mouth
Paper towels
Stirring rod (glass or wood)
Water
Ceramic or glass dish
Pan
Heat Source
} Optional (RDX can be air dried instead)
Teaspoon
Cup
Tape

PROCEDURE:

1. Place 1-1/2 teaspoons (15 grams) of C-4 explosive in one of the pint jars. Add 1 cup (240 milliliters) of gasoline.

NOTE: These quantities can be increased to obtain more RDX. For example, use 2 gallons of gasoline per 1 cup of C-4.

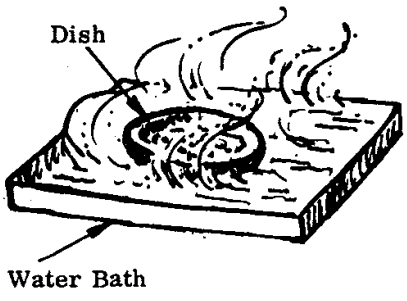


2. Knead and stir the C-4 with the rod until the C-4 has broken down into small particles. Allow mixture to stand for 1/2 hour.

3. Stir the mixture again until a fine white powder remains on the bottom of the jar.

4. Filter the mixture through a paper towel into the other glass jar. Wash the particles collected on the paper towel with 1/2 cup (120 milliliters) of gasoline. Discard the waste liquid.

5. Place the RDX particles in a glass or ceramic dish. Set the dish in a pan of hot water, not boiling, and dry for a period of 1 hour.



NOTE: The RDX particles may be air dried for a period of 2 to 3 hours.

TACC (TETRAMMINECOPPER (II) CHLORATE)

Tetramminecopper (II) chlorate is a primary explosive that can be made from sodium chlorate, copper sulfate and ammonia. This explosive is to be used with a booster explosive such as picric acid (Section I, No. 21) or RDX (Section I, No. 15) in the fabrication of detonators (Section 6, No. 13)

MATERIAL REQUIRED:	SOURCES:
Sodium chlorate	Section I, No. 23 Medicine Weed killer, hardware store
Copper sulfate	Section I, No. 14 Insecticide, hardware store Water purifying agent
Ammonia hydroxide	Household ammonia Smelling salts
Alcohol, 95% pure	
Wax, clay, pitch, etc.	
Water	
Bottle, narrow mouth (wine or coke)	
Bottles, wide mouth (mason jars)	
Tubing (rubber, copper, steel) to fit narrow mouth bottle	
Teaspoon	
Improvised scale	Section VII, No. 8
Heat source	
Paper towel	
Pan	
Tape	
Cup	

PROCEDURE:

1. Measure 1/3 teaspoon (2-1/2 grams) of sodium chlorate into a wide mouth bottle. Add 10 teaspoons of alcohol.

2. Place the wide mouth bottle in a pan of hot water. Add 1 teaspoon (4 grams) of copper sulfate to the mixture. Heat for a period of 30 minutes just under the boiling point and stir occasionally.

CAUTION: Keep solution away from flame.

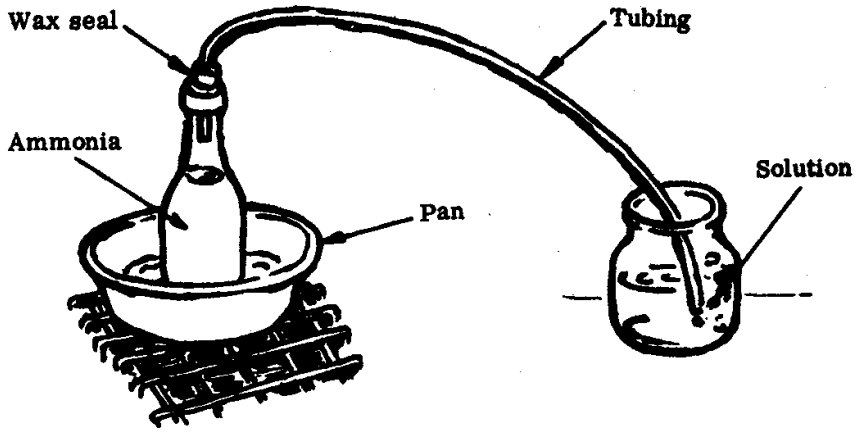
NOTE: Keep volume of solution constant by adding additional alcohol approximately every 10 minutes.

3. Remove solution from pan and allow to cool. Color of solution will change from blue to light green. Filter solution through a paper towel into another wide mouth bottle. Store solution until ready for step 6.

4. Add 1 cup (250 milliliters) of ammonia to the narrow mouth bottle.

5. Place tubing into the neck of bottle so that it extends about 1-1/2 inches (4 cm) inside bottle. Seal tubing to bottle with wax, clay, pitch, etc.

6. Place free end of tubing into the chlorate-alcohol-sulfate solution (Step 3). Heat bottle containing ammonia in a pan of hot water, but not boiling, for approximately 10 minutes.



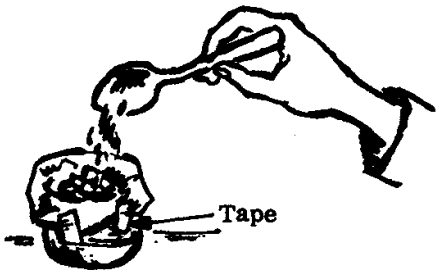
7. Bubble ammonia gas through the chlorate-alcohol-sulfate solution, approximately 10 minutes, until the color changes from light green to dark blue. Continue bubbling for another 10 minutes.

CAUTION: At this point the solution is a primary explosive. Keep away from flame.

8. Remove the solution from the pan and reduce the volume to about 1/3 of its original volume by evaporating in the open air or in a stream of air.

NOTE: Pour solution into a flat container for faster evaporation.

9. Filter the solution through a paper towel into a wide mouth bottle to collect crystals. Wash crystals with 1 teaspoon of alcohol and set aside to dry (approx. 16 hours).



CAUTION: Explosive is shock and flame sensitive. Store in a capped container.

NOTE: The drying time can be reduced to 2 hours if a hot (not boiling) water bath is used.

HMTD

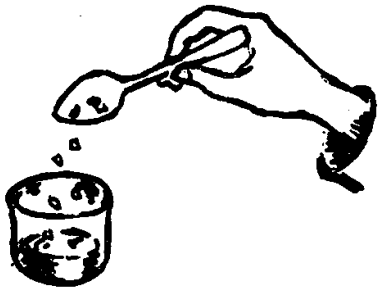
HMTD is a primary explosive that can be made from hexamethylenetetramine, hydrogen peroxide and citric acid. This explosive is to be used with a booster explosive such as picric acid (Section I, No. 21) or RDX (Section I, No. 15) in the fabrication of detonators (Section 6, No. 13).

MATERIAL REQUIRED:	SOURCES:
Hexamethylenetetramine	Drugstores under names of urotropine, hexamin, methenamine, etc. Army heat tablets.
Hydrogen peroxide	6% hair bleach (or stronger if possible)
Citric acid	Drug stores or food stores ("Sour Salt")
Containers, bottles or glasses	
Paper towels	
Teaspoon	
Pan	
Water	
Tape	

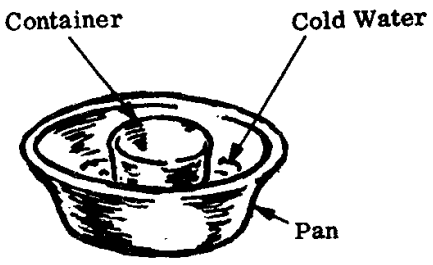
PROCEDURE:

1. Measure 9 teaspoons of hydrogen peroxide into a container.

2. In 3 portions, dissolve 2-1/2 teaspoons of crushed hexamethylenetetramine in the peroxide.



3. Keep the solution cool for 30 minutes by placing container in a pan of cold water.



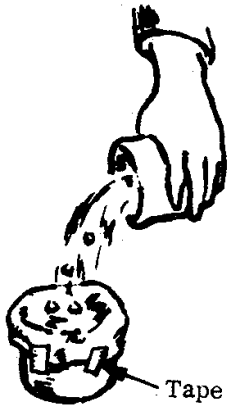
4. In 5 portions, dissolve 4-1/2 teaspoons of crushed citric acid in the hexamethylenetetramine-peroxide solution.

5. Permit solution to stand at room temperature until solid particles form at the bottom of container.

NOTE: Complete precipitation will take place in 8 to 24 hours.

CAUTION: At this point the mixture is a primary explosive. Keep away from flame.

6. Filter the mixture through a paper towel into a container to collect the solid particles.



7. Wash the solid particles collected in the paper towel with 6 teaspoons of water by pouring the water over them. Discard the liquid in the container.

8. Place these explosive particles in a container and allow to dry.

CAUTION: Handle dry explosive with great care. Do not scrape or handle it roughly. Keep away from sparks or open flames. Store in cool, dry place.

Section I
No. 18

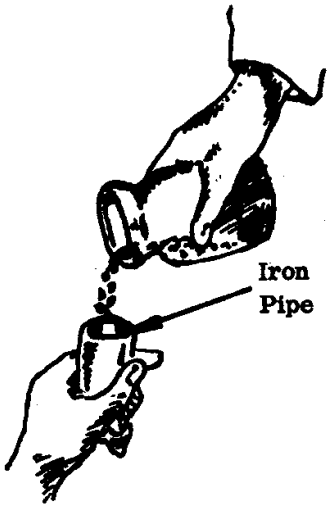
POTASSIUM OR SODIUM NITRITE AND LITHARGE (LEAD MONOXIDE)

Potassium or sodium nitrite is needed to prepare DDNP (Section I, No. 19), and litharge is required for the preparation of lead picrate (Section I, No. 20).

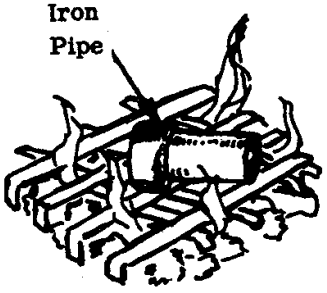
MATERIAL REQUIRED:	SOURCE:
Lead metal (small pieces or chips)	Plumbing supply store
Potassium (or sodium) nitrate	Field grade (Section I, No. 2) or Drug Store
Methyl (wood) alcohol	
Iron pipe with end cap	
Iron rod or screwdriver	
Paper towels	
2 glass jars, wide mouth	
Metal pan	
Heat source (hot coals or blow torch)	
Improvised scale (Section VII, No. 8)	
Cup	
Water	
Pan	

PROCEDURE:

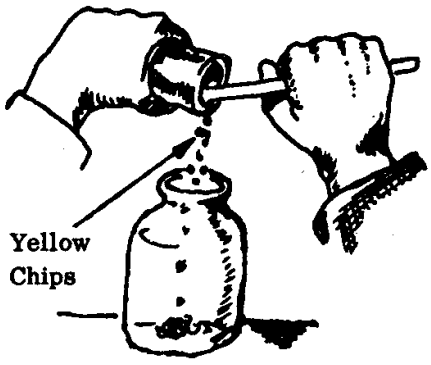
1. Mix 12 grams of lead and 4 grams of potassium or sodium nitrate in a jar. Place the mixture in the iron pipe.



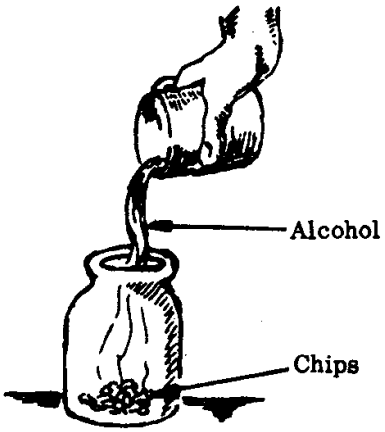
2. Heat iron pipe in a bed of hot coals or with blow torch for 30 minutes to 1 hour. (Mixture will change to a yellow color.)



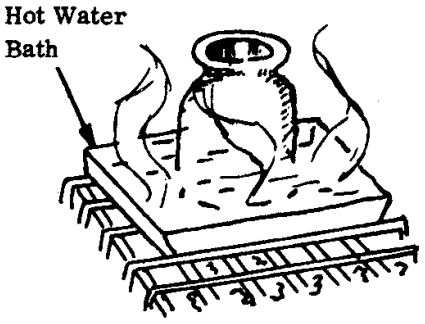
3. Remove the iron pipe from the heat source and allow to cool. Chip out the yellow material formed in the iron pipe and place the chips in the glass jar.



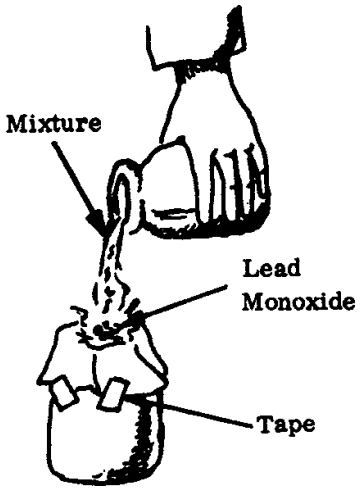
4. Add 1/2 cup (120 milliliters) of methyl alcohol to the chips.



5. Heat the glass jar containing the mixture in a hot water bath for approximately 2 minutes (heat until there is a noticeable reaction between chips and alcohol; solution will turn darker).



6. Filter the mixture through a paper towel into the other glass jar. The material left on the paper towel is lead monoxide.



7. Remove the lead monoxide and wash it twice through a paper towel using 1/2 cup (120 milliliters) of hot water each time. Air dry before using.

8. Place the jar with the liquid (from Step 6) in a hot water bath (as in Step 5) and heat until the alcohol has evaporated. The powder remaining in the jar after evaporation is potassium or sodium nitrite.

NOTE: Nitrite has a strong tendency to absorb water from the atmosphere and should be stored in a closed container.

DDNP

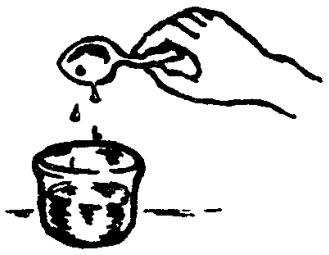
DDNP is a primary explosive used in the fabrication of detonators (Section VI, No. 13). It is to be used with a booster explosive such as picric acid (Section I, No. 21) or RDX (Section I, No. 15).

MATERIAL REQUIRED:	SOURCES:
Picric acid	Section I, No. 21
Flowers of sulfur	
Lye (sodium hydroxide)	
Sulfuric acid, diluted	Motor vehicle batteries
Potassium or sodium nitrite	Section I, No. 18
Water	
2 glass cups, heat resistant, (Pyrex)	
Stirring rod (glass or wood)	
Improvised scale	Section VII, No. 8
Paper towels	
Teaspoon	
Tablespoon	
Eyedropper	
Heat source	
Containers	
Tape	

PROCEDURE:

1. In one of the glass cups, mix 1/2 gram of lye with 2 tablespoons (30 milliliters) of warm water.

2. Dissolve 1 teaspoon (3 grams) of picric acid in the water-lye solution. Store until ready for step 5.

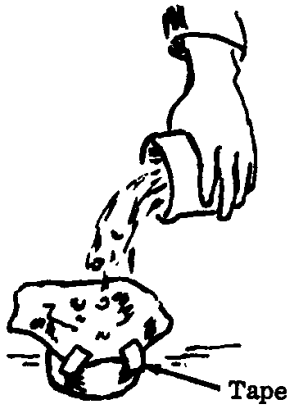


3. Place 1/4 teaspoon (1 milliliter) of water in the other glass cup. Add 1/2 teaspoon (2-1/2 grams) of sulfur and 1/3 teaspoon (2-1/2 grams) of lye to the water.

4. Boil solution over heat source until color turns dark red. Remove and allow solution to cool.

5. In three portions, add this sulfur-lye solution to the picric acid-lye solution (Step 2); stir while pouring. Allow mixture to cool.

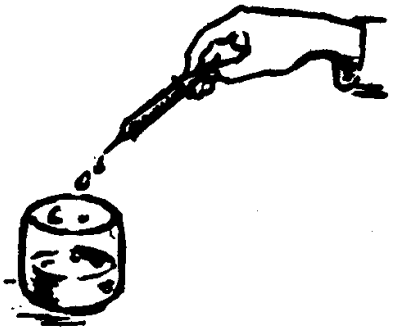
6. Filter the mixture through a paper towel into a container. Small red particles will collect on the paper. Discard the liquid in the container.



7. Dissolve the red particles in 1/4 cup (60 milliliters) of boiling water.

8. Remove and filter the mixture through a paper towel as in step 6. Discard the particles left on the paper.

9. Using an eyedropper, slowly add the sulfuric acid to the filtered solution until it turns orange-brown.



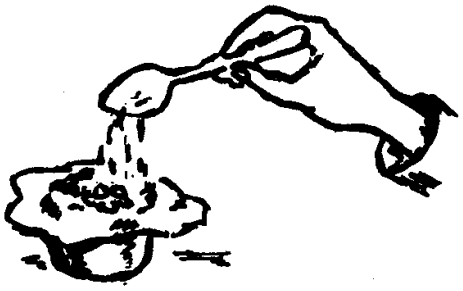
10. Add 1/2 teaspoon (2-1/2 grams) more of sulfuric acid to the solution. Allow the solution to cool to room temperature.

11. In a separate container, dissolve 1/4 teaspoon (1.8 grams) of potassium or sodium nitrite in 1/3 cup (80 milliliters) of water.

12. Add this solution in one portion, while stirring, to the orange-brown solution. Allow the mixture to stand for 10 minutes. The mixture will turn light brown.

CAUTION: At this point the mixture is a primary explosive. Keep away from flame.

13. Filter the mixture through a paper towel. Wash the particles left on the paper with 4 teaspoons (20 milliliters) of water.



14. Allow the particles to dry (approx. 16 hours).

CAUTION: Explosive is shock and flame sensitive. Store explosive in a capped container.

NOTE: The drying time can be reduced to 2 hours if a hot (not boiling) water bath is used. See Section I, No. 16.

FOR OFFICIAL USE ONLY

PREPARATION OF LEAD PICRATE

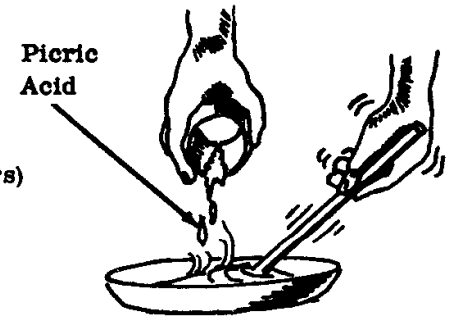
Lead picrate is used as a primary explosive in the fabrication of detonators (Section VI, No. 13). It is to be used with a booster explosive such as picric acid (Section I, No. 21) or RDX (Section I, No. 15).

MATERIAL REQUIRED:	SOURCE:
Litharge (lead monoxide)	Section I, No. 18 or plumbing supplies
Picric Acid	Section I, No. 21
Wood alcohol (methanol)	Paint removers; some antifreezes
Wooden or plastic rod	
Dish or saucer (china or glass)	
Teaspoon	
Improvised Scale	Section VII, No. 8
Containers	
Flat pan	
Heat source (optional)	
Water (optional)	

PROCEDURE:

1. Weigh 2 grams each of picric acid and lead monoxide. Place each in a separate container.

2. Place 2 teaspoons (10 milliliters) of the alcohol in a dish. Add the picric acid to the alcohol and stir with the wooden or plastic rod.



3. Add the lead monoxide to the mixture while stirring.

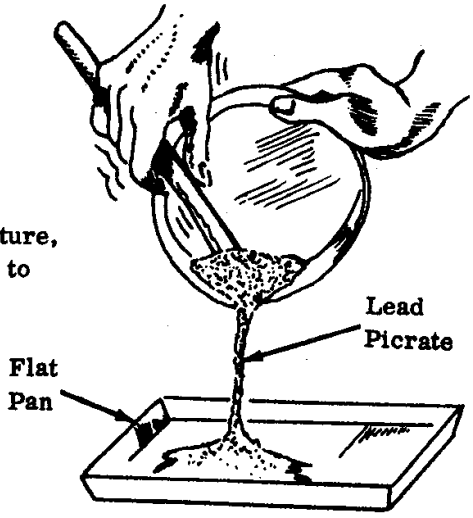
CAUTION: At this point the solution is a primary explosive. Keep away from flame.

4. Continue stirring the mixture until the alcohol has evaporated. The mixture will suddenly thicken.

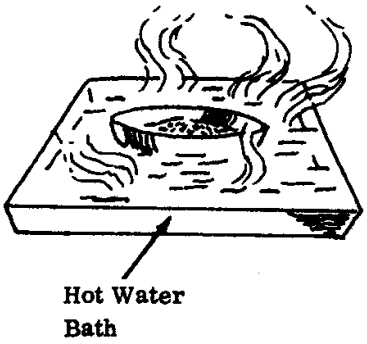
5. Stir mixture occasionally (to stop lumps from forming) until a powder is formed. A few lumps will remain.

CAUTION: Be very careful of dry material forming on the inside of the container.

6. Spread this powdered mixture, the lead picrate, in a flat pan to air dry.



NOTE: If possible, dry the mixture in a hot, not boiling, water bath for a period of 2 hours.



Section I
No. 21

PREPARATION OF PICRIC ACID FROM ASPIRIN

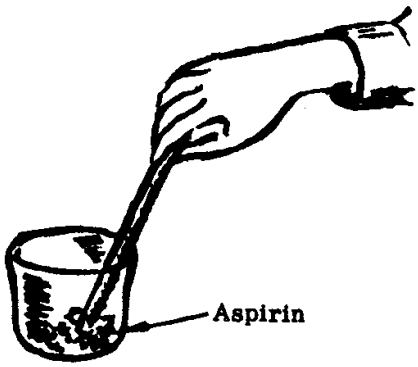
Picric acid can be used as a booster explosive in detonators (Section VI, No. 13), a high explosive charge, or as an intermediate to preparing lead picrate (Section I, No. 20) or DDNP (Section I, No. 19).

MATERIAL REQUIRED:

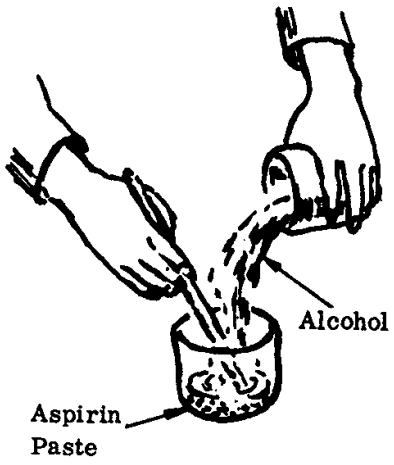
Aspirin tablets (5 grains per tablet)
Alcohol, 95% pure
Sulfuric acid, concentrated, (battery acid - boil until white fumes appear)
Potassium Nitrate (Section I, No. 2)
Water
Paper towels
Canning jar, 1 pint
Rod (glass or wood)
Glass containers
Ceramic or glass dish
Cup
Teaspoon
Tablespoon
Pan
Heat Source
Tape

PROCEDURE:

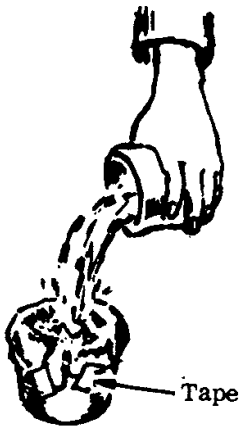
1. Crush 20 aspirin tablets in a glass container. Add 1 teaspoon of water and work into a paste.



2. Add approximately 1/3 to 1/2 cup of alcohol (100 milliliters) to the aspirin paste; stir while pouring.

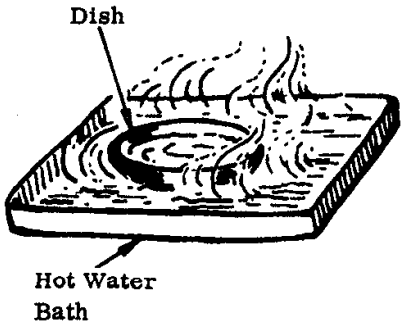


3. Filter the alcohol-aspirin solution through a paper towel into another glass container. Discard the solid left on the paper towel.



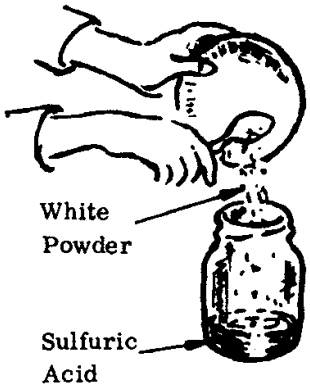
4. Pour the filtered solution into a ceramic or glass dish.

5. Evaporate the alcohol and water from the solution by placing the dish into a pan of hot water. White powder will remain in the dish after evaporation.

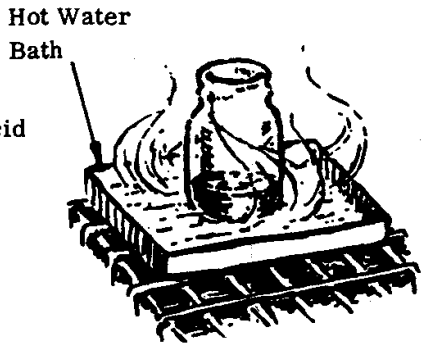


NOTE: Water in pan should be at hot bath temperature, not boiling, approximately 160° to 180° F. It should not burn the hands.

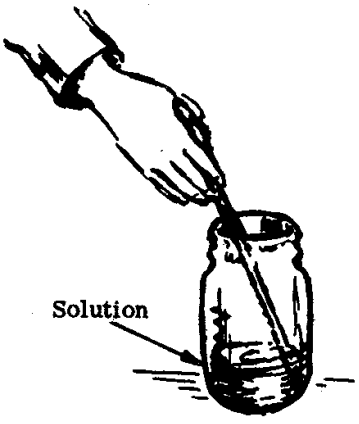
6. Pour 1/3 cup (80 milliliters) of concentrated sulfuric acid into a canning jar. Add the white powder to the sulfuric acid.



7. Heat canning jar of sulfuric acid in a pan of simmering hot water bath for 15 minutes; then remove jar from the bath. Solution will turn to a yellow-orange color.

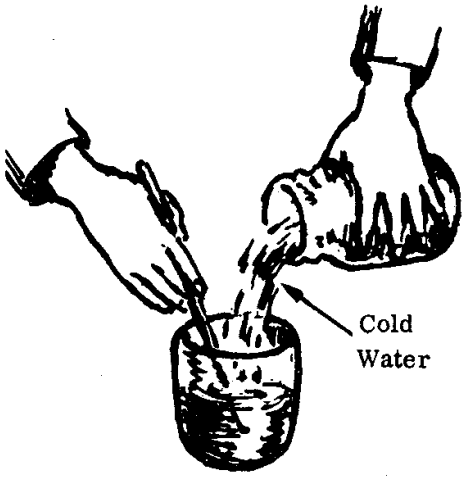


8. Add 3 level teaspoons (15 grams) of potassium nitrate in three portions to the yellow-orange solution; stir vigorously during additions. Solution will turn red, and then back to a yellow-orange color.



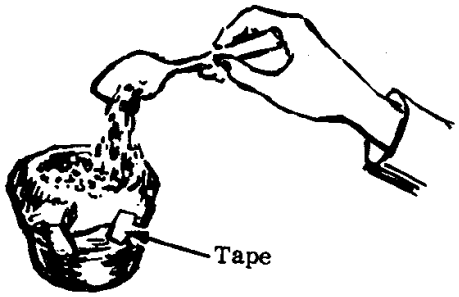
9. Allow the solution to cool to ambient or room temperature while stirring occasionally.

10. Slowly pour the solution, while stirring, into 1-1/4 cup (300 milliliters) of cold water and allow to cool.



11. Filter the solution through a paper towel into a glass container. Light yellow particles will collect on the paper towel.

12. Wash the light yellow particles with 2 tablespoons (25 milliliters) of water. Discard the waste liquid in the container.



13. Place particles in ceramic dish and set in a hot water bath, as in step 5, for 2 hours.

DOUBLE SALTS

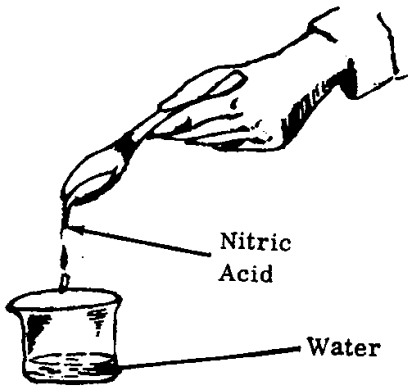
Double Salts is used as a primary explosive in the fabrication of detonators (Section VI, No. 13). It can be made in the field from silver (coins), nitric acid, calcium carbide, and water.

MATERIALS REQUIRED:

Nitric acid (90% conc.) (Section I, No. 4)
Silver metal (silver coin, about 5/8 in diameter)
Calcium carbide (acetylene or calcium carbide lamps)
Rubber and glass tubing (approx. 1/4 in. inside diameter)
Paper towels
Heat-resistant bottles or ceramic jugs, 1 to 2 quart capacity, and one cork to fit. (Punch hole in cork to fit tubing.)
Teaspoon (aluminum, stainless steel or wax-coated) or equivalent measure
Glass container
Heat source
Long narrow jar (olive jar)
Tape
Water
Alcohol

PROCEDURE:

1. Dilute 2-1/4 teaspoons of nitric acid with 1-1/2 teaspoons of water in a glass container by adding the acid to the water.

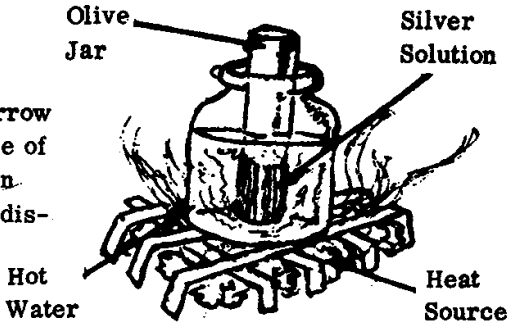


2. Dissolve a silver coin (a silver dime) in the diluted nitric acid. The solution will turn to a green color.

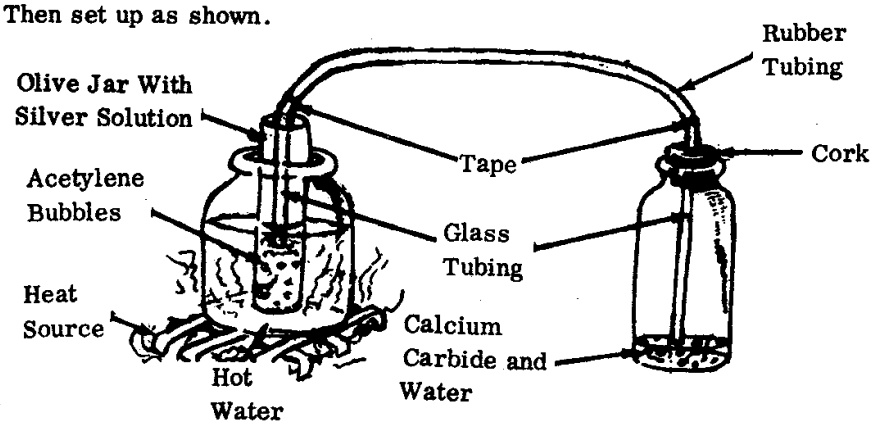
NOTE: It may be necessary to warm the container to completely dissolve the silver coin.

CAUTION: Acid will burn skin and destroy clothing. If any is spilled, wash it away with a large quantity of water. Do not inhale fumes.

3. Pour solution into a long narrow (olive) jar and place it in a bottle of hot water. Crystals will form in the solution; heat until crystals dissolve.

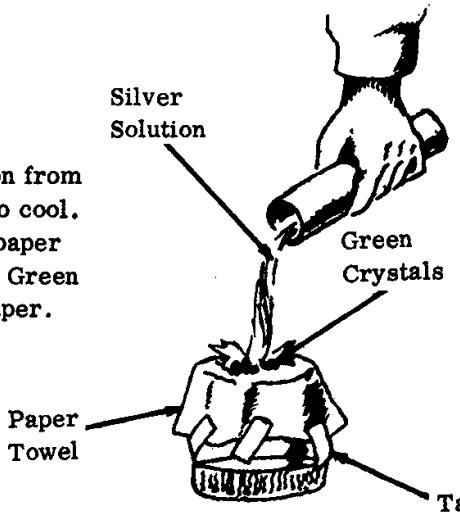


4. While still heating and after crystals have dissolved, place 10 teaspoons of calcium carbide in another glass bottle and add 1 teaspoon of water. After the reaction has started add another teaspoon of water. Then set up as shown.

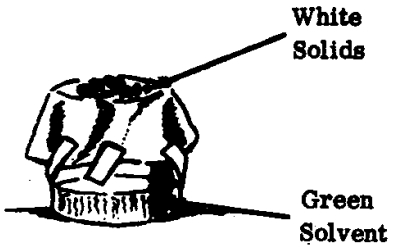


5. Bubble acetylene through the solution for 5 to 8 minutes. A brown vapor will be given off and white flakes will appear in the silver solution.

6. Remove the silver solution from the heat source and allow it to cool. Filter the solution through a paper towel into a glass container. Green crystals will collect on the paper.



7. Wash the solids collected on the paper towel with 12 teaspoons of alcohol. The solid material will turn white while the solvent in the container will have a green color.



8. Place the white solid material on a clean paper towel to air dry.

CAUTION: Handle dry explosive with great care. Do not scrape or handle it roughly. Keep away from sparks or open flames. Store in cool, dry place.

SODIUM CHLORATE

Sodium chlorate is a strong oxidizer used in the manufacture of explosives. It can be used in place of potassium chlorate (see Section I, No. 1).

MATERIAL REQUIRED:

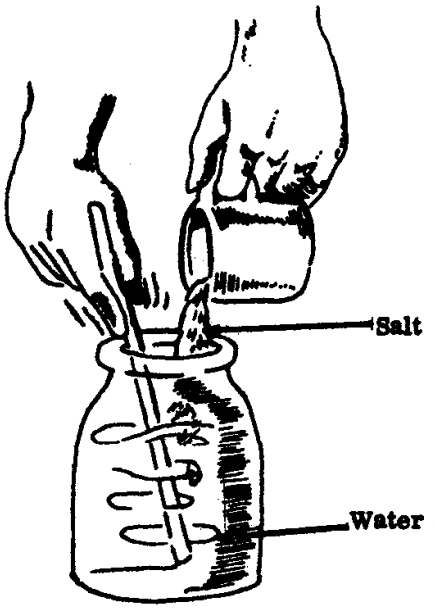
2 carbon or lead rods (1 in. diameter x 5 in. long)
Salt or, ocean water
Sulfuric acid, diluted
Motor vehicle
Water
2 wires, 16 gauge (3/64 in. diameter approx.), 6 ft. long, insulated
Gasoline
1 gallon glass jar, wide mouth (5 in. diameter x 6 in. high approx.)
Sticks
String
Teaspoon
Trays
Cup
Heavy cloth
Knife
Large flat pan or tray

SOURCES:

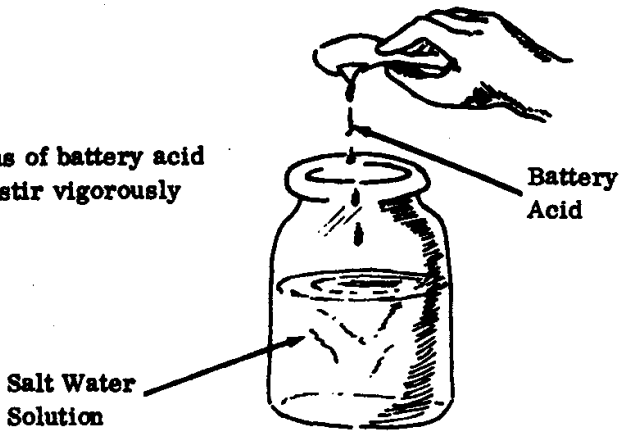
Dry cell batteries (2-1/2 in. diameter x 7 in. long) or plumbing supply store
Grocery store or ocean
Motor vehicle batteries

PROCEDURE:

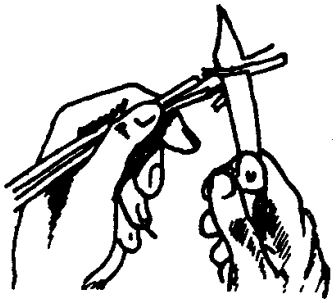
1. Mix 1/2 cup of salt into the one gallon glass jar with 3 liters (3 quarts) of water.



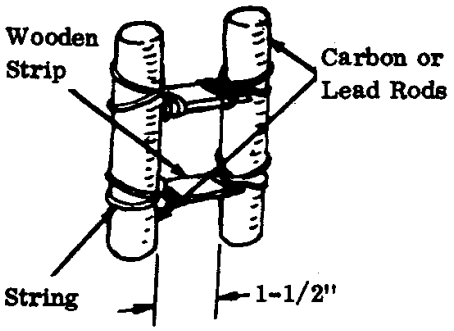
2. Add 2 teaspoons of battery acid to the solution and stir vigorously for 5 minutes.



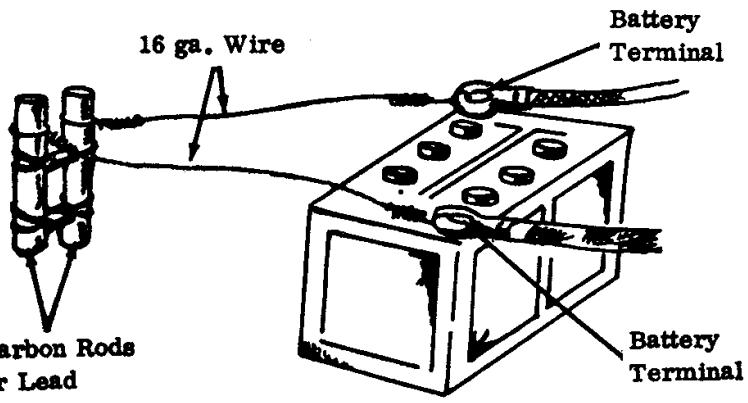
3. Strip about 4 inches of insulation from both ends of the 2 wires.



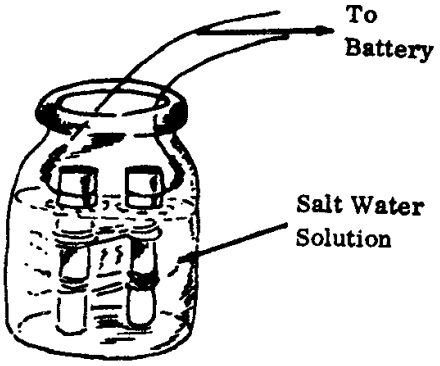
4. With knife and sticks shape 2 strips of wood 1 x 1/8 x 1-1/2. Tie the wood strips to the lead or carbon rods so that they are 1-1/2 inches apart.



5. Connect the rods to the battery in a motor vehicle with the insulated wire.



6. Submerge 4-1/2 in. of the rods into the salt water solution.



7. With gear in neutral position, start the vehicle engine. Depress the accelerator approximately 1/5 of its full travel.

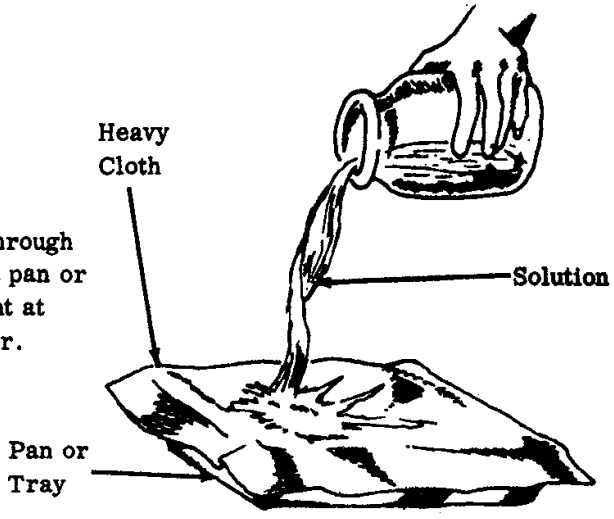
8. Run the engine with the accelerator in this position for 2 hours; then, shut it down 2 hours.

9. Repeat this cycle for a total of 64 hours while maintaining the level of the acid-salt water solution in the glass jar.

CAUTION: This arrangement employs voltages which may be dangerous to personnel. Do not touch bare wire leads while engine is running.

10. Shut off the engine. Remove the rods from the glass jar and disconnect wire leads from the battery.

11. Filter the solution through the heavy cloth into a flat pan or tray, leaving the sediment at the bottom of the glass jar.



12. Allow the water in the filtered solution to evaporate at room temperature (approx. 16 hours). The residue is approximately 60% or more sodium chlorate which is pure enough to be used as an explosive ingredient.

Section I
No. 24

MERCURY FULMINATE

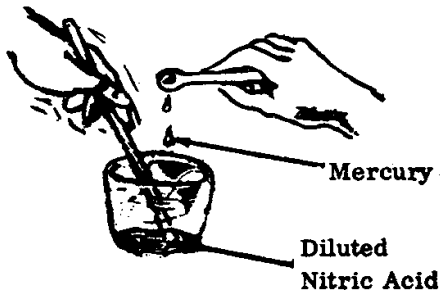
Mercury Fulminate is used as a primary explosive in the fabrication of detonators (Section VI, No. 13). It is to be used with a booster explosive such as picric acid (Section I, No. 21) or RDX (Section I, No. 15).

MATERIAL REQUIRED:	SOURCE:
Nitric Acid, 90% conc. (1.48 sp. gr.)	Field grade (Section I, No. 4) or industrial metal processors
Mercury	Thermometers, mercury switches, old radio tubes
Ethyl (grain) alcohol (90%)	
Filtering material	Paper towels
Teaspoon measure (1/4, 1/2, and 1 teaspoon capacity) - aluminum, stainless steel or wax-coated	
Heat source	
Clean wooden stick	
Clean water	
Glass containers	
Tape	
Syringe	

PROCEDURE:

1. Dilute 5 teaspoons of nitric acid with 2-1/2 teaspoons of clean water in a glass container by adding the acid to the water.

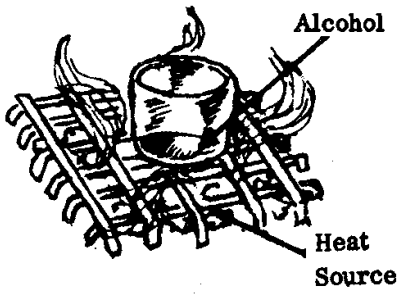
2. Dissolve 1/8 teaspoon of mercury in the diluted nitric acid. This will yield dark red fumes.



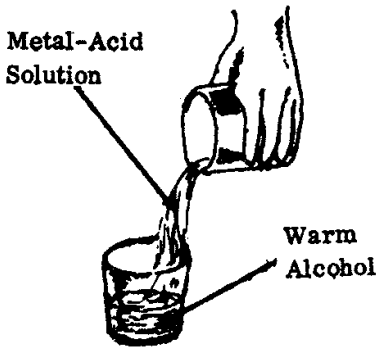
NOTE: It may be necessary to add water, one drop at a time, to the mercury-acid solution in order to start reaction.

CAUTION: Acid will burn skin and destroy clothing. If any is spilled, wash it away with a large quantity of water. Do not inhale fumes.

3. Warm 10 teaspoons of the alcohol in a container until the alcohol feels warm to the inside of the wrist.

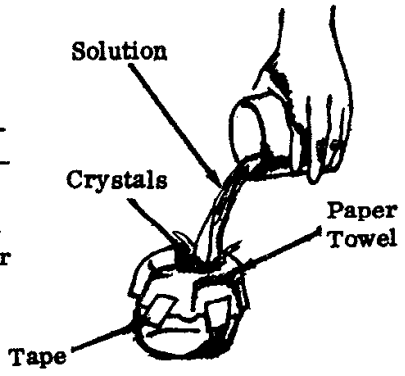


4. Pour the metal-acid solution into the warm alcohol. Reaction should start in less than 5 minutes. Dense white fumes will be given off during reaction. As time lapses, the fumes will become less dense. Allow 10 to 15 minutes to complete reaction. Fulminate will settle to bottom.

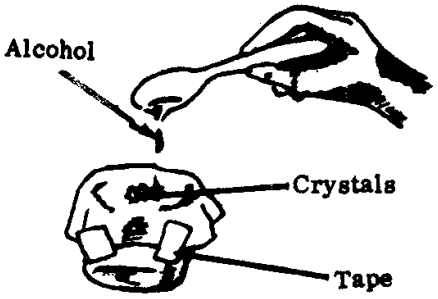


CAUTION: This reaction generates large quantities of toxic, flammable fumes. The process must be conducted outdoors or in a well ventilated area, away from sparks or open flames. Do not inhale fumes.

5. Filter the solution through a paper towel into a container. Crystals may stick to the side of the container. If so, tilt and squirt water down the sides of the container until all the material collects on the filter paper.



6. Wash the crystals with 6 teaspoons of ethyl alcohol.



7. Allow these mercury fulminate crystals to air dry.

CAUTION: Handle dry explosive with great care. Do not scrape or handle it roughly. Keep away from sparks or open flames. Store in cool, dry place.

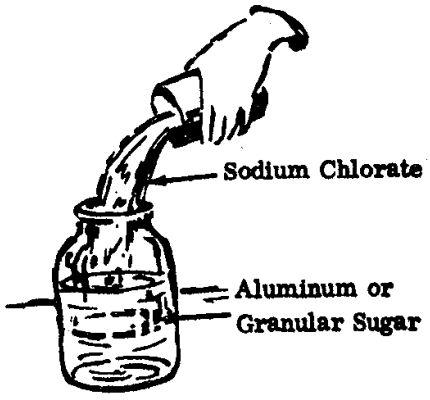
SODIUM CHLORATE AND SUGAR OR ALUMINUM EXPLOSIVE

An explosive munition can be made from sodium chlorate combined with granular sugar, or aluminum powder. This explosive can be detonated with a No. 8 commercial or a Military J-2 blasting cap.

MATERIAL REQUIRED:	SOURCE:
Sodium chlorate	Section I, No. 23
Granular sugar	Food store
Aluminum powder	Paint store
Wooden rod or stick	
Bottle or jar	
Blasting cap	
Steel pipe (threaded at one end), end cap and tape	
Wax	
Measuring container (cup, quart, etc.)	

PROCEDURE:

1. Add three volumes (cups, quarts, etc.) sodium chlorate to one volume aluminum, or two granular sugar, in bottle or jar.



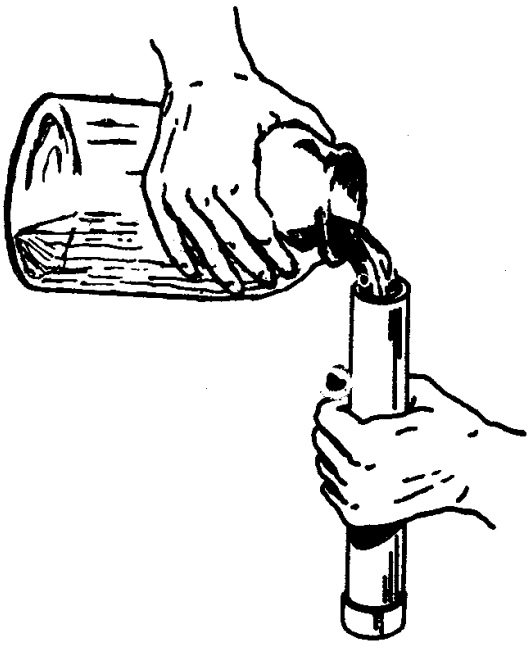
2. Mix ingredients well by stirring with the wooden rod or stick.

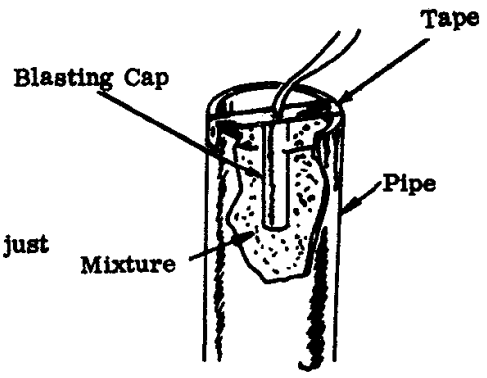
HOW TO USE:

1. Wax blasting cap, pipe and end cap.

2. Thread end cap onto pipe.

3. Pour mixture into pipe.





4. Insert and tape blasting cap just beneath surface of mixture.

NOTE: Confining the open end of the pipe will add to the effectiveness of the explosive.

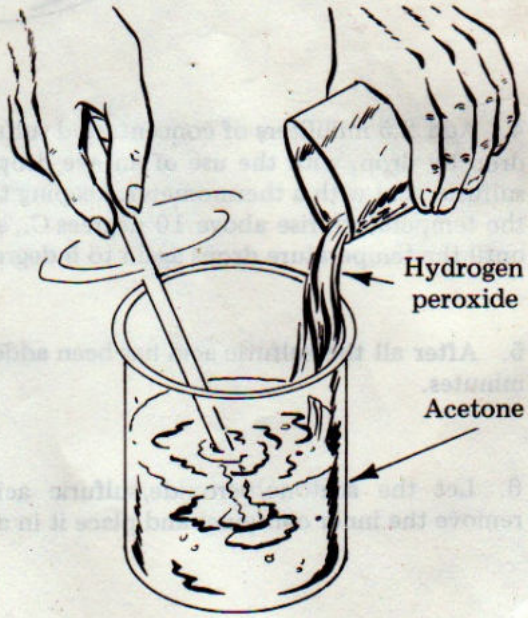
ACETONE PEROXIDE EXPLOSIVE

Acetone peroxide is a primary explosive that can be made from hair bleach (hydrogen peroxide), acetone, and sulfuric acid. This explosive is to be used in the fabrication of detonators (Section VI, No. 13, Vol. 2).

MATERIAL REQUIRED:	SOURCES:
Hydrogen peroxide	Hair bleach (15-25 volume content) Drug stores and hair supply stores
Acetone	Hardware stores, drug stores
Sulfuric acid	Clear battery acid boiled until white fumes appear
Eye dropper or syringe with glass tube	
Graduated cylinder (cc or ml) or other measuring device	
Thermometer (0 to 100 degrees C.)	
Glass containers	
Large pan	
Ice and salt	
Water	
Paper towels	

PROCEDURE:

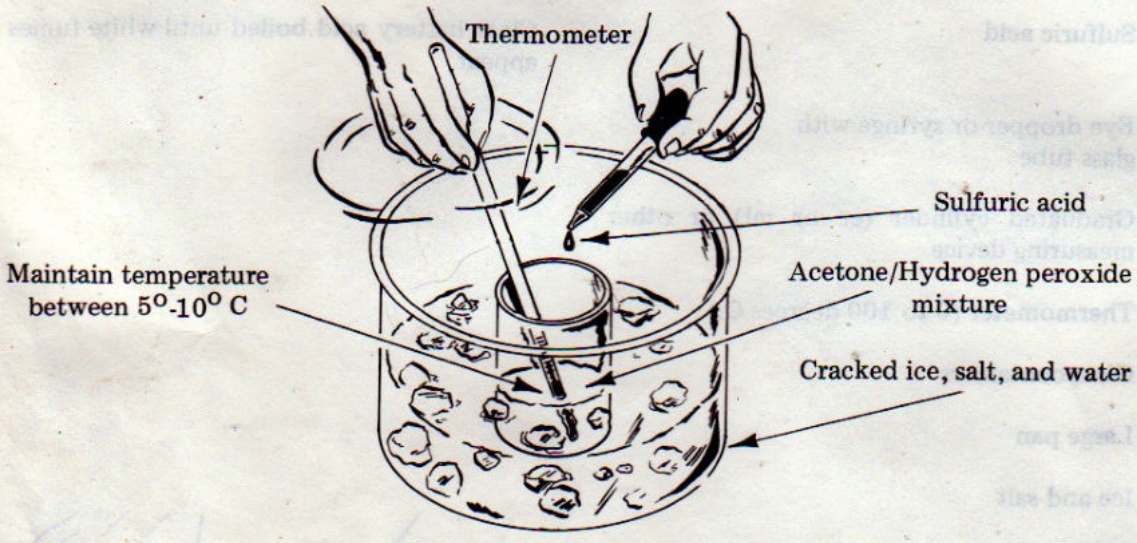
1. Measure 30 milliliters of acetone and 50 milliliters of hydrogen peroxide into a glass container and mix thoroughly.



2. Cool the acetone/peroxide mixture by placing its container in a larger one containing a mixture of ice, salt, and water.

Note: Because of the lighter inner container being buoyant in the larger outer container, it is necessary to secure it so that it won't fall over into the ice, salt, and water mixture.

3. Cool the acetone/peroxide mixture to 5 degrees C.



4. Add 2.5 milliliters of concentrated sulfuric acid to the acetone/peroxide mixture slowly, drop by drop, with the use of an eye dropper. Stir the mixture during the addition of the sulfuric acid with a thermometer, keeping the temperature be ween 5 - 10 degrees C. Should the temperature rise above 10 degrees C., stop adding the sulfuric acid and continue stirring until the temperature drops again to 5 degrees C., then continue adding the sulfuric acid.

5. After all the sulfuric acid has been added, continue stirring the mixture for another five minutes.

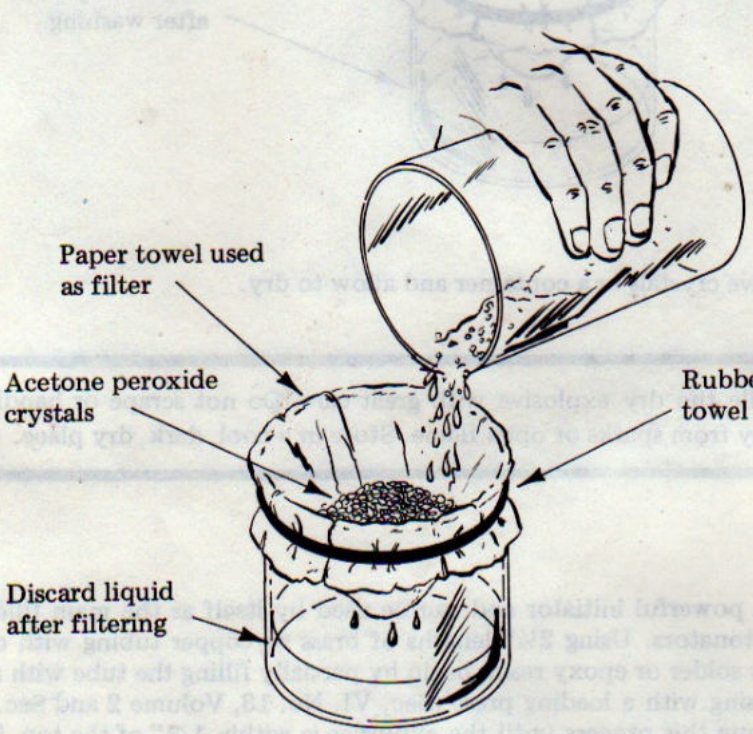
6. Let the acetone/peroxide/sulfuric acid mixture stand in the ice/water/salt bath or remove the inner container and place it in an ice box for 12 to 24 hours.

7. After 12 hours white crystals of acetone peroxide will precipitate out of the once clear solution. Precipitation should be completed after 24 hours.

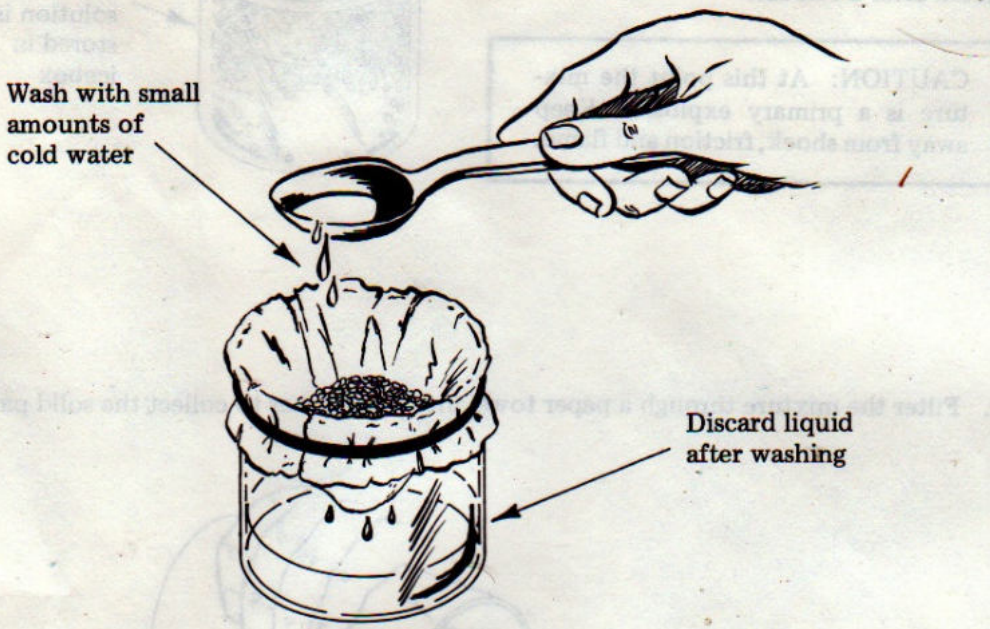
CAUTION: At this point the mixture is a primary explosive. Keep away from shock, friction and flame.

Crystals of acetone peroxide form overnight when solution is stored in icebox

8. Filter the mixture through a paper towel into a container to collect the solid particles.



9. Wash the solid particles collected in the paper towel with small amounts of ice cold water poured over them. Discard the liquid in the container.



10. Place these explosive crystals in a container and allow to dry.

CAUTION: Handle the dry explosive with great care. Do not scrape or handle it roughly. Keep away from sparks or open flame. Store in a cool, dark, dry place.

HOW TO USE:

Acetone peroxide is a powerful initiator and can be used by itself as the main filler when making homemade detonators. Using 2½" lengths of brass or copper tubing with one end sealed shut with either solder or epoxy resin, begin by partially filling the tube with acetone peroxide and compressing with a loading press (Sec. VI, No. 13, Volume 2 and Sec. II, No. 12, Volume 3). Continue this process until the explosive is within 1/2" of the top. Stopper the open end tightly with a cork or wood stopper. When ready to use, remove stopper and insert time fuse. Seal around fuse and tube and insert into the main charge to a depth of 2". These caps will detonate most of the explosives shown in this volume.

NOTE: These detonators should be used within 7 days of their manufacture and should be stored in a cool, dry place.

BULLSEYE (LOW - HIGH) EXPLOSIVE

A highly effective and powerful low - high explosive can be obtained by simply using a fast burning, double-based, smokeless pistol powder called Bullseye. This propellant is used to reload pistol and revolver cartrdiges and contains a sensitive mixture of nitroglycerin and nitrocellulose.

MATERIAL REQUIRED:

Bullseye smokeless pistol powder

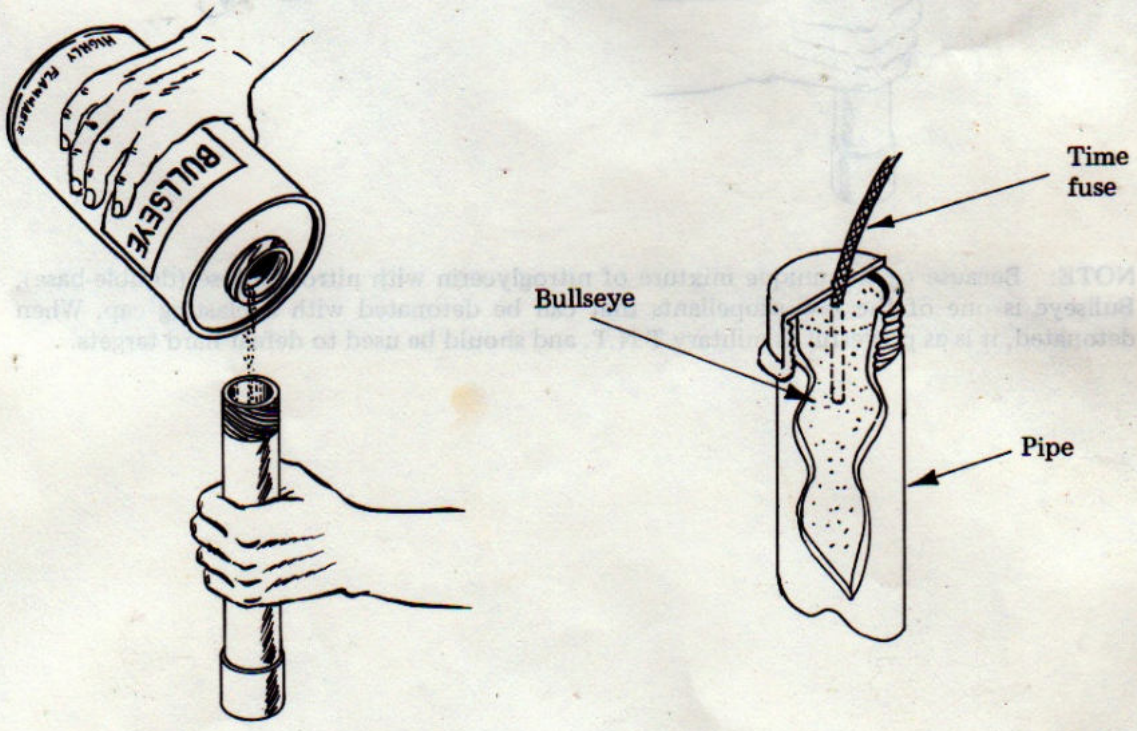
Compound detonator or time fuse

SOURCES:

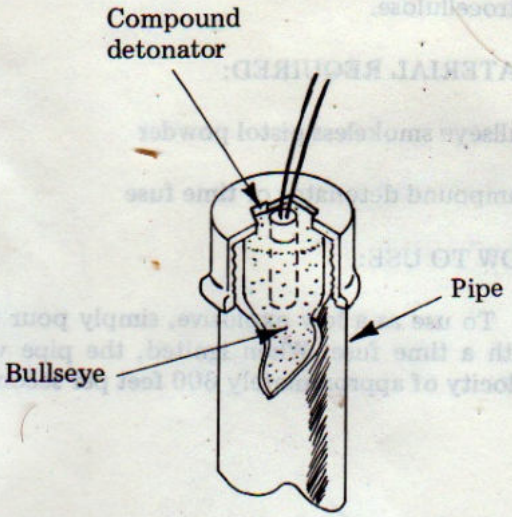
Gun and reloading stores

HOW TO USE:

1. To use as a low explosive, simply pour the powder into a pipe with end caps and ignite with a time fuse. When ignited, the pipe will explode into many fragments traveling at a velocity of approximately 600 feet per second.



2. To use as a high explosive, simply pour the powder into a pipe with end caps, insert a compound detonator with a fuzing mechanism and detonate. When detonated, the pipe will fragment into many small fragments traveling at a velocity in excess of 20,000 feet per second.



NOTE: Because of the unique mixture of nitroglycerin with nitrocellulose (double-base), Bullseye is one of the few propellants that can be detonated with a blasting cap. When detonated, it is as powerful as military T.N.T. and should be used to defeat hard targets.

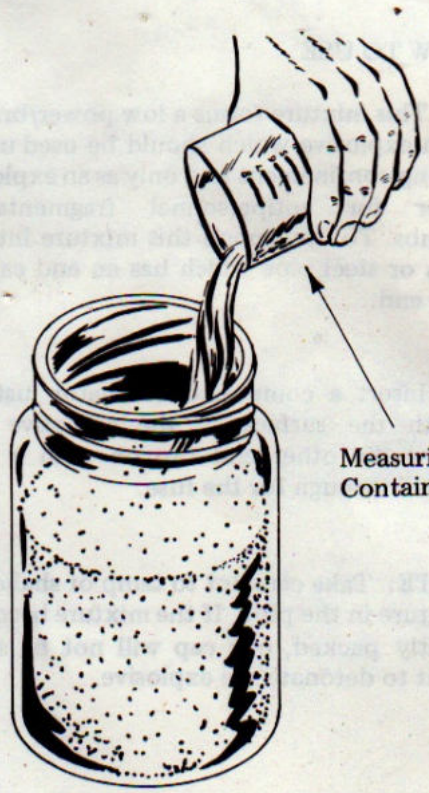
HTH/NAPHTHA EXPLOSIVE

An explosive munition can be made from granular calcium hypochlorite (HTH, swimming pool bleach) and petroleum naphtha. This explosive can be detonated with a compound detonator.

MATERIAL REQUIRED:	SOURCES:
Granular calcium hypochlorite 70%, HTH swimming pool purifier.	Bleaching agent, swimming pool supply houses
Benzine (petroleum naphtha)	Hardware and paint stores, paint thinner, cleaning fluid
Mixing container (bowl, bucket, etc.)	
Stirring rod (wood)	
Measuring container (cup, tablespoon, etc.)	
Storage container (jar, can) with tight fitting lid	
Blasting cap, compound detonator required	
Strong pipe with end caps	

PROCEDURE:

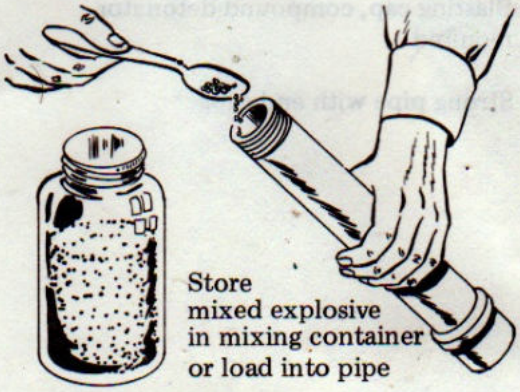
1. Measure out 32 parts by volume, 27 parts by weight, of calcium hypochlorite to 1 part by volume, 1 part by weight, of petroleum naphtha into the mixing container.



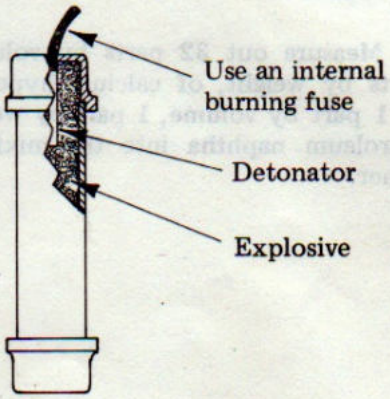
2. Stir until thoroughly mixed with wooden stirring rod.

HOW TO USE:

1. This mixture forms a low power/brisant high explosive which should be used under strong confinement and only as an explosive filler for antipersonnel fragmentation bombs. To use, spoon this mixture into an iron or steel pipe which has an end cap on one end.



2. Insert a compound detonator just beneath the surface of the explosive and screw the other end cap on with a hole drilled through for the fuse.



NOTE: Take care not to tamp or shake the mixture in the pipe. If the mixture becomes tightly packed, one cap will not be sufficient to detonate the explosive.

POTASSIUM PERMANGANATE/ALUMINUM EXPLOSIVE

An explosive munition can be made from potassium permanganate and aluminum powder. This explosive can be detonated with a compound detonator.

MATERIAL REQUIRED:

Potassium permanganate

Fine aluminum bronzing powder

Measuring container (cup, tablespoon, etc.)

Mixing container with a tight fitting lid such as a canning jar

Storage container (jar or can with tight fitting lid)

Two flat boards (one should be comfortably held in the hand such as a square block or rolling pin and one very large, i.e., 36" x 36")

Blasting cap, compound detonator required

Strong pipe with end caps

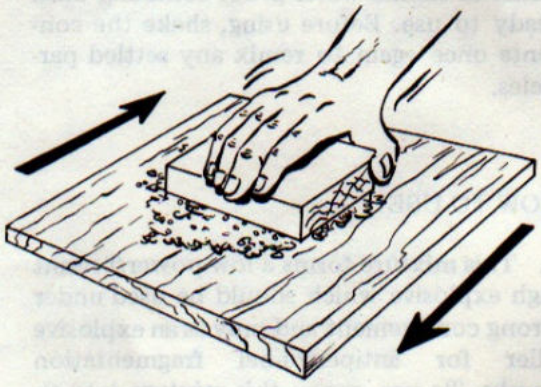
SOURCES:

Chemical and photography stores

Paint stores

PROCEDURE:

1. Spread a handful at a time of potassium permanganate on the large flat board and rub vigorously with the other flat board or rolling pin until the large particles are crushed into a very fine powder (approximately 10 minutes per handful).



CAUTION: Thoroughly clean and dry both boards before using again with a different substance.

2. Measure two volumes (cups, tablespoons, etc.), 60% by weight, of potassium permanganate with three volumes, 40% by weight, of fine aluminum powder into a mixing container with a tight fitting lid.

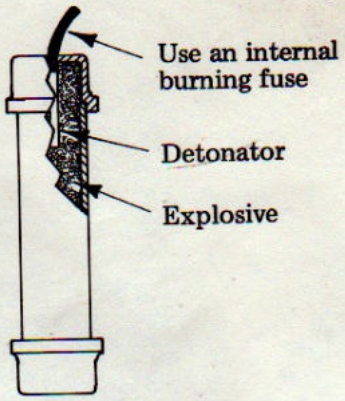
3. Secure the lid tightly and shake the mixture for approximately five minutes to mix thoroughly.

4. Store the explosive in the mixing container or similar water proof container until ready to use. Before using, shake the contents once again to remix any settled particles.

HOW TO USE:

1. This mixture forms a low power/brisant high explosive which should be used under strong confinement and only as an explosive filler for antipersonnel fragmentation bombs. To use, spoon this mixture into an iron or steel pipe which has an end cap on one end.

2. Insert compound detonator just beneath the surface of the explosive and screw the other end cap on with a hole drilled through for the fuse.



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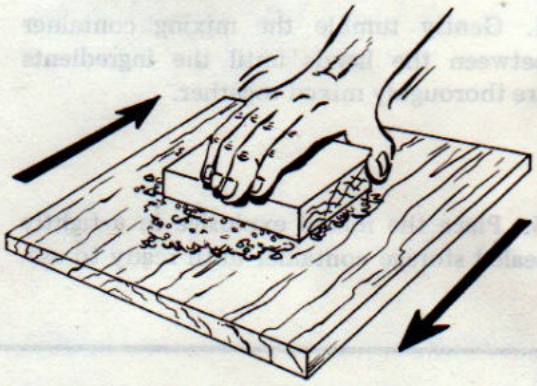
POTASSIUM CHLORATE/SULFUR EXPLOSIVE

An impact sensitive explosive can be made from potassium chlorate and sulfur. This explosive can be used as a filler when making reusable primers (Section III, No. 5, Vol. 1) or as a filler when making impact sensitive fragmentation bombs.

MATERIAL REQUIRED:	SOURCES:
Potassium chlorate	Drug stores and chemical supply houses
Sulfur	Drug stores
Measuring container (cup, tablespoon, etc.)	
Mixing container (jar, can) with tight fitting lid	
Two flat boards (one should be comfortably held in the hand such as a square block or rolling pin and one very large, i.e., 36" x 36")	

PROCEDURE:

1. Spread a handful at a time of potassium chlorate on the large flat board and rub vigorously with the other flat board or rolling pin until the large particles are crushed into a very fine powder (approximately 10 minutes per handful).



CAUTION: Thoroughly clean and dry both boards before using again with a different substance.

2. Repeat this process using the sulfur.

3. Measure 7 parts by volume, 11 parts by weight, of powdered potassium chlorate and 1 part by volume, 1 part by weight, of powdered sulfur into the mixing container.

CAUTION: This mixture forms an extremely shock sensitive explosive, especially between two metal surfaces. Reasonable care should be exercised from this point on.

4. Gently tumble the mixing container between the hands until the ingredients are thoroughly mixed together.

5. Place the mixed explosive in a tightly sealed storage container until ready to use.

CAUTION: Do not store the mixed explosive for more than five days before using. KEEP THIS EXPLOSIVE DRY AT ALL TIMES.

HOW TO USE:

1. This explosive can be used to either fill primer caps (Section III, No. 5, Vol. 1) for reloading ammunition, or it can be used to make the following palm-sized fragmentation bombs:

A. Obtain a short section of threaded water pipe with two end caps.

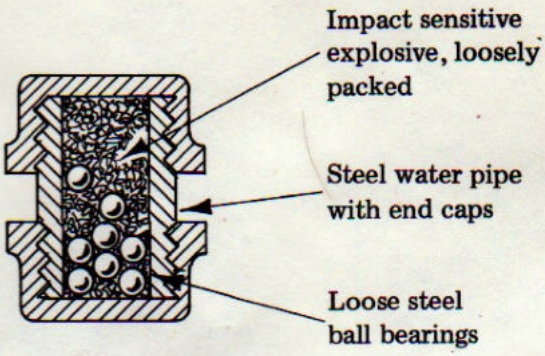
B. Thread one end cap onto the pipe and fill 1/4 full with steel ball bearings.

C. Fill the remaining space with potassium chlorate/sulfur mixture and screw the remaining end cap on.

NOTE: Maintain a loose mixture between the ball bearings and explosive by not overtamping the explosive into the pipe. This will allow the ball bearings to move and impact together.

D. Gently tumble the pipe between the hands to mix the ball bearings with the explosive.

E. When ready to use, throw against or near the target area.



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POTASSIUM CHLORATE/KEROSENE EXPLOSIVE

An effective explosive munition can be made by simply pouring kerosene into powdered potassium chlorate. This explosive can be detonated with a compound detonator.

MATERIAL REQUIRED:

Potassium chlorate

Kerosene

Measuring container (cup, tablespoon, etc.)

Mixing container (bowl, bucket, canning jar, etc.)

Stirring rod

Storage container (jar, can) with tight fitting lid

Two flat boards (one should be comfortably held in the hand, such as a square block or rolling pin, and one very large, i.e., 36" x 36")

Compound detonator

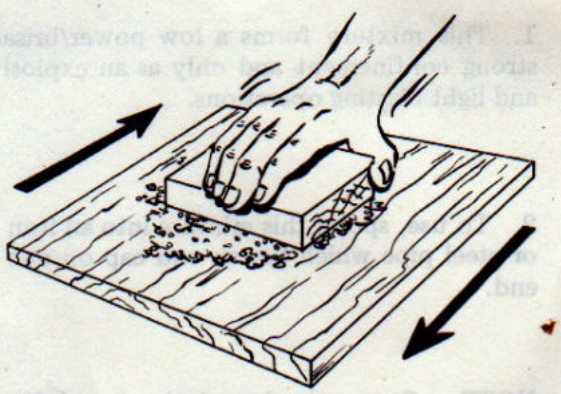
SOURCES:

Drug stores and chemical supply houses

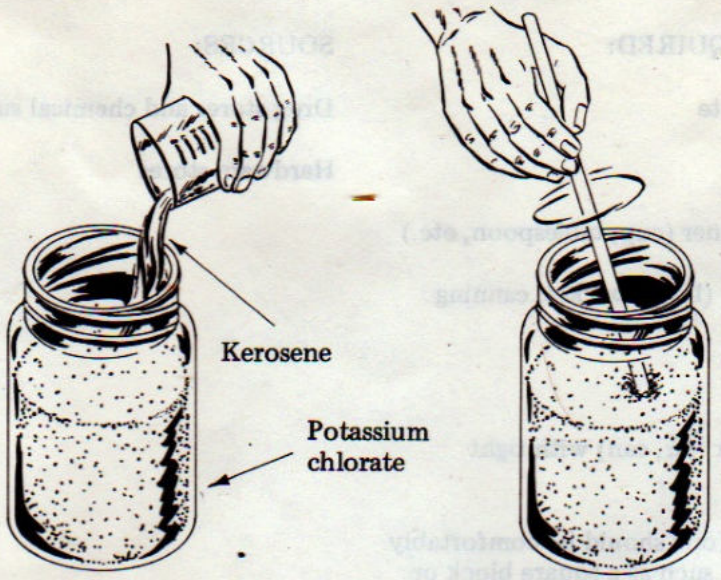
Hardware stores

PROCEDURE:

1. Spread a handful at a time of potassium chlorate on the large flat board and rub vigorously with the other flat board or rolling pin until the large particles are crushed into a very fine powder (approximately 10 minutes per handful).



2. To produce the explosive, all that is required is to pour 1 part by volume, 10% by weight, of kerosene into 9 parts by volume, 90% by weight, of potassium chlorate. Stir until completely mixed, then store in a sealed container until ready to use.



3. Another effective method in producing the explosive is to lightly pre-pack a selected charge container with powdered potassium chlorate. When ready to use, simply pour the pre-measured amount of kerosene into the potassium chlorate and allow to soak in for 3 to 5 minutes before using.

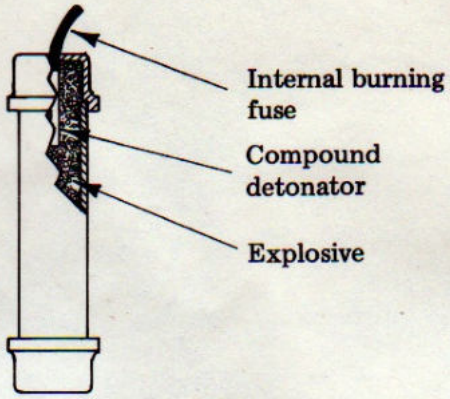
HOW TO USE:

1. This mixture forms a low power/brisant high explosive which should be used under strong confinement and only as an explosive filler for antipersonnel fragmentation bombs and light blasting operations.

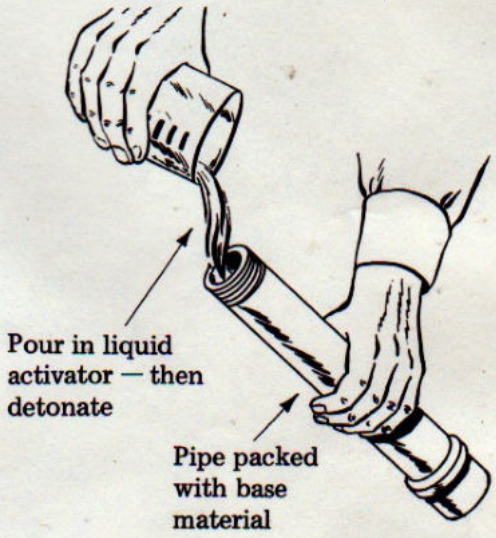
2. To use, spoon this mixture into an iron or steel pipe which has an end cap on one end.

NOTE: Store mixed explosive in mixing container or load into pipe.

3. Insert compound detonator just beneath the surface of the explosive and screw the other end cap on with a hole drilled through for the fuse.



4. The pipe can be pre-filled with potassium chlorate and when ready to use, simply pour in the kerosene, allow to soak for five minutes, then detonate.



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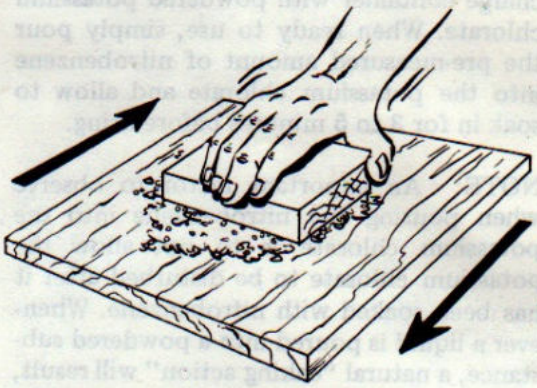
POTASSIUM CHLORATE/NITROBENZENE EXPLOSIVE

A moist explosive mixture can be made from solid potassium chlorate and liquid nitrobenzene. This explosive has medium to high power and brisance. It can be used as a substitute for 50% ditching dynamite or flake T.N.T. This explosive can be readily detonated by a standard blasting cap (No. 6 in strength).

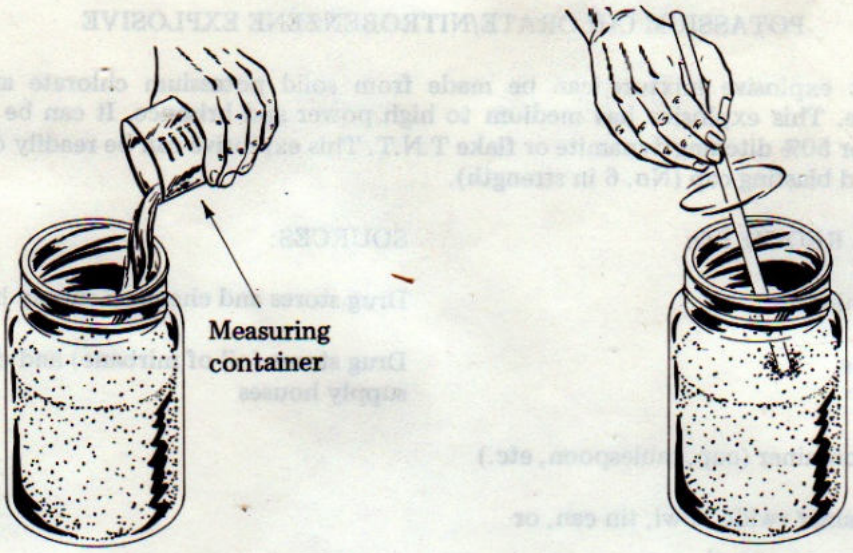
MATERIAL REQUIRED:	SOURCES:
Potassium chlorate	Drug stores and chemical supply houses
Nitrobenzene	Drug stores (oil of mirbane) and chemical supply houses
Measuring container (cup, tablespoon, etc.)	
Mixing container (wide bowl, tin can, or actual item)	
Storage container (jar, can, etc.) with tight fitting lid	
Two flat boards (one should be comfortably held in the hand such as a square block or rolling pin and one very large, i.e., 36" x 36")	
Blasting cap	

PROCEDURE:

1. Spread a handful at a time of potassium chlorate on the large flat board and rub vigorously with the other flat board or rolling pin until the large particles are crushed into a very fine powder (approximately 10 minutes per handful).



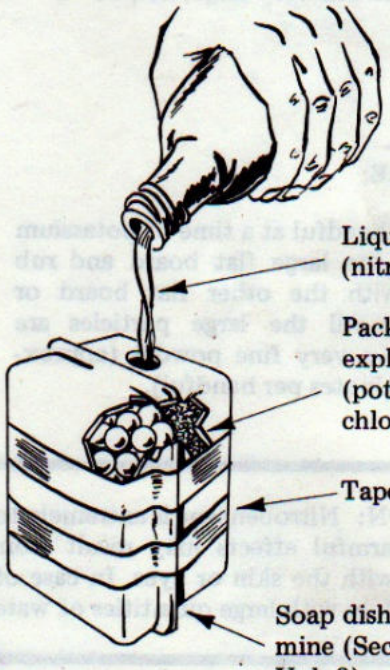
CAUTION: Nitrobenzene is extremely toxic and should be handled in well ventilated areas. Harmful effects may result from swallowing, inhalation of the vapors or contact with the skin or eyes. In case of accidental spilling, wash the affected area immediately with large quantities of water.



2. To produce the explosive, all that is required is to pour 1 part by volume, 20% by weight, of nitrobenzene into 4 parts by volume, 80% by weight, of powdered potassium chlorate. Stir until completely mixed, then store in a sealed container until ready to use.

3. Another effective method in producing the explosive is to tightly pre-pack a selected charge container with powdered potassium chlorate. When ready to use, simply pour the pre-measured amount of nitrobenzene into the potassium chlorate and allow to soak in for 3 to 5 minutes before using.

NOTE: An important factor to observe when pouring the nitrobenzene into the potassium chlorate is to not allow the potassium chlorate to be disturbed after it has been soaked with nitrobenzene. Whenever a liquid is poured into a powdered substance, a natural "caking action" will result, producing a fairly uniform density throughout the solid material. Since uniform density has a direct overall effect on the explosive performance, it is important to first pre-pack a rigid container with the potassium chlorate and then pour in the nitrobenzene and allow to soak in without stirring. This will produce a high performance explosive. Mixing in a plastic bag will produce a low performance explosive.



HOW TO USE:

1. This mixture forms a very powerful explosive that can be used for general purpose blasting and ditching operations. It is extremely sensitive to detonation and can be initiated by simple homemade detonators.

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NITROMETHANE/SAWDUST EXPLOSIVE

A simple nitromethane based explosive can be made by simply pouring nitromethane into a container filled with screened sawdust. This explosive can be detonated with a compound detonator.

MATERIAL REQUIRED:

Nitromethane

Sawdust (fine)

Common window screen

Measuring container (cup, tablespoon, etc.)

Mixing container (wide bowl, canning jar, actual item, etc.)

Storage container (jar, can) with a tight fitting lid

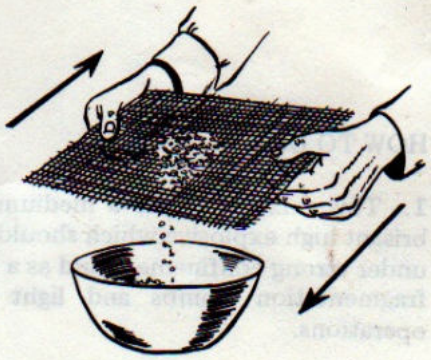
Compound detonator

SOURCES:

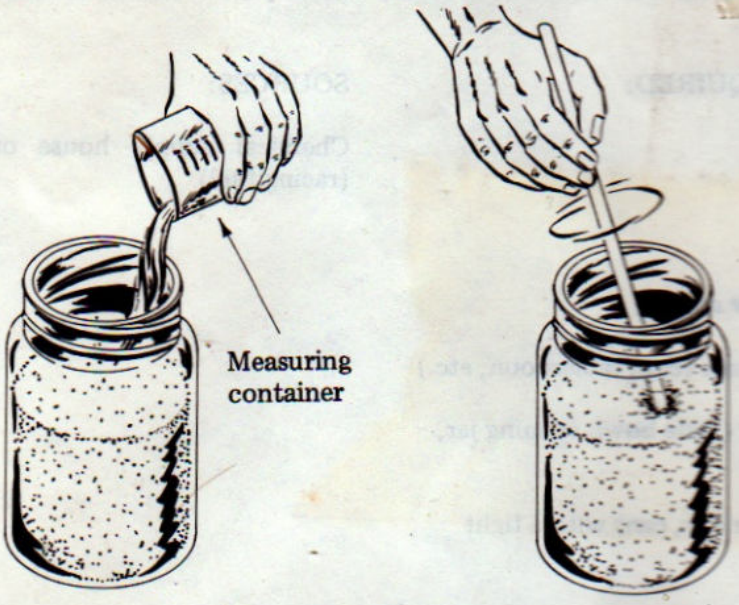
Chemical supply house or hobby shop (racing fuel)

PROCEDURE:

1. Using a common window screen as a sieve, place a handful of sawdust in the center and shake between the hands in a back and forth motion. Collect the sawdust that passes through the screen and discard the rest.



2. Measure out two parts by volume, 20% by weight, of screened sawdust into a mixing container. Pour in one part by volume, 80% by weight, of liquid nitromethane. Stir until completely mixed.



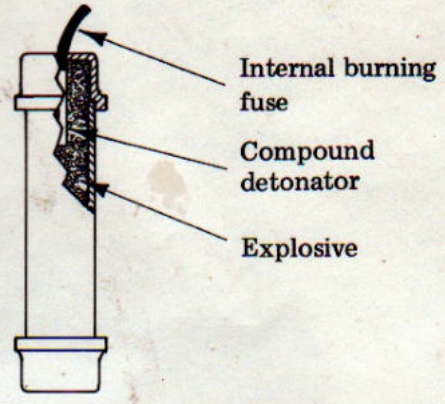
3. Store in a sealed container until ready to use.

HOW TO USE:

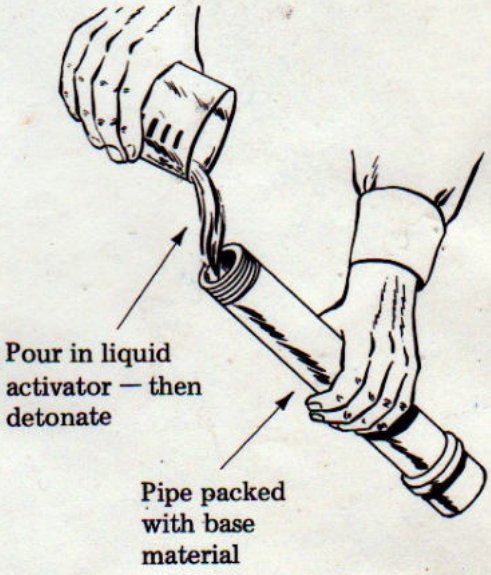
1. This mixture forms a medium power/ brisant high explosive which should be used under strong confinement and as a filler for fragmentation bombs and light blasting operations.

2. To use, spoon this mixture into an iron or steel pipe which has an end cap on one end.

3. Insert a compound detonator just beneath the surface of the explosive and screw the other end cap on with a hole drilled through for the fuse.



4. The pipe can be pre-filled with sawdust. When ready to use, simply pour in the nitromethane, then detonate.



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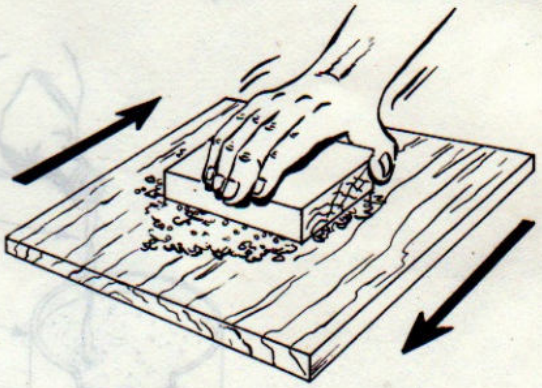
NITROMETHANE/AMMONIUM NITRATE EXPLOSIVE

A moist explosive can be made from solid ammonium nitrate fertilizer combined with liquid nitromethane. This explosive has both high power and high brisance and can be used as a direct substitute for T.N.T. This explosive can be readily detonated by a blasting cap, No. 6 in strength. A compound detonator is not required.

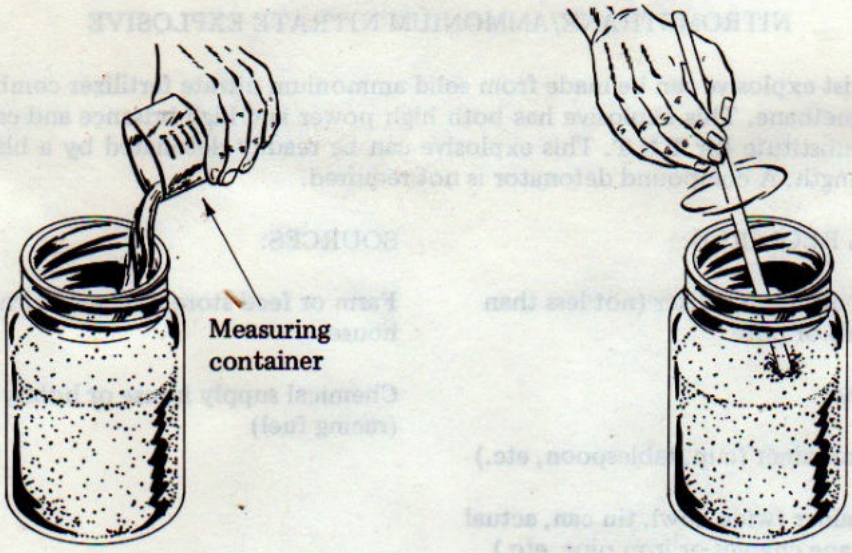
MATERIAL REQUIRED:	SOURCES:
Ammonium nitrate fertilizer (not less than 32% nitrogen) or pure	Farm or feed store or chemical supply house
Nitromethane	Chemical supply house or hobby stores (racing fuel)
Measuring container (cup, tablespoon, etc.)	
Mixing container (wide bowl, tin can, actual item, i.e., shape charges or iron pipe, etc.)	
Storage container (jar, can) with tight fitting lid	
Two flat boards (one should be comfortably held in hand such as a square block or rolling pin and one very large, i.e., 36" x 36")	
Blasting cap	

PROCEDURE:

1. Spread a handful at a time of the fertilizer on the large flat board and rub vigorously with the other board or rolling pin until the large particles are crushed into a very fine powder that looks like flour (approximately 10 minutes per handful).

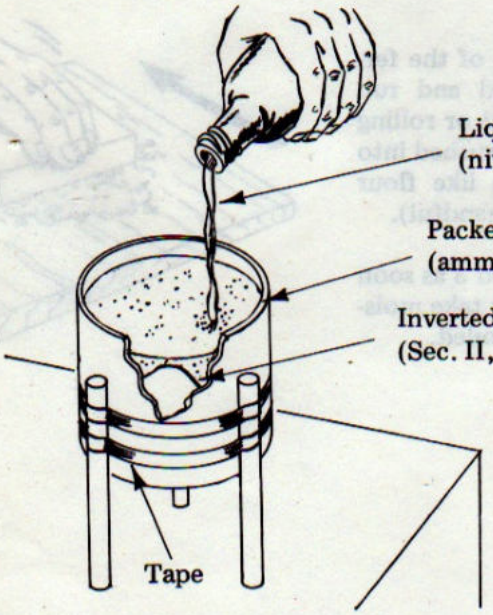


NOTE: Proceed with steps 2 and 3 as soon as possible since the powder may take moisture from the air and become spoiled.



2. To produce the explosive, all that is required is to pour one (1) part by volume or two (2) parts by weight of nitromethane into three (3) parts by volume or five (5) parts by weight of powdered ammonium nitrate. Stir until completely mixed, then store in a sealed container until ready to use.

3. Another effective method in producing the explosive is to tightly pre-pack a selected charge container with powdered ammonium nitrate. When ready to use, simply pour the pre-measured amount of nitromethane into the ammonium nitrate and allow to soak in for 3 to 5 minutes before using.



NOTE: An important factor to observe when pouring the nitromethane into the ammonium nitrate is to not allow the ammonium nitrate to be disturbed after it has been soaked with nitromethane. Whenever a liquid is poured into a powdered substance, a natural "caking action" will result, producing a fairly uniform density throughout the solid material. Since uniform density has a direct overall effect on the explosive performance, it is important to first pre-pack a rigid container with ammonium nitrate and then pour in the nitromethane and allow to soak *without stirring*. This will produce a high performance explosive. Mixing in a plastic bag will produce a low performance explosive.

HOW TO USE:

1. This explosive is one of the most powerful/brisant two component explosives readily available. Each component is perfectly safe to handle by itself. However, when the two components are simply mixed together, they form a sensitive high explosive that can be detonated with a standard blasting cap.

2. This explosive mixture should be used to defeat hard targets, such as steel and reinforced concrete. It can also be used with special charges that require high brisance, i.e., shape charges, platter charges and SCIMP charges.

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NITROMETHANE LIQUID EXPLOSIVE

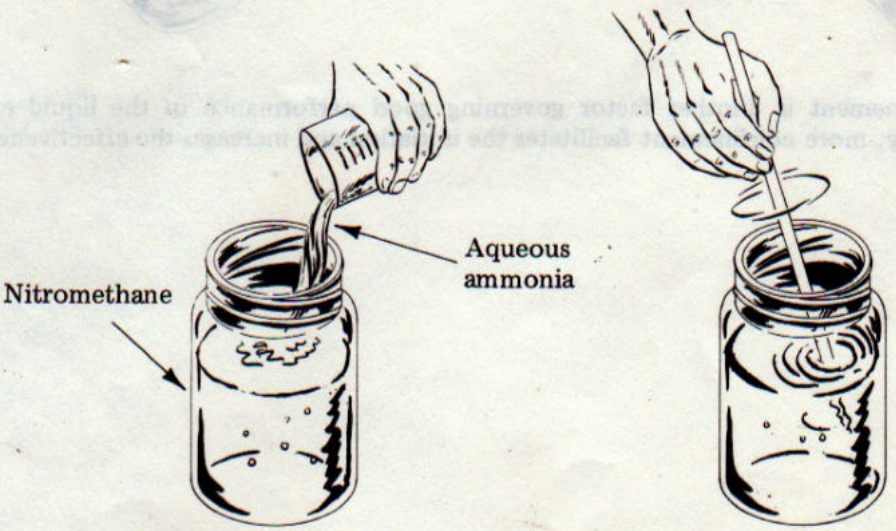
A liquid explosive, that resembles water in appearance, can be made from nitromethane and aqueous ammonia (household glass cleaner). This liquid explosive is 22 to 24 percent more powerful than military T.N.T., and can be detonated with a standard blasting cap. However, to achieve maximum velocity, a compound detonator should be used.

MATERIAL REQUIRED:	SOURCES:
Nitromethane	Chemical supply house or hobby stores (racing fuel)
Aniline, ethylenediamine, aqueous ammonia (non-detergent)	Hardware stores, chemical supply houses, grocery stores
Measuring container (cup, pint, gallon, etc.)	
Blasting cap or compound detonator	

PROCEDURE:

NOTE: Nitromethane is a common chemical reagent, and under normal conditions cannot be made to detonate even if a strong detonator is used. However, if certain ammonia-containing compounds (called sensitizers) are added in small percentages (5 to 6 percent), then the sensitized nitromethane can be detonated with a standard No. 8 blasting cap. The most effective sensitizers are aniline and ethylenediamine. The most readily available sensitizer is common household glass cleaner (aqueous ammonia).

1. To produce the explosive, simply pour the sensitizer into the nitromethane and mix thoroughly. One-half pint sensitizer will sensitize one gallon of nitromethane.

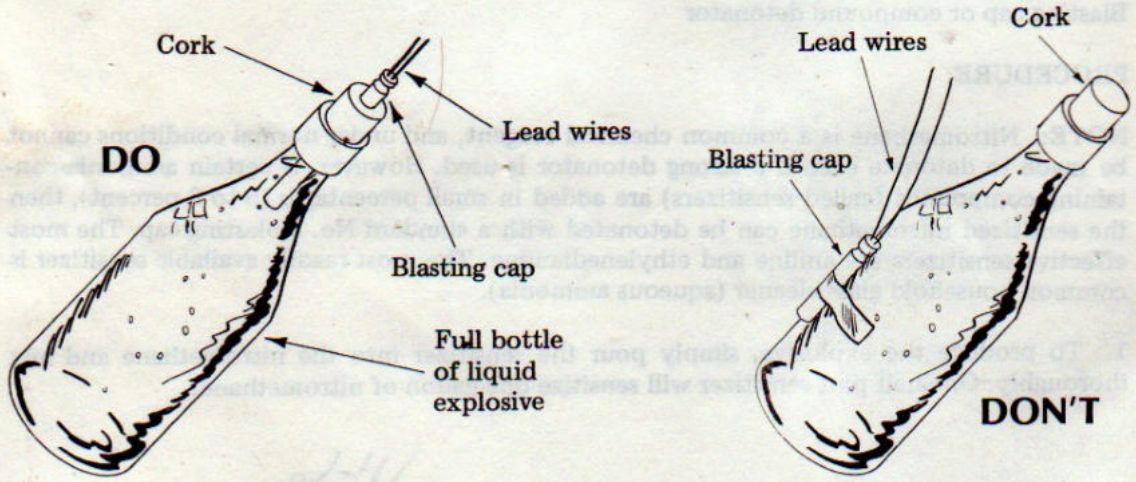


2. The explosive can be premixed, or for safety's sake, it can be mixed just prior to use by prefilling a charge container with nitromethane and then adding the sensitizer when ready to detonate.

HOW TO USE:

1. This liquid explosive can be used whenever or wherever a liquid can be used for disguiseability. It can be poured directly into prefabricated special charge containers, i.e., shape charges, platter charges and SCIMP charges, without special measures being taken to maintain uniform densities required for solid explosives to be effective.

2. To obtain the maximum efficiency, a compound detonator should be used for initiation. Reliability of initiation is increased by positioning and immersing the detonator centrally with respect to the wall of the container. By centrally positioning and immersing the detonator in the liquid, the output energy of the detonator is transmitted to the explosive instead of being partially dissipated through the wall of the container.



3. Confinement is another factor governing good performance of the liquid explosive. Essentially, more confinement facilitates the initiation and increases the effectiveness of the explosive.

FERTILIZER/HYDRAZINE LIQUID EXPLOSIVE

A liquid explosive can be made from solid ammonium nitrate fertilizer combined with liquid anhydrous hydrazine. This liquid explosive is more powerful and brisant than C-4 plastic explosive and can be used as a direct replacement for C-4. This explosive can be detonated with a blasting cap. However, to achieve maximum velocity a compound detonator should be used.

MATERIAL REQUIRED:	SOURCES:
Ammonium nitrate fertilizer (not less than 32% nitrogen) or pure	Farm or feed store or chemical supply house
Anhydrous hydrazine	Chemical supply house
Large mixing container, i.e., large canning jar	
Glass stirring rod	
Storage container (jar, can) with tight fitting lid	
Blasting cap, compound detonator	

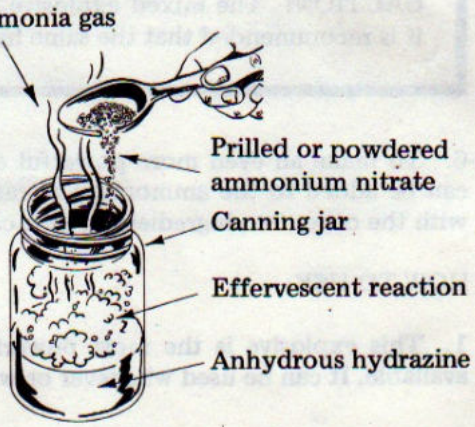
PROCEDURE:

CAUTION: Anhydrous hydrazine is classified as corrosive and is flammable. It should be kept away from any source of fire, flame or sparks. It is also mildly toxic and should be handled in well ventilated areas. Harmful effects may result from swallowing, inhalation of the vapors or contact with the skin or eyes. In case of accidental spilling, wash the affected area immediately with large quantities of water.

1. Pour into the mixing container an amount of anhydrous hydrazine equal to the amount of explosive required.

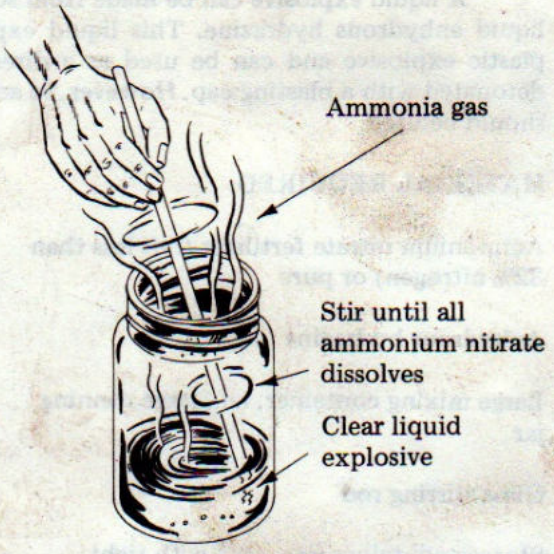
2. Ammonium nitrate (prilled or powdered) is then added, a teaspoon at a time, to the hydrazine in the mixing container.

NOTE: The mixing container should be fairly large (5 times the volume of the hydrazine) because the chemical reaction



between the ammonium nitrate and the hydrazine is extremely effervescent and can easily bubble over the top.

3. Because of the effervescent reaction, the ammonium nitrate should be added very slowly so as not to create accidental overflowing. With each addition of ammonium nitrate, the person doing the mixing should wait for the initial reaction to subside, then stir the solution until all of the ammonium nitrate dissolves into it.



CAUTION: The reaction between the ammonium nitrate and hydrazine liberates large volumes of poisonous ammonia gas. The person doing the mixing should be upwind of the mixing process so as not to breath the poisonous fumes.

4. The mixing process is continued until the ammonium nitrate no longer dissolves into solution, even after five minutes of stirring, and a small amount remains undissolved at the bottom of the mixing container. This undissolved ammonium nitrate does not affect the performance of the explosive.

5. After the mixing process is complete, what will remain will be a clear liquid explosive more powerful and brisant than any military explosive.

CAUTION: The mixed explosive has a lower toxicity than the hydrazine. However, it is recommended that the same handling precautions be observed.

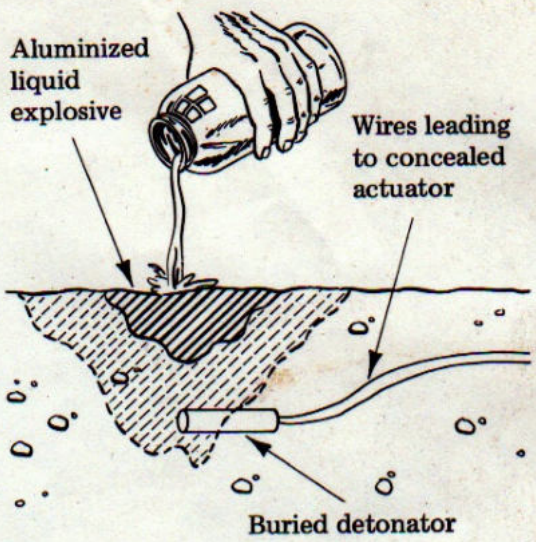
6. To make an even more powerful explosive, 20% aluminum powder (100 mesh or finer) can be added to the ammonium nitrate before mixing with the hydrazine (it does not react with the other two ingredients), or it can be added after the mixing process is complete.

HOW TO USE:

1. This explosive is the most powerful/brisant of the two component explosive systems available. It can be used whenever or wherever a liquid can be used for disguiseability.

2. It can be poured directly into prefabricated special charge containers, i.e., shape charges, platter charges and SCIMP charges, without special measures being taken to maintain uniform densities required by solid explosives to be effective.

3. It has unique absorption and retention properties which can be used to create a liquid land mine. The liquid explosive can be poured directly into the ground, soaking into and blending with the surrounding earth. The pocket of explosive can then be initiated by a conventional electrically or mechanically actuated detonator. These pockets of explosives have remained detonable for four days in the ground, even when the soil was soaked due to rainy weather.



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EXPLOSIVE PAPER

An excellent absorption explosive can be made from a solution of P.E.T.N. (the center filler of detonator cord), acetone and mineral oil. When any non-gloss paper, i.e., newspaperss, paperback books, corrugated cardboard, etc., is dipped in this explosive solution and then removed and allowed to dry, the paper will retain its original texture and appearance along with a microcrystaline high explosive incorporated into the fiber content of the paper. This produces a disguised explosive that can be carried into a target area without arousing suspicion.

MATERIAL REQUIRED:	SOURCES:
P.E.T.N.	Detonating cord (Primacord)
Acetone	Hardware stores
Mineral oil	Drug stores

Mixing container, i.e., canning jar, etc.

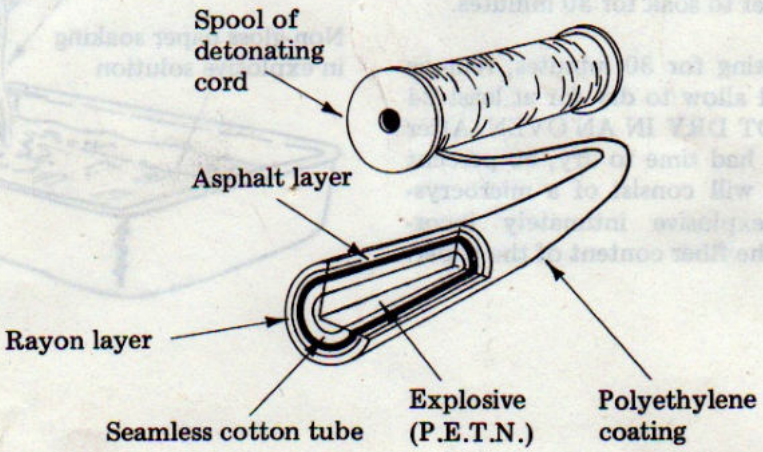
Pan or bucket larger than the mixing container

Large flat pan, i.e., large cake pan, etc.

Sheets of newspaper, paperback books, corrugated cardboard, etc.

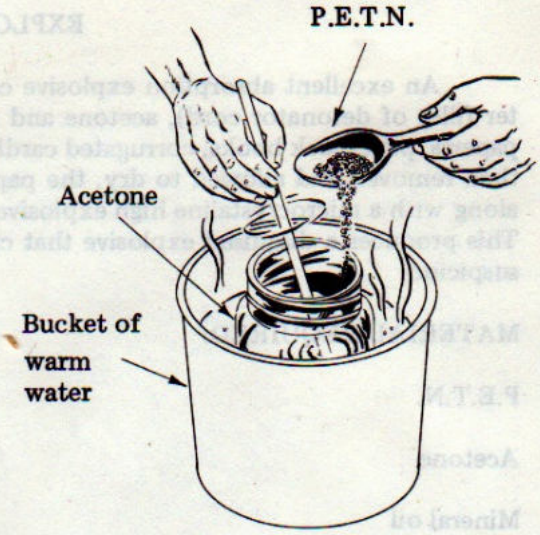
PROCEDURE:

1. Using a razor blade, cut detonating cord lengthwise and remove the center filler (P.E.T.N.). Approximately 1/2 pound of P.E.T.N. can be removed per 100 feet of detonating cord.



2. Fill a canning jar 2/3 full of acetone and heat until mildly warm by placing the canning jar in a pan or bucket of hot water. DO NOT place pan or bucket on heat source when it contains the canning jar.

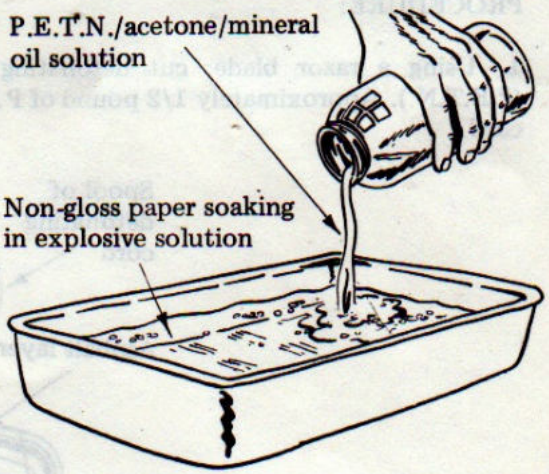
3. Add P.E.T.N. to the acetone, a tablespoonful at a time, while stirring with a stirring rod. Stir the solution until the P.E.T.N. dissolves. Add more P.E.T.N. until it no longer dissolves into solution, even after five minutes of stirring. Approximately 1/3 pound of P.E.T.N. will dissolve in every pound of warm acetone used.



4. Approximately 2 percent mineral oil should be added to the final solution. This mineral oil will prevent the crystals of P.E.T.N. from recrystallizing to a noticeable size when the acetone evaporates. The mineral oil will also provide a better texture to the paper when it is dry after the soaking process.

5. Pour this solution into a large, flat pan, then fill the pan with even sheets of a non-gloss paper. If rolled newspaper is used, unroll it and lay it out evenly in the pan. Allow the paper to soak for 30 minutes.

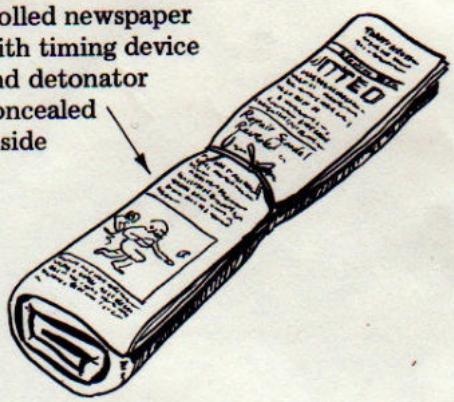
6. After soaking for 30 minutes, remove the paper and allow to dry for at least 24 hours. DO NOT DRY IN AN OVEN. After the paper has had time to dry, 50 percent of its weight will consist of a microcrystaline high explosive intimately incorporated into the fiber content of the paper.



HOW TO USE:

1. To use simply insert a blasting cap or compound detonator into the paper and detonate.

2. If a rolled newspaper is used, the detonator and fusing mechanism can be concealed in the center of the roll and easily carried into the target area and left where destruction is desired. An average size newspaper has the explosive equivalency of several sticks of dynamite.



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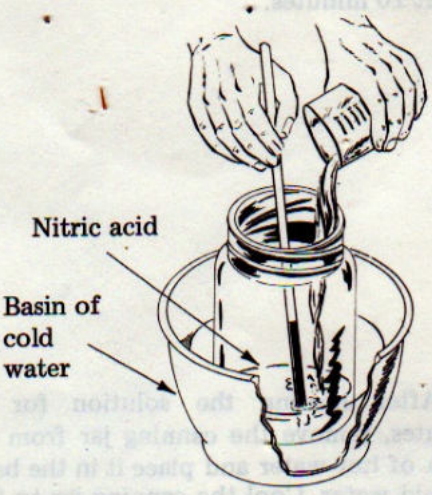
RDX EXPLOSIVE

RDX is a powerful/brisant high explosive that can be made from hexamethylenetetramine and strong nitric acid. It can be used as a booster explosive for compound detonators, as a main explosive filler, and for the manufacture of explosive flour (Sec. I, No. 39, Vol. 3).

MATERIALS REQUIRED:	SOURCES:
Hexamethylenetetramine (hexamine)	Drugstores under names of urotropine, hexamin, methenamine, etc.
Strong nitric acid (d. 1.50)	Sec. I, No. 4, Vol. 1
Acetone	Drug stores
Weighing scale with at least gram accuracy or measuring spoons	
Graduated cylinder (cc or ml) or measuring cups	
Thermometer 20°-100° C., or 68°-212° F.	
Several large quart canning jars	
Two large basins or bowls made of metal or other similar material that can be heated	
Paper towels	

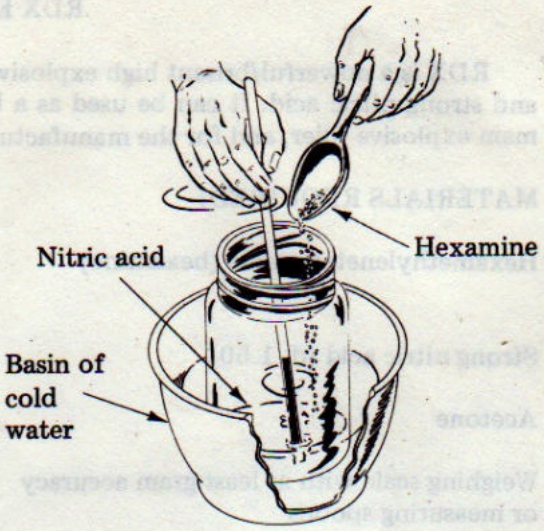
PROCEDURE:

1. Place 1/2 cup, 120 ml or cc of nitric acid in a large canning jar and bring the temperature to between 20° and 30° C. (68°-86° F.) by putting the jar in a basin of cold water. If necessary, swirl the canning jar around the basin of cold water to bring the temperature down, while being careful not to allow any water to splash into the acid.

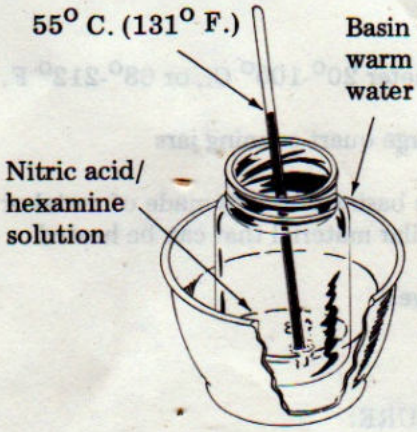


NOTE: Maintain the thermometer in the acid throughout the reaction while carefully noting and controlling the temperature by alternating the jar between the basin of cold water and the basin of hot water. The thermometer can be used as a stirring rod if the solution is gently stirred.

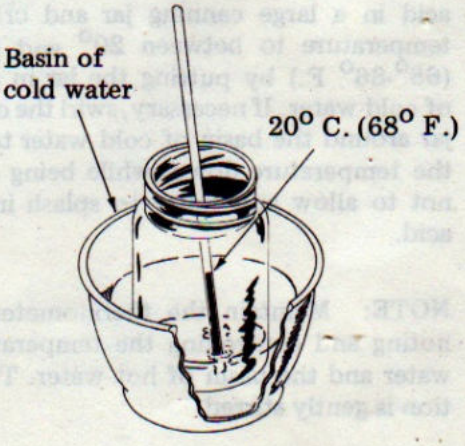
2. Weigh or measure out 70 grams by weight, 18 teaspoons by volume, of the hexamine and start adding the salt-like hexamine slowly, 1/2 teaspoon at a time, during a 15 minute time period. Maintain the temperature between 20° and 30° C. while stirring gently with the thermometer. Control the temperature by dipping the canning jar in and out of the basin filled with cold water.



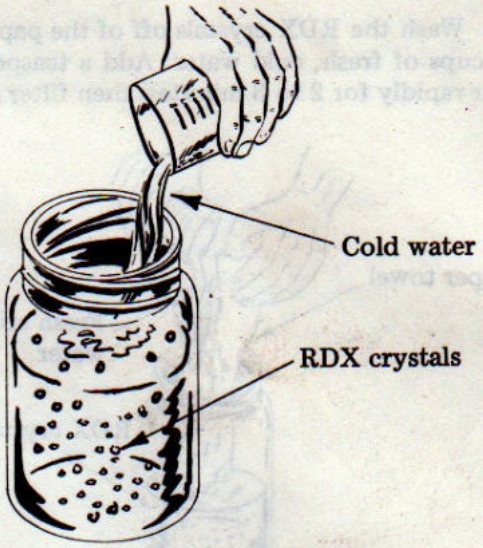
3. When all of the hexamine is dissolved in the acid, heat the solution to 55° C. (131° F.) by placing the canning jar in a basin of hot water. Maintain this temperature for about 10 minutes.



4. After heating the solution for 10 minutes, remove the canning jar from the basin of hot water and place it in the basin of cold water. Cool the canning jar to 20° C. (68° F.).

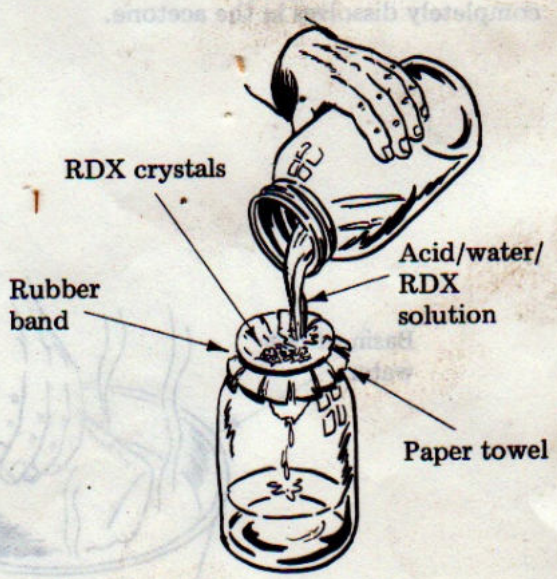


5. When the temperature has reached 20° C., add 3 cups (750 ml) of cold water to the solution and a white salt will appear.

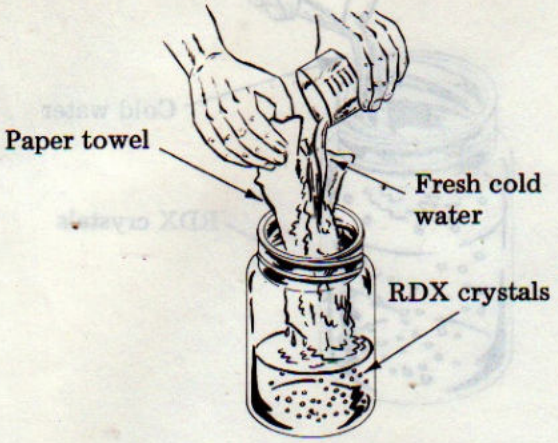


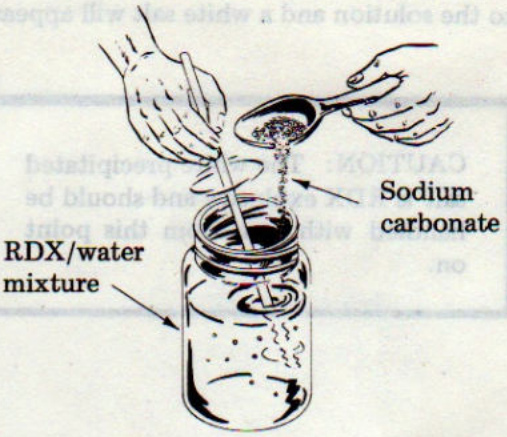
> CAUTION: The white precipitated salt is RDX explosive and should be handled with care from this point on.

6. Filter the acid/water/RDX solution through a paper towel covering the mouth of another jar.



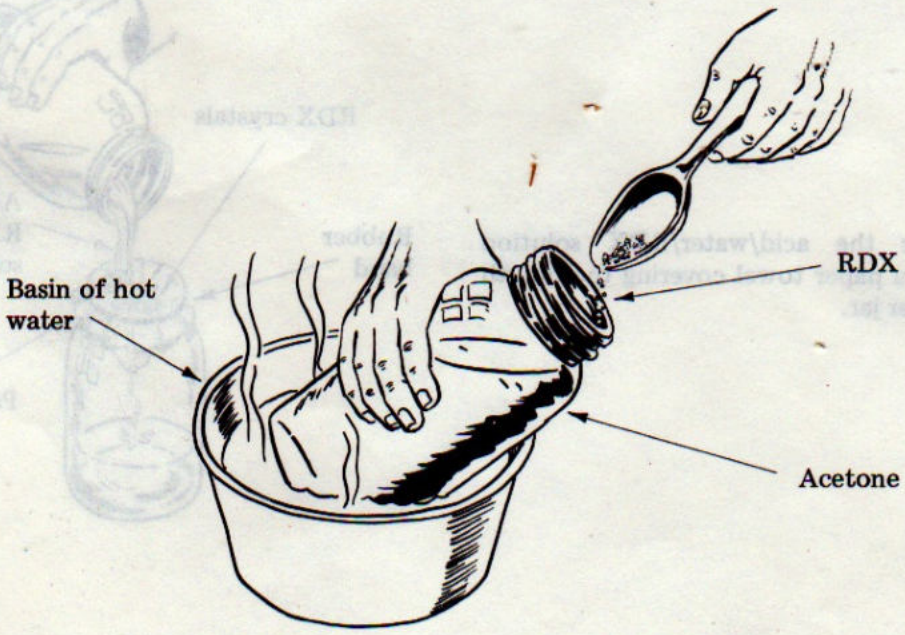
7. Wash the RDX crystals off of the paper towel and into a canning jar, using an additional 3 cups of fresh, cold water. Add a teaspoon of sodium carbonate to neutralize the acid and stir rapidly for 2 to 3 minutes, then filter again.





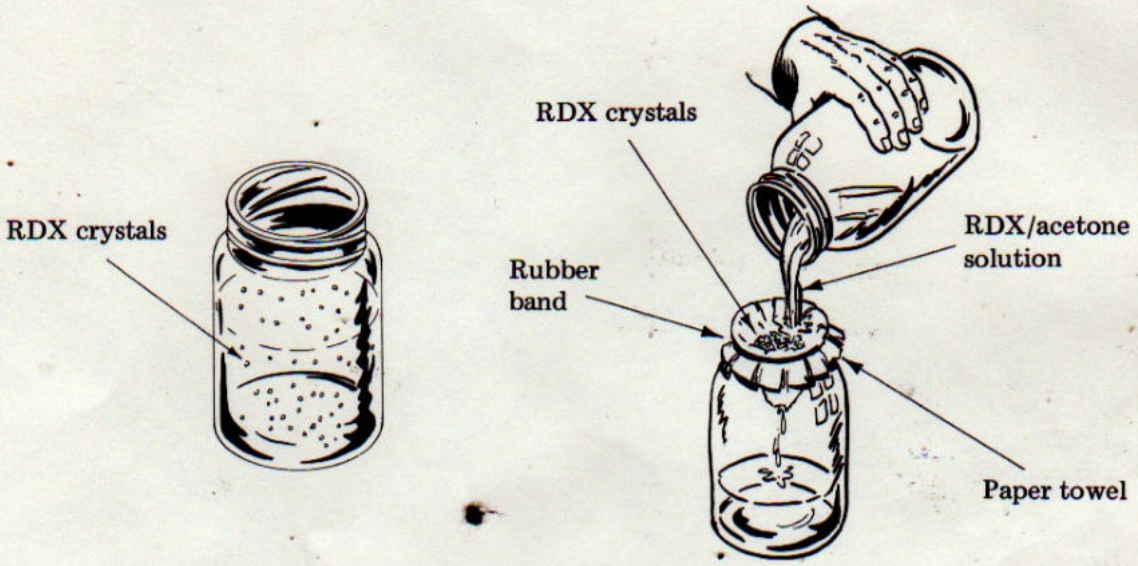
8. The crude product can be dried out on the paper towel filter. It is suitable for fairly immediate use, or it can be purified.

9. To purify RDX, fill a quart canning jar 2/3 full of acetone. Heat the acetone by placing the jar in a basin of hot simmering water, then add RDX , a tablespoon at a time, until it completely dissolves in the acetone.



10. After the maximum amount of RDX has been dissolved into the hot acetone, allow the solution to cool to room temperature, then let stand for one more hour.

11. The RDX will form a salt once again. Filter the RDX and spread it out to dry on a paper towel as before.



12. The purified RDX should be stored in a clean canning jar with a tight fitting lid. It can be stored for months without loss of effectiveness.

NOTE: RDX is not too sensitive to heat and shock, but is fairly sensitive to friction. Care should therefore be exercised when the explosive is to be packed or when the dry explosive is handled. Using the amounts of chemicals listed in this article, the yield of RDX should be about 1½ ounces.

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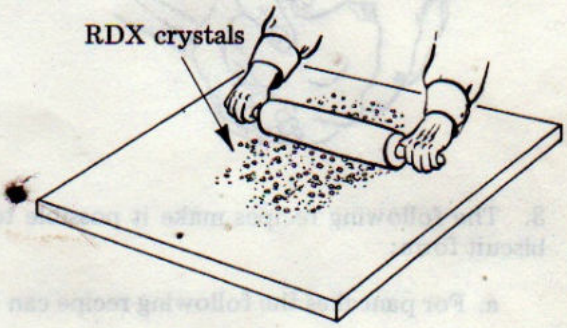
EXPLOSIVE FLOUR

An explosive that looks and bakes like ordinary wheat flour can be made from a mixture of flour and RDX. It can be used in many different forms as an explosive: in its dry powder form, moistened with water and used as a dough like plastic explosive, or by using special recipes it can be baked into pancakes or biscuits.

MATERIAL REQUIRED:	SOURCES:
RDX explosive	Sec. I, No. 15, Vol. 1 Sec. I, No. 38, Vol. 3
Flour	Grocery store
Large sheet of wood, i.e., 36"x36" and a rolling pin	

PROCEDURE:

1. Place a tablespoonful of RDX crystals on the large sheet of wood. Using a rolling pin, crush the crystals into a fine powder, the consistency of flour.



> CAUTION: Use only a rolling pin, not a block of wood. It is important to crush the RDX crystals into a fine powder rather than using friction between two rubbing surfaces.

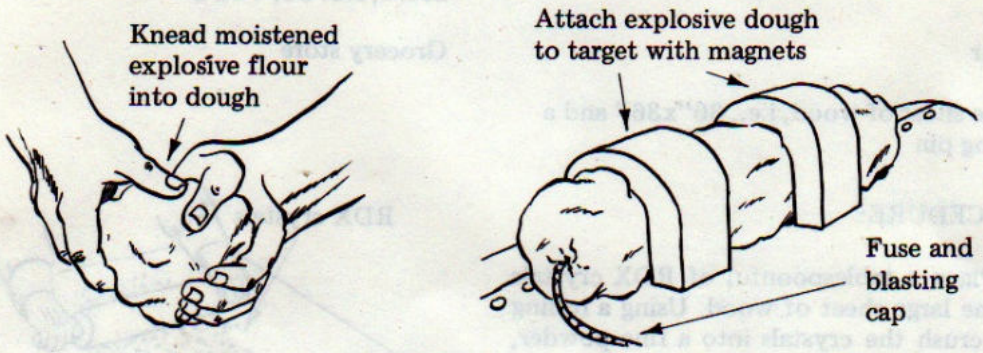
2. Mix 80 per cent by weight of powdered RDX with 20 per cent by weight of flour in a canning jar with a tight fitting lid by shaking for five minutes.

3. The mixed explosive flour can be stored in the sealed mixing container for long periods of time before using. It can also be disguised by storing it in an original bag of flour.

HOW TO USE:

1. This explosive flour is more powerful and brisant than military T.N.T. and is easiest to detonate in its powdered form. A standard blasting cap provides sufficient shock to set it off.

2. To use as a plastic explosive, mix 4 parts by weight of flour to 1 part by weight of water. This forms a dough that has very desirable plastic qualities which can be used to mold itself around certain types of targets in the same manner as military C-4 plastic explosive. A compound detonator must be used to insure positive detonation.



3. The following recipes make it possible to bake the powdered explosive into pancake or biscuit form:

a. For pancakes the following recipe can be used:

3 cups of explosive flour
2 teaspoons of baking powder
1/2 teaspoon of salt
1 cup of milk
1 egg
2 tablespoons of melted lard

NOTE: This pancake mixture can be left on the griddle until it completely chars with no unusual effects, thus demonstrating the stability of the mixture to heat.

b. For baking powder biscuits, the following recipe can be used:

3 cups of explosive flour
2 teaspoons of baking powder
3/8 teaspoon of salt
2 teaspoons of lard
85 cc or ml of water

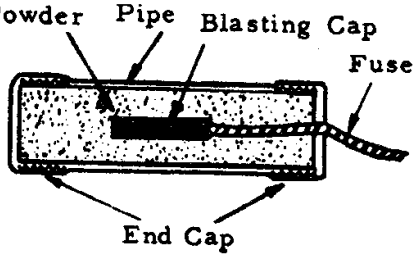
4. The finished pancakes and biscuits look, feel and taste like ordinary pancakes and biscuits. However, they are highly toxic and SHOULD NOT BE EATEN. Before using these baked items as an explosive, they must be moistened and kneaded into a plastic mass to remove the air spaces. They may then be exploded in the same manner as the plastic form.

PIPE HAND GRENADE

Hand grenades can be made from a piece of iron pipe. The filler can be plastic or granular military explosive, improvised explosive, or propellant from shotgun or small arms ammunition.

MATERIAL REQUIRED

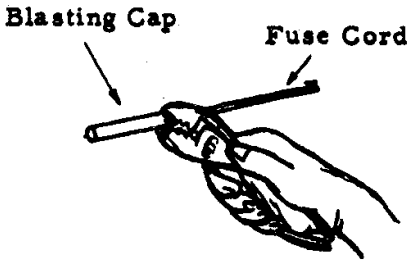
Iron pipe, threaded ends, 1 1/2" to 3" diam., 3" to 8" long.
Two (2) iron pipe caps.
Explosive or propellant
Nonelectric blasting cap. (Commercial or military)
Fuse cord
Hand drill
Pliers



PROCEDURE

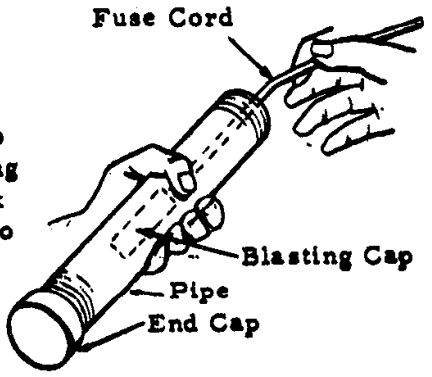
1. Place blasting cap on one end of fuse cord and crimp with pliers.

NOTE: To find out how long the fuse cord should be, check the time it takes a known length to burn. If 12 inches burns in 30 seconds, a 6-inch cord will ignite the grenade in 15 seconds.

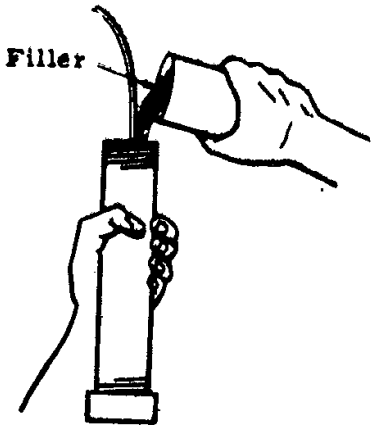


2. Screw pipe cap to one end of pipe. Place fuse cord with blasting cap into the opposite end so that the blasting cap is near the center of the pipe.

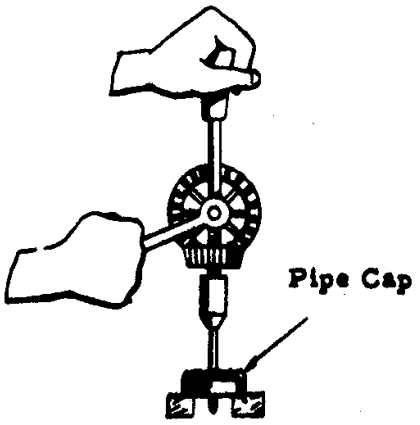
NOTE: If plastic explosive is to be used, fill pipe before inserting blasting cap. Push a round stick into the center of the explosive to make a hole and then insert the blasting cap.



3. Pour explosive or propellant into pipe a little bit at a time. Tap the base of the pipe frequently to settle filler.

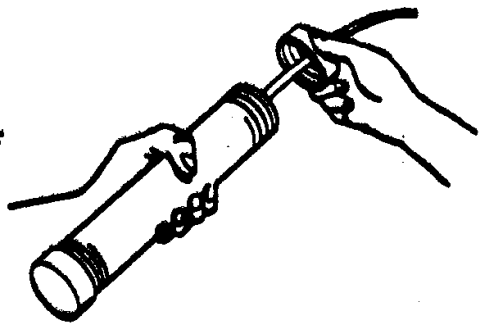


4. Drill a hole in the center of the unassembled pipe cap large enough for the fuse cord to pass through.



5. Wipe pipe threads to remove any filler material.

Slide the drilled pipe cap over the fuse and screw handtight onto the pipe.

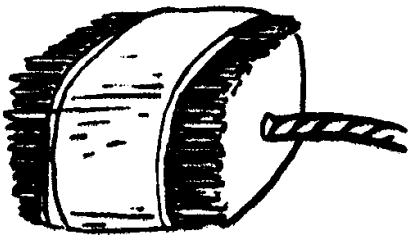


NAIL GRENADE

Effective fragmentation grenades can be made from a block of TNT or other blasting explosive and nails

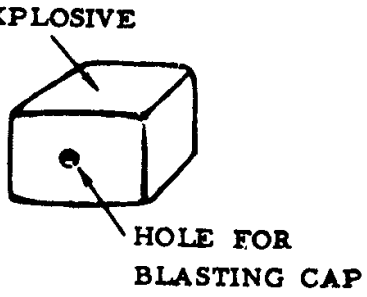
MATERIAL REQUIRED:

Block of TNT or other blasting explosive
Nails
Non-Electric Military blasting cap
Fuse Cord
Tape, string, wire or glue

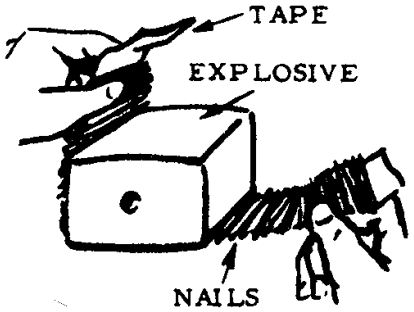


PROCEDURE:

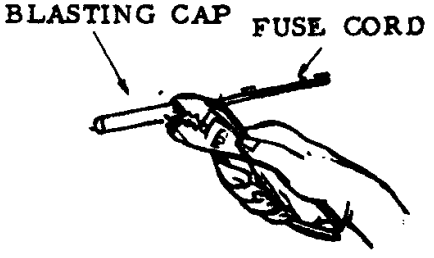
1. If an explosive charge other than a standard TNT block is used, make a hole in the center of the charge for inserting the blasting cap. TNT can be drilled with relative safety. With plastic explosives, a hole can be made by pressing a round stick into the center of the charge. The hole should be deep enough that the blasting cap is totally within the explosive.



2. Tape, tie or glue one or two rows of closely packed nails to sides of explosive block. Nails should completely cover the four surfaces of the block.

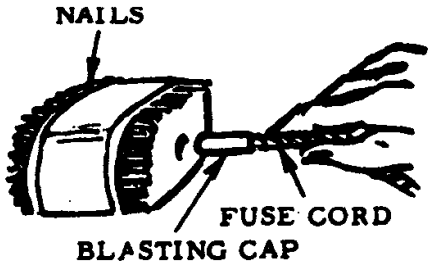


3. Place blasting cap on one end of the fuse cord and crimp with pliers.



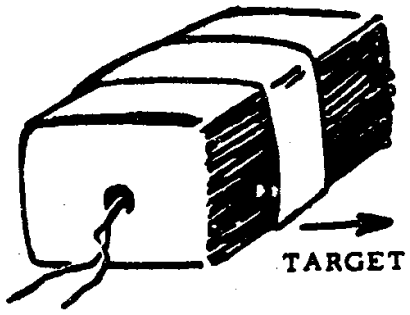
NOTE: To find out how long the fuse cord should be, check the time it takes a known length to burn. If 12 inches (30 cm) burns for 30 seconds, a 10 second delay will require a 4 inch (10 cm) fuse.

4. Insert the blasting cap in the hole in the block of explosive. Tape or tie fuse cord securely in place so that it will not fall out when the grenade is thrown.



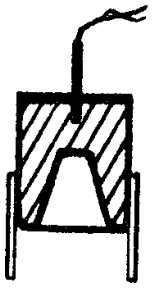
ALTERNATE USE:

An effective directional anti-personnel mine can be made by placing nails on only one side of the explosive block. For this case, an electric blasting cap can be used.



WINE BOTTLE CONE CHARGE

This cone charge will penetrate 3 to 4 inches of armor. Placed on an engine or engine compartment it will disable a tank or other vehicle.



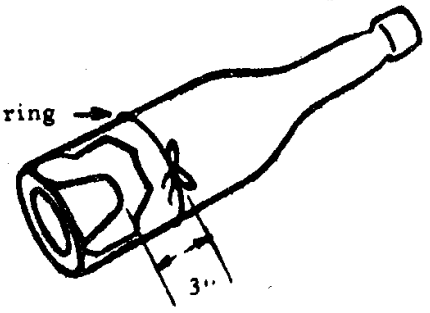
MATERIAL REQUIRED:

Glass wine bottle with false bottom (cone shaped)
Plastic or castable explosive
Blasting cap
Gasoline or Kerosene (small amount)
String
Adhesive tape

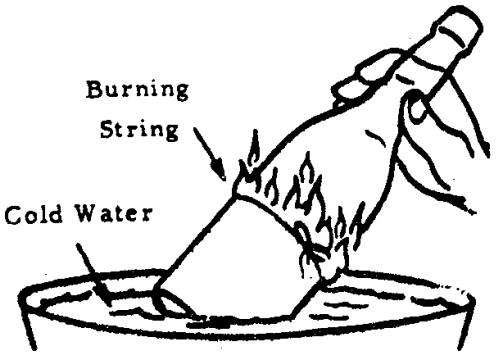
PROCEDURE:

1. Soak a piece of string in gasoline or kerosene. Double wrap this string around the wine bottle approximately 3 in. (7 1/2 cm) above the top of the cone.

NOTE: A small amount of motor oil added to the gasoline or kerosene will improve results.

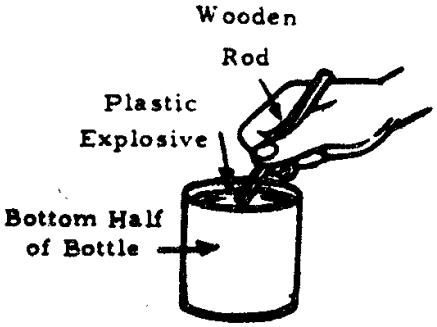


2. Ignite the string and allow to burn for 1 to 2 minutes. Then plunge the bottle into cold water to crack the bottle. The top half can now be easily removed and discarded.



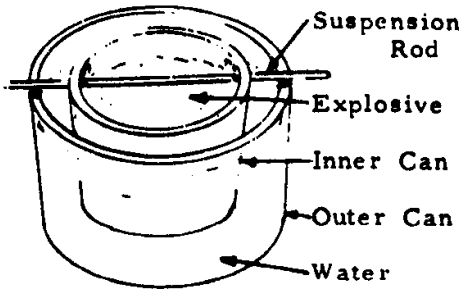
3. If plastic explosive is used:
(a) pack explosive into the bottle a little at a time compressing with a wooden rod. Fill the bottle to the top.

(b) press a 1/4 in. wooden dowel 1/2 in. (12mm) into the middle of the top of the explosive charge to form a hole for the blasting cap.



4. If TNT or other castable explosive is used:
(a) break explosive into small pieces using a wooden mallet or non-sparking metal tools. Place pieces in a tin can.

(b) Suspend this can in a larger container which is partly filled with water. A stiff wire or stick pushed through the smaller can will accomplish this.



CAUTION: The inner can must not rest on the bottom of the outer container.

(c) Heat the container on an electric hot plate or other heat source. Stir the explosive frequently with a wooden stick while it is melting.

CAUTION: Keep area well ventilated while melting explosive. Fumes may be poisonous.

(d) When all the explosive has melted, remove the inner container and stir the molten explosive until it begins to thicken. During this time the bottom half of the wine bottle should be placed in the container of hot water. This will pre-heat the bottle so that it will not crack when the explosive is poured.

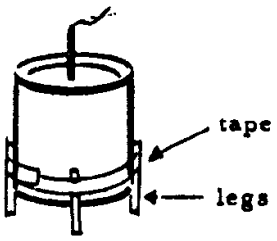
(e) Remove the bottle from hot water and dry thoroughly. Pour molten explosive into the bottle and allow to cool. The crust which forms on top of the charge during cooling should be broken with a wooden stick and more explosive added. Do this as often as necessary until the bottle is filled to the top.

(f) When explosive has completely hardened, bore a hole for the blasting cap in the middle of the top of the charge about 1/2 in. (12mm) deep.

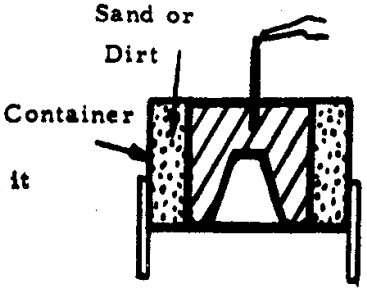
HOW TO USE:

1. Place blasting cap in the hole in the top of the charge. If non-electric cap is used be sure cap is crimped around fuze and fuze is long enough to provide safe delay.

2. Place the charge so that the bottom is 3 to 4 in. (7 1/2 to 10 cm) from the target. This can be done by taping legs to the charge or any other convenient means as long as there is nothing between the base of the charge and the target.



3. If electric cap is used, connect blasting cap wires to firing circuit.



NOTE: The effectiveness of this charge can be increased by placing it inside a can, box, or similar container and packing sand or dirt between the charge and the container.

GRENADE-TIN CAN LAND MINE

This device can be used as a land mine that will explode when the trip wire is pulled.

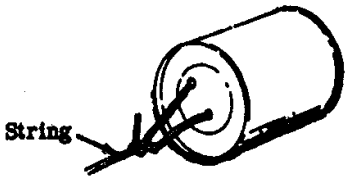
MATERIAL REQUIRED:

Hand grenade having side safety lever
Sturdy container, open at one end, that is just large enough to fit over grenade and its safety lever (tin can of proper size is suitable).
Strong string or wire

NOTE: The container must be of such a size that, when the grenade is placed in it and the safety pin removed, its sides will prevent the safety lever from springing open. One end must be completely open.

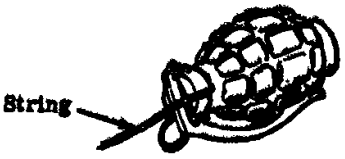
PROCEDURE:

1. Fasten one piece of string to the closed end of container, making a strong connection. This can be done by punching 2 holes in the can, looping the string through them, and tying a knot.



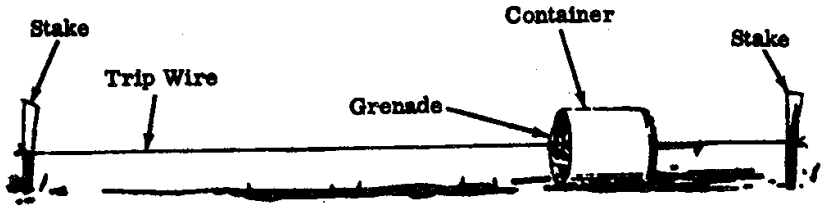
2. Tie free end of this string to bush, stake, fencepost, etc.

3. Fasten another length of string to the grenade such that it cannot interfere with the functioning of the ignition mechanism of the grenade.



4. Insert grenade into container.

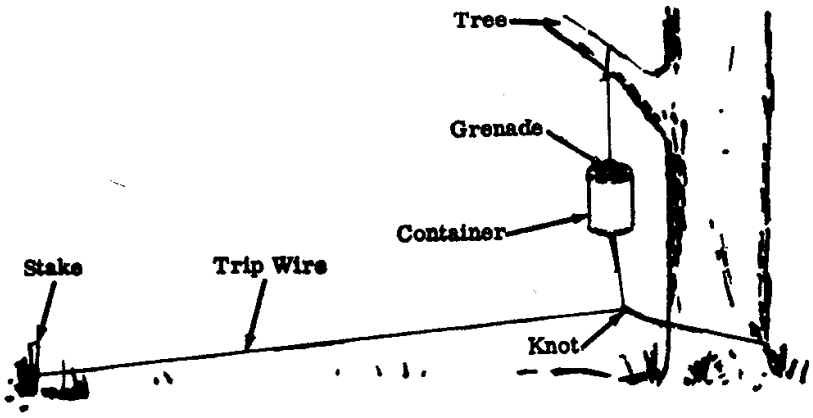
5. Lay free length of string across path and fasten to stake, bush, etc. The string should remain taut.



HOW TO USE:

1. Carefully withdraw safety pin by pulling on ring. Be sure safety lever is restrained during this operation. Grenade will function in normal manner when trip wire is pulled.

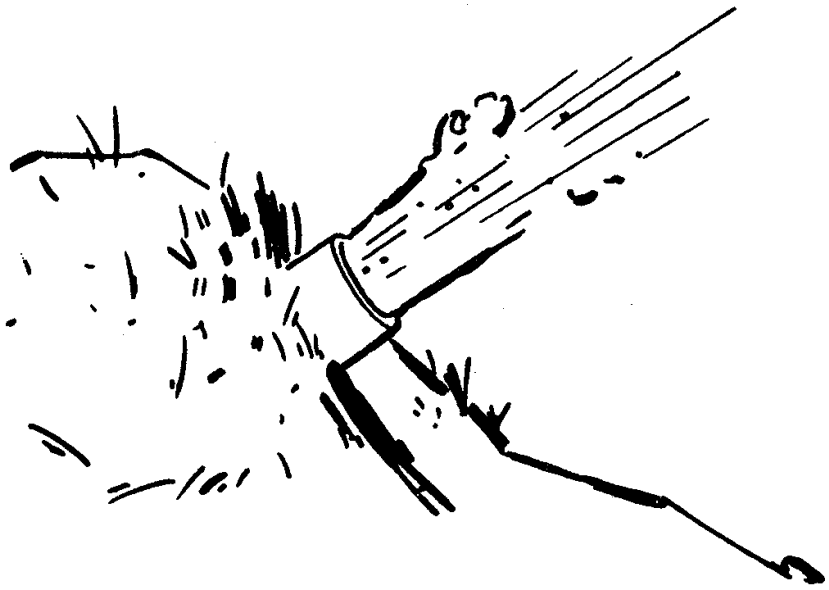
NOTE: In areas where concealment is possible, a greater effect may be obtained by suspending the grenade several feet above ground, as illustrated below.



Section II
No. 5

MORTAR SCRAP MINE

A directional shrapnel launcher that can be placed in the path of advancing troops.

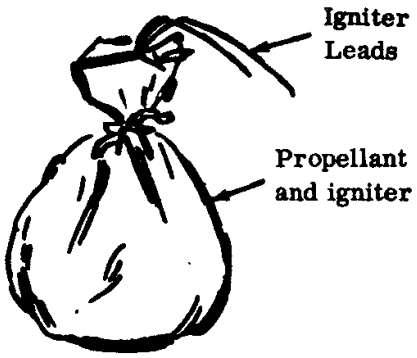


MATERIAL REQUIRED:

Iron pipe approximately 3 ft. (1 meter) long and 2 in. to 4 in. (5 to 10 cm) in diameter and threaded on at least one end. Salvaged artillery cartridge case may also be used.
Threaded cap to fit pipe.
Black powder or salvaged artillery propellant about 1/2 lb. (200 gms) total.
Electrical igniter (commercial SQUIB or improvised igniter, Section VI, No. 1). Safety or improvised fuse may also be used.
Small stones about 1 in. (2-1/2 cm) in diameter or small size scrap; about 1 lb. (400 gms) total.
Rags for wadding, each about 20 in. by 20 in. (50 cm x 50 cm)
Paper or bag
Battery and wire
Stick (non-metallic)

Note: Be sure pipe has no cracks or flaws.

PROCEDURE:



1. Screw threaded cap onto pipe.

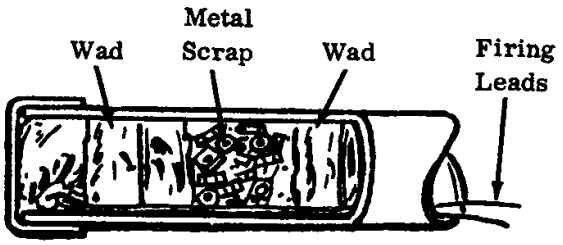
2. Place propellant and igniter in paper or rag and tie package with string so contents will not fall out.

3. Insert packaged propellant and igniter into pipe until package rests against threaded cap leaving firing leads extending from open end of pipe.

4. Roll rag till it is about 6 in. (15-1/2 cm) long and the same diameter as pipe. Insert rag wadding against packaged propellant igniter. With caution, pack tightly using stick.

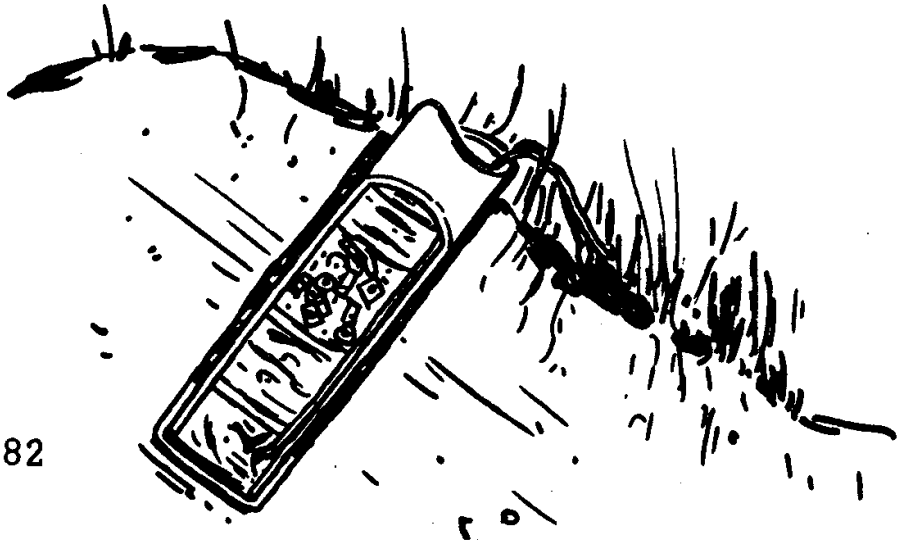
5. Insert stones and/or scrap metal into pipe.

6. Insert second piece of rag wadding against stones and/or metal scrap. Pack tightly as before.



HOW TO USE:

1. Bury pipe in ground with open end facing the expected path of the enemy. The open end may be covered with cardboard and a thin layer of dirt or leaves as camouflage.

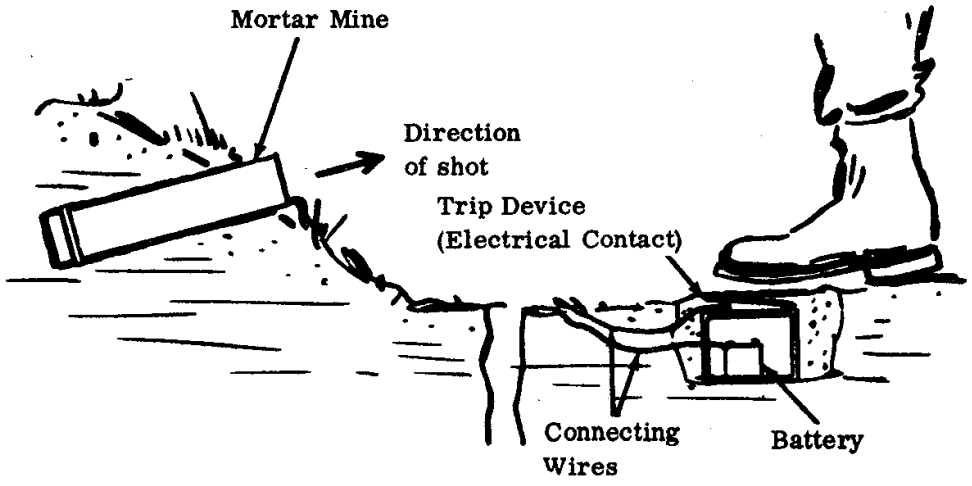


2. Connect firing leads to battery and switch. Mine can be remotely fired when needed or attached to trip device placed in path of advancing troops.

NOTE: A NON-ELECTRICAL ignition system can be substituted for the electrical ignition system as follows.

1. Follow above procedure, substituting safety fuse for igniter.

2. Light safety fuse when ready to fire.



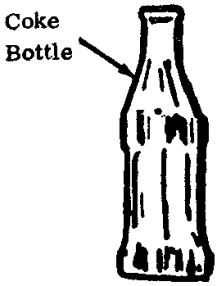
Section II
No. 6

COKE BOTTLE SHAPED CHARGE

This shaped charge will penetrate 3 in. (7-1/2 cm) of armor. (It will disable a vehicle if placed on the engine or engine compartment).

MATERIAL REQUIRED:

Glass Coke bottle, 6-1/2 oz. size
Plastic or castable explosive, about 1 lb. (454 gm)
Blasting cap
Metal cylinder, open at both ends, about 6 in. (15 cm) long and 2 in. (5 cm) inside diameter. Cylinder should be heavy walled for best results.
Plug to fit mouth of coke bottle (rags, metal, wood, paper, etc.)
Non-metal rod about 1/4 in. (6 mm) in diameter and 8 in. (20 cm) or more in length.
Tape or string
2 tin cans if castable explosive is used (See Section II, No. 3)

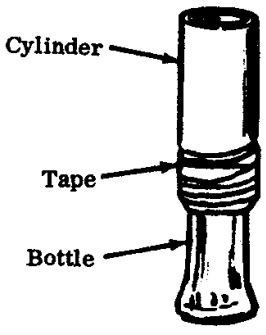


NOTE: Cylinder may be cardboard, plastic, etc. if castable explosive is used.

PROCEDURE:

1. Place plug in mouth of bottle.

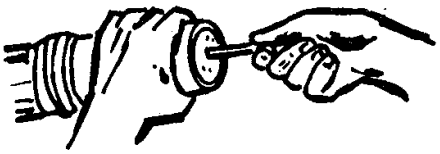
2. Place cylinder over top of bottle until bottom of cylinder rests on widest part of bottle. Tape cylinder to bottle. Container should be straight on top of bottle.



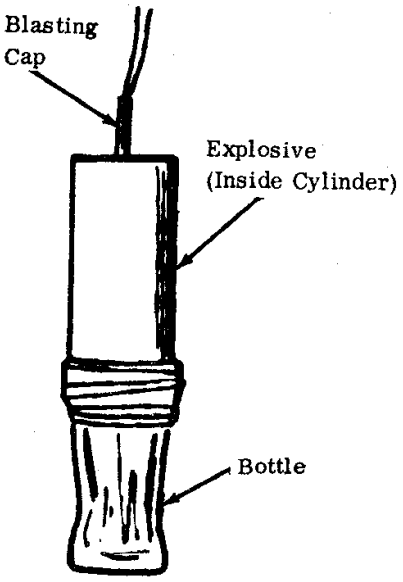
3. If plastic explosive is used:

a. Place explosive in cylinder a little at a time tamping with rod until cylinder is full.

b. Press the rod about 1/2 in. (1 cm) into the middle of the top of the explosive charge to form a hole for the blasting cap.



4. If castable explosive is used, follow procedure of Wine Bottle Cone Charge, Section II, No. 3, Step 4, a through f.



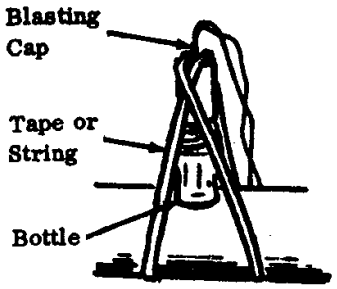
HOW TO USE:

Method 1. If electrical blasting cap is used:

1. Place blasting cap in hole in top of explosive.

CAUTION: Do not insert blasting cap until charge is ready to be detonated.

2. Place bottom of Coke Bottle flush against the target. If target is not flat and horizontal, fasten bottle to target by any convenient means, such as by placing tape or string around target and top of bottle. Bottom of bottle acts as stand-off.



CAUTION: Be sure that base of bottle is flush against target and that there is nothing between the target and the base of the bottle.

3. Connect leads from blasting cap to firing circuit.

Method II: If non-electrical blasting cap is used:

1. Crimp cap around fuse.

CAUTION: Be sure fuse is long enough to provide a safe delay.

2. Follow steps 1, 2, and CAUTIONS of Method I.

3. Light fuse when ready to fire.

CYLINDRICAL CAVITY SHAPED CHARGE

A shaped charge can be made from common pipe. It will penetrate 1-1/2 in. (3-1/2 cm) of steel, producing a hole 1-1/2 in. (3-1/2 cm) in diameter.

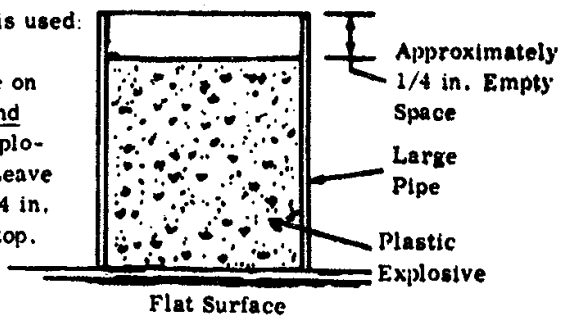
MATERIAL REQUIRED:

Iron or steel pipe, 2 to 2-1/2 in. (5 to 6-1/2 cm) in diameter and 3 to 4 in. (7-1/2 to 10 cm) long
Metal pipe, 1/2 to 3/4 in. (1-1/2 to 2 cm) in diameter and 1-1/2 in. (3-1/2 cm) long, open at both ends. (The wall of the pipe should be as thin as possible.)
Blasting cap
Non-metallic rod, 1/4 in. (6 mm) in diameter
Plastic or castable explosive
2 metal cans of different sizes
Stick or wire
Heat source
} If castable explosive is used

PROCEDURE:

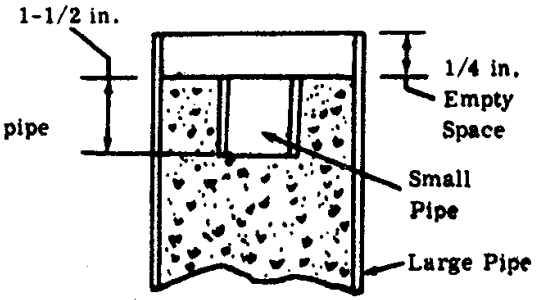
1. If plastic explosive is used:

   a. Place larger pipe on flat surface. Hand pack and tamp explosive into pipe. Leave approximately 1/4 in. (6 mm) space at top.



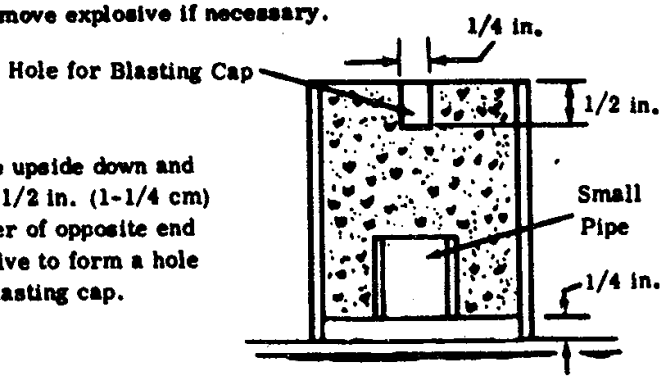
   b. Push rod into center of explosive. Enlarge hole in explosive to diameter and length of small pipe.

   c. Insert small pipe into hole.



IMPORTANT: Be sure direct contact is made between explosive and small pipe. Tamp explosive around pipe by hand if necessary.

d. Make sure that there is 1/4 in. (6 mm) empty space above small pipe. Remove explosive if necessary.



e. Turn pipe upside down and push rod 1/2 in. (1-1/4 cm) into center of opposite end of explosive to form a hole for the blasting cap.

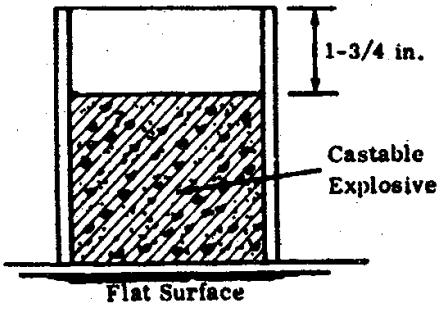
CAUTION: Do not insert blasting cap in hole until ready to fire shaped charge.

2. If TNT or other castable explosive is used:

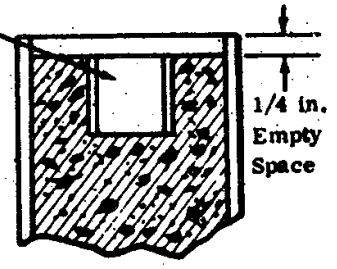
a. Follow procedure, Section II, No. 3, Step 4, Parts a, b, c, including CAUTIONS.

b. When all the explosive has melted, remove the inner container and stir the molten explosive until it begins to thicken.

c. Place large pipe on flat surface. Pour explosive into pipe until it is 1-3/4 in. (4 cm) from the top.

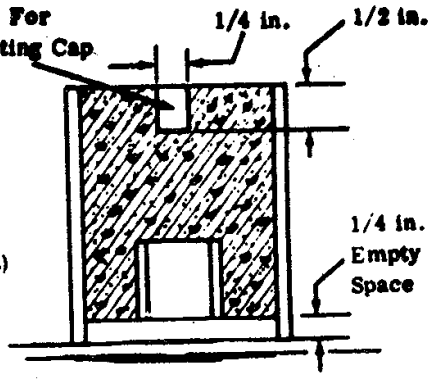


d. Place small pipe in center of large pipe so that it rests on top of explosive. Holding small pipe in place, pour explosive around small pipe until explosive is 1/4 in. (6 mm) from top of large pipe.



e. Allow explosive to cool. Break crust that forms on top of the charge during cooling with a wooden stick and add more explosive. Do this as often as necessary until explosive is 1/4 in. (6 mm) from top.

f. When explosive has completely hardened, turn pipe upside down and bore a hole for the blasting cap in the middle of the top of the charge about 1/2 in. (1-1/4 cm) deep.



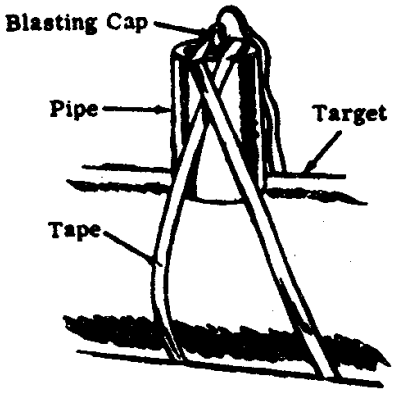
HOW TO USE:

Method I - If electrical blasting cap is used:

1. Place blasting cap in hole made for it.

CAUTION: Do not insert blasting cap until charge is ready to fire.

2. Place other end of pipe flush against the target. Fasten pipe to target by any convenient means, such as by placing tape or string around target and top of pipe, if target is not flat and horizontal.



CAUTION: Be sure that base of pipe is flush against target and that there is nothing between the target and the base of the pipe.

3. Connect leads from blasting cap to firing circuit.

Method II - If non-electrical blasting cap is used:

1. Crimp cap around fuse.

CAUTION: Be sure fuse is long enough to provide a safe delay.

2. Follow Steps 1, 2, and CAUTION of Method I.

3. Light fuse when ready to fire.

Section II
No. 9

FUNNEL SHAPED CHARGE

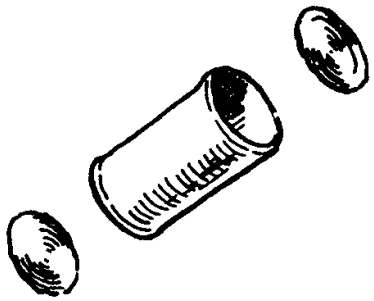
An effective shaped charge can be made using various types of commercial funnels. See table for penetration capabilities.

MATERIAL REQUIRED:

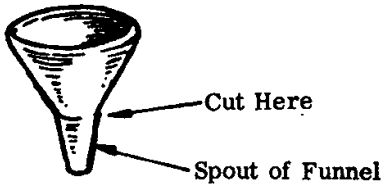
Container (soda or beer can, etc.), approximately 2-1/2 in. diameter x 5 in. long (6-1/4 cm x 12-1/2 cm)
Funnel(s) (glass, steel, or aluminum) 2-1/2 in. (6-1/2 cm) in diameter
Wooden rod or stick, 1/4 in. (6 mm) in diameter
Tape
Blasting cap (electrical or non-electrical)
Sharp cutting edge
Explosive

PROCEDURE:

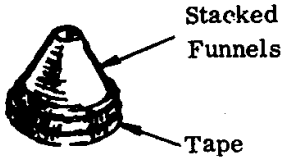
1. Remove the top and bottom from can and discard.



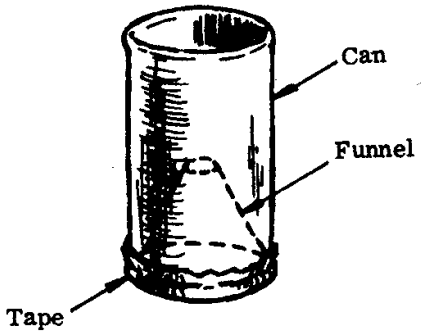
2. Cut off and throw away the spout of the funnel(s).



NOTE: When using 3 funnels (see table), place the modified funnels together as tight and as straight as possible. Tape the funnels together at the outer ridges.

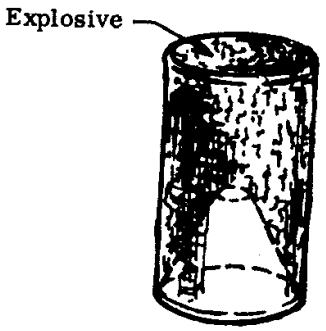


3. Place the funnel(s) in the modified can. Tape on outer ridges to hold funnel(s) to can.



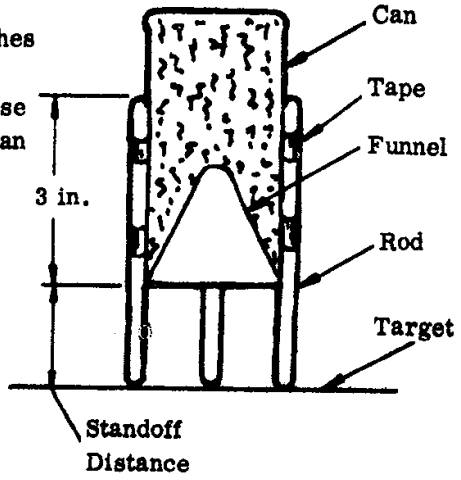
4. If plastic explosive is used, fill the can with the explosive using small quantities, and tamp with wooden rod or stick.

NOTE: If castable explosive is used, refer to step 4 of Section II, No. 3.



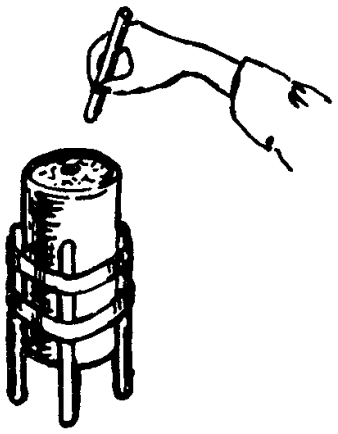
5. Cut wooden rod to lengths 3 inches longer than the standoff length. (See table.) Position three of these rods around the explosive filled can and hold in place with tape.

NOTE: The position of the rods on the container must conform to standoff dimensions to obtain the penetrations given in the table.



Table

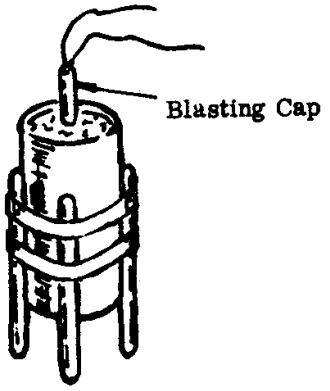
Funnel Material	No. of Funnels	Standoff		Penetration	
		inches	metric	inches	metric
Glass	1	3-1/2	9 cm	4	10 cm
Steel	3	1	2-1/2 cm	2-1/2	6 cm
Aluminum	3	3-1/2	9 cm	2-1/2	6 cm
*If only one steel or aluminum funnel is available:					
Steel	1	1	2-1/2 cm	1-1/2	4 cm
Aluminum	1	1	2-1/2 cm	1-1/2	4 cm



6. Make a hole for blasting cap in the center of the explosive with rod or stick.

CAUTION: Do not place blasting cap in place until the Funnel Shaped Charge is ready for use.

HOW TO USE:



1. Place blasting cap in the hole in top of the charge. If non-electric cap is used, be sure cap is crimped around fuse and fuse is long enough to provide safe delay.

2. Place (tape if necessary) the Funnel Shaped Charge on the target so so that nothing is between the base of charge and target.

3. If electric cap is used, connect blasting cap wires to firing circuit.

LINEAR SHAPED CHARGE

This shaped charge made from construction materials will cut through up to nearly 3 inches of armor depending upon the liner used (see table).

MATERIAL REQUIRED:

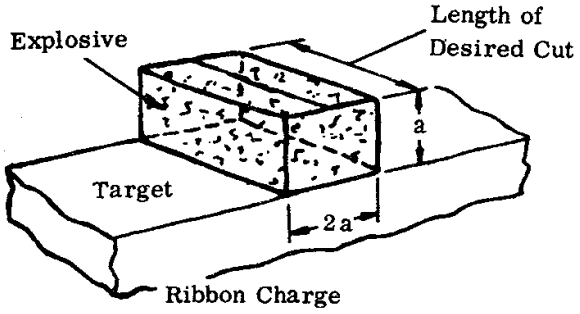
Standard structural angle or pipe (see table)
Wood or cardboard container
Hacksaw, Vice } if pipe is used
Wooden rod, 1/4 in. (6 mm) diameter
Explosive
Blasting cap
Tape

Table

Type	Material	Liner Size in. - Nom.	Standoff		Penetration	
			in.	metric	in.	metric
angle	steel	3 x 3 legs x 1/4 web	2	5 cm	2-3/4	7 cm
angle	aluminum	2 x 2 legs x 3/16 web	5-1/2	14 cm	2-1/2	6 cm
pipe half section	aluminum	2 diameter	2	5 cm	2	5 cm
pipe half section	copper	2 diameter	1	2-1/2 cm	1-3/4	4 cm

NOTE: These were the only linear shaped charges of this type that were found to be more efficient than the Ribbon Charge.

Ribbon Charge: No standoff is required; just place on target.

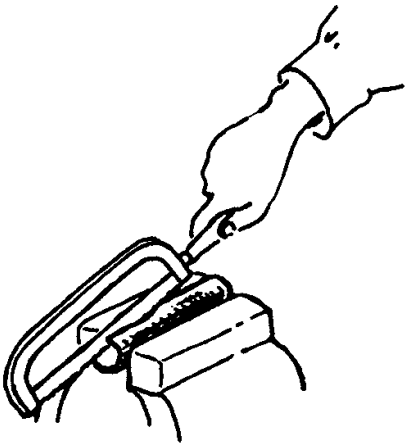


PROCEDURE:

1. If pipe is used --

   a. Place the pipe in the vise and cut pipe in half lengthwise. Remove the pipe half sections from vise.

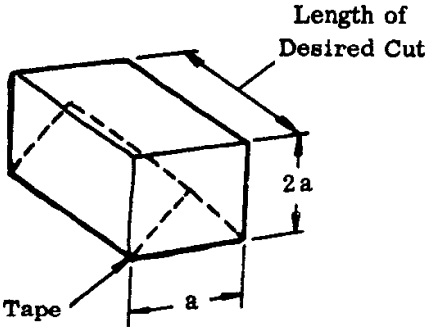
   b. Discard one of the pipe half sections, or save for another charge.



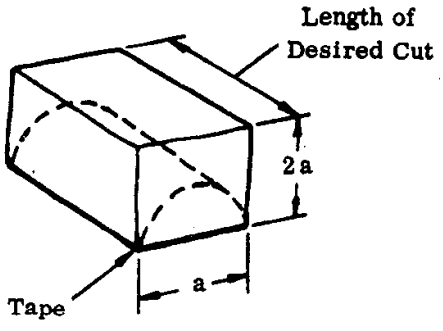
2. Place angle or pipe half section with open end face down on a flat surface.

3. Make container from any material available. The container must be as wide as the angle or pipe half section, twice as high, and as long as the desired cut to be made with the charge.

4. Place container over the liner (angle or pipe half section) and tape liner to container.



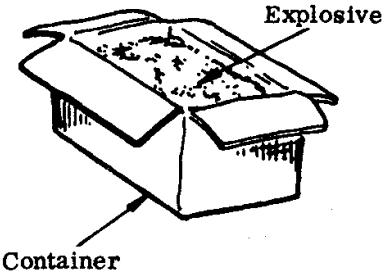
Container with
Pipe Half Section



Container with
Angle

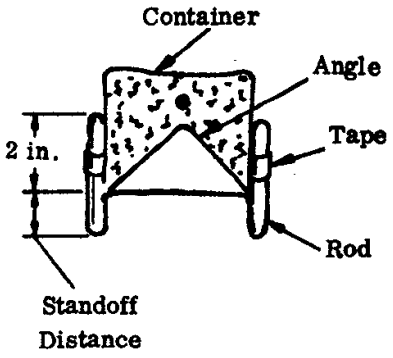
5. If plastic explosove is used, fill the container with the explosive using small quantities, and tamp with wooden rod or stick.

NOTE: If castable explosive is used, refer to step 4 of Section II, No. 3.

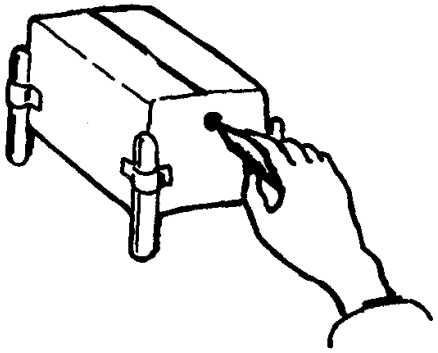


6. Cut wooden rod to lengths 2 inches longer than the standoff length (see table). Position the rods at the corners of the explosive filled container and hold in place with tape.

NOTE: The position of the rods on the container must conform to standoff and penetration dimensions given in the table.



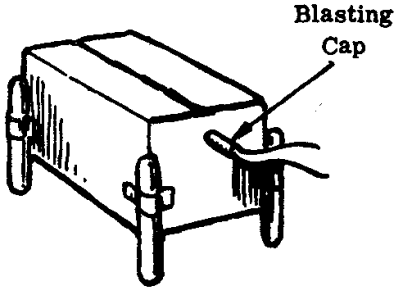
7. Make a hole for blasting cap in the side of the container 1/2 in. above the liner and centered with the wooden rod.



CAUTION: Do not place blasting cap in place until the Linear Shaped Charge is ready for use.

HOW TO USE:

1. Place blasting cap into hole on the side of the container. If non-electric cap is used, be sure cap is crimped around fuse and fuse is long enough to provide safe delay.



2. Place (tape if necessary) the Linear Shaped Charge on the target so that nothing is between base of charge and target.

3. If electric cap is used, connect blasting cap wires to firing circuit.

Section II
No. 11

SOAP DISH CHARGES

Using common plastic soap dishes, two special charges can be prepared. One is a miniature claymore mine and the other being a miniature Petroleum Oil/Liquid charge for the destruction of small P.O.L. storage containers and vehicle gas tanks.

MATERIAL REQUIRED:

Soap dishes consisting of two separate halves, the bottom flat half fitting into the top bevelled half (standard soap dish)

Any homemade high explosive

Blasting cap

1/4 inch diameter steel ball bearings and epoxy resin

Thermite incendiary (Section V, No. 20, Vol. 3), or other metalized incendiary mixture

Small alnico 5 horseshoe magnets or double sided adhesive tape, or both

PROCEDURE:

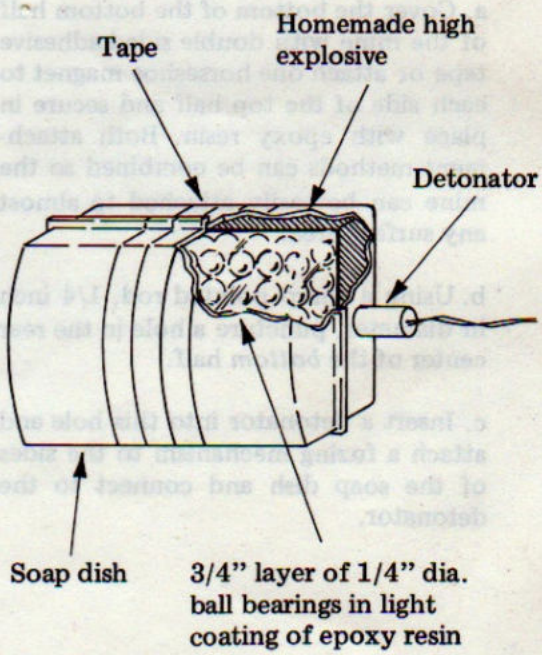
1. To produce a miniature claymore mine, follow the steps below.

   a. Separate the two halves of the soap dish.

   b. Fill the bottom half with any powerful homemade explosive.

   c. Fill the top half to a depth of 3/4 inch with 1/4 inch diameter steel ball bearings held together with a light coating of epoxy resin.

   d. Insert the bottom half into the top half and secure in place with tape.



2. To produce a miniature P.O.L. charge, follow the steps below:

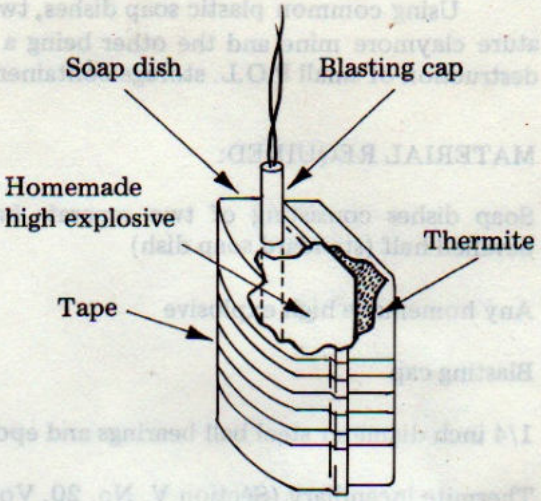
a. Separate the two halves of the soap dish.

b. Fill 1/2 of the bottom half with a metalized incendiary such as thermite or aluminum granules.

c. Fill the remaining half of the bottom half with any powerful homemade explosive.

d. Fill 1/2 of the top half with the same homemade explosive.

e. Insert the bottom half of the soap dish into the top half and secure in place with tape.



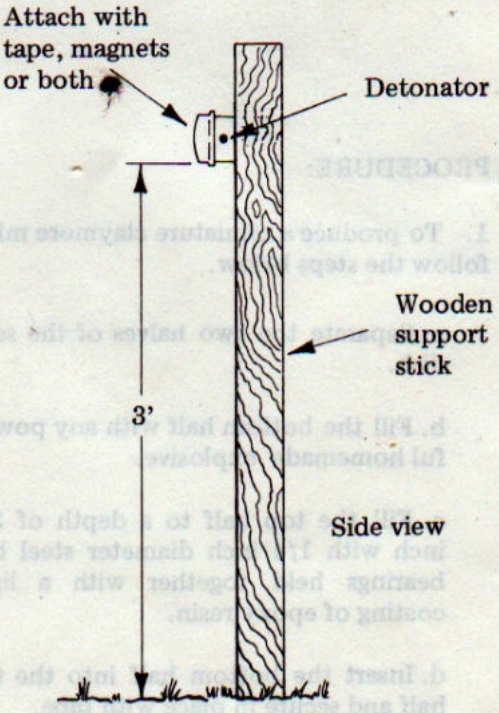
HOW TO USE:

1. Claymore mine:

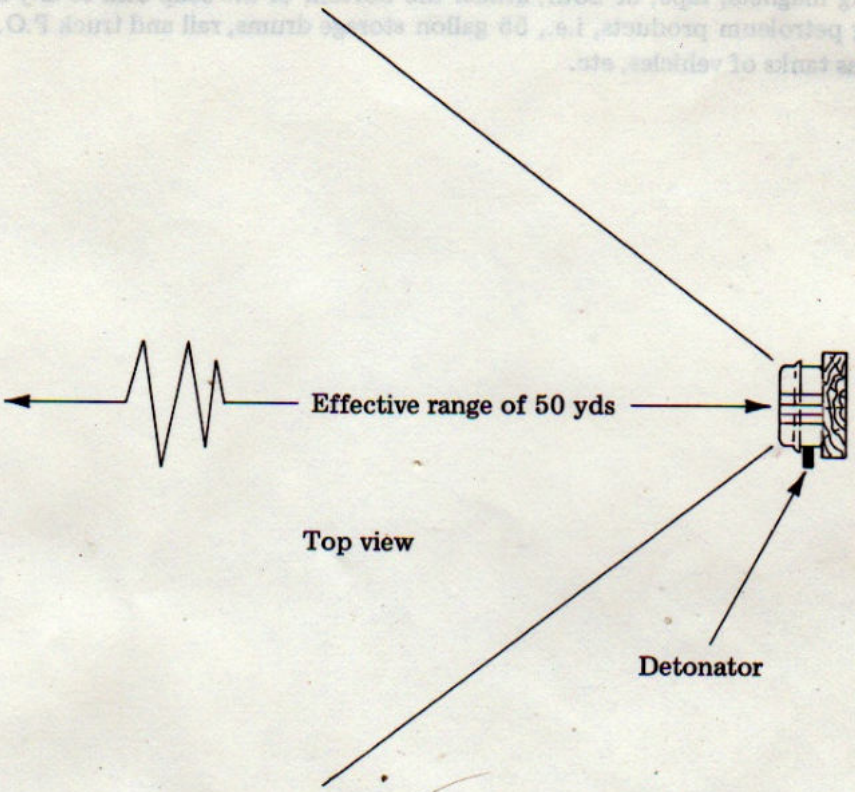
a. Cover the bottom of the bottom half of the mine with double sided adhesive tape or attach one horseshoe magnet to each side of the top half and secure in place with epoxy resin. Both attachment methods can be combined so the mine can be easily attached to almost any surface area.

b. Using a sharp pointed rod, 1/4 inch in diameter, puncture a hole in the rear center of the *bottom* half.

c. Insert a detonator into this hole and attach a fuzing mechanism to the sides of the soap dish and connect to the detonator.



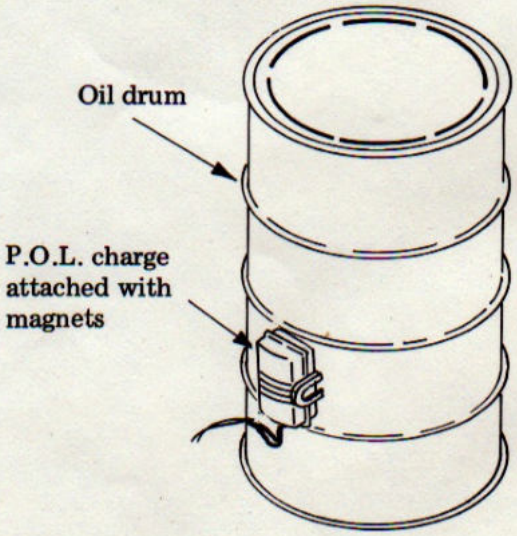
d. Attach the bottom of the soap dish, vertically, to any surface facing the target area, within a 45° angle from either side of the center line of the soap dish. For attachment, use either the tape or magnets, or both if possible.



2. P.O.L. charge:

a. Cover the bottom of the bottom half of the mine with double sided adhesive tape, or attach one horeshoe magnet to each side of the top half and secure in place with epoxy resin. Both attachment methods can be combined so the mine can be easily attached to almost any surface area.

b. Using a sharp pointed rod, 1/4 inch in diameter, puncture a hole in the rear center of the *top* half of the soap dish.



c. Insert the detonator into this hole and attach a fuzing mechanism to the sides of the soap dish and connect to the detonator.

d. Using magnets, tape, or both, attach the bottom of the soap dish to any surface containing petroleum products, i.e., 55 gallon storage drums, rail and truck P.O.L. shipping cars, gas tanks of vehicles, etc.

MINI-COMPOUND DETONATORS

Miniature compound detonators can be made from empty .22 Magnum caliber shell casings, a quantity of secondary (booster) explosive, a smaller quantity of primary explosive, an ignition charge and a loading press. These powerful miniature detonators are used in the construction of various types of miniature hand grenades, i.e., cigarette lighter hand grenade, shotgun shell impact grenade and explosive candles.

MATERIAL REQUIRED:

Empty .22 Magnum shell casings or copper/brass/aluminum tubing 1/4 inch in diameter, 1 inch long and closed at one end

A quantity of secondary explosive, i.e., RDX (Section I, No. 15, Vol. 1 or Section I, No. 38, Vol. 3), PETN (the center filling of detonating cord).

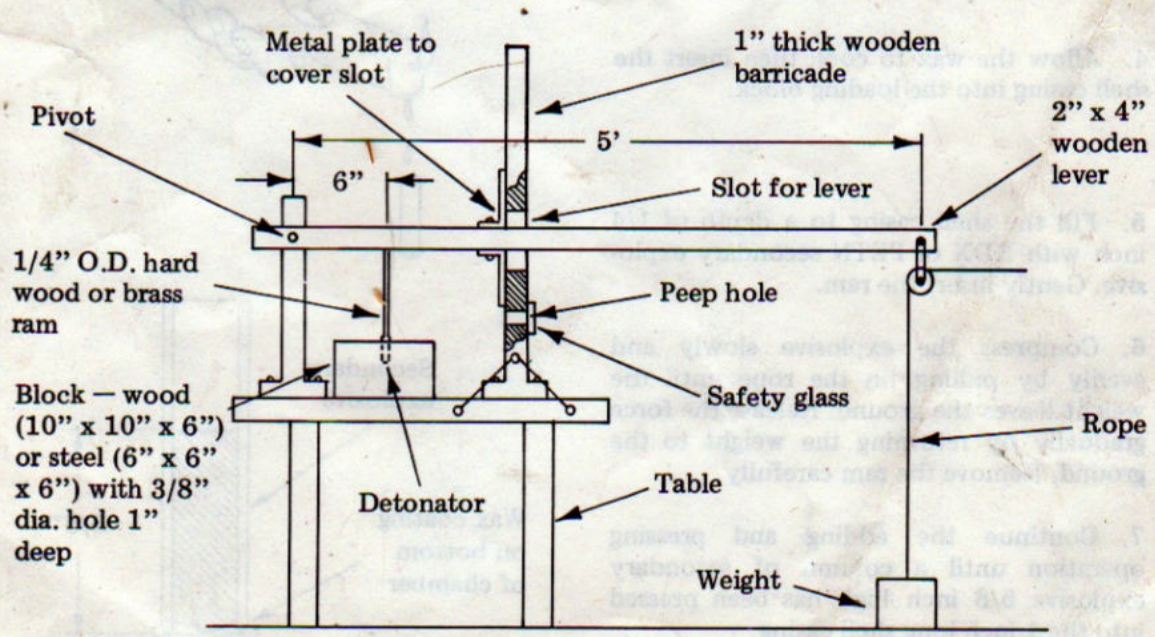
A quantity of primary explosive, i.e., mercury fulminate (Section I, No. 24, Vol. 1), HMTD (Section I, No. 17, Vol. 1), acetone peroxide (Section I, No. 26, Vol. 3)

An ignition charge of either black powder (Section I, No. 3, Vol. 1) or small arms propellant

A loading press, or materials to construct a loading press as illustrated

PROCEDURE:

1. If a loading press is not available, construct one as illustrated below.

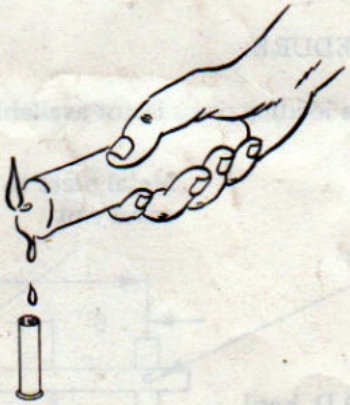


NOTE: The loading press is provided with a protctive barrier and a remote system of rope and pulley to provide operator safety during loading. Only wood and spark-proof (brass) metals are used near the explosive.

CAUTION: Making detonators is a hazardous business that can be made safe by taking certain precautions. Operations must be performed slowly and with great care. Cleanliness is important. Dirt in the explosive or containers will greatly increase sensitivity to detonation by impact or shock. If possible the air should be moist. Boil a bucket of water in the room before starting to work if the air is dry. When inserting and removing the ramrod and when carrying primary explosives, use tongs or pliers. If possible, use only one hand at a time when handling the primary explosive in the loading process and wear protective goggles at all times.

2. With the arrangement shown on the preceding page, the pressure applied to the explosive inside the shell casing will be about 200 times the force applied to the end of the lever. That is, a 20 pound weight pulling at the handle will compress the explosive with a pressure of 4,000 pounds per square inch. This pressure is required for the best sensitivity of mercury fulminate. A 2½ gallon bucket of water weighs about 20 pounds.

3. Light a candle and let two drops of wax drop into the bottom of each shell casing before using.

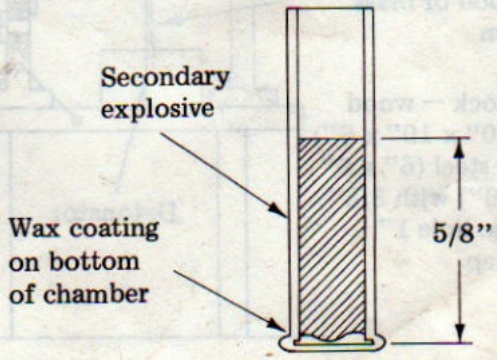


4. Allow the wax to cool, then insert the shell casing into the loading block.

5. Fill the shell casing to a depth of 1/4 inch with RDX or PETN secondary explosive. Gently insert the ram.

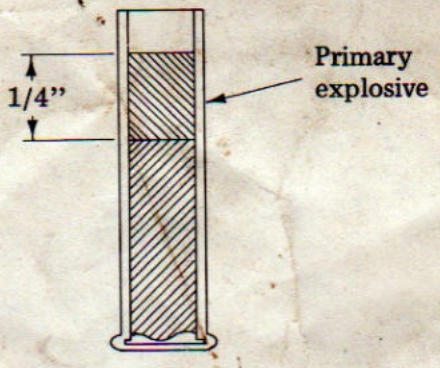
6. Compress the explosive slowly and evenly by pulling on the rope until the weight leaves the ground. Release the force gradually by returning the weight to the ground. Remove the ram carefully.

7. Continue the adding and pressing operation until a column of secondary explosive 5/8 inch high has been pressed into the 1 inch long shell casing.



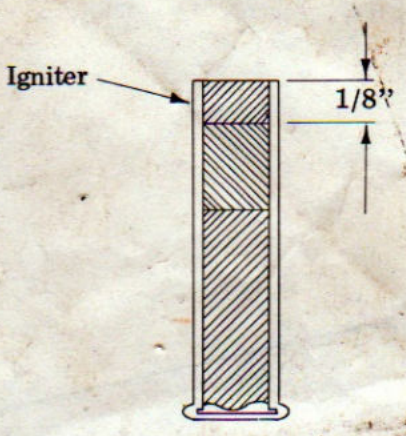
8. Add a small quantity of primary explosive on top of the secondary explosive and gently insert the ram.

9. Continue the adding and pressing operation until an additional 1/4 inch column of primary explosive has been pressed on top of the 5/8 inch column of secondary explosive.



10. Gently compress the remaining 1/8 inch of empty space with an igniter of either black powder or smokeless pistol powder.

11. Seal the top with either tape or wax paper held in place with a small rubber band until ready to use.



NOTE: When inserting the detonator into a selected hand grenade, be careful not to tilt the detonator and let the igniter charge spill out. Instead, place the grenade over the detonator and lower it until the detonator is seated into place, then invert the grenade and fill with explosive.

Page 58 Blank

Section II
No. 13

CIGARETTE LIGHTER HAND GRENADE

An effective and powerful miniature hand grenade can be made from a Zippo brand cigarette lighter, any homemade high explosive and a mini-compound detonator (Sec. II, No. 12, Vol. 3). This explosive device can be used either as a hand grenade or a boobytrap.

MATERIALS REQUIRED:

Any powerful homemade explosive, i.e., potassium chlorate/nitrobenzene (Sec. I, No. 32, Vol. 3), ammonium nitrate/nitromethane (Sec. I, No. 34, Vol. 3), etc.

Mini-compound detonator (Sec. II, No. 12, Vol. 3)

Black powder (Sec. I, No. 3, Vol. 1)

Zippo cigarette lighter, approximately 2-1/4" L. x 1-1/2" W. x 1/2" D., or larger

Copper or brass tubing 9/32" diameter x 12" long

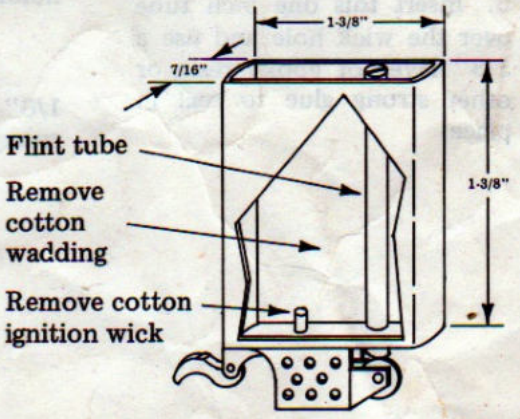
Hacksaw

Small bixing bowl

Epoxy resin

PROCEDURE:

1. Obtain a Zippo lighter with outer case dimensions of approximately 2-1/4" long x 1-1/2" wide x 1/2" deep. Separate the inner lighter mechanism from the outer casing and remove all the cotton wadding.



2. Remove the cotton ignition wick and convert it into a black powder time fuse by the following steps:

a. Place a couple of tablespoons of black powder (Sec. I, No. 3, Vol. 1) into a small mixing bowl and add enough water until it looks like a heavy oil.

b. The cotton wick is placed in the oil-like mixture and stirred for 15 minutes so that it becomes saturated with the black powder mix.

c. The cotton wick is removed and hung to dry for four hours.

d. This homemade fuse was found to have a burning rate of 1.3 seconds per inch.

> CAUTION: Be sure to test the burning time on a similar wick before using.

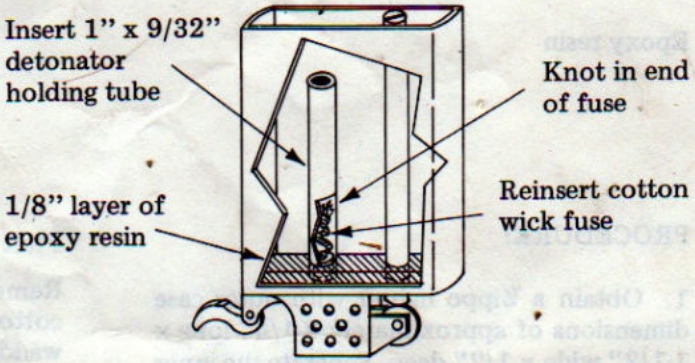
NOTE: If a new Zippo lighter is used, it is necessary to use the lighter approximately 25 times before disassembling. This will make the lighter appear used and will blacken the cotton ignition wick which will help disguise the black powder time fuse that will be reinserted.

3. Reinsert the cotton wick fuse through the wick hole and leave enough fuse in the ignition chamber so that it can easily be pulled from the lighter.

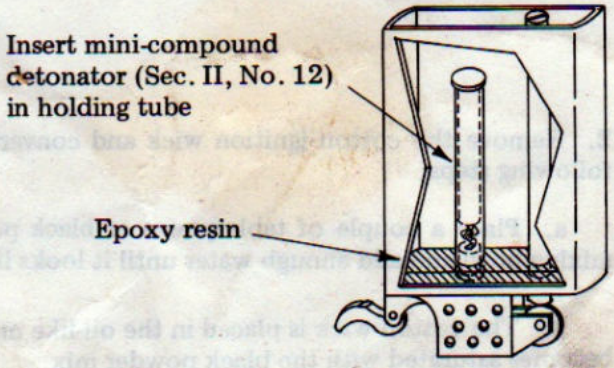
NOTE: Knot the end of the fuse inside the lighter so that it won't pull free later when using.

4. Using a hack saw, cut a one inch length from a 9/32" diameter piece of copper or brass tubing.

5. Insert this one inch tube over the wick hole and use a 1/8" layer of epoxy resin or other strong glue to seal in place.



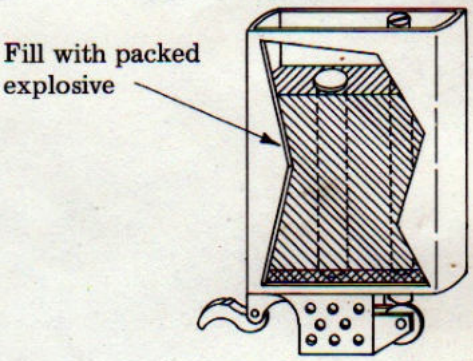
6. Insert a min-compound detonator (Sec. II, No. 12) into the holding tube inside the lighter.



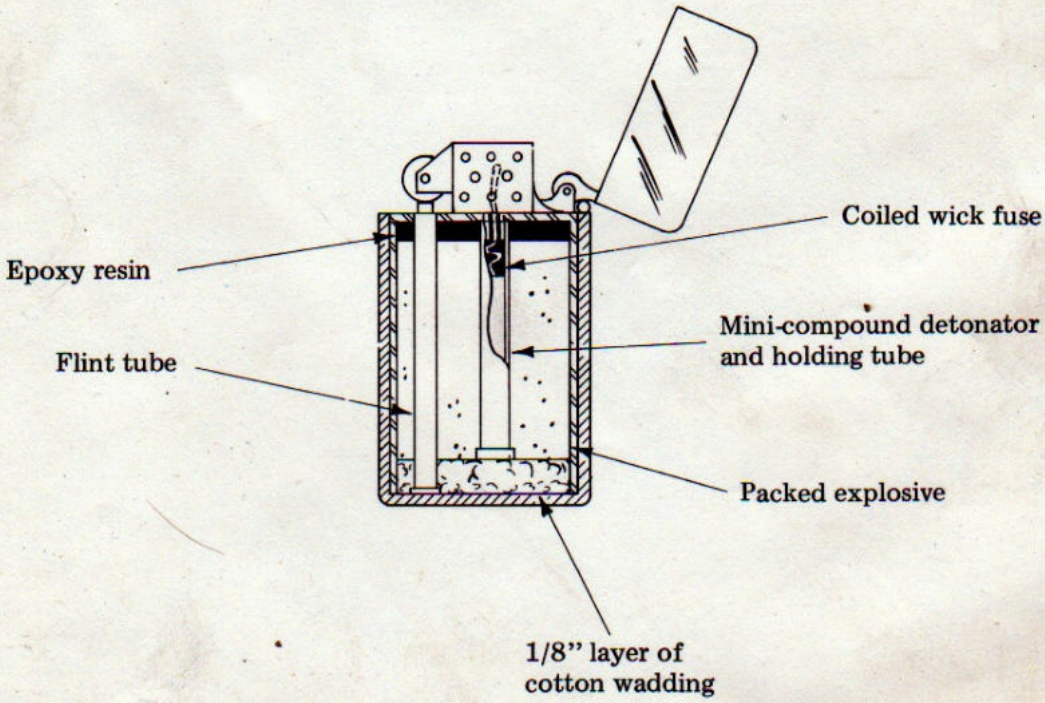
CAUTION: The min-compound detonator is a sensitive and extremely powerful detonator and should be handled carefully at all times.

7. Fill the remaining space to within 1/8" of the bottom with any homemade explosive in this manual.

NOTE: The explosive can be loaded in first, and when ready to use, simply insert the detonator. When using potassium chlorate or ammonium nitrate for a base explosive, load the cigarette lighter with either base explosive and insert the detonator. When ready to use, simply pour in the liquid activator of either nitrobenzine or nitromethane.



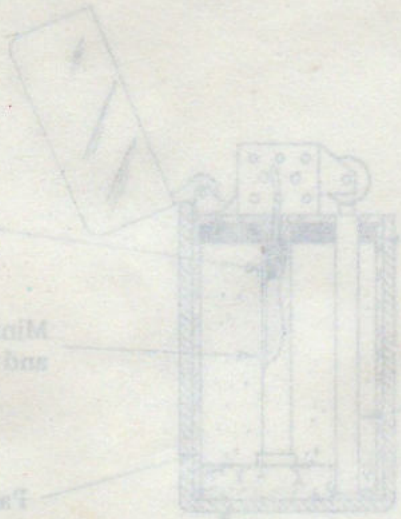
8. After filling to within 1/8" of the bottom with explosive, cut off a 1/8" strip from the original cotton wadding and insert in the bottom of the lighter to complete the disguise.



HOW TO USE:

1. To use as a hand grenade, simply pull out a length of fuse and ignite with a separate cigarette lighter or match.

2. To use as a boobytrap, insert the lighter, with a short fuse, into the target area.



SHOTGUN SHELL IMPACT GRENADE

An effective and powerful impact grenade can be made from a 12 gauge shotgun shell, any homemade high explosive, and a mini-compound detonator (Sec. II, No. 12, Vol. 3). This explosive device can be used either as an impact grenade or as a boobytrap.

MATERIALS REQUIRED:

Any powerful homemade explosive, i.e., potassium chlorate/nitrobenzene (Sec. I, No. 32, Vol. 3), ammonium nitrate/nitromethane (Sec. I, No. 34, Vol. 3), etc.

Mini-compound detonator (Sec. II, No. 12, Vol. 3)

12 gauge shotgun shell

Wood dowel or steel bar 11/16" in diameter and any length beyond 1/2"

Hacksaw

Drill with 1/4" bit

Pieces of cloth 12" x 1/2"

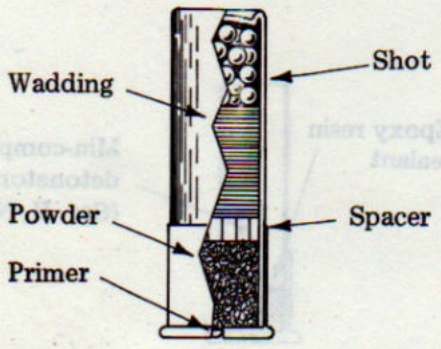
Epoxy resin or other strong glue

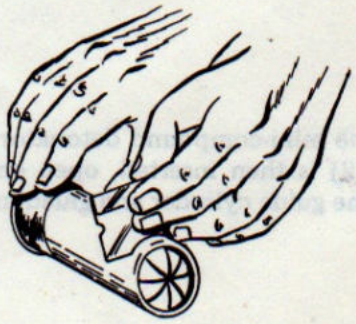
Steel ball bearing 3/8" in diameter

Electrical tape

PROCEDURE:

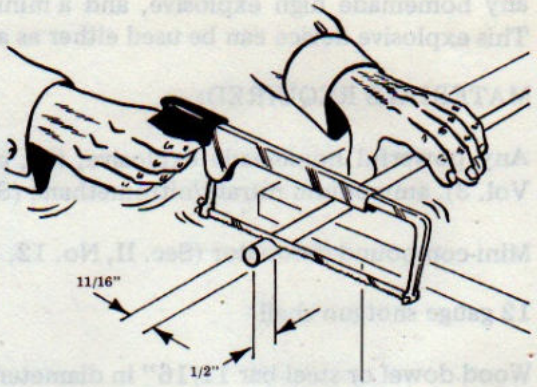
1. Either cut off or open up the forward end of any 12 gauge shotgun shell and empty out the shot, wadding, spacer and propellant. Retain the shell casing.



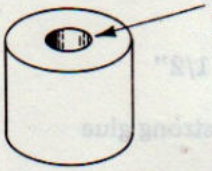


2. In order for the mini-detonator to be over the center of the primer, a detonator guide cylinder has to be made from either a piece of bar steel or a wooden dowel in the following manner:

a. Using a hacksaw, cut a 1/2" length of 11/16" steel bar or wooden dowel.



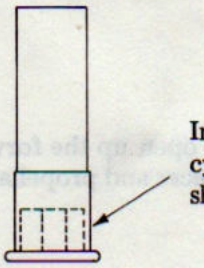
b. Drill a 1/4" diameter hole in the center of the 1/2" long wood or metal cylinder.



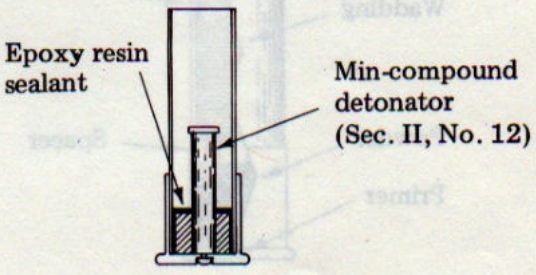
NOTE: It is preferred that a steel cylinder be used in order to lend more weight to the base of the shell case.

3. After the guide cylinder is prepared it is glued in place in the bottom of the shotshell case.

NOTE: Do not place any glue on the primer in the base of the shell casing.



4. The mini-compound detonator (Sec. II, No. 12) is then inserted, open end down, into the guide cylinder and glued in place.

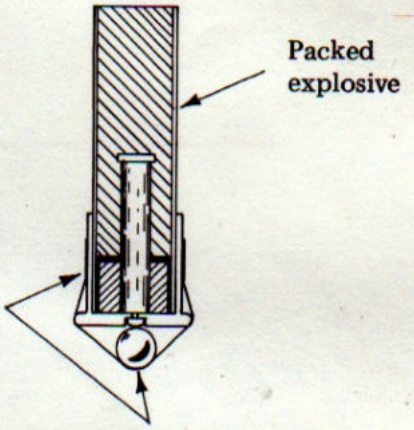


CAUTION: The mini-compound detonator is a sensitive and extremely powerful detonator and should be handled carefully at all times.

5. Fill the remaining space in the shotshell case with any homemade high explosive in this manual.

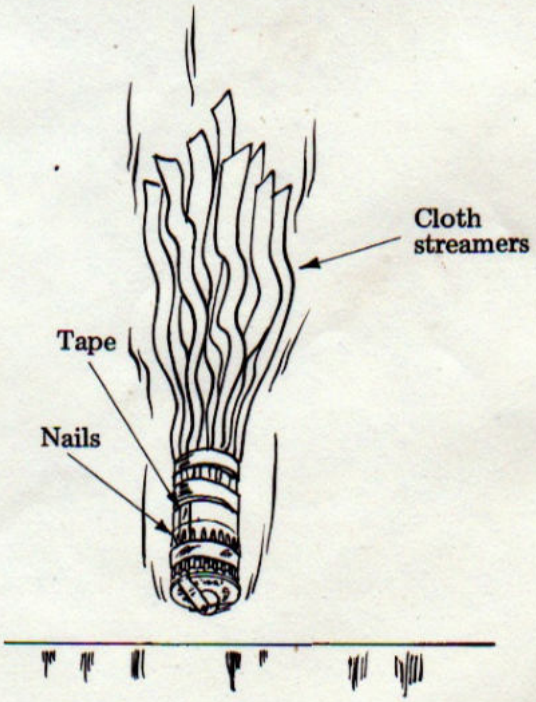
NOTE: When using potassium chlorate or ammonium nitrate for a base explosive, load the shotshell case with either base explosive. When ready to use, simply pour in the liquid activator of either nitrobenzene or nitromethane.

6. After the top of the shotshell case has been resealed, tape a 3/8" steel ball bearing in place over the center of the primer in the base of the shell.



7. Cloth streamers (12" x 1/2") are then taped in place around the shotshell. These streamers lend stability in flight and insure bottom base impact with the ground.

8. As a further refinement, nails can be taped around the shotshell case with filed notches, spaced 1/4" apart, down the length of the nail.



HOW TO USE:

1. To use as an impact grenade, simply throw into the target area.

2. To use as a boobytrap, do not attach the ball bearing or cloth streamers. Simply insert the shotshell case into the target area.

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PLATTER CHARGE

An extremely effective directional charge can be made from a steel pipe cap, any high explosive, and a tin can. This charge is effective against such targets as transformers, generators, fuel storage containers and vehicles. It can be fired horizontally or used as an improvised land mine and fired vertically.

MATERIAL REQUIRED:

Steel pipe cap with a diameter between 1" and 24"

Tin can or other similar container with an inside diameter being the same as the steel pipe cap

Sheet of wood 1" thick

Steel pipe cap (between 1" and 2" diameter) and a piece of pipe (approximatly 2' in length)

Drill with a 1/4" bit

Solid or liquid high explosive, i.e., nitromethane/ammonium nitrate explosive (Sec. I, No. 34, Vol. 3), fertilizer/hydrazine liquid explosive (Sec. I, No. 36, Vol. 3), or nitromethane liquid explosive (Sec. I, No. 35, Vol. 3)

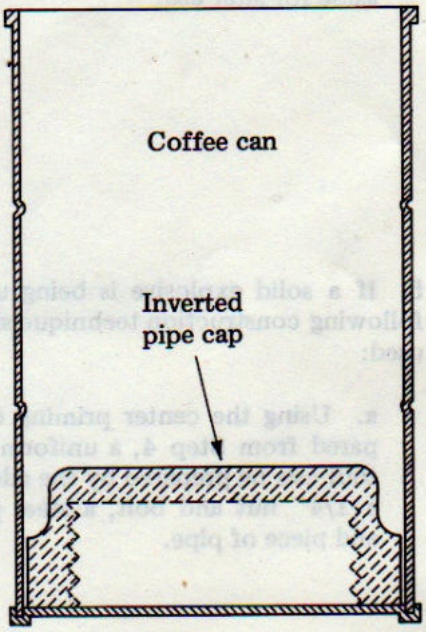
Blasting cap

PROCEDURE:

1. Obtain a steel pipe cap. An ideal diameter would be 6" - 12". However, pipe caps as small as 1" diameter can be used.

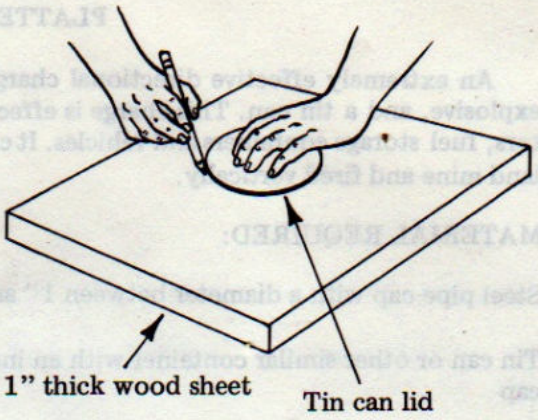
2. Locate a coffee can or similar container with an inside diameter the same as the outside diameter of the pipe cap. Remove the lid (do not throw away) and empty the contents out of the can and clean it out.

3. Place the pipe cap in the bottom of the can with the concave side facing the bottom of the can.

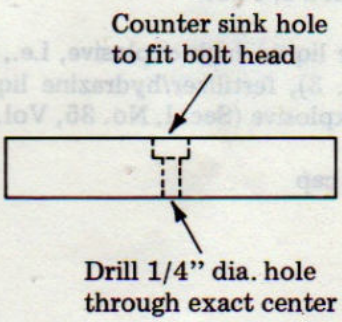


4. An exact center priming disk must be made from a 1" thick piece of wood in the following mannner:

a. Using the coffee can lid from Step 2 as a template, place it on a sheet of wood 1" thick and mark the outside diameter with a pencil.

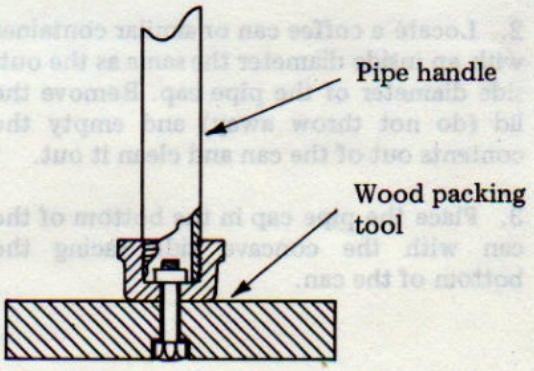


b. Using a saw, cut the disk out of the sheet of wood. After cutting the disk out, drill a 1/4" hole through the exact center. If this priming disk is to be used as a packing tool for solid explosive, counter sink the 1/4" center hole to fit the head of a 1/4" bolt. Set the disk aside for later use.



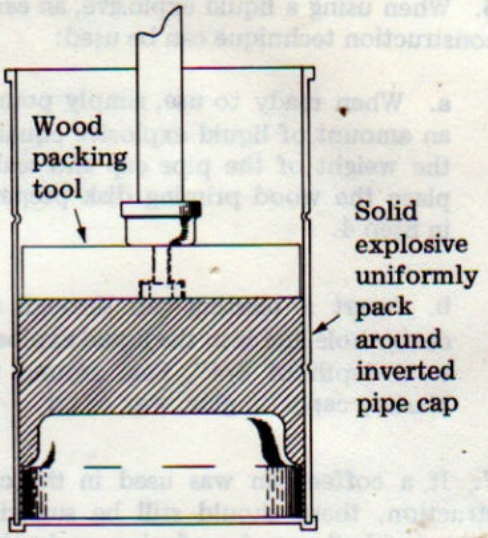
5. If a solid explosive is being used, the following construction technique should be used:

a. Using the center priming disk prepared from Step 4, a uniform packing tool can be prepared by the addition of a 1/4" nut and bolt, a steel pipe cap and piece of pipe.



b. Carefully pack an amount of solid explosive equal to the weight of the pipe cap around and behind the pipe cap using the packing tool. For example, if the pipe cap weighs five pounds, use five pounds of solid explosive.

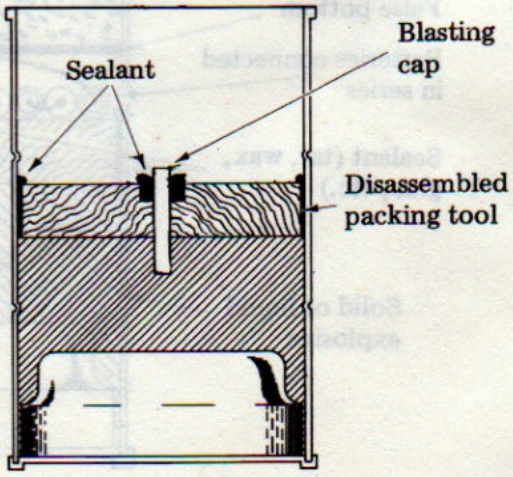
NOTE: For this charge to be effective, it is necessary to uniformly pack the explosive behind the pipe cap with no air gaps.



c. After the explosive has been loaded into the tin can behind the inverted pipe cap, disassemble the packing tool and place the priming disk over the compressed explosive. Seal the inside edges with glue, wax or tar. The discarded pipe handle and pipe cap can be used later to form a pipe hand grenade (Sec. II, No. 1, Vol. 1).

NOTE: The wood priming disk prepared in Step 4 has three main uses: as a packing tool for solid explosive, as a lid to prevent the explosive from falling out of the container, and as a template that insures exact rear center priming of the charge.

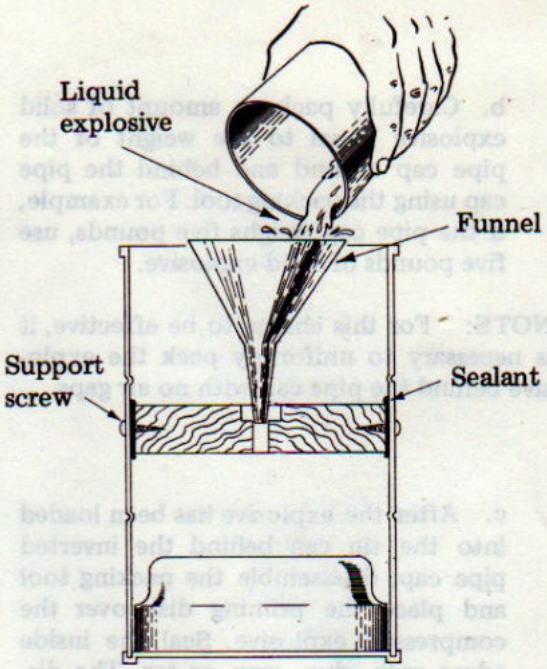
d. After the priming disk has been sealed in place, insert a blasting cap through the center hole and into the solid explosive to a depth of 3/4". Seal around the blasting cap with glue, wax or tar.



6. When using a liquid explosive, an easier construction technique can be used:

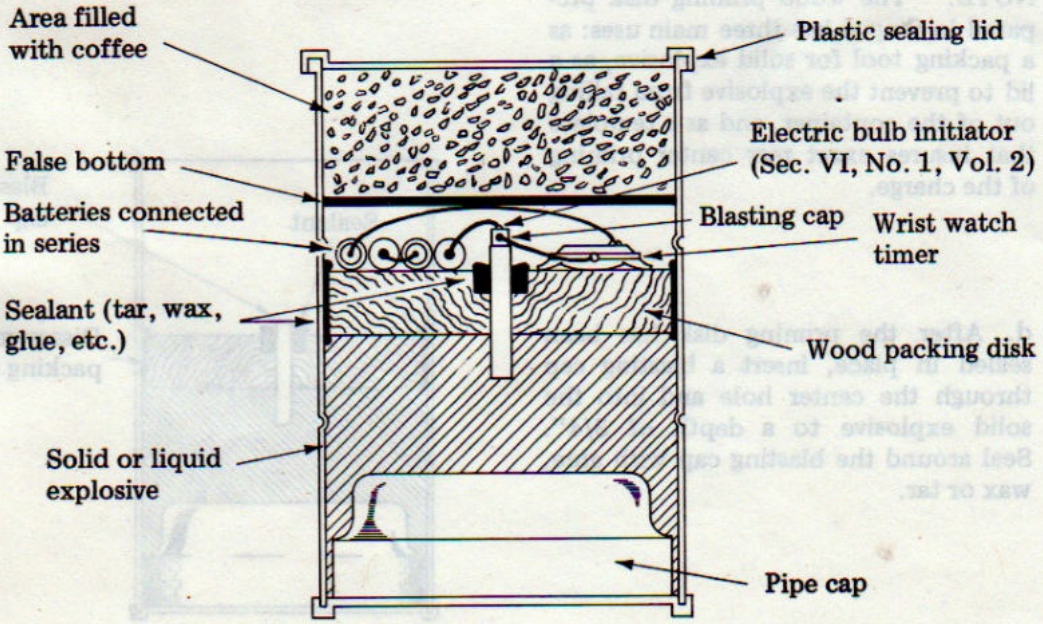
a. When ready to use, simply pour in an amount of liquid explosive equal to the weight of the pipe cap and seal in place the wood priming disk prepared in Step 4.

b. Insert a blasting cap through the center hole and into the liquid explosive to a depth of 3/4". Seal around the blasting cap with glue, wax or tar.



7. If a coffee can was used in the construction, there should still be sufficient room inside the can for a fuzing mechanism, i.e., a wrist watch delay timer with batteries (Sec. VI, No. 4, Vol. 2), or a small remote control radio receiver.

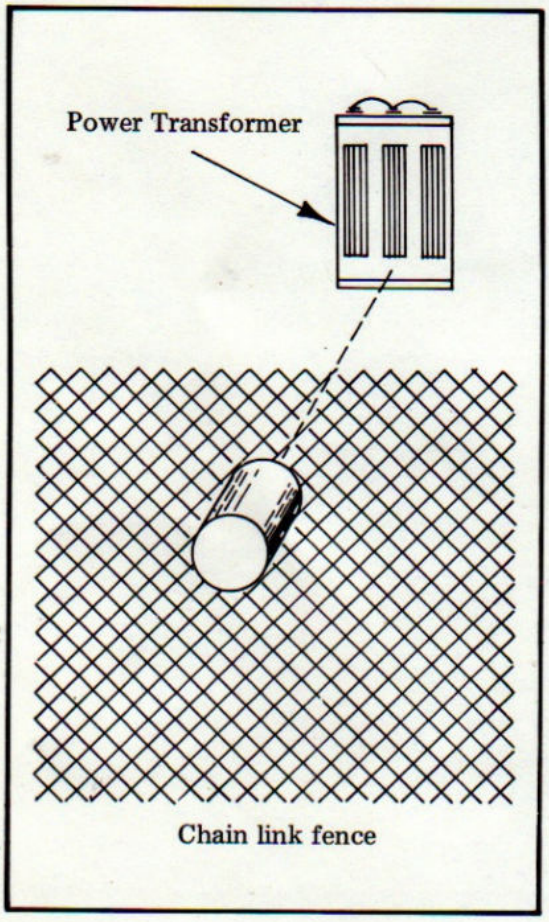
8. After the fuzing mechanism has been inserted, the original metal lid that was removed and set aside earlier is now glued inside the plastic sealing lid that comes with most coffee cans and snapped back in place on top of the can. The whole charge then resembles an unopened can of coffee.



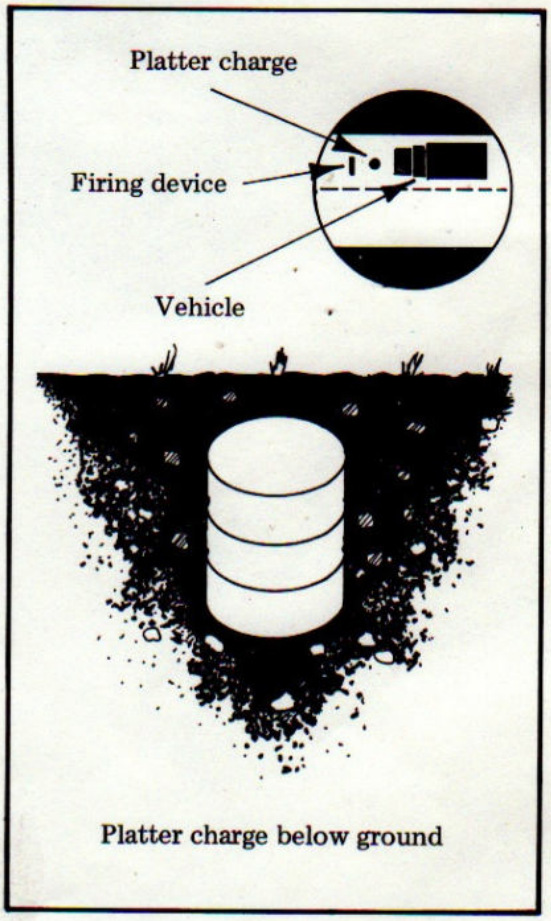
NOTE: A second disguise can be achieved by inserting a third disk covering the fuzing mechanism, sealing around the edges of the disk and then pouring coffee back into the can until full. Place the plastic sealing lid over the top of the can to complete the disguise.

HOW TO USE:

1. The unique capability of this charge is that it can be fired THROUGH a chain link fence and into its target without any loss of effectiveness. At close range the platter will penetrate about one inch of mild steel plate. It is effective at ranges up to 100 feet or more, although at this distance penetration is reduced to about 1/4" of mild steel at best and sighting becomes a problem unless the target is a very large one.



Chain link fence



Platter charge below ground

2. Upon detonation, the platter is projected forward at tremendous velocity. The air in front of the platter is compressed and becomes superheated. It is this mass of air, moving at extremely high velocity, that first penetrates the fence, then penetrates the target. The platter follows and may indeed strike the target, but research has shown that the primary destruction effect is created by the compacted high velocity air column.

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SCIMP
(Special Charge Improvised Projectile)

Using materials that are readily available in its construction, this mine will defeat almost any target that is man-made, i.e., tanks, armored cars, buildings, etc. This charge is four times more effective than any other directional charge, to include shaped and platter charges. This directional charge utilizes two special techniques to achieve its extreme effectiveness; one is sandwiching an explosive charge between two steel plates and the other involves detonating this charge from all sides at the same time (Peripheral Detonation).

MATERIAL REQUIRED:

Oil filter cap or other similar concave steel dish

Steel plate, 1/8" thick

Wood or styrofoam sheets, 1" thick

Coffee can or other similar container

Drill with 1/4" bit

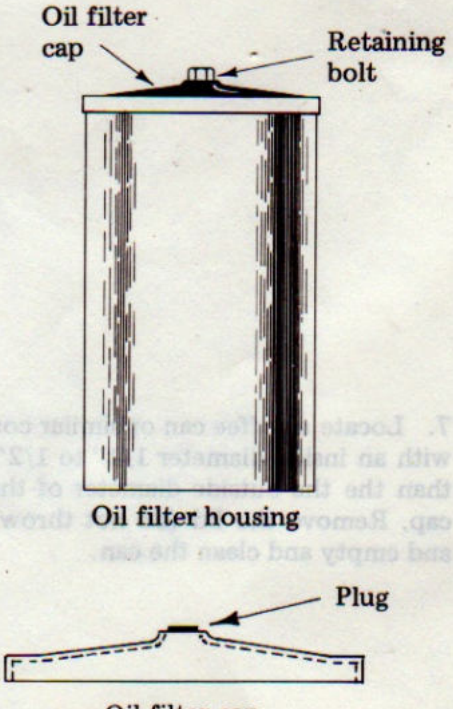
No. 6 sheet metal screws, 1" long

Solid or liquid high explosive, i.e., Fertilizer/Nitromethane explosive, Fertilizer/Hydrazine liquid explosive, and Nitromethane liquid explosive

Blasting cap

PROCEDURE:

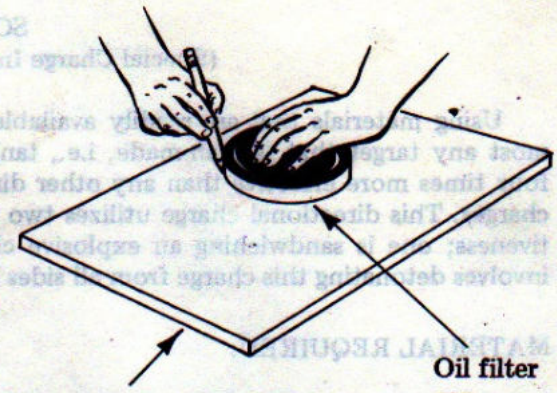
1. Obtain a concave steel dish, 3" to 12" in diameter: for example, by removing the center retaining bolt from any two piece oil filter assembly and using the oil filter cap (an oil filter cap removed from a 1951-1953 Chevrolet, with a diameter of 5-1/4" is ideal).



2. Plug the bolt hole in the center of the cap with wood, rubber, or cork stopper.

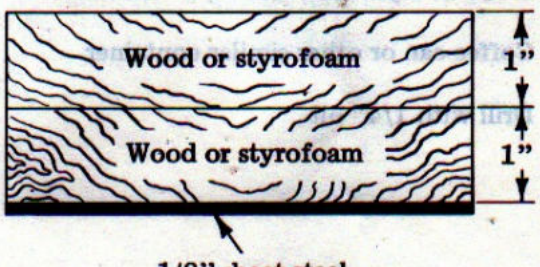
3. Using the oil filter cap as a template, place it on a sheet of steel 1/8" thick and mark the outside diameter with a pencil.

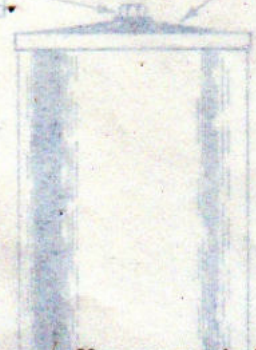
4. Using a hacksaw, cut the disk out of the plate.



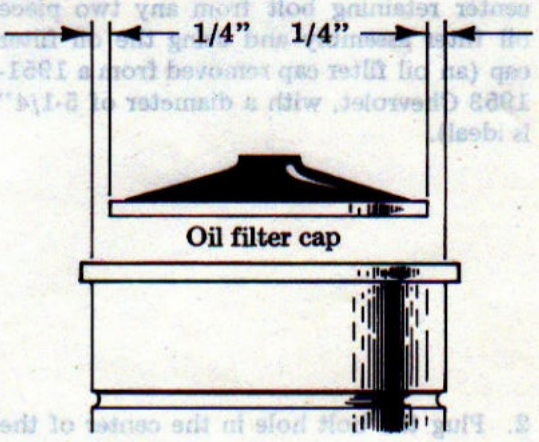
5. Repeat steps 3 and 4, cutting out two disks from a 1" thick sheet of wood or styrofoam.

6. Take the three disks (one steel and the other two wood or styrofoam) and glue them together with the steel disk on one side. Set aside for later use.

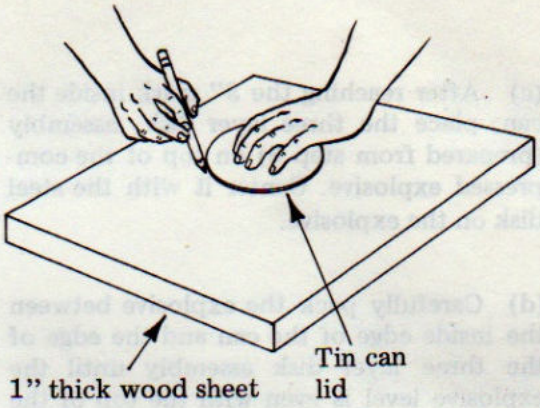




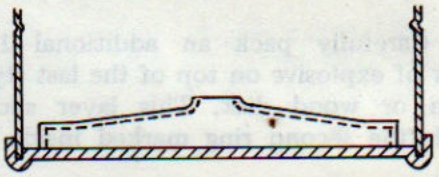
7. Locate a coffee can or similar container with an inside diameter 1/4" to 1/2" larger than the the outside diameter of the filter cap. Remove the lid (do not throw away) and empty and clean the can.



8. Using the coffee can lid as a template, repeat steps 3 and 4 on a 1" thick sheet of wood, and after cutting the disk out, drill a 1/4" hole in the exact center and set aside for later use.



9. Place the oil can filter cap in the bottom center of the coffee can and glue in place with the concave cap facing towards the bottom of the can.

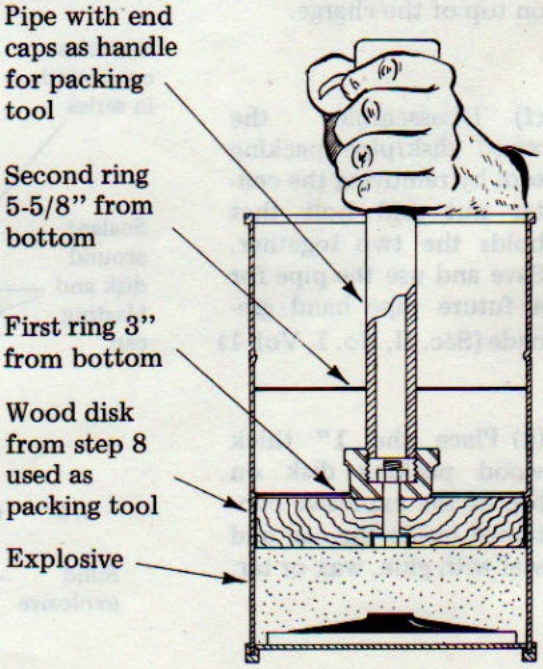


10. If a solid explosive is being used, the following construction technique should be used:

(a) Mark two rings around the inside of the coffee can; one 3" from the bottom of the can, and the second 5-5/8" from the bottom of the can.

(b) Carefully pack the explosive uniformly around the filter cap until it reaches the 3" mark inside the can.

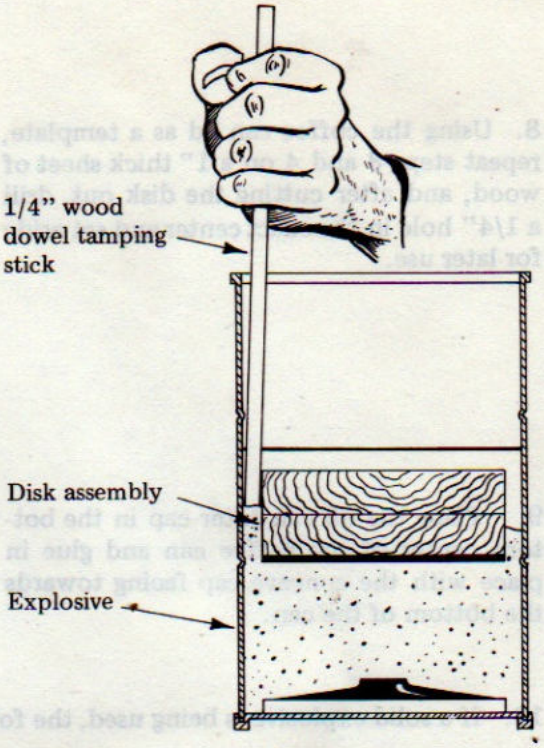
NOTE: The 1" thick wood disk prepared from step 8 can be used as a uniform packing tool by attaching an improvised handle using a piece of pipe, two pipe caps and a 1/4" nut and bolt.



(c) After reaching the 3" mark inside the can, place the three layer disk assembly (prepared from step 6) on top of the compressed explosive. Center it with the steel disk on the explosive.

(d) Carefully pack the explosive between the inside edge of the can and the edge of the three layer disk assembly until the explosive level is even with the top of the disk.

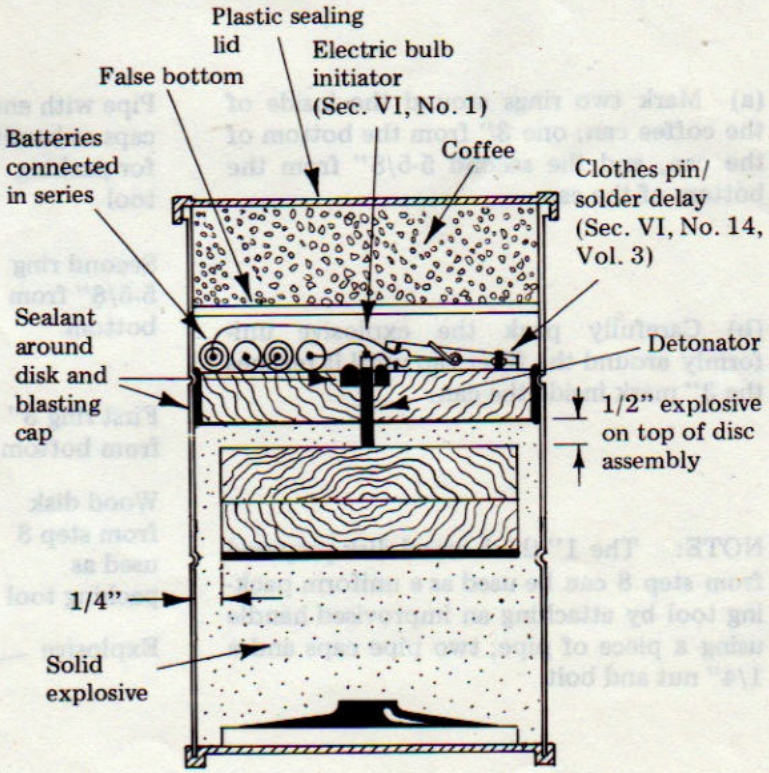
(e) Carefully pack an additional 1/2" layer of explosive on top of the last styrofoam or wood disk. This layer should reach the second ring marked inside the can.



NOTE: Again the wood disk/pipe packing tool can be used to compress the remaining explosive on top of the charge.

(f) Disassemble the wood disk/pipe packing tool by removing the center nut and bolt that holds the two together. Save and use the pipe for a future pipe hand grenade (Sec. II, No. 1, Vol. 1)

(g) Place the 1" thick wood packing disk on top of the explosive contained inside the can and seal with glue, wax or tar.



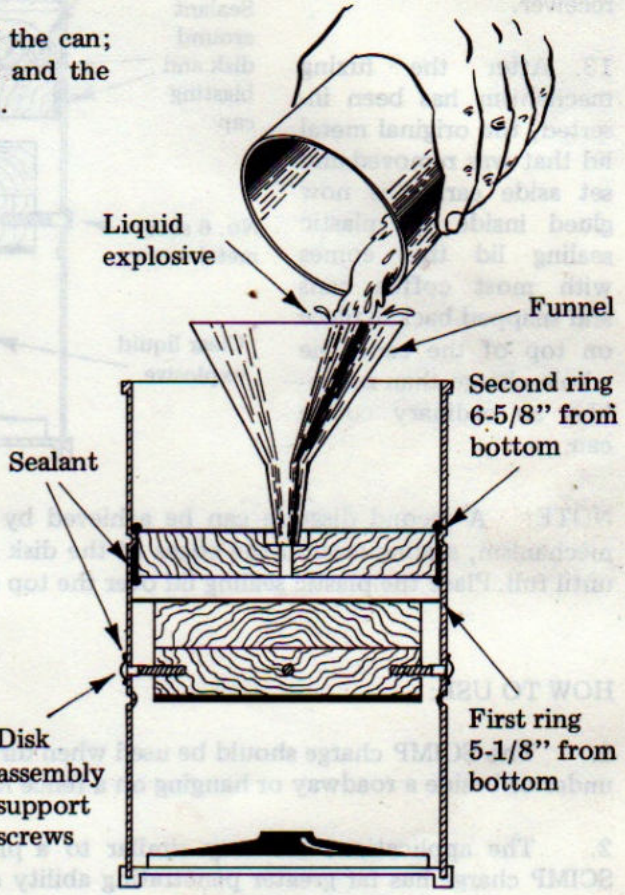
(h) When ready to use, insert a 1/4" blasting cap through the center hole in the wood disk and into the 1/2" layer of explosive.

NOTE: The wood disk prepared from Step 8 has three main uses; a packing tool, a lid to prevent the explosive from falling out of the container, and a template that insures exact rear center priming of the charge.

11. When using a liquid explosive, a slightly different and easier construction technique is used:

(a) Mark two rings around the inside of the can; one 5-1/8" from the bottom of the can and the second 6-5/8" from the bottom of the can.

(b) Place the top of the three layer disk assembly at the level of the first ring marked inside the can and secure in place with four No. 6 sheet metal screws spaced every 90° around the outside of the coffee can and screwed into the center of the center disk assembly. Since the disk assembly is smaller than the inside diameter of the coffee can, it can be held in place by inserting 1/4" wood dowels between the can and the assembly. When the four supporting screws have been screwed into place, the wooden dowels can be removed.

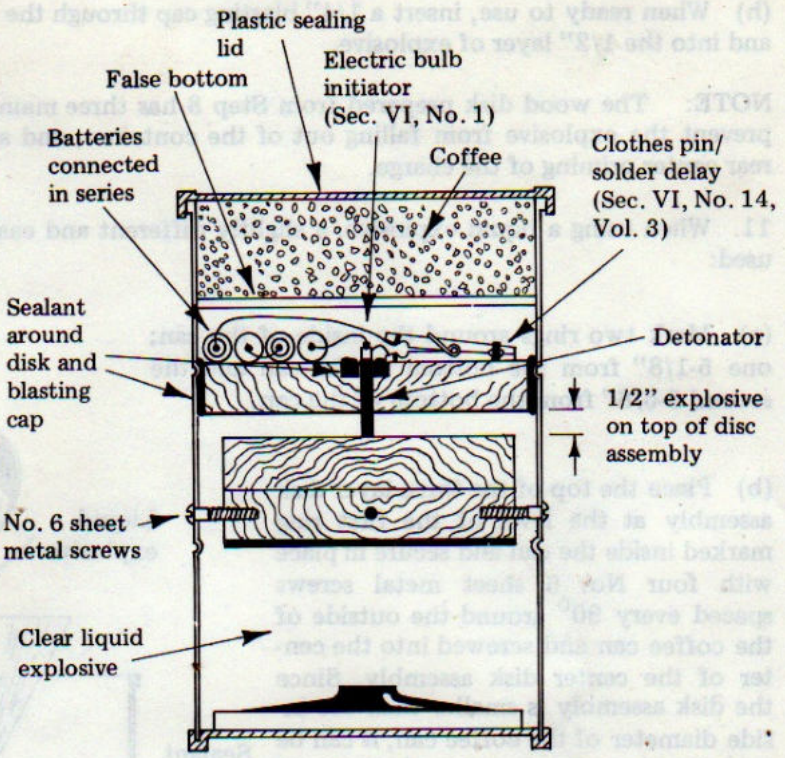


(c) Place the remaining 1" thick wood disk, prepared from Step 8, at the level of the second ring marked inside the can and secure in place with four more No. 6 sheet metal screws spaced every 90° around the outside of the can. Seal the inside edges with glue, wax or tar.

(d) When ready to use, simply pour the liquid explosive through the center hole until full. Insert a blasting cap through the hole and into the 1/2" layer of liquid explosive. Seal around the hole and blasting cap with glue, wax or tar.

12. If a coffee can was used in the construction, there should still be sufficient room inside the can for a fuzing mechanism, i.e., a watch delay timer with batteries (Sec. VI, No. 4), or a small remote controlled radio receiver.

13. After the fuzing mechanism has been inserted, the original metal lid that was removed and set aside earlier is now glued inside the plastic sealing lid that comes with most coffee cans and snapped back in place on top of the can. The whole charge than resembles an ordinary coffee can.

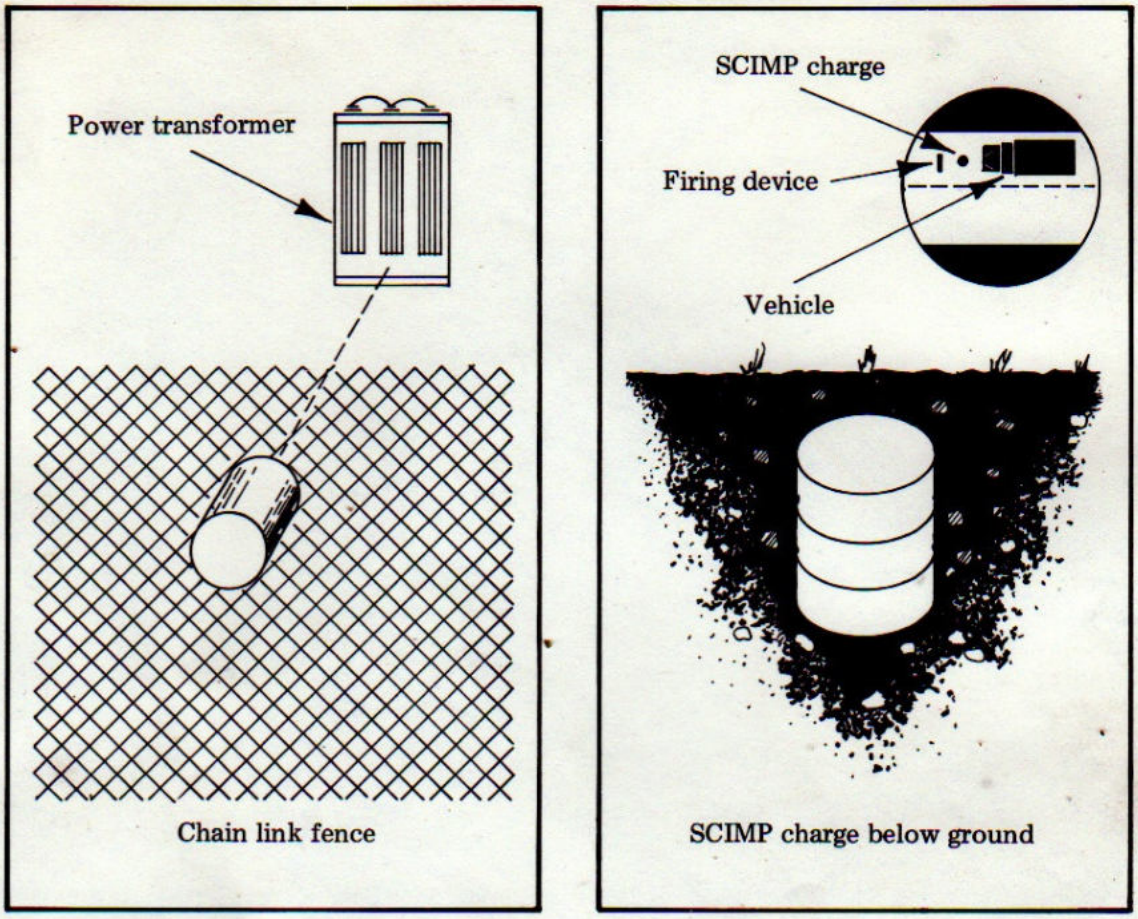


NOTE: A second disguise can be achieved by inserting a third disk covering the fuzing mechanism, sealing around the edges of the disk and then pouring coffee back into the can until full. Place the plastic sealing lid over the top of the can to complete the disguise.

HOW TO USE:

1. The SCIMP charge should be used when direct access to the target is not possible, i.e., under or beside a roadway or hanging on a fence looking into a target area.

2. The applications are very similar to a platter charge with the exception that the SCIMP charge has far greater penetrating ability of hard targets at long distances than does the platter charge. The SCIMP charge described can penetrate 1" thick steel at 50 yards.



The SCIMP charge relies on a super-heated, rod-like projectile traveling at ultra high velocity to destroy its target.

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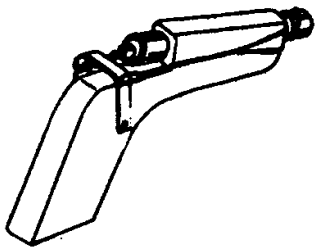
Section III
No. 1

PIPE PISTOL FOR 9 MM AMMUNITION

A 9 mm pistol can be made from 1/4" steel gas or water pipe and fittings.

MATERIAL REQUIRED

1/4" nominal size steel pipe 4 to 6 inches long with threaded ends.
1/4" Solid pipe plug
Two (2) steel pipe couplings
Metal strap - roughly 1/8" x 1/4" x 5"
Two (2) elastic bands
Flat head nail - 6D or 8D (approx 1/16" diameter)
Two (2) wood screws #8
Wood 8" x 5" x 1"
Drill
1/4" wood or metal rod, (approx 8" long)



PROCEDURE

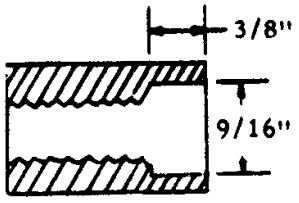
1. Carefully inspect pipe and fittings.

   a. Make sure that there are NO cracks or other flaws in the pipe or fittings.

   b. Check inside diameter of pipe using a 9 mm cartridge as a gauge. The bullet should closely fit into the pipe without forcing but the cartridge case SHOULD NOT fit into pipe.

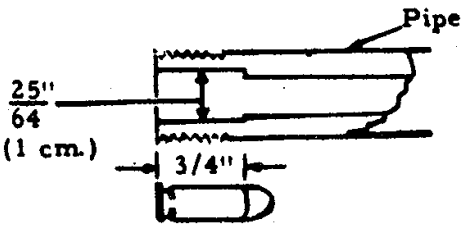
   c. Outside diameter of pipe MUST NOT BE less than 1 1/2 times bullet diameter (.536 inches; 1.37 cm)

2. Drill a 9/16" (1.43 cm) diameter hole 3/8" (approximately 1 cm) into one coupling to remove the thread.



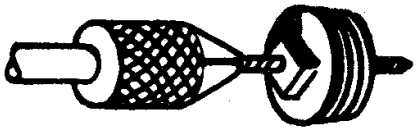
Drilled section should fit tightly over smooth section of pipe.

3. Drill a 25/64" (1 cm) diameter hole 3/4" (1.9 cm) into pipe. Use cartridge as a gauge; when a cartridge is inserted into the pipe, the base of the case should be even with the end of the pipe. Thread coupling tightly onto pipe, drilled end first.

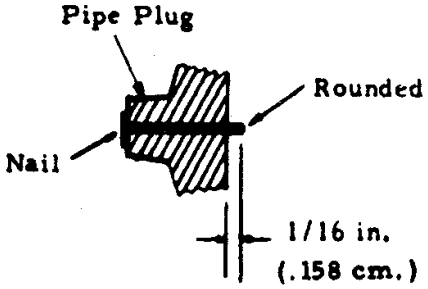


4. Drill a hole in the center of the pipe plug just large enough for the nail to fit through.

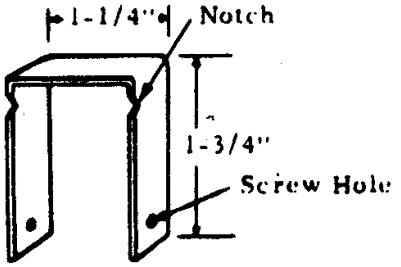
HOLE MUST BE CENTERED IN PLUG.



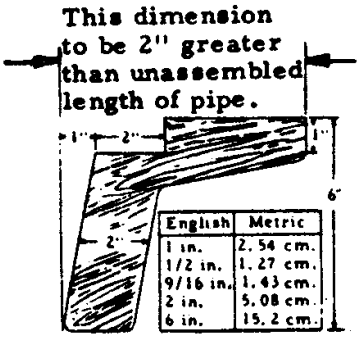
5. Push nail through plug until head of nail is flush with square end. Cut nail off at other end 1/16" (.158 cm) away from plug. Round off end of nail with file.



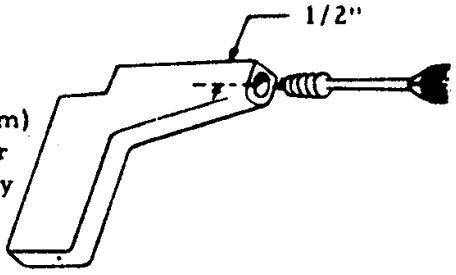
6. Bend metal strap to "U" shape and drill holes for wood screws. File two small notches at top.



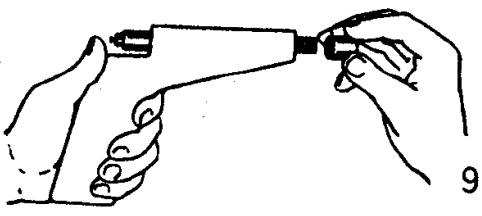
7. Saw or otherwise shape 1" (2.54 cm) thick hard wood into stock.



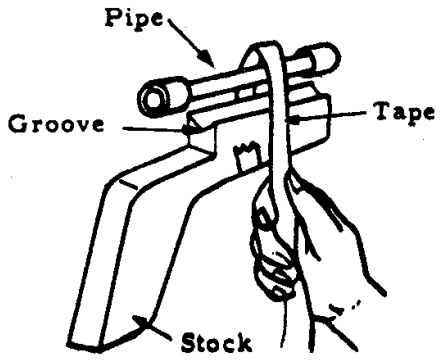
8. Drill a 9/16" diameter (1.43 cm) hole through the stock. The center of the hole should be approximately 1/2" (1.27 cm) from the top.



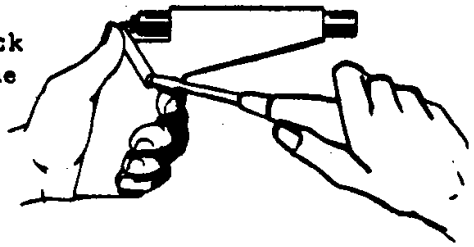
9. Slide the pipe through this hole and attach front coupling. Screw drilled plug into rear coupling.



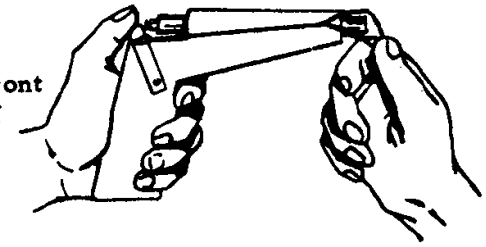
NOTE: If 9/16" drill is not available cut a "V" groove in the top of the stock and tape pipe securely in place.



10. Position metal strap on stock so that top will hit the head of the nail. Attach to stock with wood screw on each side.



11. String elastic bands from front coupling to notch on each side of the strap.



SAFETY CHECK - TEST FIRE PISTOL BEFORE HAND FIRING

1. Locate a barrier such as a stone wall or large tree which you can stand behind in case the pistol ruptures when fired.

2. Mount pistol solidly to a table or other rigid support at least ten feet in front of the barrier.

3. Attach a cord to the firing strap on the pistol.

4. Holding the other end of the cord, go behind the barrier.

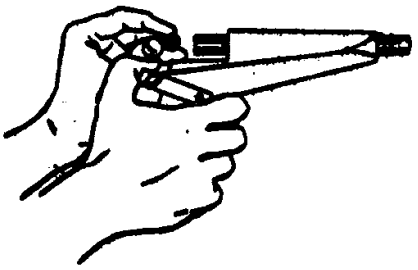
5. Pull the cord so that the firing strap is held back.

6. Release the cord to fire the pistol. (If pistol does not fire, shorten the elastic bands or increase their number.)

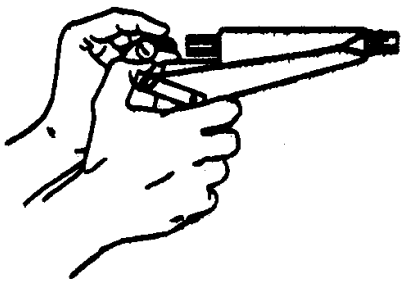
IMPORTANT: Fire at least five rounds from behind the barrier and then re-inspect the pistol before you attempt to hand fire it.

HOW TO OPERATE PISTOL

1. To Load



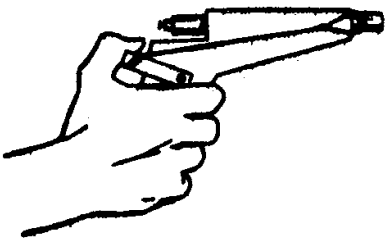
a. Remove plug from rear coupling.



b. Place cartridge into pipe.

c. Replace plug.

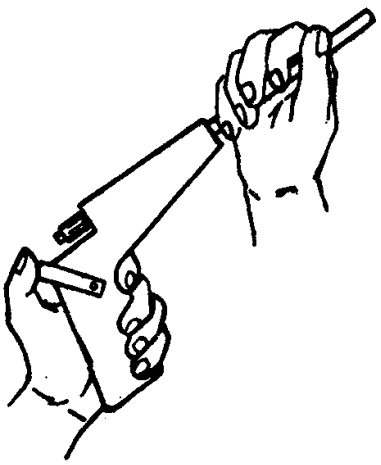
2. To Fire



a. Pull strap back and hold with thumb until ready.

b. Release strap.

3. To Remove Shell Case



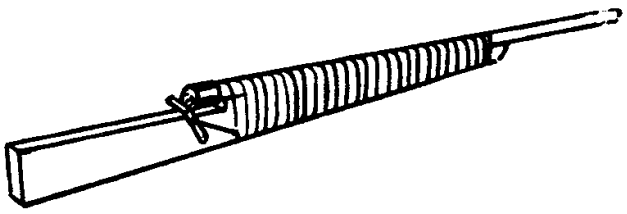
a. Remove plug from rear coupling.

b. Insert 1/4" diameter steel or wooden rod into front of pistol and push shell case out.

Section III
No. 2

SHOTGUN (12 GAUGE)

A 12-gauge shotgun can be made from 3/4" water or gas pipe and fittings.

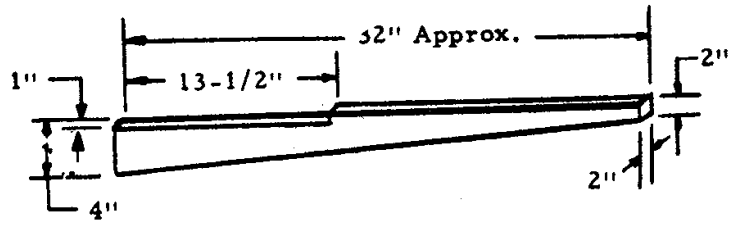


MATERIALS REQUIRED

Wood 2" x 4" x 32"
3/4" nominal size water or gas pipe 20" to 30" long threaded on one end.
3/4" steel coupling
Solid 3/4" pipe plug
Metal strap (1/4" x 1/16" x 4")
Twine, heavy (100 yards approximately)
3 wood screws and screwdriver
Flat head nail 6D or 8D
Hand drill
Saw or knife
File
Shellac or lacquer
Elastic Bands

PROCEDURE

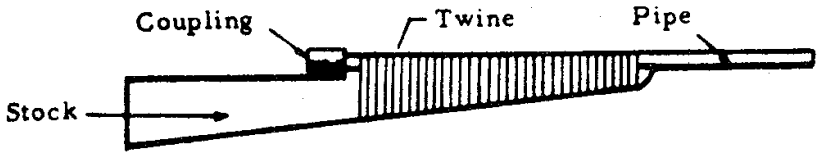
1. Carefully inspect pipe and fittings.
   a. Make sure that there are no cracks or other flaws.
   b. Check inside diameter of pipe. A 12-gauge shot shell should fit into the pipe but the brass rim should not fit.
   c. Outside diameter of pipe must be at least 1 in. (2.54 cm).



2. Cut stock from wood using a saw or knife.

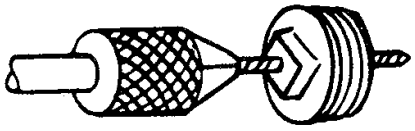
3. Cut a 3/8" deep "V" groove in top of the stock.

4. Turn coupling onto pipe until tight.

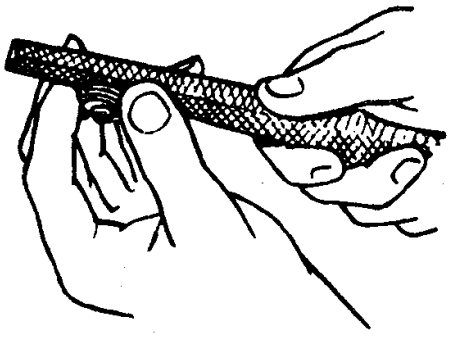


5. Coat pipe and "V" groove of stock with shellac or lacquer and, while still wet, place pipe in "V" groove and wrap pipe and stock together using two heavy layers of twine. Coat twine with shellac or lacquer after each layer.

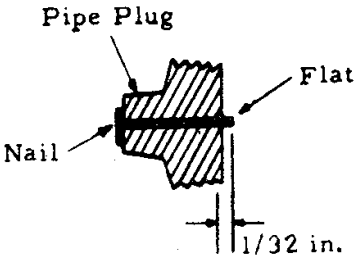
6. Drill a hole through center of pipe plug large enough for nail to pass through.



7. File threaded end of plug flat.

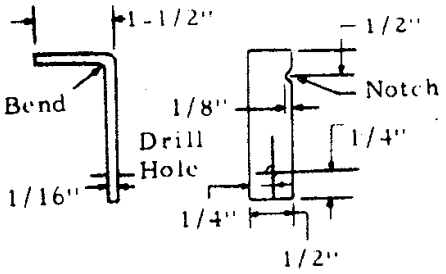


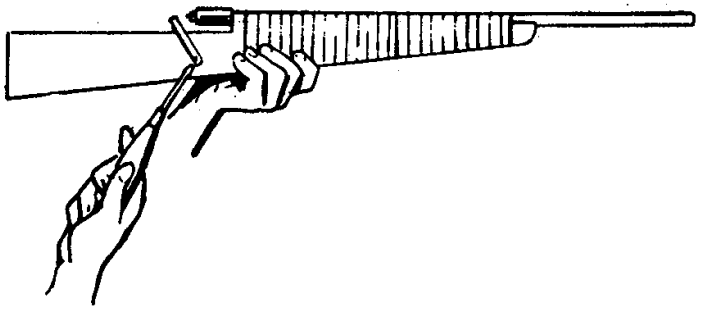
8. Push nail through plug and cut off flat 1/32" past the plug.



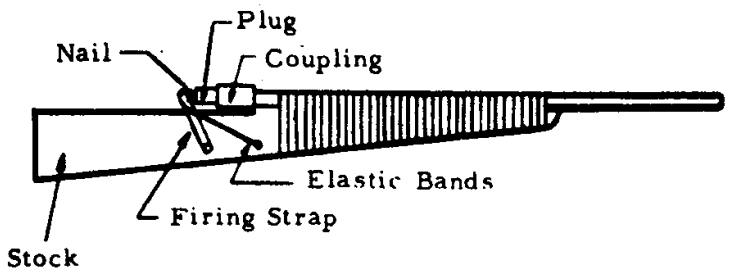
9. Screw plug into coupling.

10. Bend 4" metal strap into "L" shape and drill hole for wood screw. Notch metal strap on the long side 1/2" from bend.





11. Position metal strap on stock so that top will hit the head of the nail. Attach to stock with wood screw.



12. Place screw in each side of stock about 4" in front of metal strap. Pass elastic bands through notch in metal strap and attach to screw on each side of the stock.

SAFETY CHECK - TEST FIRE SHOTGUN BEFORE HAND FIRING

1. Locate a barrier such as a stone wall or large tree which you can stand behind in case the weapon explodes when fired.

2. Mount shotgun solidly to a table or other rigid support at least ten feet in front of the barrier.

3. Attach a long cord to the firing strap on the shotgun.

4. Holding the other end of the cord, go behind the barrier.

5. Pull the cord so that the firing strap is held back.

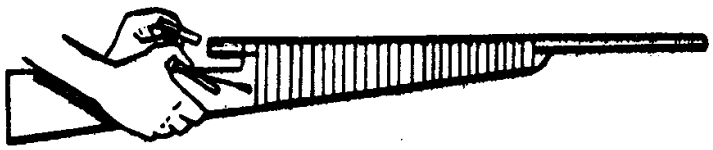
6. Release the cord to fire the shotgun. (If shotgun does not fire, shorten the elastic bands or increase their number.)

IMPORTANT: Fire at least five rounds from behind the barrier and then re-inspect the shotgun before you attempt to shoulder fire it.

HOW TO OPERATE SHOTGUN

1. To Load

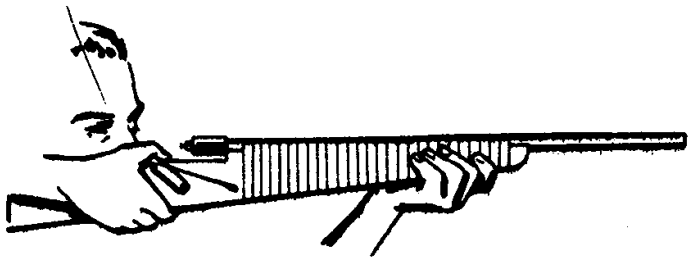
a. Take plug out of coupling.



b. Put shotgun shell into pipe.

c. Screw plug hand-tight into coupling.

2. To Fire



a. Pull strap back and hold with thumb.

b. Release strap.

3. To Unload Gun

a. Take plug out of coupling.

b. Shake out used cartridge.

Section III
No. 3

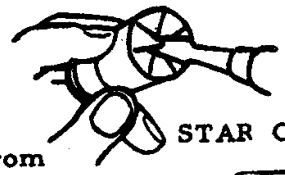
SHOTSHELL DISPERSION CONTROL

When desired, shotshell can be modified to reduce shot dispersion.

MATERIAL REQUIRED:

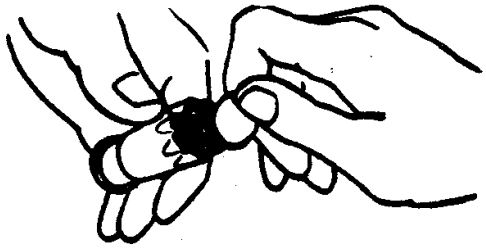
Shotshell
Screwdriver or knife
Any of the following filler materials:
- **Crushed Rice**
- **Rice Flour**
- **Dry Bread Crumbs**
- **Fine Dry Sawdust**

PROCEDURE:



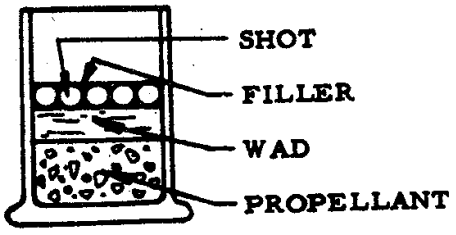
1. Carefully remove crimp from shotshell using a screwdriver or knife.

NOTE: If cartridge is of roll-crimp type, remove top wad.



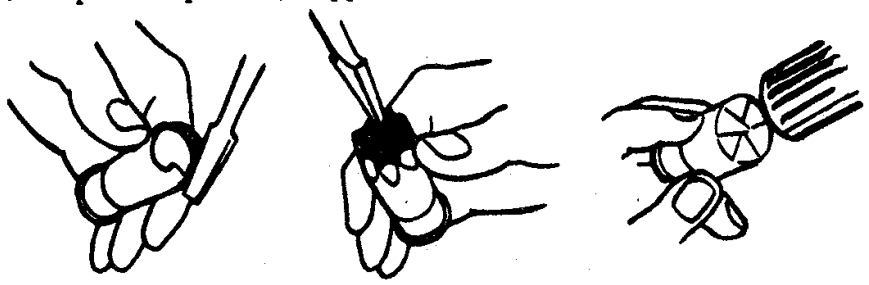
2. Pour shot from shell.

3. Replace one layer of shot in the cartridge. Pour in filler material to fill the spaces between the shot.



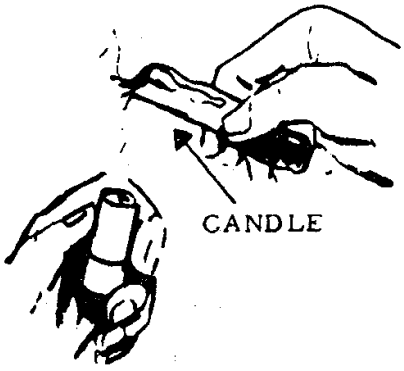
4. Repeat Step 3 until all shot has been replaced.

5. Replace top wad (if applicable) and re-fold crimp.



6. Roll shell on flat surface to smooth out crimp and restore roundness.

7. Seal end of case with wax.



HOW TO USE:

This round is loaded and fired in the same manner as standard shotshell. The shot spread will be about 2/3 that of a standard round.

Section III
No. 4

CARBINE (7.62 mm Standard Rifle Ammunition)

A rifle can be made from water or gas pipe and fittings. Standard cartridges are used for ammunition.

MATERIAL REQUIRED:

Wood approximately 2 in. x 4 in. x 30 in.
1/4 in. nominal size iron water or gas pipe 20 in. long threaded at one end.
3/8 in. to 1/4 in. reducer
3/8 in. x 1-1/2 in. threaded pipe
3/8 in. pipe coupling
Metal strap approximately 1/2 in. x 1/16 in. x 4 in.
Twine, heavy (100 yards approx.)
3 wood screws and screwdriver
Flat head nail about 1 in. long
Hand drill
Saw or knife
File
Pipe wrench
Shellac or lacquer
Elastic bands
Solid 3/8 in. pipe plug

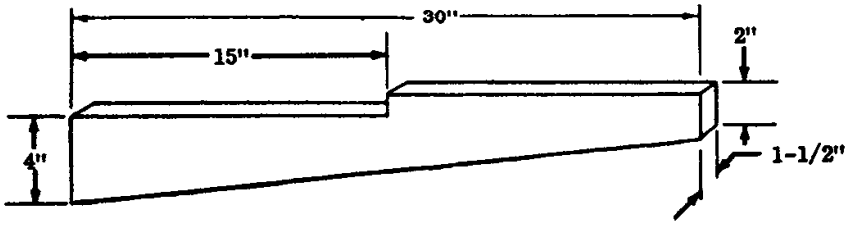
PROCEDURE:

1. Inspect pipe and fittings carefully.

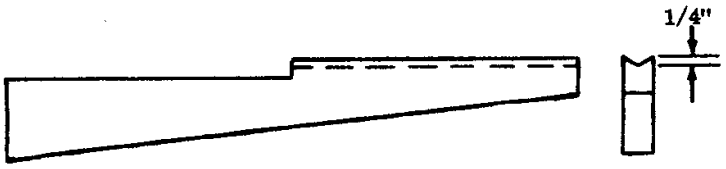
   a. Be sure that there are no cracks or flaws.

   b. Check inside diameter of pipe. A 7.62 mm projectile should fit into 3/8 in. pipe.

2. Cut stock from wood using saw or knife.



3. Cut a 1/4 in. deep "V" groove in top of the stock.



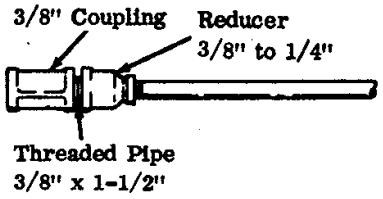
4. Fabricate rifle barrel from pipe.

   a. File or drill inside diameter of threaded end of 20 in. pipe for about 1/4 in. so neck of cartridge case will fit in.

   b. Screw reducer onto threaded pipe using pipe wrench.

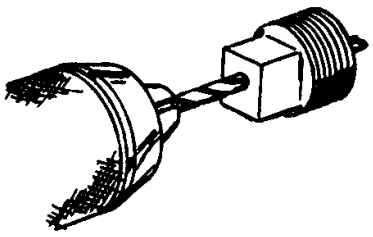
   c. Screw short threaded pipe into reducer.

   d. Turn 3/8 pipe coupling onto threaded pipe using pipe wrench. All fittings should be as tight as possible. Do not split fittings.



5. Coat pipe and "V" groove of stock with shellac or lacquer. While still wet, place pipe in "V" groove and wrap pipe and stock together using two layers of twine. Coat twine with shellac or lacquer after each layer.

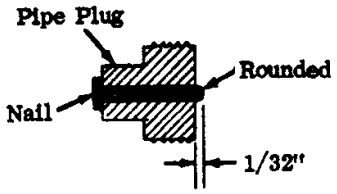
6. Drill a hole through center of pipe plug large enough for nail to pass through.



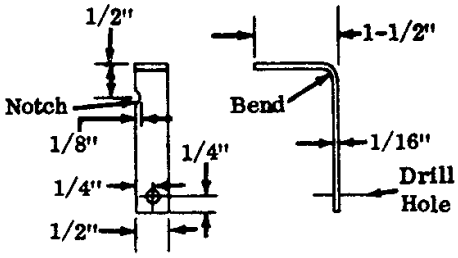
7. File threaded end of plug flat.

8. Push nail through plug and cut off rounded 1/32 in. (2 mm) past the plug.

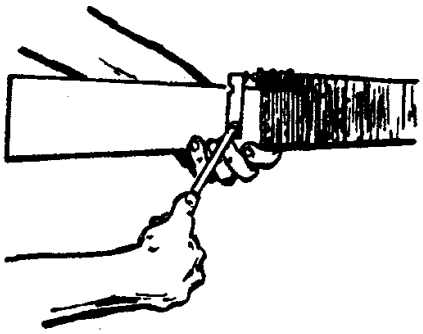
9. Screw plug into coupling.



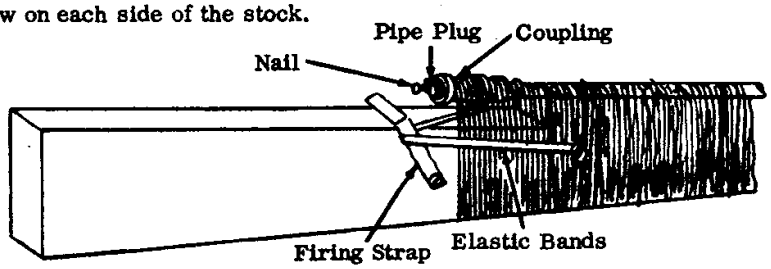
10. Bend 4 in. metal strap into "L" shape and drill hole for wood screw. Notch metal strap on the long side 1/2 in. from bend.



11. Position metal strap on stock so that top will hit the head of the nail. Attach to stock with wood screw.



12. Place screw in each side of stock about 4 in. in front of metal strap. Pass elastic bands through notch in metal strap and attach to screw on each side of the stock.



SAFETY CHECK - TEST FIRE RIFLE BEFORE HAND FIRING

1. Locate a barrier such as a stone wall or large tree which you can stand behind to test fire weapon.

2. Mount rifle solidly to a table or other rigid support at least ten feet in front of the barrier.

3. Attach a long cord to the firing strap on the rifle.

4. Holding the other end of the cord, go behind the barrier.

5. Pull the cord so that the firing strap is held back.

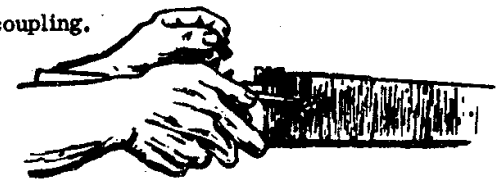
6. Release the cord to fire the rifle. (If the rifle does not fire, shorten the elastic bands or increase their number.)

> IMPORTANT: Fire at least five rounds from behind a barrier and then reinspect the rifle before you attempt to shoulder fire it.

HOW TO OPERATE RIFLE:

1. To Load

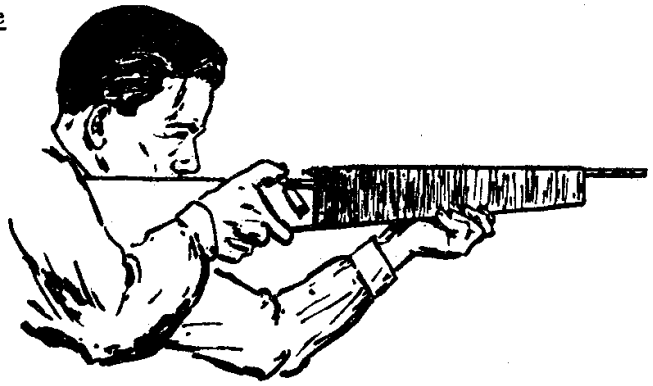
   a. Remove plug from coupling.



   b. Put cartridge into pipe.

   c. Screw plug hand-tight into coupling.

2. To Fire



   a. Pull strap back and hold with thumb.

   b. Release strap.

3. To Unload Gun

   a. Take plug out of coupling.

   b. Drive out used case using stick or twig.

Section III
No. 5

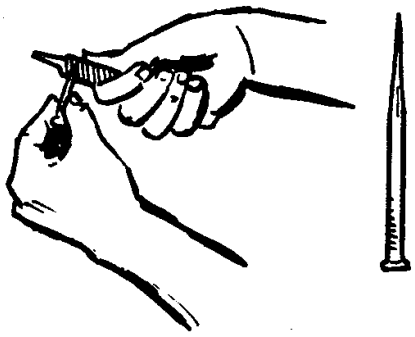
REUSABLE PRIMER

A method of making a previously fired primer reusable.

MATERIAL REQUIRED:

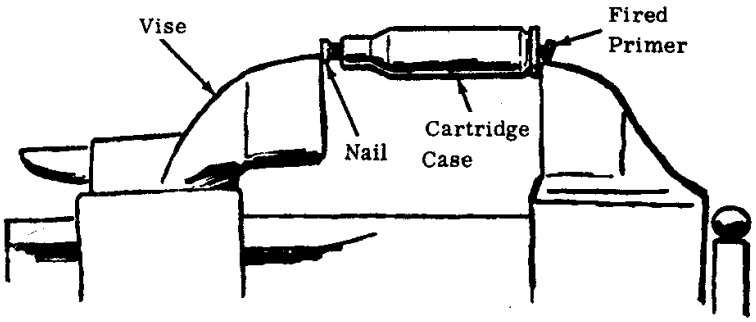
Used cartridge case
2 long nails having approximately the same diameter as the inside of the primer pocket
"Strike-anywhere" matches - 2 or 3 are needed for each primer
Vise
Hammer
Knife or other sharp edged instrument

PROCEDURE:

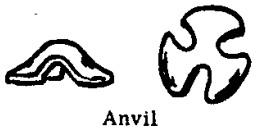


1. File one nail to a needle point so that it is small enough to fit through hole in primer pocket.

2. Place cartridge case and nail between jaws of vise. Force out fired primer with nail as shown:



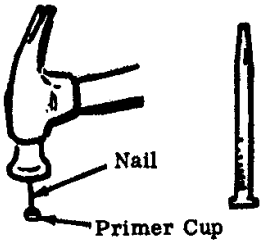
3. Remove anvil from primer cup.



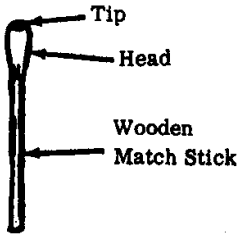
Anvil

4. File down point of second nail until tip is flat.

5. Remove indentations from face of primer cup with hammer and flattened nail.

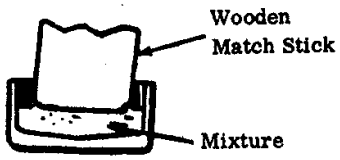


6. Cut off tips of the heads of "strike-anywhere" matches using knife. Carefully crush the match tips on dry surface with wooden match stick until the mixture is the consistency of sugar.

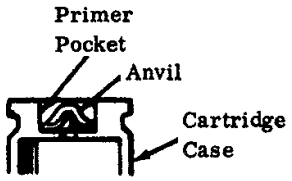


CAUTION: Do not crush more than 3 match tips at one time or the mixture may explode.

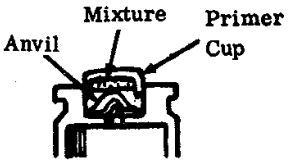
7. Pour mixture into primer cup. Compress mixture with wooden match stick until primer cup is fully packed.



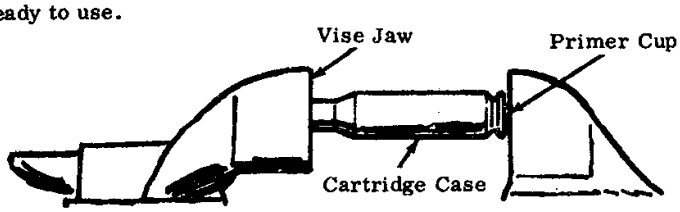
8. Place anvil in primer pocket with legs down.



9. Place cup in pocket with mixture facing downward.



10. Place cartridge case and primer cup between vise jaws, and press slowly until primer is seated into bottom of pocket. The primer is now ready to use.



Section III
No. 6

PIPE PISTOL FOR .45 CALIBER AMMUNITION

A .45 caliber pistol can be made from 3/8 in. nominal diameter steel gas or water pipe and fittings. Lethal range is about 15 yards (13-1/2 meters).

MATERIAL REQUIRED:

Steel pipe, 3/8 in. (1 cm) nominal diameter and 6 in. (15 cm) long with threaded ends.
2 threaded couplings to fit pipe
Solid pipe plug to fit pipe coupling
Hard wood, 8-1/2 in. x 6-1/2 in. x 1 in. (21 cm x 16-1/2 cm x 2-1/2 cm)
Tape or string
Flat head nail, approximately 1/16 in. (1-1/2 mm) in diameter
2 wood screws, approximately 1/16 in. (1-1/2 mm) in diameter
Metal strap, 5 in. x 1/4 in. x 1/8 in. (12-1/2 cm x 6 mm x 1 mm)
Bolt, 4 in. (10 cm) long, with nut (optional).
Elastic bands
Drills, one 1/16 in. (1-1/2 mm) in diameter, and one having same diameter as bolt (optional).
Rod, 1/4 in. (6mm) in diameter and 8 in. (20 cm) long
Saw or knife

PROCEDURE:

1. Carefully inspect pipe and fittings.

   a. Make sure that there are no cracks or other flaws in the pipe and fittings.

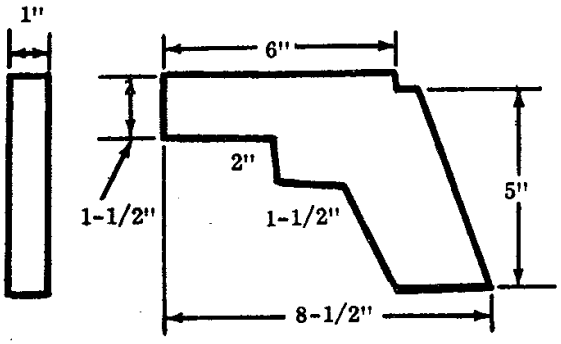
   b. Check inside diameter of pipe using a .45 caliber cartridge as a gauge. The cartridge case should fit into the pipe snugly but without forcing.

   c. Outside diameter of pipe MUST NOT BE less than 1-1/2 times the bullet diameter.

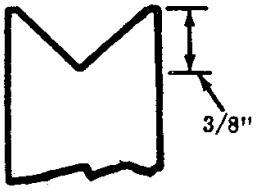
2. Follow procedure of Section III, No. 1, steps 4, 5, and 6.

3. Cut stock from wood using saw or knife.

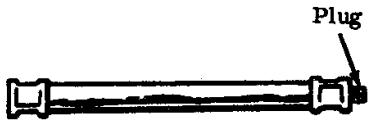
Inches	Centimeters
1-1/2	4 cm
8-1/2	26-1/2
6	20
1-1/2	4
5	12-1/2



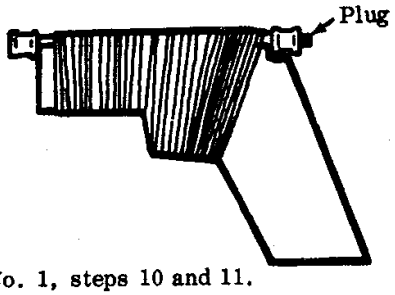
4. Cut a 3/8 in. (9-1/2 mm) deep groove in top of stock.



5. Screw couplings onto pipe. Screw plug into one coupling.

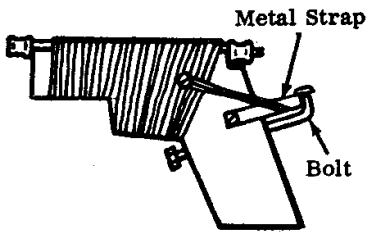


6. Securely attach pipe to stock using string or tape.



7. Follow procedures of Section III, No. 1, steps 10 and 11.

8. (Optional) Bend bolt for trigger. Drill hole in stock and place bolt in hole so strap will be anchored by bolt when pulled back. If bolt is not available, use strap as trigger by pulling back and releasing.



9. Follow SAFETY CHECK, Section III, No. 1

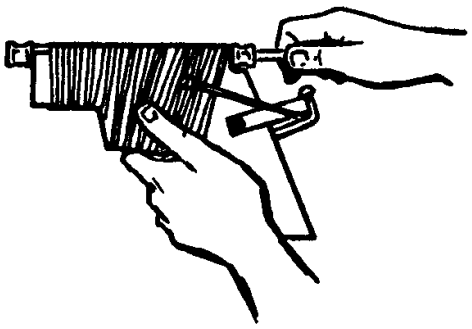
HOW TO USE:

1. To load:

   a. Remove plug from rear coupling.

   b. Wrap string or elastic band around extractor groove so case will seat into barrel securely.

   c. Place cartridge in pipe.

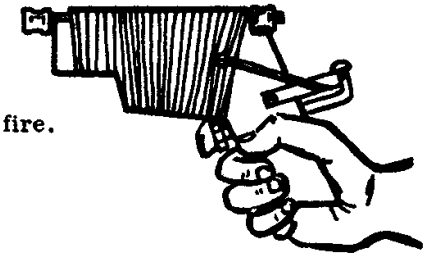


   d. Replace plug.

2. To Fire:

   a. Pull metal strap back and anchor in trigger.

   b. Pull trigger when ready to fire.

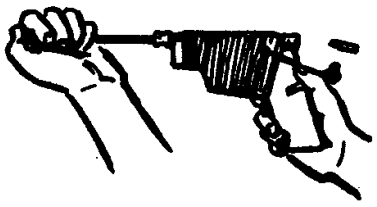


NOTE: If bolt is not used, pull strap back and release.

3. To remove cartridge case:

   a. Remove plug from rear coupling.

   b. Insert rod into front of pistol and push cartridge case out.



Section III
No. 7

MATCH GUN

An improvised weapon using safety match heads as the propellant and a metal object as the projectile. Lethal range is about 40 yards (36 meters).

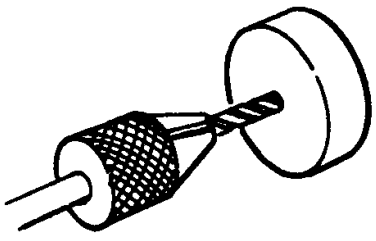
MATERIAL REQUIRED:

Metal pipe 24 in. (61 cm) long and 3/8 in. (1 cm) in diameter (nominal size) or its equivalent, threaded on one end.
End cap to fit pipe
Safety matches - 3 books of 20 matches each.
Wood - 28 in. x 4 in. x 1 in. (70 cm x 10 cm x 2.5 cm)
Toy caps OR safety fuse OR "Strike-anywhere matches" (2)
Electrical tape or string
Metal strap, about 4 in. x 1/4 in. x 3/16 in. (10 cm x 6 mm x 4.5 mm)
2 rags, about 1 in x 12 in. and 1 in. x 3 in. (2-1/2 cm x 30 cm and 2-1/2 cm x 8 cm)
Wood screws
Elastic bands
Metal object (steel rod, bolt with head cut off, etc.), approximately 7/16 in. (11 mm) in diameter, and 7/16 in. (11 mm) long if iron or steel, 1-1/4 in. (31 mm) long if aluminum, 5/16 in. (8mm) long if lead.
Metal disk 1 in. (2-1/2 cm) in diameter and 1/16 in. (1-1/2 mm) thick
Bolt, 3/32 in. (2-1/2 mm) or smaller in diameter and nut to fit
Saw or knife

PROCEDURE:

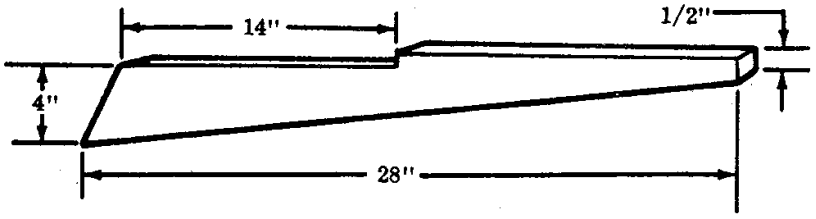
1. Carefully inspect pipe and fittings. Be sure that there are no cracks or other flaws.

2. Drill small hole in center of end cap. If safety fuse is used, be sure it will pass through this hole.

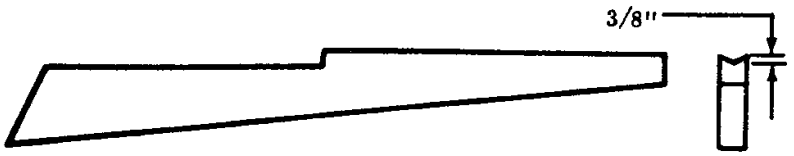


Metric	English
5 cm	2 in.
10 cm	4 in.
36 cm	14 in.
71 cm	28 in.

3. Cut stock from wood using saw or knife.



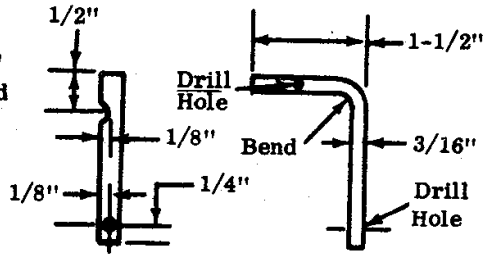
4. Cut 3/8 in. (9-1/2 mm) deep "V" groove in top of stock.



5. Screw end cap onto pipe until finger tight.

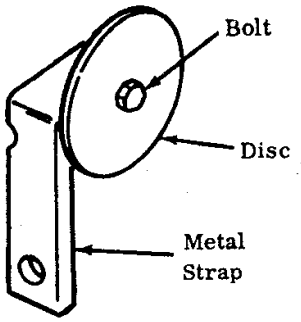
6. Attach pipe to stock with string or tape.

7. Bend metal strap into "L" shape and drill holes for wood screw. Notch metal strap on long side 1/2 in. (1 cm) from bend.

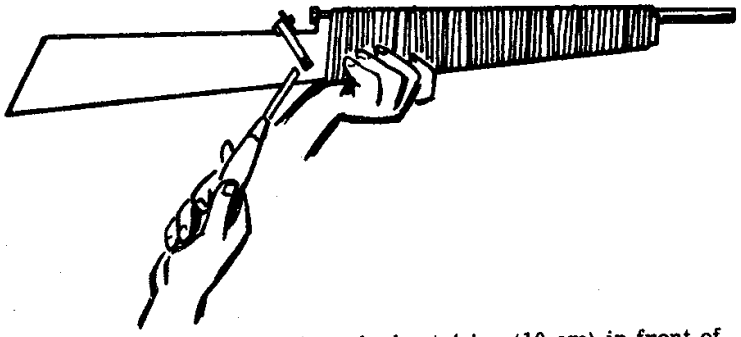


8. Position metal strap on stock so that the top will hit the center of hole drilled in end cap.

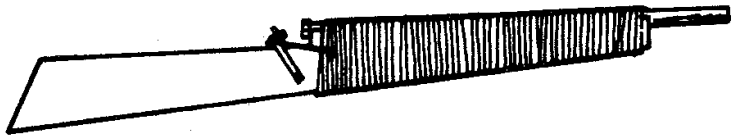
9. Attach metal disk to strap with nut and bolt. This will deflect blast from hole in end cap when gun is fired. Be sure that head of bolt is centered on hole in end cap.



10. Attach strap to stock with wood screws.



11. Place screw on each side of stock about 4 in. (10 cm) in front of metal strap. Pass elastic bands through notch in metal strap and attach to screw on each side of stock.

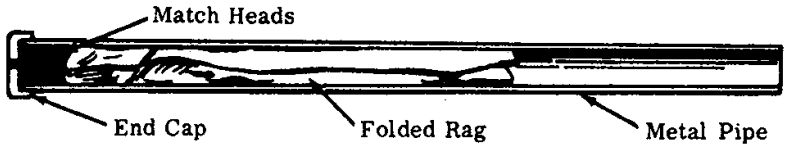


HOW TO USE:

A. When Toy Caps Are Available:

1. Cut off match heads from 3 books of matches with knife. Pour match heads into pipe.

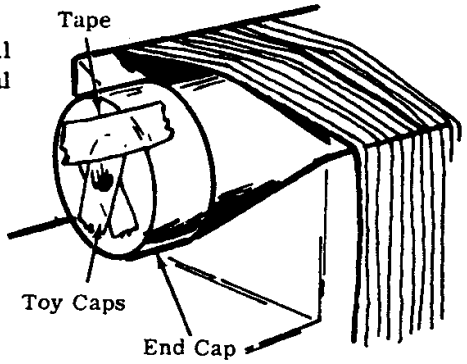
2. Fold one end of 1 in. x 12 in. rag 3 times so that it becomes a one inch square of 3 thicknesses. Place rag into pipe to cover match heads, folded end first. Tamp firmly WITH CAUTION.



3. Place metal object into pipe. Place 1 in. x 3 in. rag into pipe to cover projectile. Tamp firmly WITH CAUTION.

4. Place 2 toy caps over small hole in end cap. Be sure metal strap will hit caps when it is released.

NOTE: It may be necessary to tape toy caps to end cap.

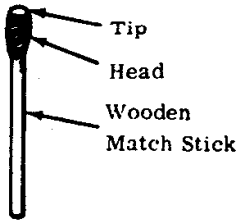


5. When ready to fire, pull metal strap back and release.

B. When "Strike-Anywhere" Matches Are Available:

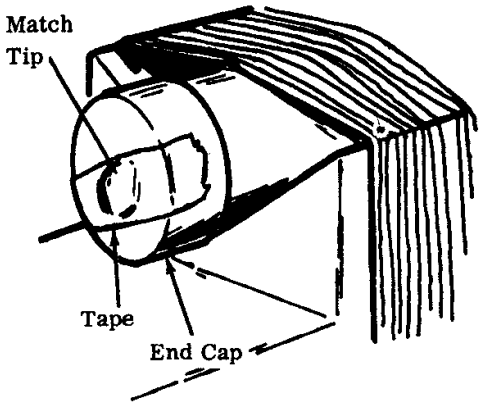
1. Follow steps 1 through 3 in A.

2. Carefully cut off tips of heads of 2 "strike-anywhere" matches with knife.



3. Place one tip in hole in end cap. Push in with wooden end of match stick.

4. Place second match tip on a piece of tape. Place tape so match tip is directly over hole in end cap.



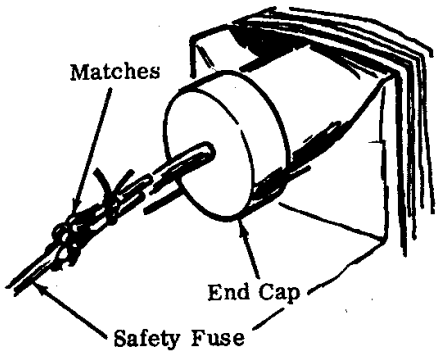
5. When ready to fire, pull metal strap back and release.

C. When Safety Fuse Is Available: (Recommended for Booby Traps)

1. Remove end cap from pipe. Knot one end of safety fuse. Thread safety fuse through hole in end cap so that knot is on inside of end cap.

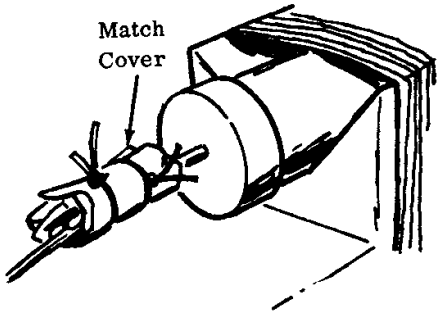
2. Follow steps 1 through 3 in A.

3. Tie several matches to safety fuse near outside of end cap.



NOTE: Bare end of safety fuse should be inside match head cluster.

4. Wrap match covers around matches and tie. Striker should be in contact with match bands.



5. Replace end cap on pipe.

6. When ready to fire, pull match cover off with strong, firm, quick motion.

SAFETY CHECK - TEST FIRE GUN BEFORE HAND FIRING

1. Locate a barrier such as a stone wall or large tree which you can stand behind in case the weapon explodes when fired.

2. Mount gun solidly to a table or other rigid support at least ten feet in front of the barrier.

3. Attach a long cord to the firing strap on the gun.

4. Holding the other end of the cord, go behind the barrier.

5. Pull the cord so that the firing strap is held back.

6. Release the cord to fire the gun. (If gun does not fire, shorten the elastic bands or increase their number.)

IMPORTANT: Fire at least five rounds from behind the barrier and then re-inspect the gun before you attempt to shoulder fire it.

RIFLE CARTRIDGE

NOTE: See Section III, No. 5 for reusable primer.

A method of making a previously fired rifle cartridge reusable.

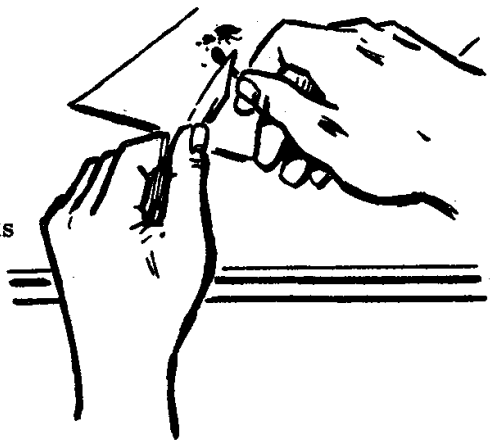
MATERIAL REQUIRED:

Empty rifle cartridge, be sure that it still fits inside gun.
Threaded bolt that fits into neck of cartridge at least 1-1/4 in. (3 cm) long.
Safety or "strike-anywhere" matches (about 58 matches are needed for 7.62 mm cartridge)
Rag wad (about 3/4 in. (1-1/2 cm) square for 7.62 mm cartridge)
Knife
Saw

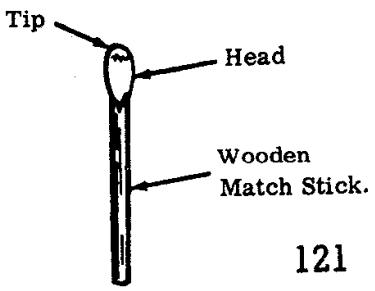
NOTE: Number of matches and size of rag wad depend on particular cartridge used.

PROCEDURE:

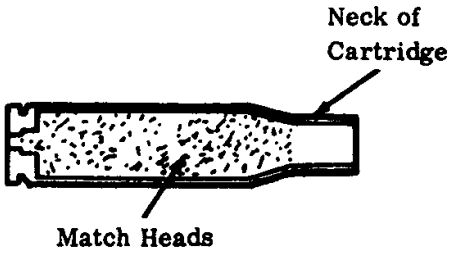
1. Remove coating on heads of matches by scraping match sticks with sharp edge.



CAUTION: If wooden "strike-anywhere" matches are used, cut off tips first. Discard tips or use for Reusable Primer, Section III, No. 5.

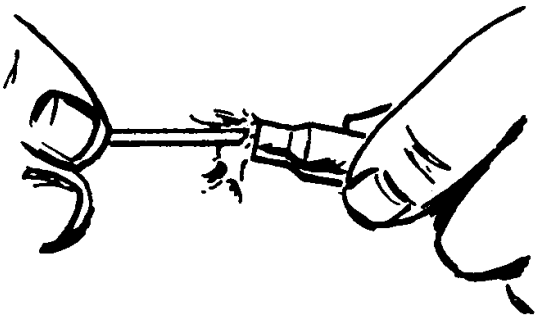


2. Fill previously primed cartridge case with match head coatings up to its neck. Pack evenly and tightly with match stick.

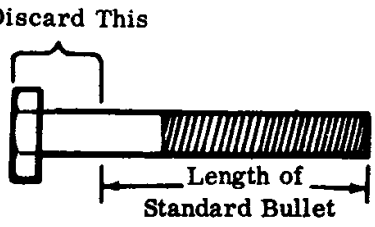


CAUTION: Remove head of match stick before packing. In all packing operations, stand off to the side and pack gently. Do not hammer.

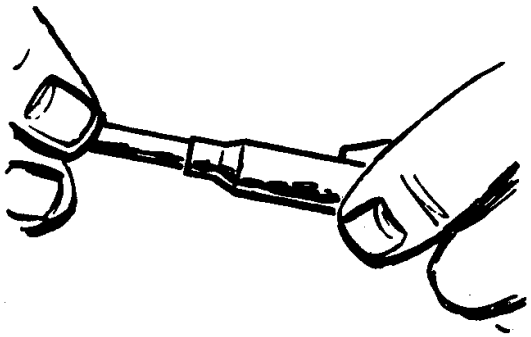
3. Place rag wad in neck of case. Pack with match stick from which head was removed.



4. Saw off head end of bolt so remainder is approximately the length of the standard bullet.



5. Place bolt in cartridge case so that it sticks out about the same length as the original bullet.



NOTE: If bolt does not fit snugly, force paper or match sticks between bolt and case, or wrap tape around bolt before inserting in case.

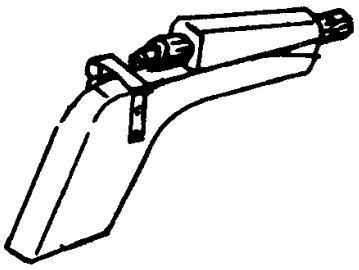
Section III
No. 9

PIPE PISTOL FOR .38 CALIBER AMMUNITION

A .38 caliber pistol can be made from 1/4 in. nominal diameter steel gas or water pipe and fittings. Lethal range is approximately 33 yards (30 meters).

MATERIAL REQUIRED:

Steel pipe, 1/4 in. (6 mm) nominal diameter and 6 in. (15 cm) long with threaded ends (nipple)
Solid pipe plug, 1/4 in. (6 mm) nominal diameter
2 steel pipe couplings, 1/4 in. (6 mm) nominal diameter
Metal strap, approximately 1/8 in. x 1/4 in. x 5 in. (3 mm x 6 mm x 125 mm or 12-1/2 cm)
Elastic bands
Flat head nail - 6D or 8D, approximately 1/16 in. diameter (1-1/2 mm)
2 wood screws, #8
Hard wood, 8 in. x 5 in. x 1 in. (20 cm x 12-1/2 cm x 2-1/2 cm)
Drill
Wood or metal rod, 1/4 in. (6 mm) diameter and 8 in. (20 cm) long
Saw or knife



PROCEDURE:

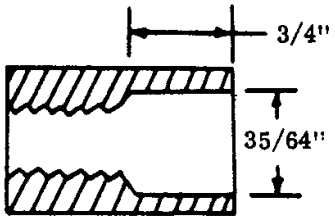
1. Carefully inspect pipe and fittings.

   a. Make sure that there are NO cracks or other flaws in the pipe or fittings

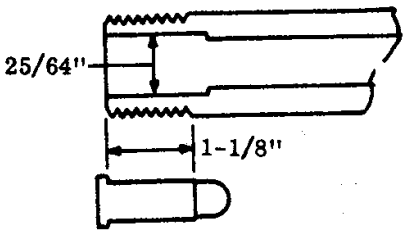
   b. Check inside diameter of pipe using a .38 caliber cartridge as a gauge. The bullet should fit closely into the pipe without forcing, but the cartridge case SHOULD NOT fit into the pipe.

   c. Outside diameter of pipe MUST NOT BE less than 1-1/2 times the bullet diameter.

2. Drill a 35/64 in. (14 mm) diameter hole 3/4 in. (2 cm) into one coupling to remove the thread. Drilled section should fit tightly over smooth section of pipe.



3. Drill a 25/64 in. (1 cm) diameter hole 1-1/8 in. (2.86 cm) into pipe. Use cartridge as a guage; when a cartridge is inserted into the pipe, the shoulder of the case should butt against the end of the pipe. Thread coupling tightly onto pipe, drilled end first.



4. Follow procedures of Section III, No. 1, steps 4 through 11.

5. Follow SAFETY CHECK, Section III, No. 1.

HOW TO OPERATE PISTOL:

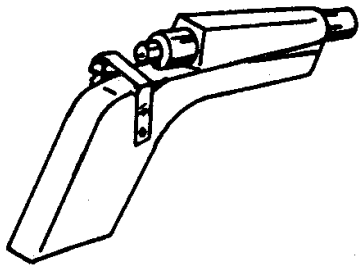
Follow procedures of HOW TO OPERATE PISTOL, Section III, No. 1, steps 1, 2, and 3.

PIPE PISTOL FOR .22 CALIBER AMMUNITION LONG OR SHORT CARTRIDGE

A .22 Caliber pistol can be made from 1/8 in. nominal diameter extra heavy, steel gas or water pipe and fittings. Lethal range is approximately 33 yards (30 meters).

MATERIAL REQUIRED:

Steel pipe, extra heavy, 1/8 in. (3 mm) nominal diameter and 6 in. (15 cm) long with threaded ends (nipple)
Solid pipe plug, 1/8 in. (3 mm) nominal diameter
2 steel pipe couplings, 1/8 in. (3 mm) nominal diameter
Metal strap, approximately 1/8 in. x 1/4 in. x 5 in. (3 mm x 6 mm x 125 mm or 12-1/2 cm)
Elastic bands
Flat head nail - 6D or 8D (approximately 1/16 in. (1-1/2 mm) diameter
2 wood screws, #8
Hard wood, 8 in. x 5 in. x 1 in. (20 cm x 12-1/2 cm x 2-1/2 cm)
Drill
Wood or metal rod, 1/8 in. (3 mm) diameter and 8 in. (20 cm) long
Saw or knife



PROCEDURE:

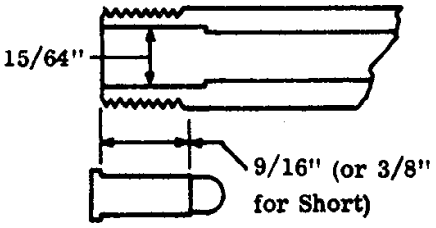
1. Carefully inspect pipe and fittings.

   a. Make sure that there are NO cracks or other flaws in the pipe or fittings.

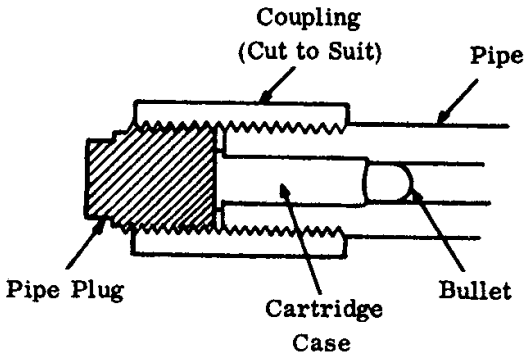
   b. Check inside diameter of pipe using a .22 caliber cartridge, long or short, as a gauge. The bullet should fit closely into the pipe without forcing, but the cartridge case SHOULD NOT fit into the pipe.

   c. Outside diameter of pipe MUST NOT BE less than 1-1/2 times the bullet diameter.

2. Drill a 15/64 in. (1/2 cm) diameter hole 9/16 in. (1-1/2 cm) deep in pipe for long cartridge. (If a short cartridge is used, drill hole 3/8 in. (1 cm) deep). When a cartridge is inserted into the pipe, the shoulder of the case should butt against the end of the pipe.

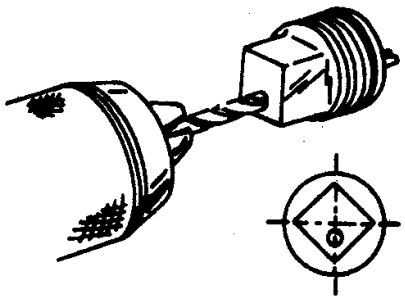


3. Screw the coupling onto the pipe. Cut coupling length to allow pipe plug to thread in pipe flush against the cartridge case.

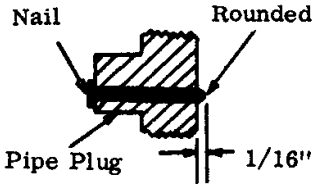


4. Drill a hole off center of the pipe plug just large enough for the nail to fit through.

NOTE: Drilled hole MUST BE OFF CENTER in plug.



5. Push nail through pipe plug until head of nail is flush with square end. Cut nail off at other end 1/16 in. (1-1/2 mm) away from plug. Round off end with file.



6. Follow procedures of Section III, No. 1, steps 6 through 11.

7. Follow SAFETY CHECK, Section III, No. 1.

HOW TO OPERATE:

126 Follow procedures of HOW TO OPERATE PISTOL, Section III, No. 1, steps 1, 2, and 3.

LOW SIGNATURE SYSTEM

Low signature systems (silencers) for improvised small arms weapons (Section III) can be made from steel gas or water pipe and fittings.

MATERIAL REQUIRED:

Grenade container
Steel pipe nipple, 6 in. (15 cm) long - See Table I for diameter
2 steel pipe couplings - See Table II for dimensions
Cotton cloth - See Table II for dimensions
Drill
Absorbent cotton

PROCEDURE:

1. Drill hole in grenade container at both ends to fit outside diameter of pipe nipple. (See Table I.)

2. Drill four (4) rows of holes in pipe nipple. Use Table I for diameter and location of holes.

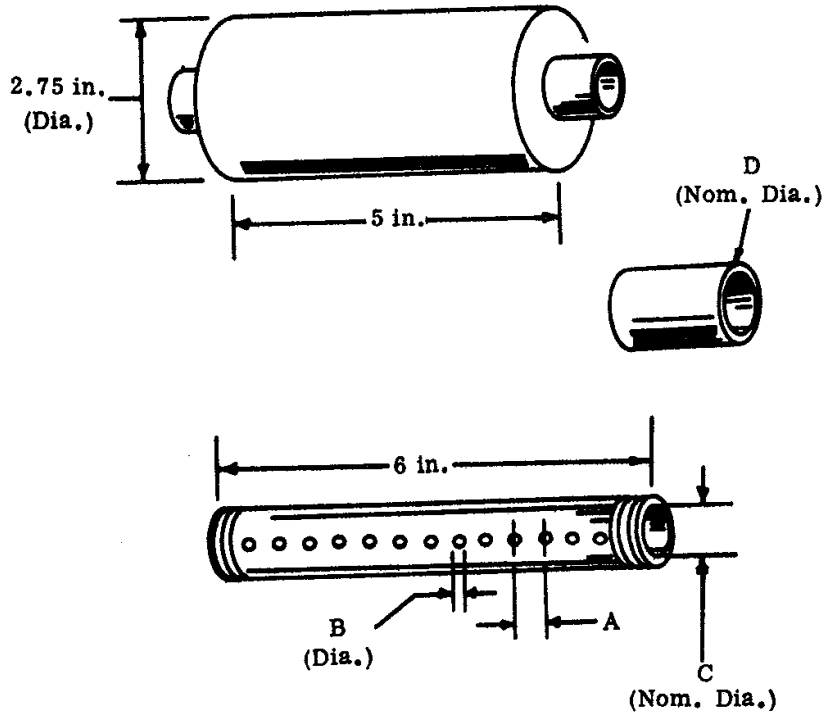
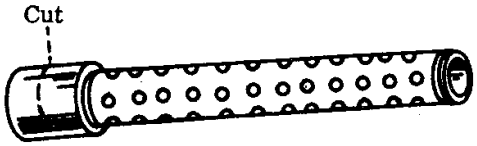


Table I. Low Signature System Dimensions

	A	B	C	(Coupling) D	Holes per Row	(4-Rows) Total
.45 Cal.	3/8	1/4	3/8	3/8	12	48
.38 Cal.	3/8	1/4	1/4	1/4	12	48
9 mm	3/8	1/4	1/4	1/4	12	48
7.62 mm	3/8	1/4	1/4	1/4	12	48
.22 Cal.	1/4	5/32	1/8*	1/8	14	50

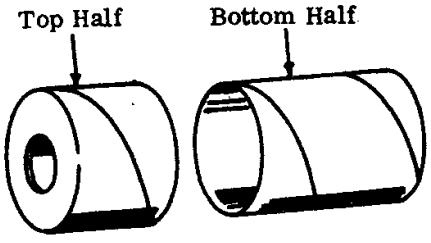
*Extra Heavy Pipe
All dimensions in inches

3. Thread one of the pipe couplings on the drilled pipe nipple.



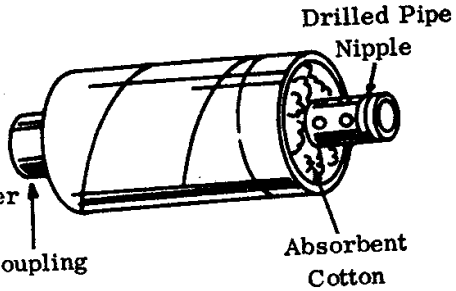
4. Cut coupling length to allow barrel of weapon to thread fully into low signature system. Barrel should butt against end of the drilled pipe nipple.

5. Separate the top half of the grenade container from the bottom half.

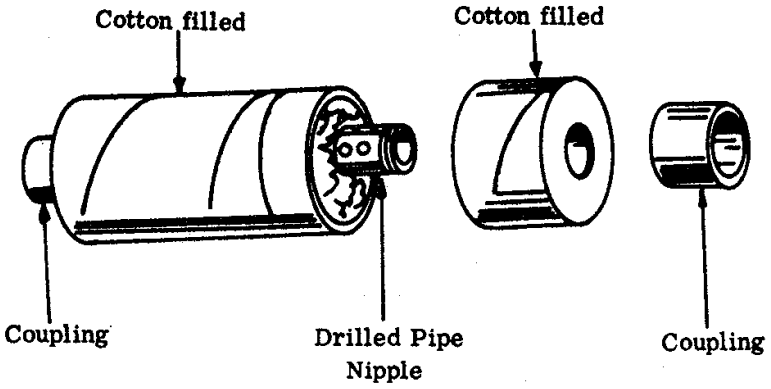


Grenade Container

6. Insert the pipe nipple in the drilled hole at the base of the bottom half of container. Pack the absorbent cotton inside the container and around the pipe nipple.



7. Pack the absorbent cotton in top half of grenade container leaving hole in center. Assemble container to the bottom half.



8. Thread the other coupling onto the pipe nipple.

NOTE: A longer container and pipe nipple, with same "A" and "B" dimensions as those given, will further reduce the signature of the system.

HOW TO USE:

1. Thread the low signature system on the selected weapon securely.

2. Place the proper cotton wad size into the muzzle end of the system.

Table II. Cotton Wadding - Sizes

Weapon	Cotton Wad Size
.45 Cal.	1-1/2 x 6 inches
.38 Cal.	1 x 4 inches
9 mm	1 x 4 inches
7.62 mm	1 x 4 inches
.22 Cal.	Not needed

3. Load Weapon

4. Weapon is now ready for use.

WOODEN PISTOL FOR .22 RIMFIRE AMMUNITION

A .22 Rimfire caliber pistol can be made from hardwood, nails and rubber bands.

MATERIAL REQUIRED:

1" x 4" x 7" long hardwood

1 nail 1/4" in diameter and at least 3" long

1 nail 1/8" in diameter x 2-1/2" long

10 feet of copper wire, .031" diameter

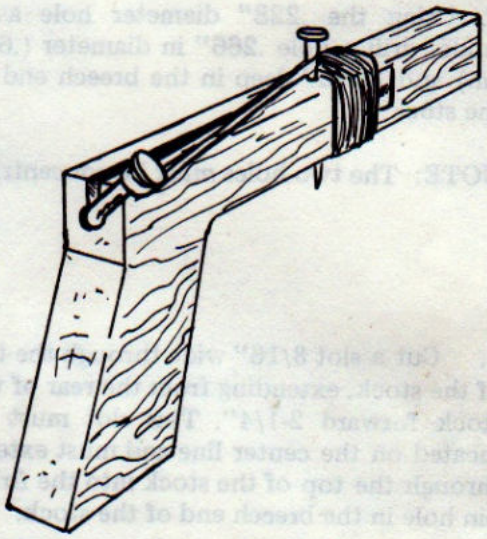
Elastic bands

1/32" thick metal strap, approximately 3" x 1/2"

Saw

Drill

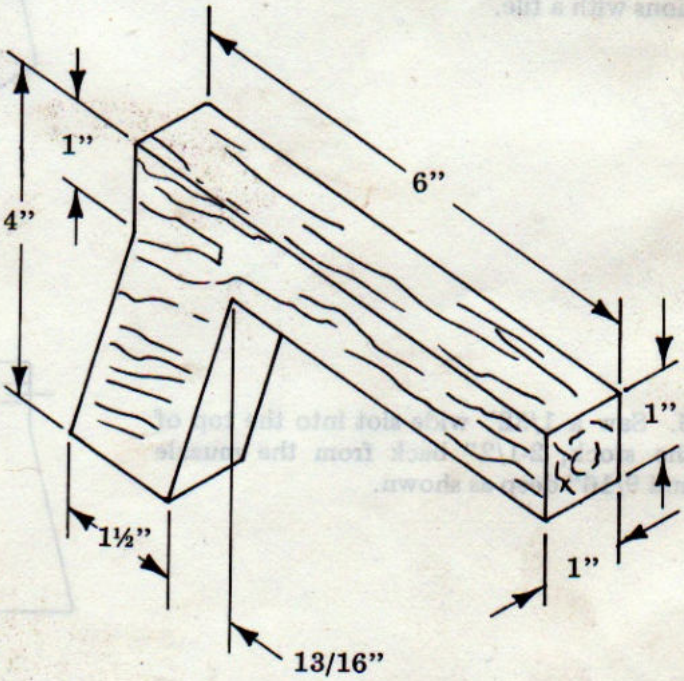
Metal file



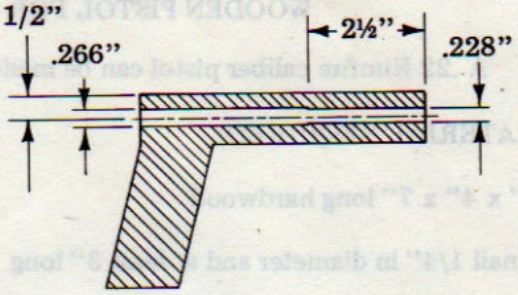
PROCEDURE:

1. Carefully inspect wood to make sure there are no cracks, knots or other flaws in it.

2. Using a saw, cut the wood to the dimensions shown to make the stock.



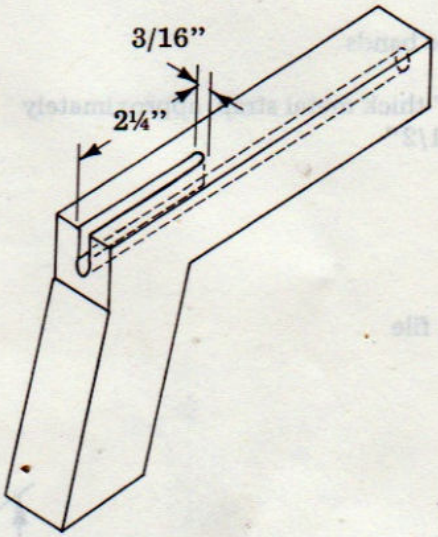
3. Starting at the muzzle end, drill a hole .228" in diameter (.593 cm) all the way through the stock along the centerline as shown.



4. Using the .228" diameter hole as a guide, drill a hole .266" in diameter (.675 cm) and 3-1/2" deep in the breech end of the stock.

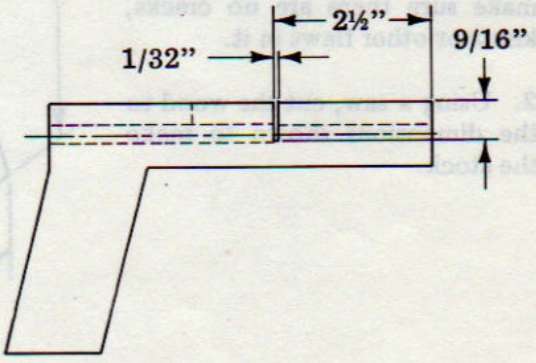
NOTE: The two holes *must* be concentric.

5. Cut a slot 3/16" wide through the top of the stock, extending from the rear of the stock forward 2-1/4". This slot must be located on the center line and must extend through the top of the stock into the firing pin hole in the breech end of the stock.

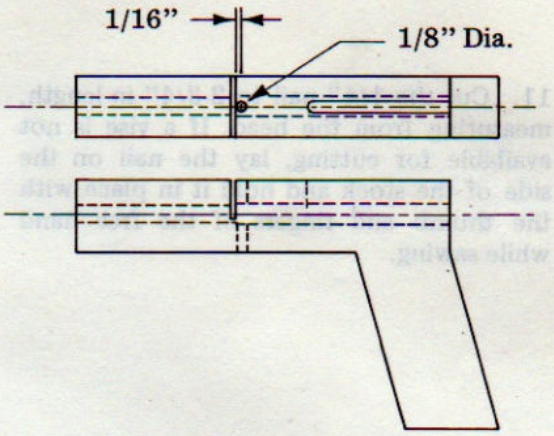


NOTE: This slot can be made by drilling 3/16" overlapping holes the length of the slot, then removing any remaining protrusions with a file.

6. Saw a 1/32" wide slot into the top of the stock, 2-1/2" back from the muzzle and 9/16" deep as shown.

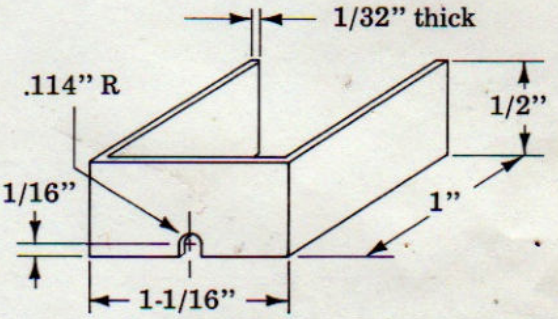


7. Drill a 1/8" diameter hole completely through the stock immediately behind the saw slot.

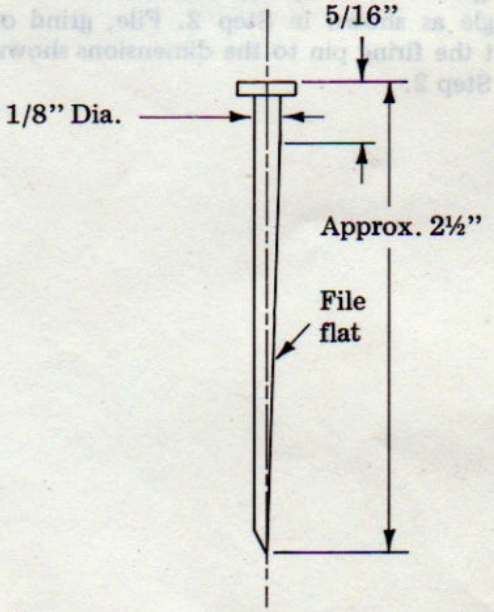


8. Drill a .228" diameter hole through the metal strap. The hole should be centered lengthwise and 1/16" from one side of the strap. File away the corners of the metal to form straight sides as shown.

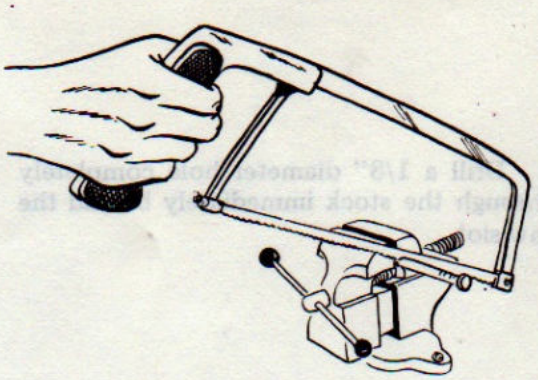
9. Bend the metal strap to a "U" shape with the center section 1-1/16" wide.

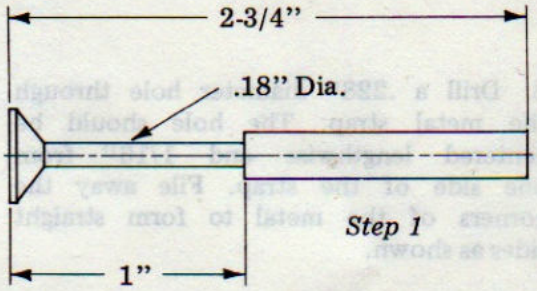


10. File one side of a 1/8" nail flat. The flat side should be on a slight angle, tapering toward the point.



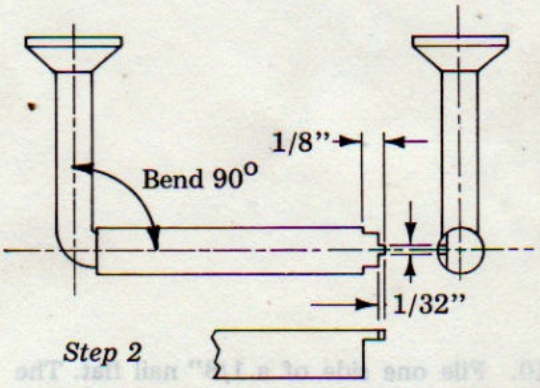
11. Cut the 1/4" nail to 2-3/4" in length, measuring from the head. If a vise is not available for cutting, lay the nail on the side of the stock and hold it in place with the thumb and fingers of the free hand while sawing.



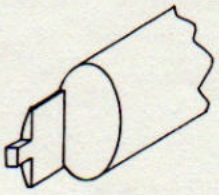


Step 1

12. File or grind the nail shaft immediately below the head to .18" in diameter for a length of 1" (Step 1), then bend at a 90° angle as shown in Step 2. File, grind or cut the firing pin to the dimensions shown in Step 2.

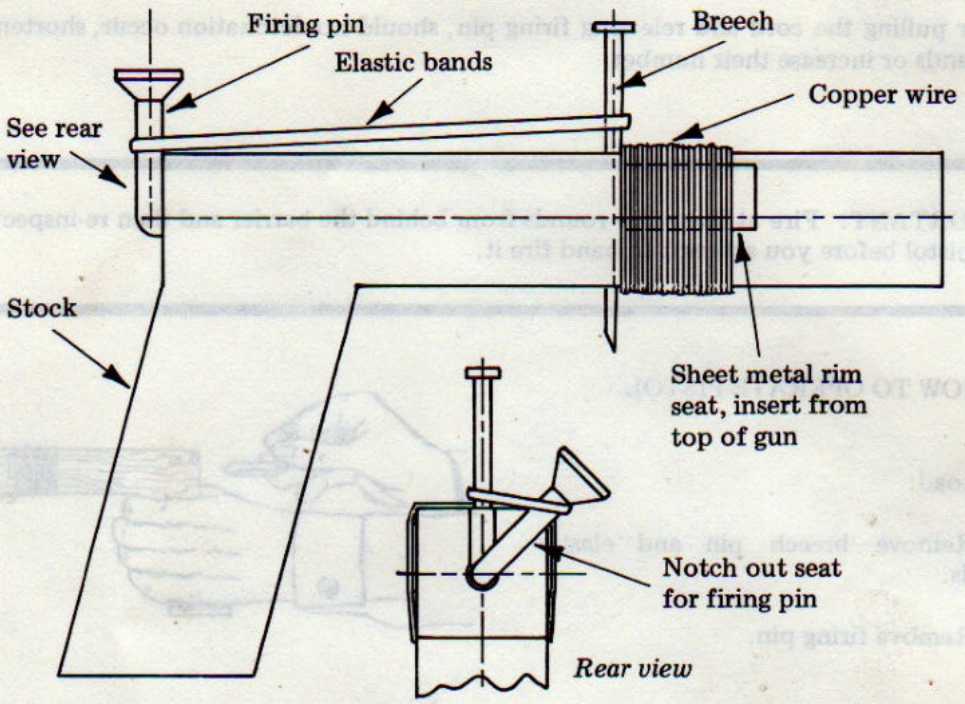


Step 2



Close-up of firing pin

13. Assembly



A. Insure case entrance through rim seat before permanently fixing with copper wire.

B. Maintain clearance around 1/8" diameter hole.

C. Firing pin should remain stationary in seat before thumb action unseats it for firing of cartridge.

SAFETY CHECK — TEST FIRE PISTOL BEFORE HAND FIRING

1. Locate a barrier such as a stone wall or large tree which you can stand behind in case the pistol ruptures when fired.

2. Mount pistol solidly to a table or other rigid support at least ten feet in front of the barrier.

3. Attach a cord to the top of the firing pin protruding out of the stock.

4. Holding the other end of the cord loosely, go behind the barrier.

5. Apply no tension to the cord until ready to fire.

6. After pulling the cord and releasing firing pin, should no detonation occur, shorten the elastic bands or increase their number.

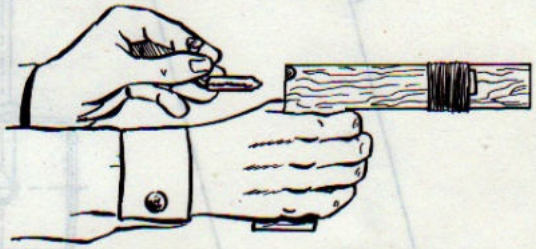
IMPORTANT: Fire at least five rounds from behind the barrier and then re-inspect the pistol before you attempt to hand fire it.

HOW TO OPERATE PISTOL

1. To Load:

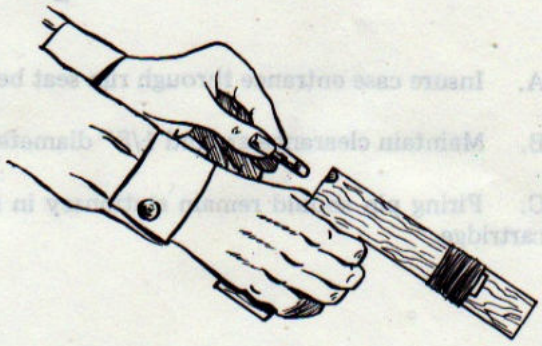
A. Remove breech pin and elastic bands.

B. Remove firing pin.

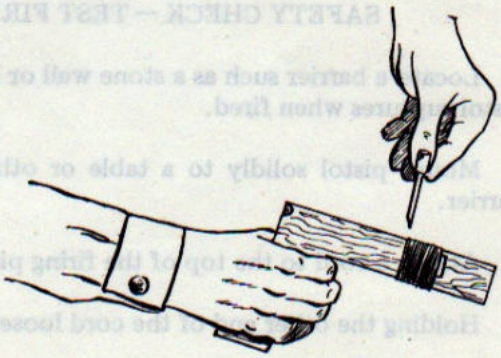


C. Point pistol toward ground.

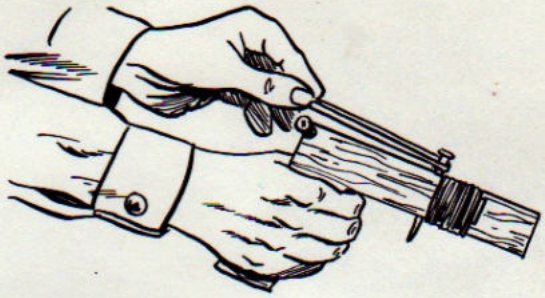
D. Place cartridge in rear end, making sure it is seated against rim seat.



E. Replace breech pin.



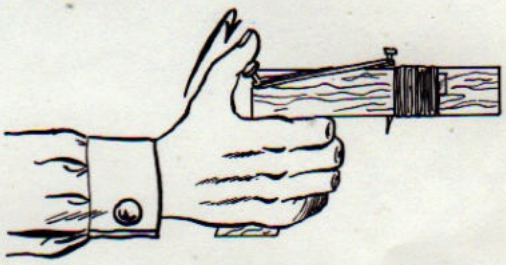
F. Replace firing pin and elastic bands.

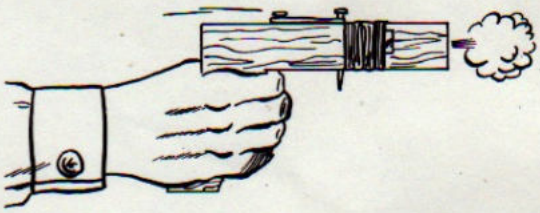


2. To Fire:

   A. Hold pistol firmly in hand.

   B. Slowly unseat firing pin with thumb action.





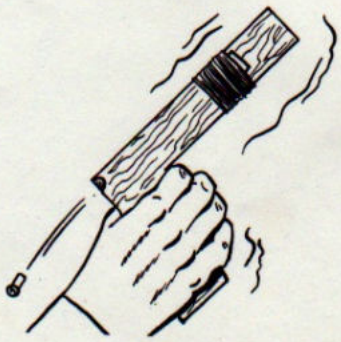
3. To Remove Shell Case:

   A. Remove breech pin.

   B. Remove firing pin.

   C. Shake spent cartridge out.

NOTE: If shell doesn't shake out, use a wooden dowel and punch it out.



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Section III
No. 13

CHERRY BOMB FLECHETTE GUN

A highly effective, hand held shotgun can be made from 3/4" water pipe and the projectiles are homemade flechettes (steel darts) made from box nails. This shotgun uses cherry bombs as a source of propellant and can achieve muzzle velocities as high as 1300 feet per second. The effective range is approximately 50 yards.

MATERIAL REQUIRED:

3/4" diameter water pipe, 12 inches long

3/4" pipe coupler and pipe plug

Box nails between 1" and 1-1/2" long

Short piece of 3/4" water pipe, approximately 2 inches long

Rubber from inner tube

Cork from wine bottle

Plaster of Paris

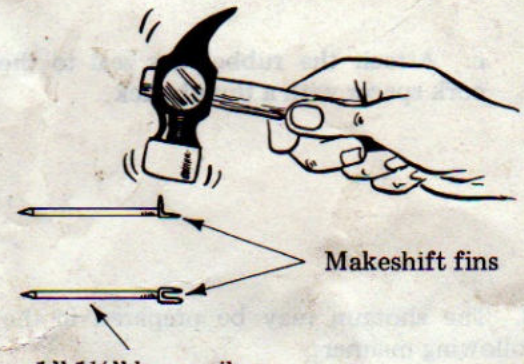
Hammer and drill with 1/8" bit

Cherry bombs or homemade flash powder

PROCEDURE:

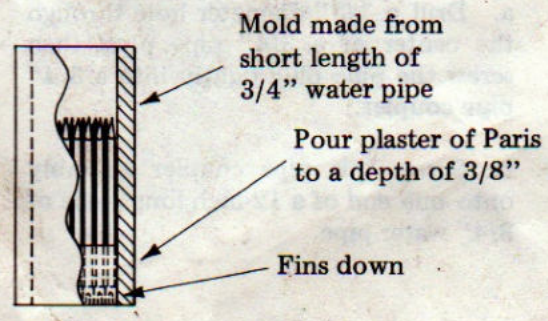
1. Flechette rounds can be made in the following manner:

a. Flatten the heads of box nails with a hammer.

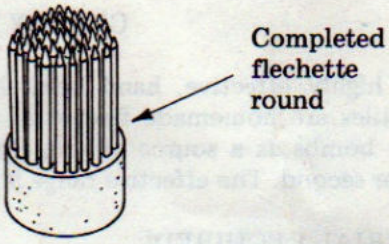


b. Pour plaster of Paris into a mold made from a short section of 3/4" water pipe, to a depth of 3/8".

c. Insert the nails, fins down, into this mold and allow the plaster of Paris to harden (approximately 20 minutes).

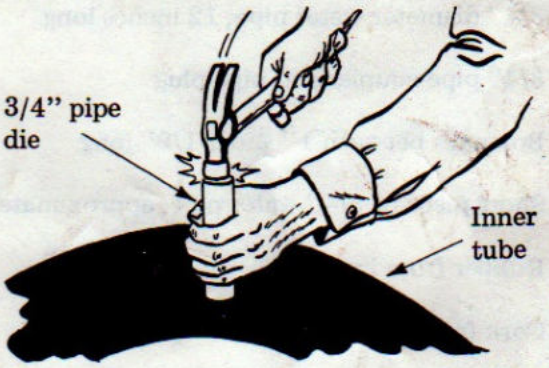


d. Push the flechette round out of the mold and set aside for later use.



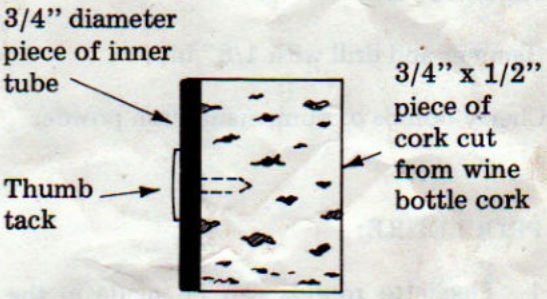
2. For every flechette round that is prepared, a gas seal spacer has to also be prepared in the following manner:

a. Using the short section of 3/4" water pipe as a die, sharpen the edges with a file and hammer out circular pieces from a rubber inner tube.



b. Using a razor blade, cut a 3/4" diameter wine bottle cork into 1/2" sections.

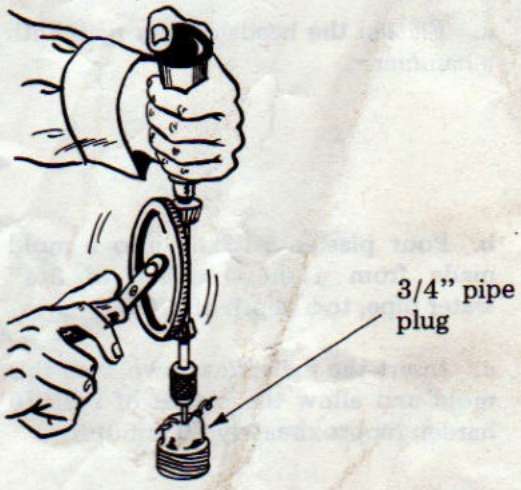
c. Attach the rubber gas seal to the cork spacer with a thumb tack.



3. The shotgun may be prepared in the following manner:

a. Drill a 1/8" diameter hole through the center of a 3/4" pipe plug, then screw the pipe plug tightly into a 3/4" pipe coupler.

b. Screw this pipe coupler assembly onto one end of a 12 inch long piece of 3/4" water pipe.



HOW TO USE:

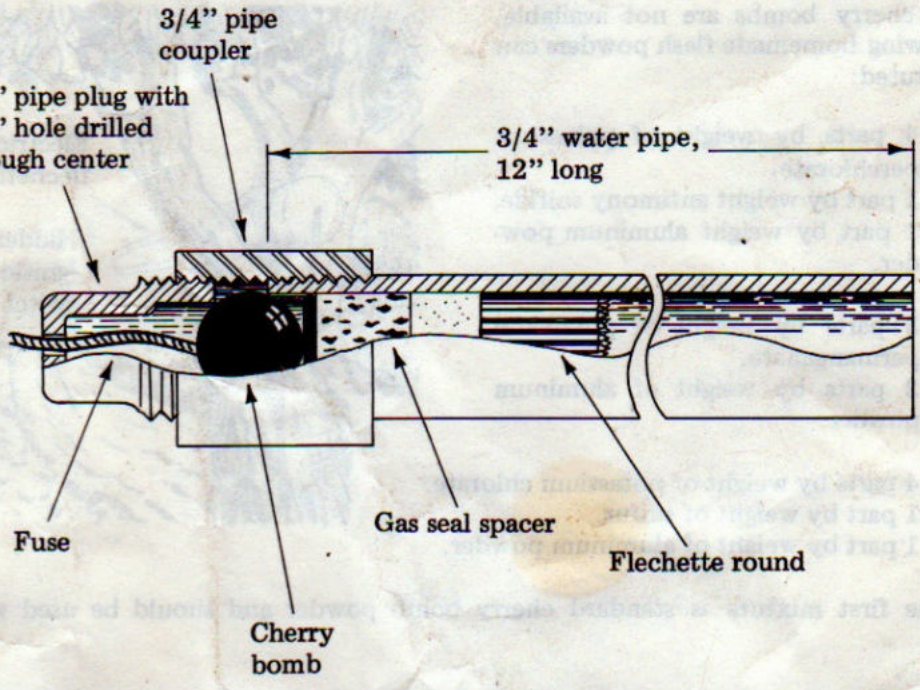
1. Unscrew the pipe coupler assembly from the end of the pipe.

2. Insert the flechette round into the pipe.

3. Insert the gas seal spacer assembly behind the flechette round.

4. Insert a cherry bomb into the pipe coupler assembly with the fuse protruding from the rear of the pipe plug.

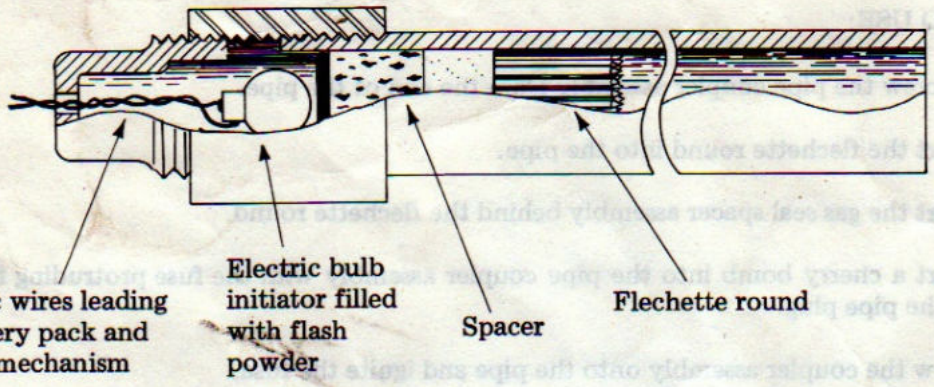
5. Screw the coupler assembly onto the pipe and ignite the fuse.



NOTE: Gloves should be worn if this weapon is to be hand fired. With sufficient practice, it can be fired, broken down, reloaded and fired again within a reasonably short period of time.

A second application of this weapon is to fire it electrically.

By using an elecrtric bulb initiator (Sec. VI, No. 1) and filling the bulb with the contents of a cherry bomb, this weapon can be used as an effective booby trap to cover a trail or other type of passageway. It can still be hand fired by means of a hand held battery pack and switch arrangement.



If cherry bombs are not available, the following homemade flash powders can be substituted:

1. 4 parts by weight of potassium perchlorate.
   1 part by weight antimony sulfide.
   1 part by weight aluminum powder.

2. 3 parts by weight of potassium permanganate.
   2 parts by weight of aluminum powder.

3. 4 parts by weight of potassium chlorate.
   1 part by weight of sulfur.
   1 part by weight of aluminum powder.

The first mixture is standard cherry bomb powder and should be used whenever possible.

The second mixture is an excellent substiture for the first and is relatively safe to handle.

The third mixture is extremely shock sensitive and should be used only as a last resort.

To use these mixtures, separately pulverize each ingredient into a fine powder. Add these powder ingredients to a canning jar or other similar container with a tight fitting lid. Mix thoroughly by gently tumbling the container between the hands for a period of five minutes. Add one gram (approximately 1 teaspoon) to an electric bulb initiator when ready to use.

Section IV
No. 1

RECOILLESS LAUNCHER

A dual directional scrap fragment launcher which can be placed to cover the path of advancing troops.

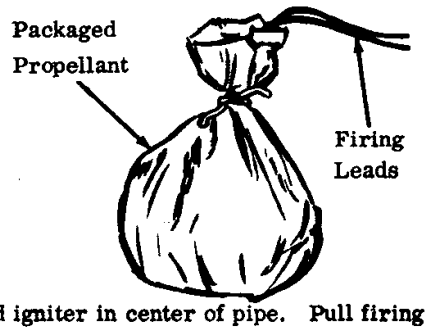
MATERIAL REQUIRED:

Iron water pipe approximately 4 ft. (1 meter) long and 2 to 4 in. (5 to 10 cm) in diameter
Black powder (commercial) or salvaged artillery propellant about 1/2 lb. (200 gms)
Safety or improvised fuse (Section VI, No. 7) or improvised electrical igniter (Section VI, No. 2)
Stones and/or metal scrap chunks approximately 1/2 in. (1 cm) in diameter - about 1 lb. (400 gms) total
4 rags for wadding, each about 20 in. by 20 in. (50 cm by 50 cm)
Wire
Paper or rag

NOTE: Be sure that the water pipe has no cracks or flaws.

PROCEDURE:

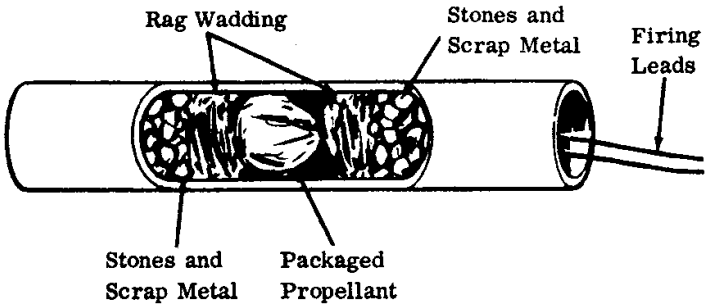
1. Place propellant and igniter in paper or rag and tie with string so contents cannot fall out.



2. Insert packaged propellant and igniter in center of pipe. Pull firing leads out one end of pipe.

3. Stuff a rag wad into each end of pipe and lightly tamp using a flat end stick.

4. Insert stones and/or scrap metal into each end of pipe. Be sure the same weight of material is used in each side.



5. Insert a rag wad into each end of the pipe and pack tightly as before.

HOW TO USE:

1. Place scrap mine in a tree or pointed in the path of the enemy. Attach igniter lead to the firing circuit. The recoilless launcher is now ready to fire.

2. If safety or improvised fuse is used instead of the detonator, place the fuse into the packaged propellant through a hole drilled in the center of the pipe. Light free end of fuse when ready to fire. Allow for normal delay time.

CAUTION: Scrap will be ejected from both ends of the launcher.

Section IV
No. 2

SHOTGUN GRENADE LAUNCHER

This device can be used to launch a hand grenade to a distance of 160 yards (150 meters) or more, using a standard 12 gauge shotgun.

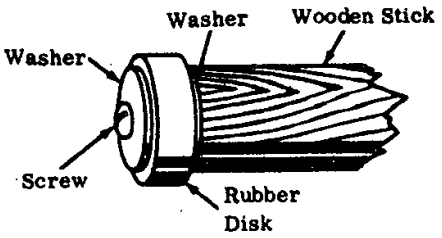
MATERIAL REQUIRED:

Grenade (Improvised pipe hand grenade, Section II, No. 1, may be used)
12 gauge shotgun
12 gauge shotgun cartridges
Two washers, (brass, steel, iron, etc.), having outside diameter of 5/8 in. (1-1/2 cm)
Rubber disk 3/4 in. (2 cm) in diameter and 1/4 in. (6 mm) thick (leather, neoprene, etc. can be used)
A 30 in. (75 cm) long piece of hard wood (maple, oak, etc.) approximately 5/8 in. (1-1/2 cm) in diameter. Be sure that wood will slide into barrel easily.
Tin can (grenade and its safety lever must fit into can)
Two wooden blocks about 2 in. (5 cm) square and 1-1/2 in. (4 cm) thick
One wood screw about 1 in. (2-1/2 cm) long
Two nails about 2 in. (5 cm) long
12 gauge wads, tissue paper, or cotton
Adhesive tape, string, or wire
Drill

PROCEDURE:

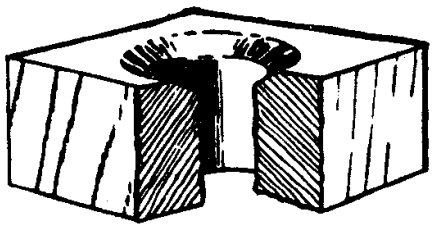
1. Punch hole in center of rubber disk large enough for screw to pass through.

2. Make push-rod as shown.



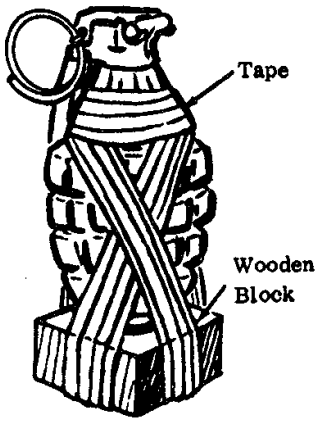
NOTE: Gun barrel is slightly less than 3/4 inch in diameter. If rubber disk does not fit in barrel, file or trim it very slightly. It should fit tightly.

3. Drill a hole through the center of one wooden block of such size that the push-rod will fit tightly. Whittle a depression around the hole on one side approximately 1/8 in. (3 mm) and large enough for the grenade to rest in.



4. Place the base of the grenade in the depression in the wooden block. Securely fasten grenade to block by wrapping tape (or wire) around entire grenade and block.

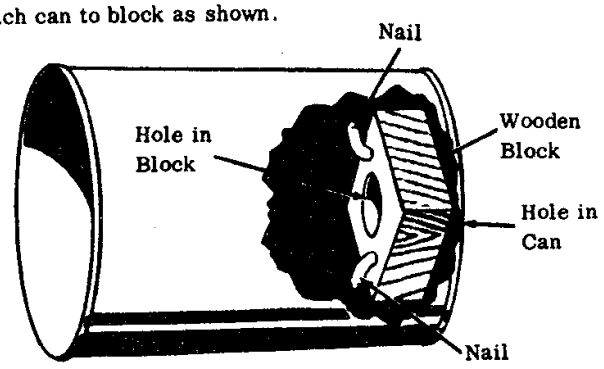
NOTE: Be sure that the tape (or wire) does not cover hole in block or interfere with the operation of the grenade safety lever.



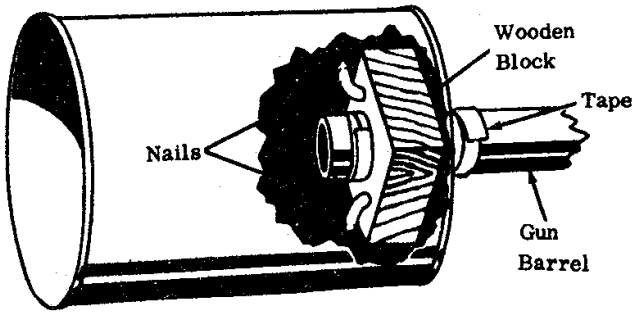
5. Drill hole through the center of the second wooden block, so that it will just slide over the outside of the gun barrel.

6. Drill a hole in the center of the bottom of the tin can the same size as the hole in the block.

7. Attach can to block as shown.

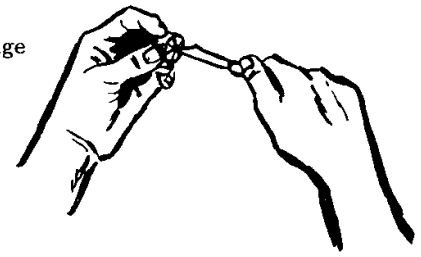


8. Slide the can and block onto the barrel until muzzle passes can open end. Wrap a small piece of tape around the barrel an inch or two from the end. Tightly wrapped string may be used instead of tape. Force the can and wooden block forward against the tape so that they are securely held in place. Wrap tape around the barrel behind the can.

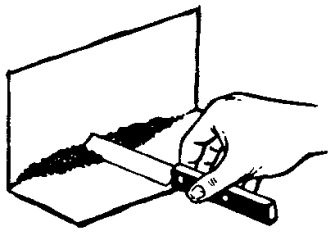


CAUTION: Be sure that the can is securely fastened to the gun barrel. If the can should become loose and slip down the barrel after the launcher is assembled, the grenade will explode after the regular delay time.

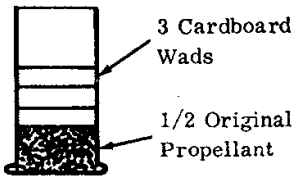
9. Remove crimp from a 12 gauge shotgun cartridge with pen knife. Open cartridge. Pour shot from shell. Remove wads and plastic liner if present.



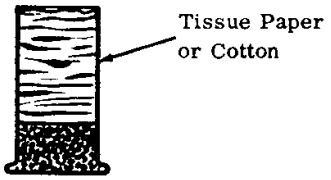
10. Empty the propellant onto a piece of paper. Using a knife, divide the propellant in half. Replace half of the propellant into the cartridge case.



11. Replace the 12 gauge cardboard wads into cartridge case.



NOTE: If wads are not available, stuff tissue paper or cotton into the cartridge case. Pack tightly.



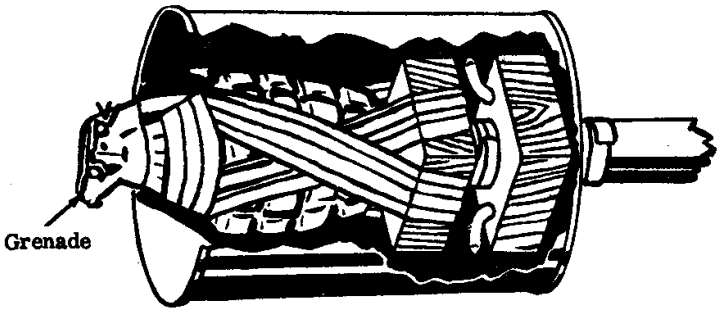
HOW TO USE:

Method I - When ordinary grenade is used:

1. Load cartridge in gun.

2. Push end of push-rod without the rubber disk into hole in wooden block fastened to grenade.

3. Slowly push rod into barrel until it rests against the cartridge case and grenade is in can. If the grenade is not in the can, remove rod and cut to proper size. Push rod back into barrel.



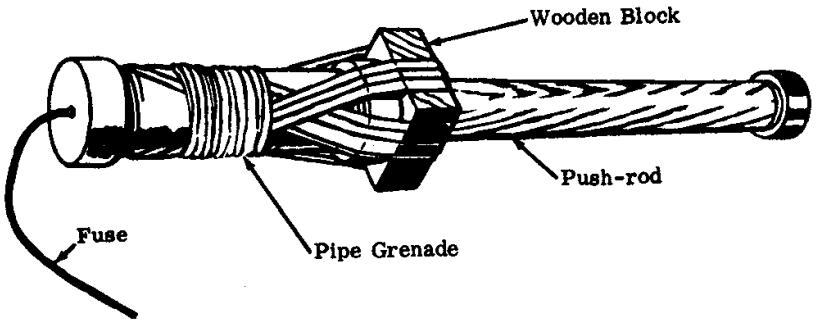
4. With can holding safety lever of grenade in place, carefully remove safety pin.

> CAUTION: Be sure that the sides of the can restrain the grenade safety lever. If the safety lever should be released for any reason, grenade will explode after regular grenade delay time.

5. To fire grenade launcher, rest gun in ground at angle determined by range desired. A 45 degree angle should give about 150 meters (160 yds.).

Method II - When improvised pipe grenade is used:

An improvised pipe grenade (Section II, No. 1) may be launched in a similar manner. No tin can is needed.



1. Fasten the grenade to the block as shown above with the fuse hole at the end opposite the block.

2. Push end of push-rod into hole in wooden block fastened to grenade.

3. Push rod into barrel until it rests against cartridge case.

4. Load cartridge in gun.

5. Follow step 5 of Method I.

6. Using a fuse with at least a 10 second delay, light the fuse before firing.

7. Fire when the fuse burns to 1/2 its original length.

GRENADE LAUNCHER (57 MM CARDBOARD CONTAINER)

An improvised method of launching a standard grenade 150 yds. (135 meters) or an improvised grenade 90 yds. (81 meters) using a discarded cardboard ammunition container.

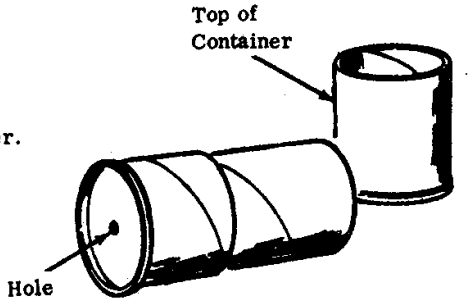
MATERIAL REQUIRED:

Heavy cardboard container with inside diameter of 2-1/2 to 3 in. (5-1/2 to 8 cm) and at least 12 in. (30 cm) long (ammunition container is suitable)
Black powder - 8 grams (124 grains) or less
Safety or improvised fuse (Section VI, No. 7)
Grenade (Improvised hand grenade, Section II, No. 1 may be used)
Rag, approximately 30 in. x 24 in. (75 cm x 60 cm)
Paper

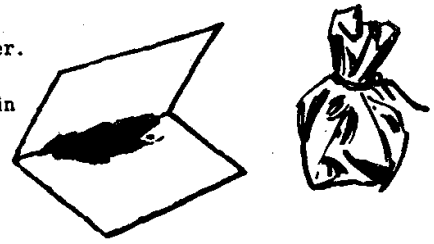
CAUTION: 8 grams of black powder yield the maximum ranges. Do not use more than this amount. See Improvised Scale, Section VII, No. 8, for measuring.

PROCEDURE: METHOD I - If Standard Grenade is Used.

1. Discard top of container. Make small hole in bottom.

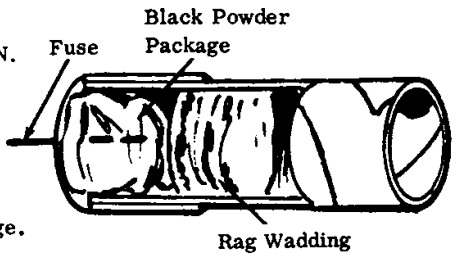


2. Place black powder in paper. Tie end with string so contents cannot fall out. Place package in container.



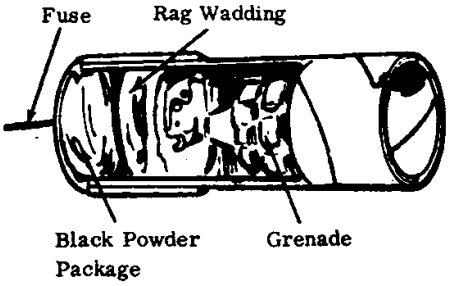
3. Insert rag wadding into container. Pack tightly with CAUTION.

4. Measure off a length of fuse that will give the desired delay. Thread this through hole in bottom of container so that it penetrates into the black powder package.



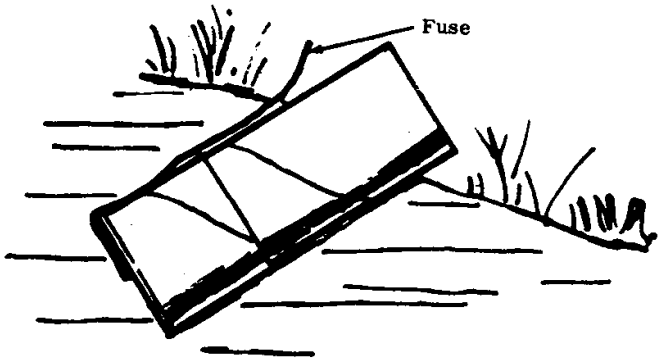
NOTE: If improvised fuse is used, be sure fuse fits loosely through hole in bottom of container.

5. Hold grenade safety lever and carefully withdraw safety pin from grenade. Insert grenade into container, lever end first.



CAUTION: If grenade safety lever should be released for any reason, grenade will explode after normal delay time.

6. Bury container about 6 in. (15 cm) in the ground at 30° angle, bringing fuse up alongside container. Pack ground tightly around container.

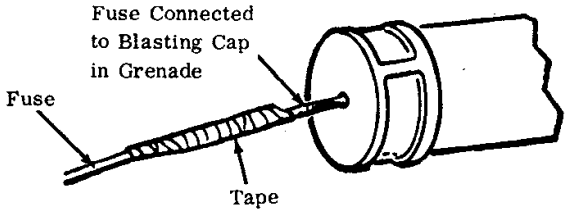


CAUTION: The tightly packed dirt helps to hold the tube together during the firing. Do not fire unless at least the bottom half of the container is buried in solidly packed dirt.

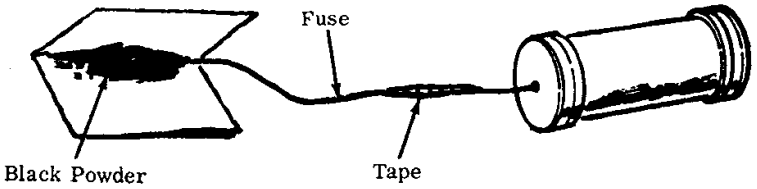
METHOD II - If Improvised Pipe Hand Grenade is Used.

1. Follow step 1 of above procedure.

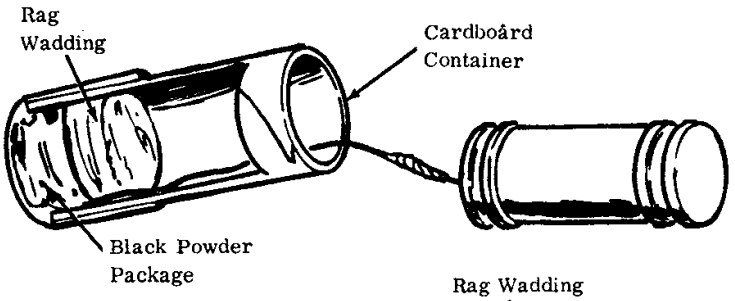
2. Measure off a piece of fuse at least as long as the cardboard container. Tape one end of this to the fuse from the blasting cap in the improvised grenade. Be sure ends of fuse are in contact with each other.



3. Place free end of fuse and black powder on piece of paper. Tie ends with string so contents will not fall out.

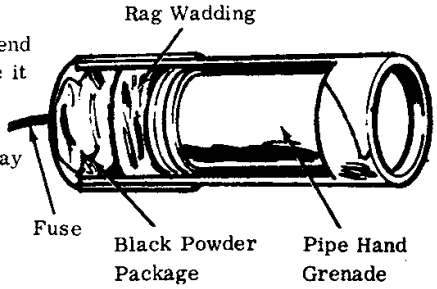


4. Place package in tube. Insert rag wadding. Pack so it fits snugly. Place pipe hand grenade into tube. Be sure it fits snugly.



5. Insert fuse through hole in end of cardboard container. Be sure it goes into black powder package.

NOTE: Cardboard container may be used for only one firing.



6. Follow step 6 of Method I.

HOW TO USE:

Light fuse when ready to fire.

FIRE BOTTLE LAUNCHER

A device using 2 items (shotgun and chemical fire bottle) that can be used to start or place a fire 80 yards (72 meters) from launcher.

MATERIAL REQUIRED:

Standard 12 gauge or improvised shotgun (Section III, No. 2)
Improvised fire bottle (Section V, No. 1)
Tin can, about 4 in. (10 cm) in diameter and 5-1/2 in. (14 cm) high
Wood, about 3 in. x 3 in. x 2 in. (7-1/2 cm x 7-1/2 cm x 5 cm)
Nail, at least 3 in. (7-1/2 cm) long
Nuts and bolts or nails, at least 2-1/2 in. (6-1/2 cm) long
Rag
Paper
Drill

If Standard Shotgun is Used:

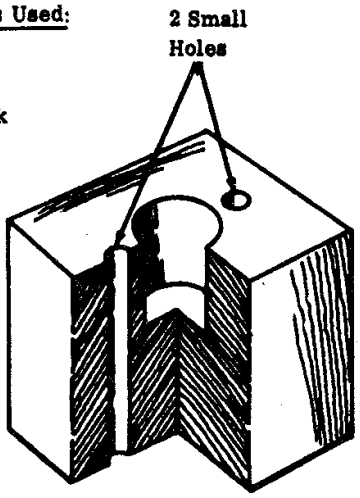
Hard wood stick, about the same length as shotgun barrel and about 5/8 in. (1-1/2 cm) in diameter. Stick need not be round.
2 washers (brass, steel, iron, etc.) having outside diameter of 5/8 in. (1-1/2 cm)
One wood screw about 1 in. (2-1/2 cm) long
Rubber disk, 3/4 in. (2 cm) in diameter and 1/4 in. (6 mm) thick, leather, cardboard, etc. can be used.
12 gauge shotgun ammunition

If Improvised Shotgun is Used:

Fuse, safety or improvised fast burning (Section VI, No. 7)
Hard wood stick, about the same length as shotgun barrel and 3/4 in. (2 cm) in diameter
Black powder - 9 grams (135 grains). See Section VII, No. 8.

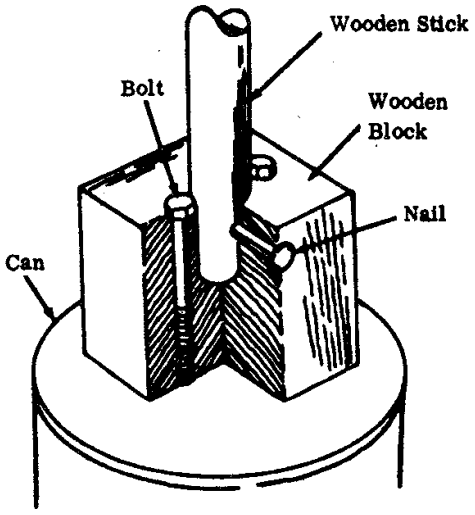
PROCEDURE:

METHOD I - If Improvised Shotgun is Used:



1. Drill hole in center of wood block approximately 1 in. (2-1/2 cm) deep. Hole should have approximately the same diameter as the wooden stick.

2. Drill 2 small holes on opposite sides of the wooden block. Hole should be large enough for bolts to pass through.

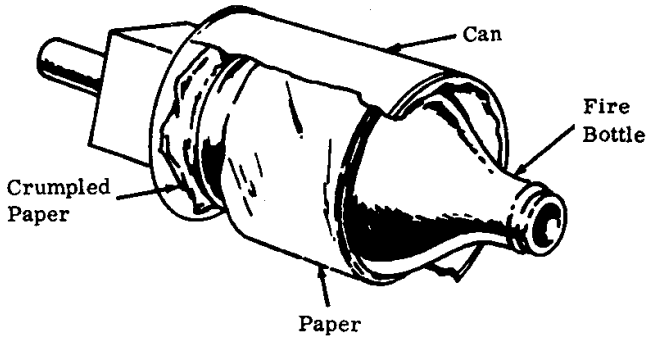


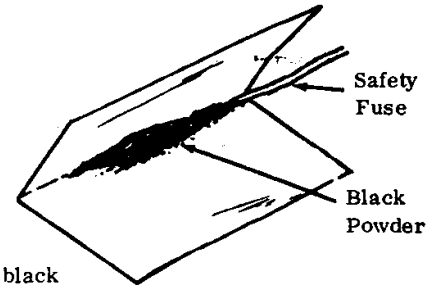
3. Fasten can to block with nuts and bolts.

NOTE: Can may also be securely fastened to block by hammering several nails through can and block. Do not drill holes, and be careful not to split wood.

4. Place wooden stick into hole in wooden block. Drill small hole (same diameter as that of 3 in. nail) through wooden block and through wooden stick. Insert nail in hole.

5. Crumple paper and place in bottom of can. Place another piece of paper around fire bottle and insert in can. Use enough paper so that bottle will fit snugly.

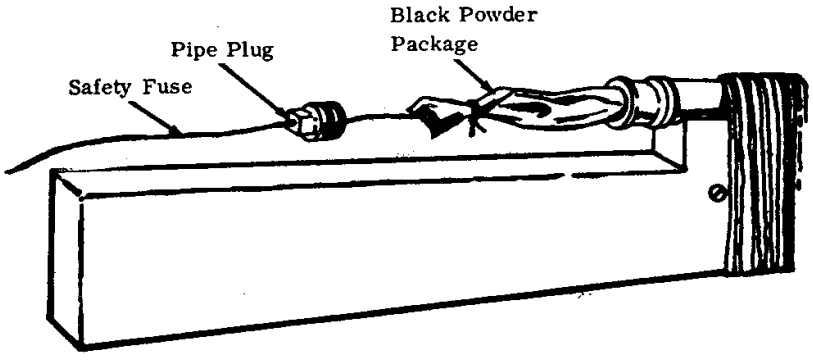




6. Place safety fuse and black powder on paper. Tie each end with string.

7. Thread fuse through hole in plug. Place powder package in rear of shotgun. Screw plug finger tight into coupling.

NOTE: Hole in plug may have to be enlarged for fuse.



8. Insert rag into front of shotgun. Pack rag against powder package with stick. USE CAUTION.

METHOD II - If Standard Shotgun is Used:

1. Follow Steps 1 and 2, Shotgun Grenade Launcher, Section IV, No. 2.

2. Follow procedure of Method I, Steps 1 - 5.

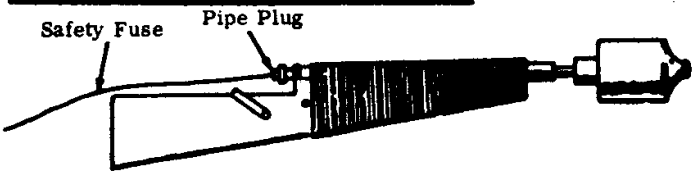
3. Follow Steps 9, 10, 11, Shotgun Grenade Launcher, Section IV, No. 2, using 1/3 of total propellant instead of 1/2.

4. Load cartridge in gun.

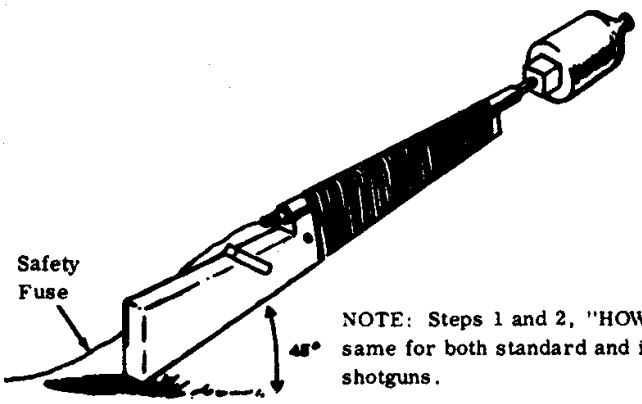
HOW TO USE:

1. Insert stick and holder containing chemical fire bottle.

CAUTION: Do not tilt muzzle downward.



2. Hold gun against ground at 45° angle and light fuse.



NOTE: Steps 1 and 2, "HOW TO USE," same for both standard and improvised shotguns.

CAUTION: Severe burns may result if bottle shatters when fired. If possible, obtain a bottle identical to that being used as the fire bottle. Fill about 2/3 full of water and fire as above. If bottle shatters when fired instead of being launched intact, use a different type of bottle.

Section IV
No. 5

GRENADE LAUNCHERS

A variety of grenade launchers can be fabricated from metal pipes and fittings. Ranges up to 600 meters (660 yards) can be obtained depending on length of tube, charge, number of grenades, and angle of firing.

MATERIAL REQUIRED:

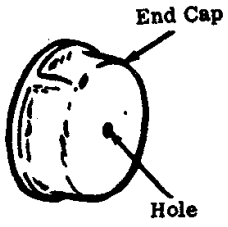
Metal pipe, threaded on one end and approximately 2-1/2 in. (6-1/4 cm) in diameter and 14 in. to 4 ft. (35 cm to 119 cm) long depending on range desired and number of grenades used.
End cap to fit pipe
Black powder, 15 to 50 gm, approximately 1-1/4 to 4-1/4 tablespoons (Section I, No. 3)
Safety fuse, fast burning improvised fuse (Section VI, No. 7) or improvised electric bulb initiator (Section VI, No. 1 Automobile light bulb is needed)
Grenade(s) - 1 to 6
Rag(s) - about 30 in. x 30 in. (75 cm x 75 cm) and 20 in. x 20 in. (55 cm x 55 cm)
Drill
String

NOTE: Examine pipe carefully to be sure there are no cracks or other flaws.

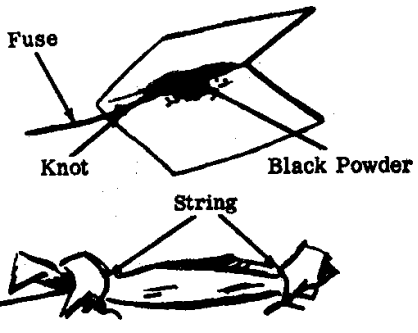
PROCEDURE:

METHOD I - If Fuse is Used:

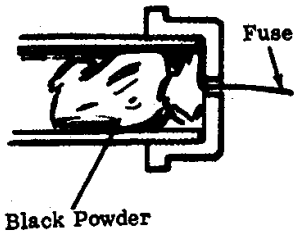
1. Drill small hole through center of end cap.



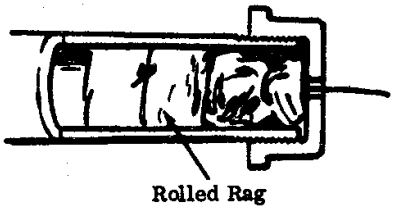
2. Make small knot near one end of fuse. Place black powder and knotted end of fuse in paper and tie with string.



3. Thread fuse through hole in end cap and place package in end cap. Screw end cap onto pipe, being careful that black powder package is not caught between the threads.



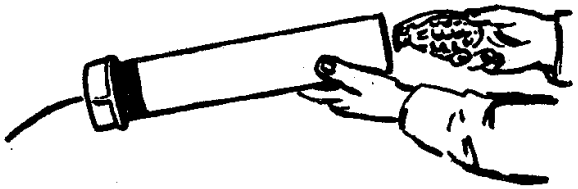
4. Roll rag wad so that it is about 6 in. (15 cm) long and has approximately the same diameter as the pipe. Push rolled rag into open-end of pipe until it rests against black powder package.



5. Hold grenade safety lever in place and carefully withdraw safety pin.

CAUTION: If grenade safety lever is released for any reason, grenade will explode after regular time. (4 - 5 sec.)

6. Holding safety lever in place, carefully push grenade into pipe, lever end first, until it rests against rag wad.



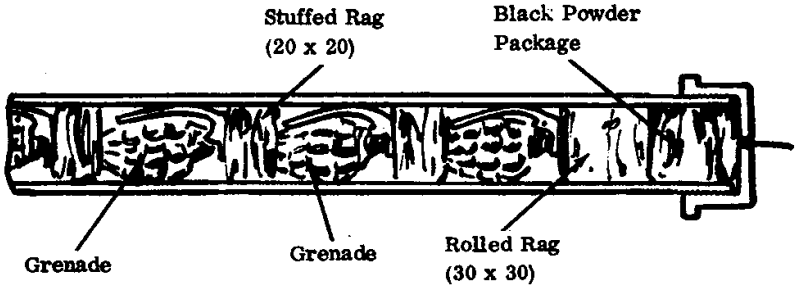
7. The following table lists various types of grenade launchers and their performance characteristics.

DESIRED RANGE	NO. OF GRENADES LAUNCHED	BLACK POWDER CHARGE	PIPE LENGTH	FIRING ANGLE
250 m	1	15 gm	14"	30°
500 m	1	50 gm	48"	10°
600 m (a)	1	50 gm	48"	30°
200 m	6 (b)	25 gm	48"	30°

(a) For this range, an additional delay is required. See Section VI, No. 11 and 12.

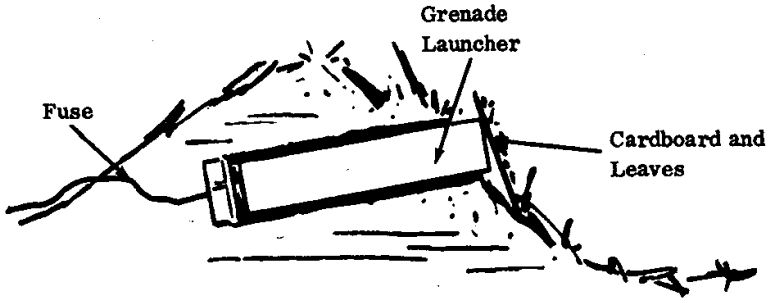
(b) For multiple grenade launcher, load as shown.

NOTE: Since performance of different black powder varies, fire several test rounds to determine the exact amount of powder necessary to achieve the desired range.

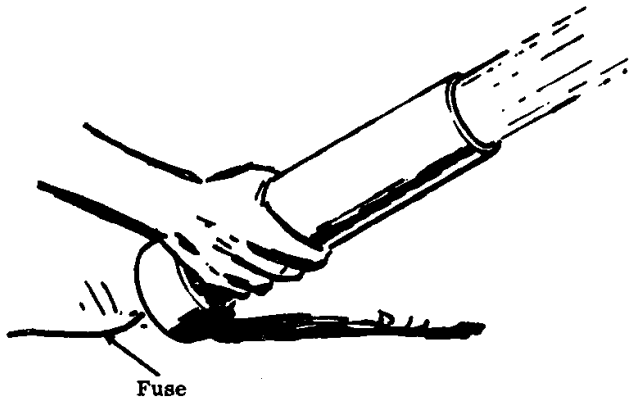


HOW TO USE:

1. Bury at least 1/2 of the launcher pipe in the ground at desired angle. Open end should face the expected path of the enemy. Muzzle may be covered with cardboard and a thin layer of dirt and/or leaves as camouflage. Be sure cardboard prevents dirt from entering pipe.



NOTE: The 14 in. launcher may be hand held against the ground instead of being buried.



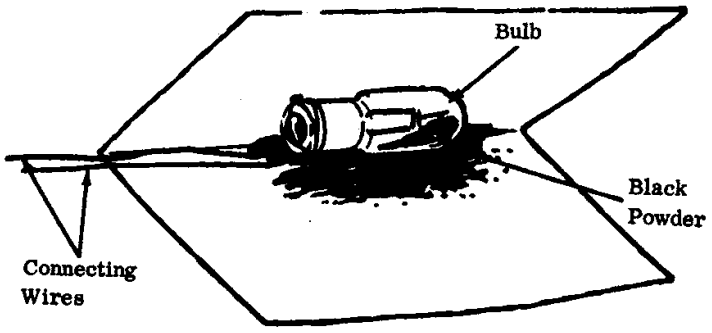
2. Light fuse when ready to fire.

METHOD II - If Electrical Igniter is Used:

NOTE: Be sure that bulb is in good operating condition.

1. Prepare electric bulb initiator as described in Section VI, No. 1.

2. Place electric initiator and black powder charge in paper. Tie ends of paper with string.



3. Follow above Procedure, Steps 3 to end.

HOW TO USE:

1. Follow above How to Use, Step 1.

2. Connect leads to firing circuit. Close circuit when ready to fire.

Section IV
No. 6

60 MM MORTAR PROJECTILE LAUNCHER

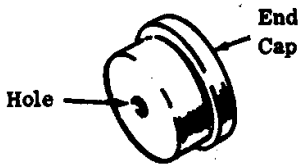
A device to launch 60 mm mortar rounds using a metal pipe 2-1/2 in. (6 cm) in diameter and 4 ft. (120 cm) long as the launching tube.

MATERIAL REQUIRED:

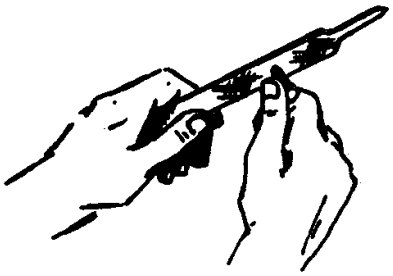
Mortar, projectile (60 mm) and charge increments
Metal pipe 2-1/2 in. (6 cm) in diameter and 4 ft. (120 cm) long, threaded on one end
Threaded end cap to fit pipe
Bolt, 1/8 in. (3 mm) in diameter and at least 1 in. (2-1/2 cm) long
Two (2) nuts to fit bolt
File
Drill

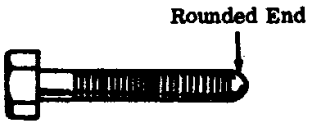
PROCEDURE:

1. Drill hole 1/8 in. (3 mm) in diameter through center of end cap.

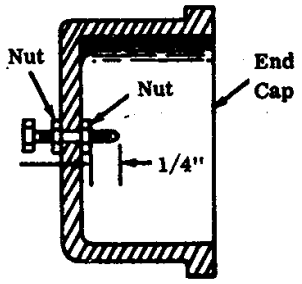


2. Round off end of bolt with file.

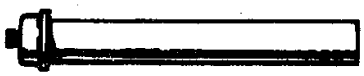




3. Place bolt through hole in end cap. Secure in place with nuts as illustrated.

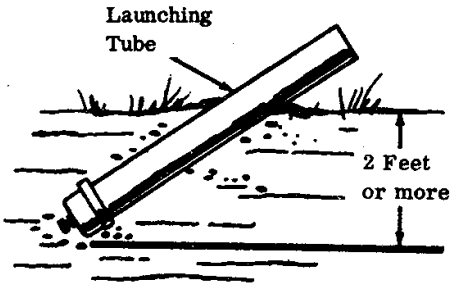


4. Screw end cap onto pipe tightly. Tube is now ready for use.

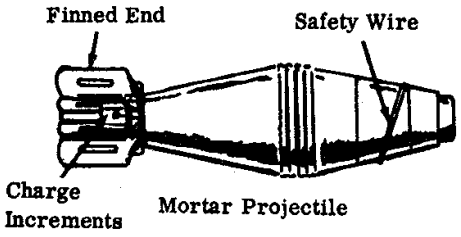


HOW TO USE:

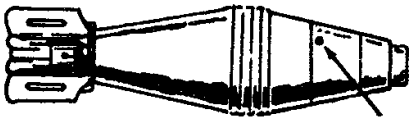
1. Bury launching tube in ground at desired angle so that bottom of tube is at least 2 ft. (60 cm) underground. Adjust the number of increments in rear finned end of mortar projectile. See following table for launching angle and number of increments used.

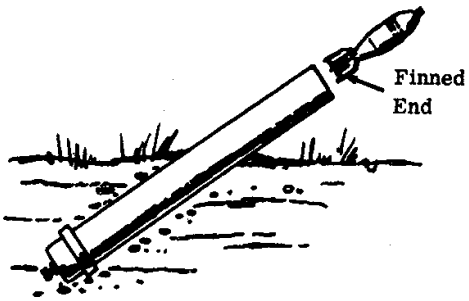


2. When ready to fire, withdraw safety wire from mortar projectile. Drop projectile into launching tube, FINNED END FIRST.



CAUTION: Be sure bore riding pin is in place in fuse when mortar projectile is dropped into tube. A live mortar round could explode in the tube if the fit is loose enough to permit the bore riding pin to come out partway.





CAUTION: The round will fire as soon as the projectile is dropped into tube. Keep all parts of body behind the open end of the tube.

DESIRED RANGE (YARDS)	MAXIMUM HEIGHT MORTAR WILL REACH (YARDS)	REQUIRED ANGLE OF ELEVATION OF TUBE (MEASURED FROM HORIZONTAL DEGREES)	CHARGE - NUMBER OF INCREMENTS
150	25	40	0
300	50	40	1
700	150	40	2
1000	225	40	3
1500	300	40	4
125	75	60	0
300	125	60	1
550	250	60	2
1000	375	60	3
1440	600	60	4
75	100	80	0
150	200	80	1
300	350	80	2
400	600	80	3
550	750	80	4

Section IV
No. 6

SILENT GRENADE LAUNCHER

A completely silent grenade launcher can be made from a 12 gauge shotgun shell, pieces of pipe, pipe reducer, wooden dowels and a wine bottle cork. This produces a launcher that can propel a fire bottle in excess of 100 yards and a grenade in excess of 300 yards. After firing, all of the expanding gas is contained within the barrel. This principle of gas containment produces a completely silent weapon.

MATERIAL REQUIRED:

12 gauge shotgun shells

Launcher parts:

3/4 inch nominal size water or gas pipe, 30 inches long and threaded on both ends

3/4 inch steel pipe coupler

3/4 inch steel pipe plug

Sheet of wood 2" x 4" x 32"

Metal strap 1/4" x 1/16" x 4"

Heavy twine (100 yards approx.)

3 wood screws and screwdriver

Flat head nail (8D) for firing and safety pins

Saw, file and drill with an assortment of drill bits

Shellac or lacquer

Rubber bands

Gas containment parts:

3/4 inch to 1/2 inch steel pipe reducer

3/4 inch diameter, 1-1/2 inch long hard wooden dowel

3/4 inch diameter wine bottle cork

Rubber disk 3/4 inch in diameter and 1/4 inch thick (leather or neoprene can be used in place of the rubber disk)

Vaseline

Launching platform parts:

Hard wooden dowel 30" long x 1/2" in diameter

Tin can to fit over a fire bottle or hand grenade

Wood platform base approximately 3" x 3" x 2" to which tin can and wooden dowel will be mounted

Nuts and bolts, or nails, at least 2-1/2 inches long

PROCEDURE:

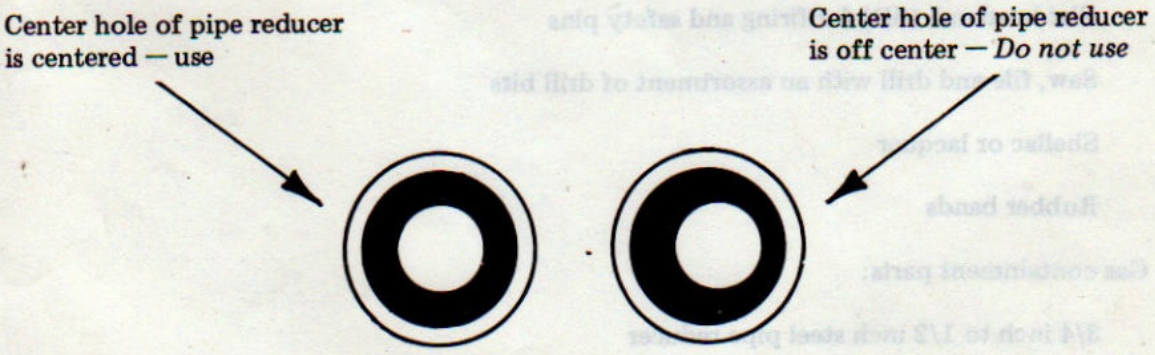
1. Carefully inspect pipe and fittings.

   a. Make sure there are no cracks or other flaws.

   b. Check inside diameter of pipe. A 12 gauge shotgun shell should fit into the pipe but not the brass rim of the shotgun shell.

   c. Outside diameter of the pipe must be at least 1 inch.

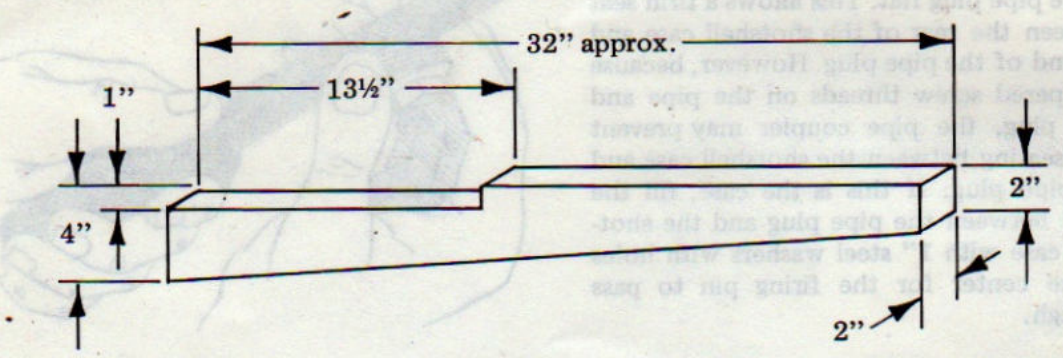
   d. Screw the 3/4" — 1/2" pipe reducer onto the front end of the pipe. Sighting through the rear end of the pipe, ensure that the reduced 1/2" center hole is centered with respect to the side walls of the 3/4" pipe. Remove the pipe reducer and set aside for later use.



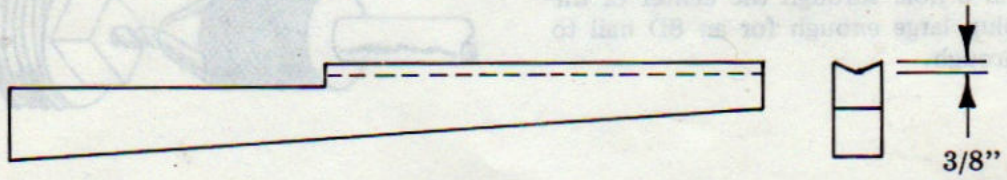
Pipe reducer viewed from rear of pipe

CAUTION: Do not use a pipe reducer that causes an offset center hole when it is tightened down on the end of the pipe.

2. Cut stock from wood using a saw.

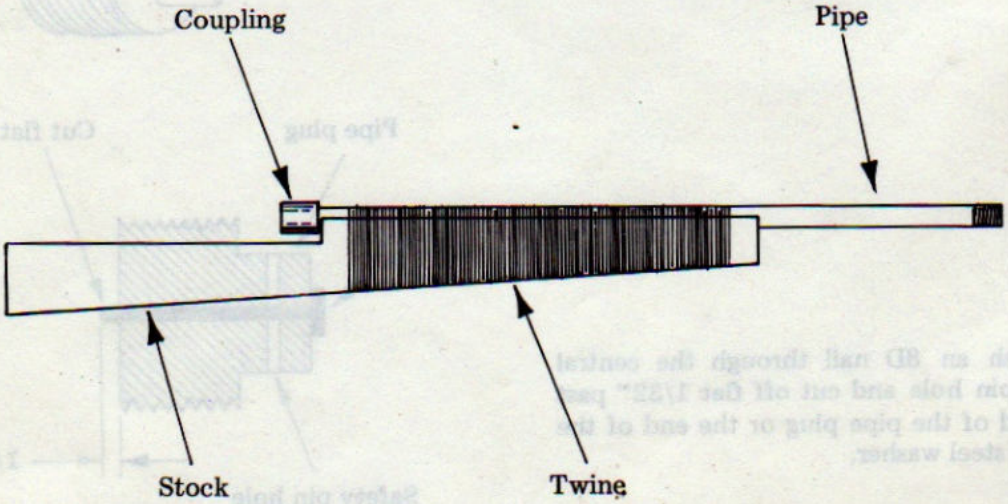


3. Cut a 3/8" deep "V" groove in the top of the stock.

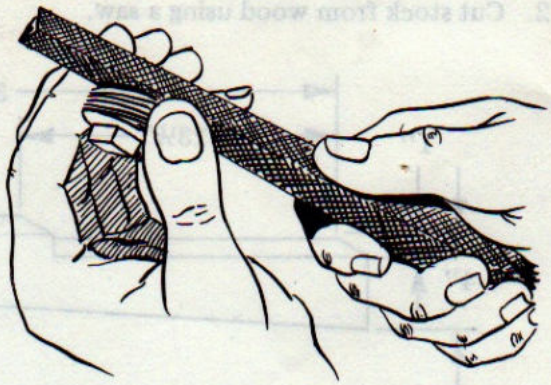


4. Turn the 3/4" pipe coupling onto the rear of the pipe.

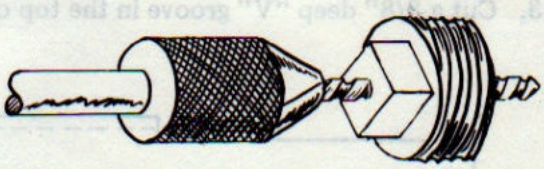
5. Coat pipe and "V" groove of stock with shellac or lacquer and while still wet, place pipe in "V" groove and wrap pipe and stock together using two heavy layers of twine. Coat twine with shellac or lacquer after each layer.



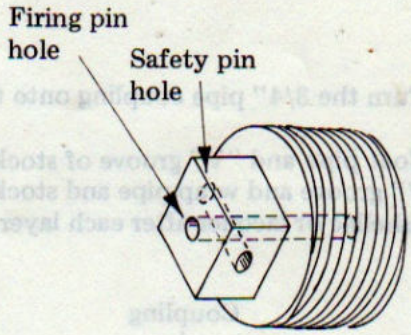
6. Using a metal file, file the threaded end of the pipe plug flat. This allows a firm seat between the rear of the shotshell case and the end of the pipe plug. However, because of tapered screw threads on the pipe and pipe plug, the pipe coupler may prevent firm seating between the shotshell case and the pipe plug. If this is the case, fill the space between the pipe plug and the shotshell case with 1" steel washers with holes in the center for the firing pin to pass through.



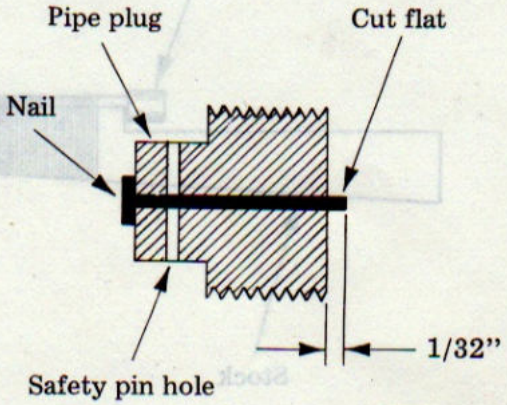
7. Drill a hole through the center of the pipe plug large enough for an 8D nail to pass through.



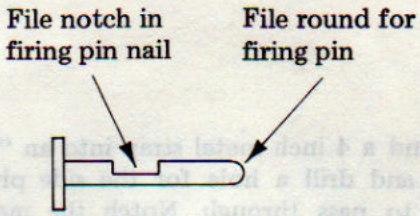
8. Using the same size drill, drill a hole through the rear side of the pipe plug, perpendicular to and intersecting with the central firing pin hole.



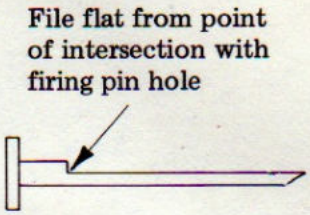
9. Push an 8D nail through the central firing pin hole and cut off flat 1/32" past the end of the pipe plug or the end of the last 1" steel washer.



10. Using a file, notch the firing pin nail where the side hole intersects with the central firing pin hole.

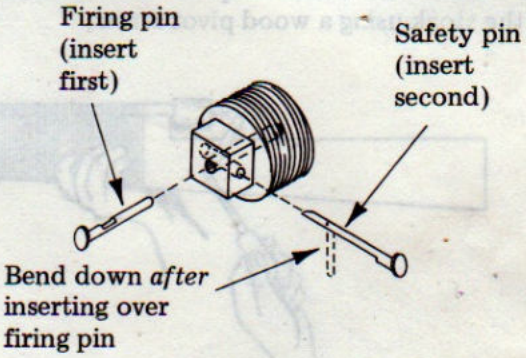


11. Using a separate 8D nail, push it through the side hole. Note where it intersects the firing pin hole and file it flat, to half its normal thickness, from that point until it passes through to the other side.

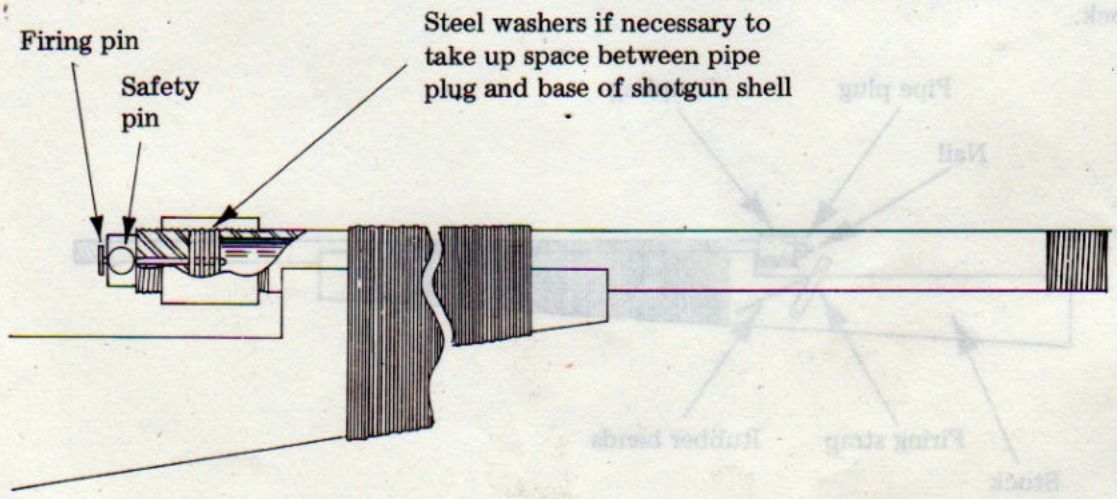


12. Insert the firing pin into the central firing pin hole, aligning the slot in the firing pin with the safety hole in the side of the pipe plug.

13. Insert the safety nail through the side hole so that it interlocks with the central firing pin. Bend the protruding end of the safety nail around the end pipe plug to ensure that the firing pin is locked into place.

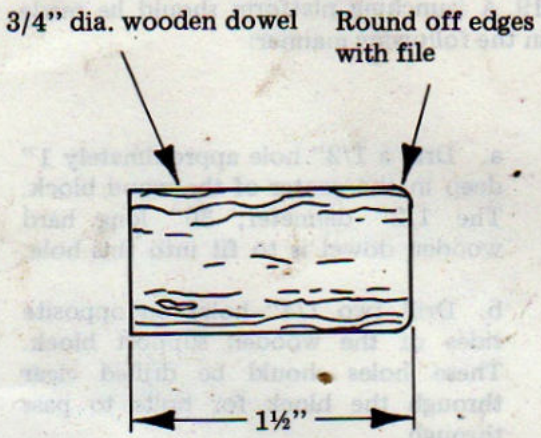


14. Insert steel washers, if necessary, and screw end plug tightly into pipe coupler.

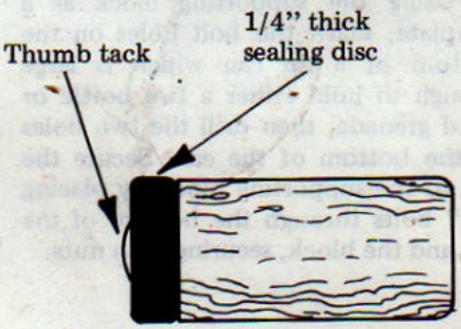


18. Two gas containment pistons should be made in the following manner:

a. Cut a 3/4" diameter wood dowel to a length of 1-1/2". Round the forward edges of the dowel off with a file.

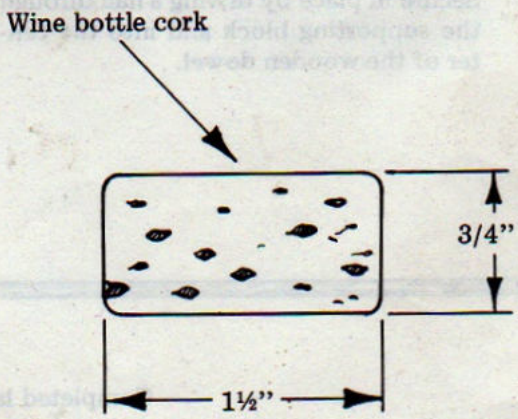


b. Attach a 3/4" diameter, 1/4" thick rubber or leather washer to the rear end of the wooden dowel with a thumb tack. If rubber or leather of the proper thickness is not available, the washer can be built up to 1/4" thick with successive layers of thin rubber or leather.



c. Cut a 3/4" diameter wine bottle cork to a length of 1-1/2".

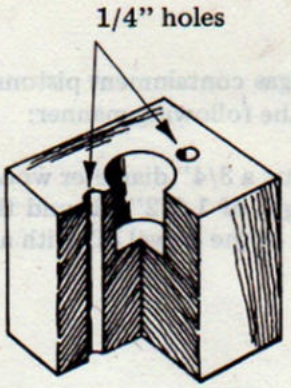
d. Set both pistons aside for later use.



19. A launching platform should be made in the following manner:

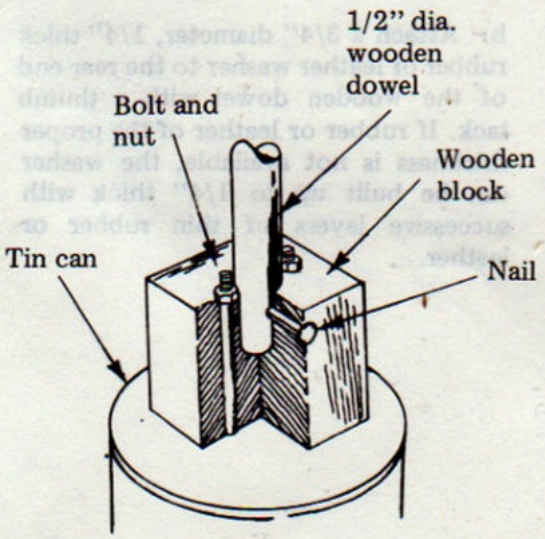
a. Drill a 1/2" hole approximately 1" deep in the center of the wood block. The 1/2" diameter, 30" long hard wooden dowel is to fit into this hole.

b. Drill two 1/4" holes on opposite sides of the wooden support block. These holes should be drilled clear through the block for bolts to pass through.



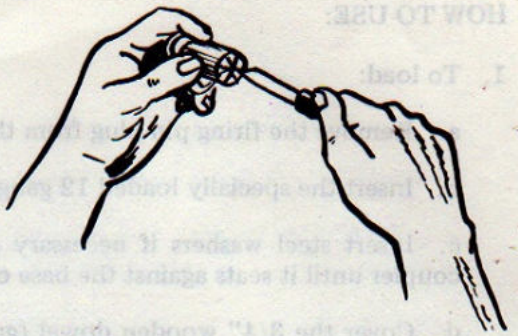
c. Using the supporting block as a template, mark the bolt holes on the bottom of a tin can which is large enough to hold either a fire bottle or hand grenade, then drill the two holes in the bottom of the can. Secure the can to the supporting block by placing 1/4" bolts through the bottom of the can and the block, securing with nuts.

d. Push the 30" long, 1/2" diameter wooden dowel into the 1" deep hole in the bottom of the supporting block. Secure in place by driving a nail through the supporting block and into the center of the wooden dowel.

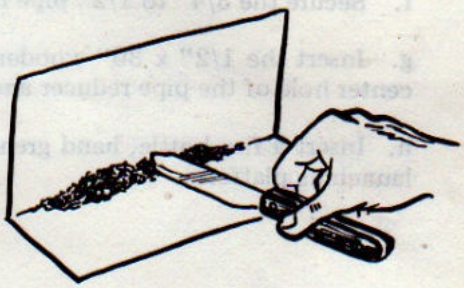


Completed launching platform

20. Prepare a 12 gauge shotgun shell in the following manner:

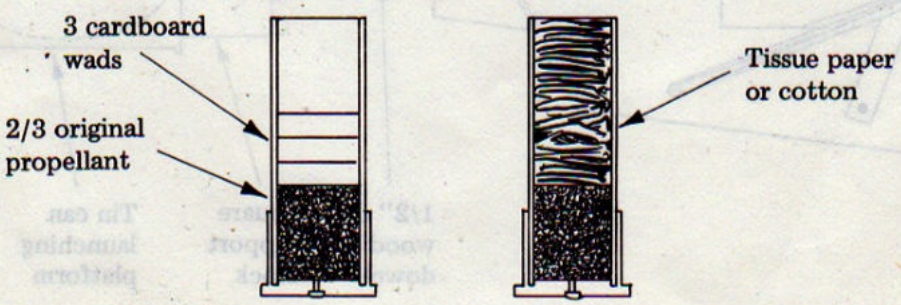


a. Remove crimp from the shell with a pen knife. Open shell. Pour shot from shell and remove the wads and plastic liner if present.



b. Empty the propellant onto a folded piece of paper. Divide the propellant into thirds. Replace 2/3 of the propellant back into the shell case.

c. Replace the 12 gauge cardboard wads back into the shell casing. If wads are not available, stuff tissue paper or cotton into the shell case and pack tightly.



HOW TO USE:

1. To load:

   a. Remove the firing pin plug from the rear of the pipe coupler.

   b. Insert the specially loaded 12 gauge shotgun shell into the rear end of the pipe.

   c. Insert steel washers if necessary and screw the pipe plug back into the rear pipe coupler until it seats against the base of the shotgun shell.

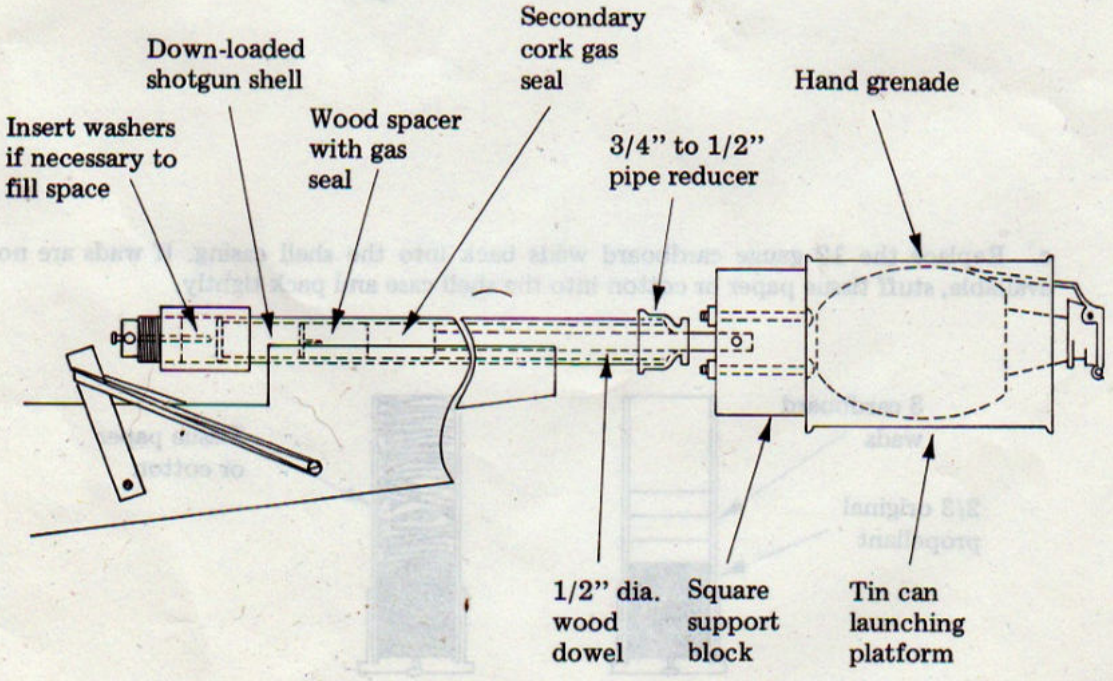
   d. Cover the 3/4" wooden dowel (gas containment piston) with Vaseline and insert in the forward end of the barrel. Using the launching platform as a ramrod, push the piston down against the shotgun shell in the rear of the launcher.

   e. Cover the 3/4" diameter wine bottle cork with Vaseline and press down against the wooden piston.

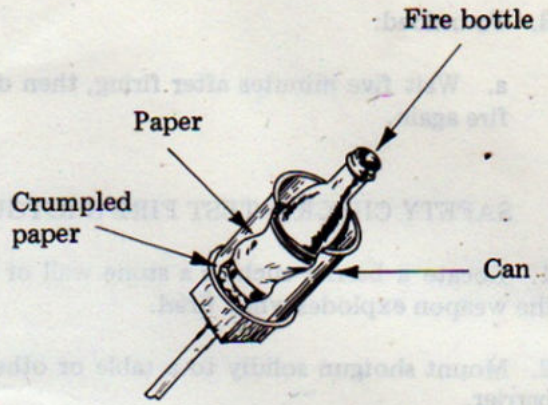
   f. Secure the 3/4" to 1/2" pipe reducer tightly to the forward end of the pipe barrel.

   g. Insert the 1/2" x 30" wooden dowel launching platform into the barrel through the center hole of the pipe reducer and seat it against the cork secondary gas seal.

   h. Insert a fire bottle, hand grenade or pipe bombs into the tin can on the end of the launching platform.



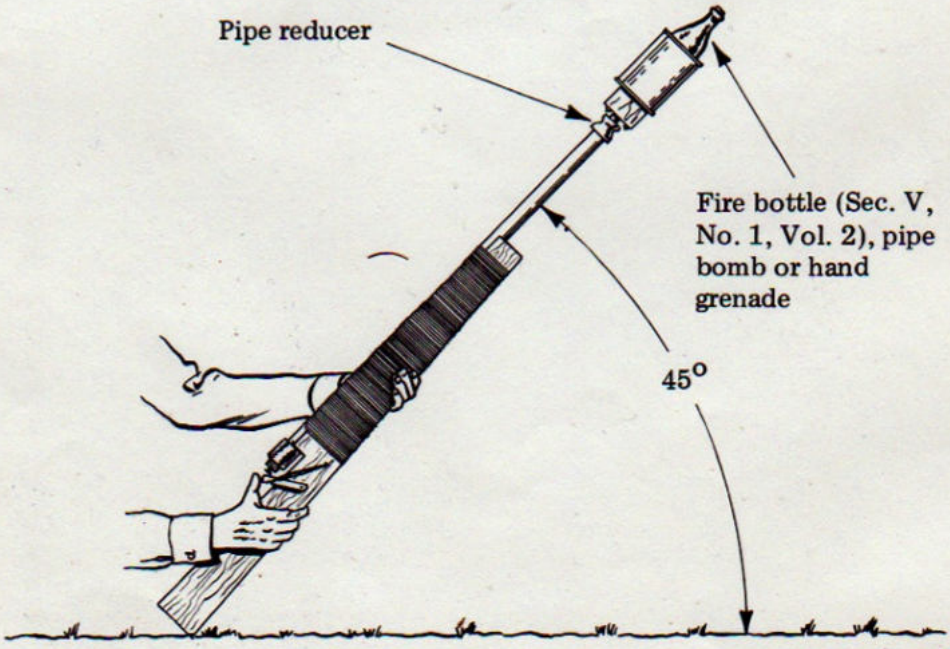
NOTE: If a fire bottle is used, crumple paper and place in the bottom of the can. Wrap more paper around the fire bottle and insert into the can. Use enough paper so the bottle will fit snugly.



2. To fire:

a. Place stock of launcher against the ground and position the launcher at various degrees of elevation, in relation to ground level, so that variations of ranges can be achieved.

b. Pull firing strap back with thumb. When ready to fire, release strap.



3. To unload:

a. Wait five minutes after firing, then disassemble. Clean and reload the launcher and fire again.

SAFETY CHECK — TEST FIRE SHOTGUN LAUNCHER BEFORE HAND FIRING.

1. Locate a barrier such as a stone wall or large tree which you can stand behind in case the weapon explodes when fired.

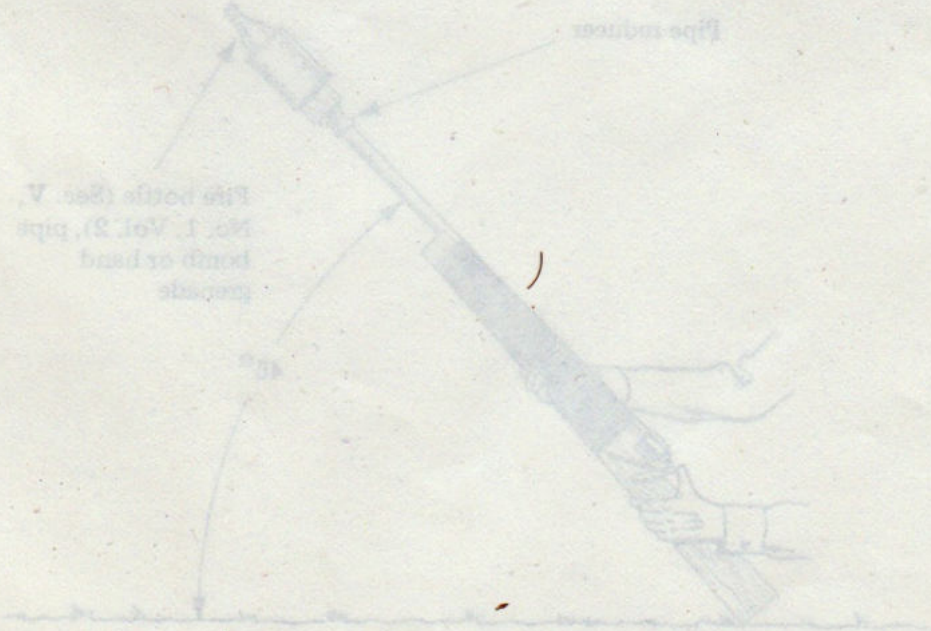
2. Mount shotgun solidly to a table or other rigid support at least 10 feet in front of the barrier.

3. Attach a long cord to the firing strap on the launcher.

4. Go behind the barrier and pull the cord so the firing strap is held back.

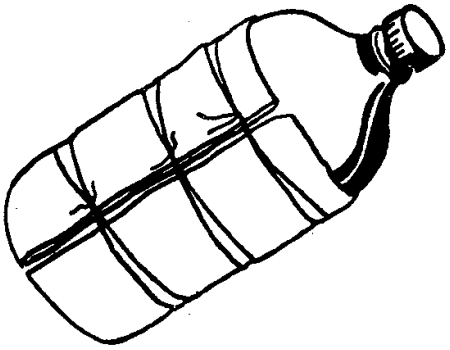
5. Release the cord to fire the launcher. (If the launcher does not fire, shorten the rubber bands or increase their number.)

IMPORTANT: Fire at least five rounds from behind the barrier, then re-inspect the shotgun launcher before you attempt to hand fire it.



CHEMICAL FIRE BOTTLE

This incendiary bottle is self-igniting on target impact.



MATERIALS REQUIRED

	How Used	Common Source
Sulphuric Acid	Storage Batteries Material Processing	Motor Vehicles Industrial Plants
Gasoline	Motor Fuel	Gas Station or Motor Vehicles
Potassium Chlorate	Medicine	Drug Store
Sugar	Sweetening Foods	Food Store

Glass bottle with stopper (roughly 1 quart size).
Small Bottle or jar with lid.
Rag or absorbent paper (paper towels, newspaper).
String or rubber bands.

PROCEDURE

1. Sulphuric Acid Must be Concentrated. If battery acid or other dilute acid is used, concentrate it by boiling until dense white fumes are given off. Container used should be of enamelware or oven glass.

> CAUTION
>
> Sulphuric acid will burn skin and destroy clothing. If any is spilled, wash it away with a large quantity of water. Fumes are also dangerous and should not be inhaled.

2. Remove the acid from heat and allow to cool to room temperature.

3. Pour gasoline into the large (1 quart) bottle until it is approximately 2/3 full.

4. Add concentrated sulphuric acid to gasoline slowly until the bottle is filled to within 1" to 2" from top. Place the stopper on the bottle.

5. Wash the outside of the bottle thoroughly with clear water.

> CAUTION
>
> If this is not done, the fire bottle may be dangerous to handle during use.

6. Wrap a clean cloth or several sheets of absorbent paper around the outside of the bottle. Tie with string or fasten with rubber bands.

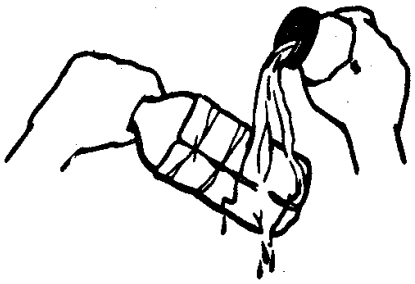
7. Dissolve 1/2 cup (100 gm) of potassium chlorate and 1/2 cup (100 gm) of sugar in one cup (250 cc) of boiling water.

8. Allow the solution to cool, pour into the small bottle and cap tightly. The cooled solution should be approx. 2/3 crystals and 1/3 liquid. If there is more liquid than this, pour off excess before using.

> CAUTION
>
> Store this bottle separately from the other bottle.

HOW TO USE

1. Shake the small bottle to mix contents and pour onto the cloth or paper around the large bottle.



Bottle can be used wet or after solution has dried. However, when dry, the sugar - Potassium chlorate mixture is very sensitive to spark or flame and should be handled accordingly.

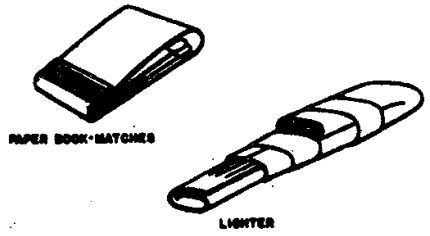
2. Throw or launch the bottle. When the bottle breaks against a hard surface (target) the fuel will ignite.

IGNITER FROM BOOK MATCHES

This is a hot igniter made from paper book matches for use with molotov cocktail and other incendiaries.

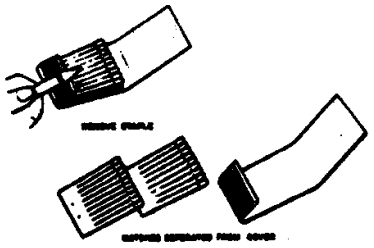
Material Required

Paper book matches.
Adhesive or friction tape.

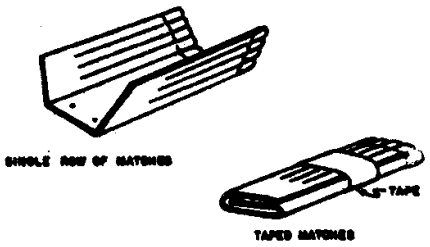


Procedure

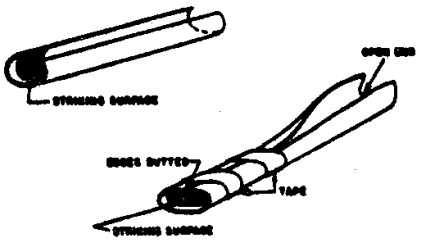
1. Remove the staple(s) from match book and separate matches from cover.



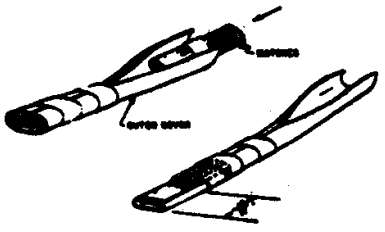
2. Fold and tape one row of matches.



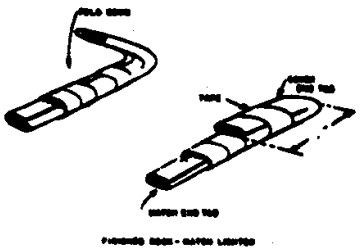
3. Shape the cover into a tube with striking surface on the inside and tape. Make sure the folded cover will fit tightly around the taped match heads. Leave cover open at opposite end for insertion of the matches.



4. Push the taped matches into the tube until the bottom ends are exposed about 3/4 in. (2 cm).

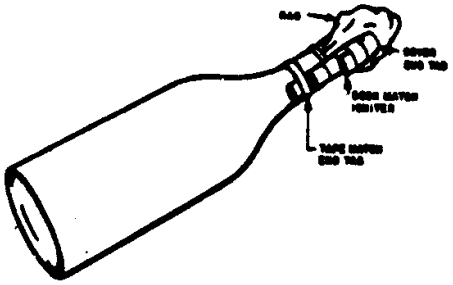


5. Flatten and fold the open end of the tube so that it laps over about 1 in. (2-1/2 cm); tape in place.



Use With Molotov Cocktail

Tape the "match end tab" of the igniter to the neck of the molotov cocktail.



Grasp the "cover end tab" and pull sharply or quickly to ignite.

General Use

The book match igniter can be used by itself to ignite flammable liquids, fuse cords and similar items requiring hot ignition.

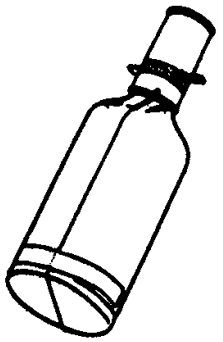
> CAUTION
>
> Store matches and completed igniters in moistureproof containers such as rubber or plastic bags until ready for use. Damp or wet paper book matches will not ignite.

MECHANICALLY INITIATED FIRE BOTTLE

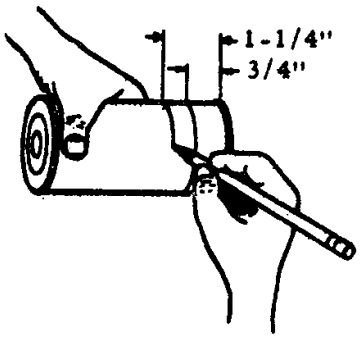
The mechanically initiated Fire Bottle is an incendiary device which ignites when thrown against a hard surface.

MATERIALS REQUIRED

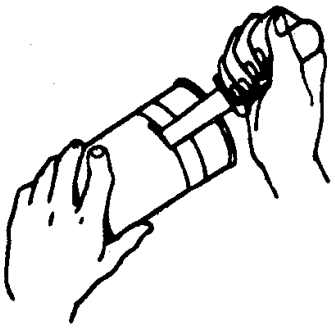
Glass jar or short neck bottle with a leakproof lid or stopper.
"Tin" can or similar container just large enough to fit over the lid of the jar.
Coil spring (compression) approximately 1/2 the diameter of the can and 1 1/2 times as long.
Gasoline
Four (4) "blue tip" matches
Flat stick or piece of metal (roughly 1/2" x 1/16" x 4")
Wire or heavy twine
Adhesive tape



PROCEDURE

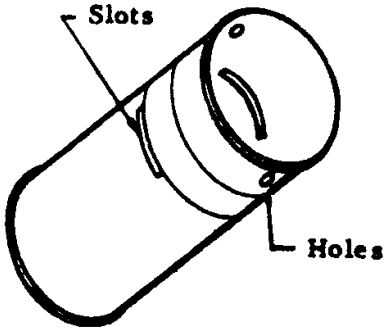


1. Draw or scratch two lines around the can - one 3/4" (19 mm) and the other 1 1/4" (30 mm) from the open end.

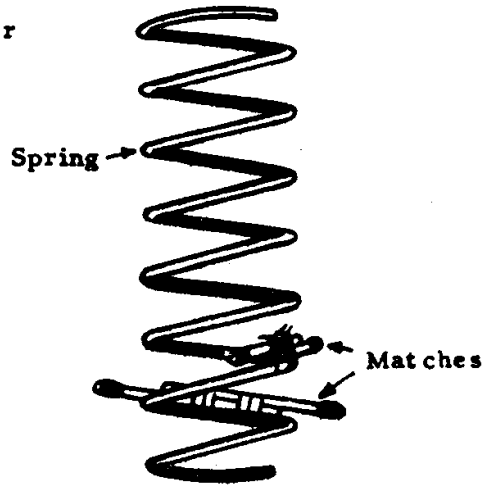


2. Cut 2 slots on opposite sides of the tin can at the line farthest from the open end. Make slots large enough for the flat stick or piece of metal to pass through.

3. Punch 2 small holes just below the rim of the open end of the can.

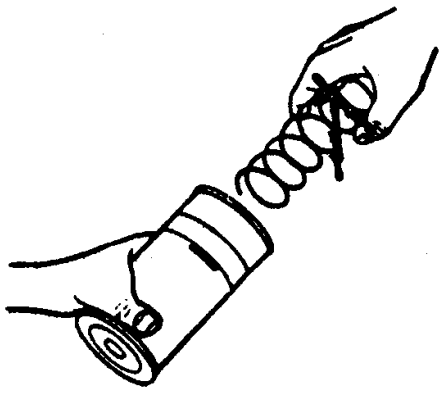


4. Tape blue tip matches together in pairs. The distance between the match heads should equal the inside diameter of the can. Two pairs are sufficient.

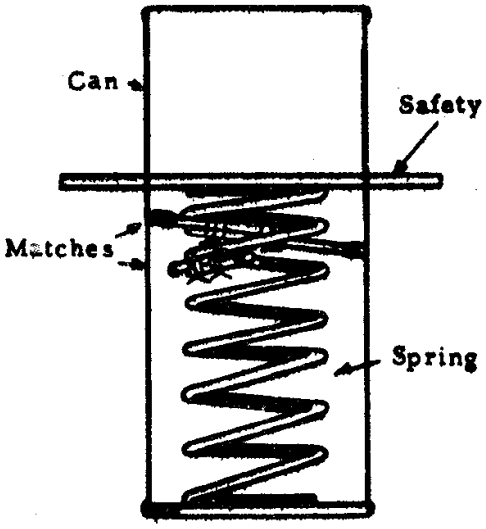


5. Attach paired matches to second and third coils of the spring, using thin wire.

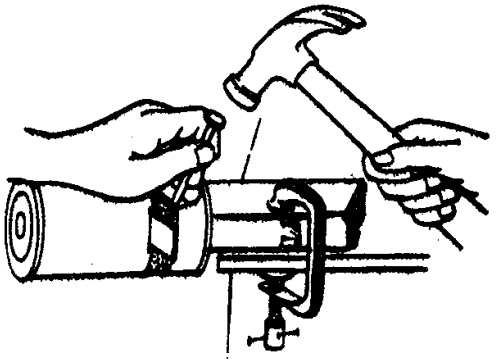
6. Insert the end of the spring opposite the matches into the tin can.



7. Compress the spring until the end with the matches passes the slot in the can. Pass the flat stick or piece of metal through slots in can to hold spring in place. This acts as a safety device.

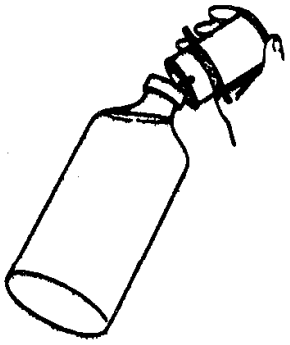


8. Punch many closely spaced small holes between the lines marked on the can to form a striking surface for the matches. Be careful not to seriously deform can.



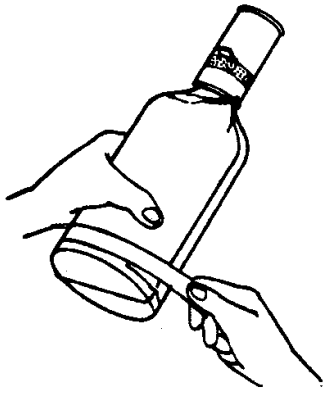
9. Fill the jar with gasoline and cap tightly.

10. Turn can over and place over the jar so that the safety stick rests on the lid of the jar.



11. Pass wire or twine around the bottom of the jar. Thread ends through holes in can and bind tightly to jar.

12. Tape wire or cord to jar near the bottom.



HOW TO USE

1. Carefully withdraw flat safety stick.

2. Throw jar at hard surface.

CAUTION:

DO NOT REMOVE SAFETY STICK UNTIL READY TO THROW FIRE BOTTLE.

The safety stick, when in place, prevents ignition of the fire bottle if it should accidentally be broken.

GELLED FLAME FUELS

Gelled or paste type fuels are often preferable to raw gasoline for use in incendiary devices such as fire bottles. This type fuel adheres more readily to the target and produces greater heat concentration.

Several methods are shown for gelling gasoline using commonly available materials. The methods are divided into the following categories based on the major ingredient:

4.1 Lye Systems

4.2 Lye-Alcohol Systems

4.3 Soap-Alcohol Systems

4.4 Egg White Systems

4.5 Latex Systems

4.6 Wax Systems

4.7 Animal Blood Systems

Section V
No. 4.1

GELLED FLAME FUELS

LYE SYSTEMS

Lye (also known as caustic soda or Sodium Hydroxide) can be used in combination with powdered rosin or castor oil to gel gasoline for use as a flame fuel which will adhere to target surfaces.

NOTE: This fuel is not suitable for use in the chemical (Sulphuric Acid) type of fire bottle (Section V, No.1). The acid will react with the lye and break down the gel.

MATERIALS REQUIRED:

Parts by Volume	Ingredient	How Used	Common Source
60	Gasoline	Motor fuel	Gas station or motor vehicle
2 (flake) or 1 (powder)	Lye	Drain cleaner, making of soap	Food store Drug store
15	Rosin	Manufacturing Paint & Varnish	Naval stores Industry
	or		
	Castor Oil	Medicine	Food and Drug Stores

PROCEDURE:

CAUTION: Make sure that there are no open flames in the area when mixing the flame fuel. NO SMOKING!

1. Pour gasoline into jar, bottle or other container. (DO NOT USE AN ALUMINUM CONTAINER.)

2. If rosin is in cake form, crush into small pieces.

3. Add rosin or castor oil to the gasoline and stir for about five (5) minutes to mix thoroughly.

4. In a second container (NOT ALUMINUM) add lye to an equal volume of water slowly with stirring.

CAUTION: Lye solution can burn skin and destroy clothing. If any is spilled, wash away immediately with large quantities of water.

5. Add lye solution to the gasoline mix and stir until mixture thickens (about one minute).

NOTE: The sample will eventually thicken to a very firm paste. This can be thinned, if desired, by stirring in additional gasoline.

GELLED FLAME FUELS

LYE-ALCOHOL SYSTEMS

Lye (also known as caustic soda or Sodium Hydroxide) can be used in combination with alcohol and any of several fats to gel gasoline for use as a flame fuel.

NOTE: This fuel is not suitable for use in the chemical (Sulphuric Acid) type of fire bottle (Section V, No. 1). The acid will react with the lye and break down the gel.

MATERIALS REQUIRED:

Parts by Volume	Ingredient	How Used	Common Source
60	Gasoline	Motor fuel	Gas station or motor vehicles
2 (flake) or 1 (powder)	Lye	Drain cleaner Making of soap	Food store Drug store
3	Ethyl Alcohol	Whiskey Medicine	Liquor store Drug store

NOTE: Methyl (wood) alcohol or isopropyl (rubbing) alcohol can be substituted for ethyl alcohol, but their use produces softer gels.

14	Tallow	Food Making of soap	Fat rendered by cooking the meat or suet of animals.

NOTE: The following can be substituted for the tallow:

(a) Wool grease (Lanolin) (very good) -- Fat extracted from sheep wool.
(b) Castor oil (good).
(c) Any vegetable oil (corn, cottonseed, peanut, linseed, etc.)
(d) Any fish oil
(e) Butter or oleomargarine

It is necessary when using substitutes (c) to (e) to double the given amount of fat and of lye for satisfactory bodying.

PROCEDURE:

CAUTION: Make sure that there are no open flames in the area when mixing flame fuels. NO SMOKING!

1. Pour gasoline into bottle, jar or other container. (DO NOT USE AN ALUMINUM CONTAINER).

2. Add Tallow (or substitute) to the gasoline and stir for about 1/2 minute to dissolve fat.

3. Add alcohol to the gasoline mixture.

4. In a separate container (NOT ALUMINUM) slowly add lye to an equal amount of water. Mixture should be stirred constantly while adding lye.

CAUTION: Lye solution can burn skin and destroy clothing. If any is spilled, wash away immediately with large quantities of water.

5. Add lye solution to the gasoline mixture and stir occasionally until thickened (about 1/2 hour).

NOTE: The mixture will eventually (1 to 2 days) thicken to a very firm paste. This can be thinned, if desired, by stirring in additional gasoline.

GELLED FLAME FUELS

SOAP-ALCOHOL SYSTEM

Common household soap can be used in combination with alcohol to gel gasoline for use as a flame fuel which will adhere to target surfaces.

MATERIAL REQUIRED:

Parts by Volume	Ingredient	How Used	Common Source
36	Gasoline	Motor fuel	Gas station, Motor vehicles
1	Ethyl Alcohol	Whiskey Medicine	Liquor store Drug store

NOTE: Methyl (wood) or isopropyl (rubbing) alcohols can be substituted for the whiskey.

20 (powdered) or 28 (flake)	Laundry soap	Washing clothes	Stores

NOTE: Unless the word "soap" actually appears somewhere on the container or wrapper, a washing compound is probably a detergent. These Can Not Be Used.

PROCEDURE:

CAUTION: Make sure that there are no open flames in the area when mixing flame fuels. NO SMOKING!

1. If bar soap is used, carve into thin flakes using a knife.

2. Pour alcohol and gasoline into a jar, bottle or other container and mix thoroughly.

3. Add soap powder or flakes to gasoline-alcohol mix and stir occasionally until thickened (about 15 minutes).

Section V
No. 4.4

GELLED FLAME FUELS

EGG SYSTEMS

The white of any bird egg can be used to gel gasoline for use as a flame fuel which will adhere to target surfaces.

MATERIALS REQUIRED:

Parts by Volume	Ingredient	How Used	Common Source
85	Gasoline	Motor fuel Stove fuel Solvent	Gas station Motor vehicles
14	Egg Whites	Food Industrial processes	Food store Farms
Any One Of The Following:			
1	Table Salt	Food Industrial processes	Sea water Natural brine Food store
3	Ground Coffee	Food	Coffee plant Food store
3	Dried Tea Leaves	Food	Tea plant Food store
3	Cocoa	Food	Cacao tree Food store
2	Sugar	Sweetening foods Industrial processes	Sugar cane Food store
1	Saltpeter (Niter) (Potassium Nitrate)	Pyrotechnics Explosives Matches Medicine	Natural Deposits Drug store
1	Epsom salts	Medicine Mineral water Industrial processes	Natural deposits Kieserite Drug store Food store
2	Washing soda (Sal soda)	Washing cleaner Medicine Photography	Food store Drug store Photo supply store

Parts by Volume	Ingredient	How Used	Common Source
1 1/2	Baking Soda	Baking Manufacture of: Beverages, Mineral waters and Medicines	Food store Drug store
1 1/2	Aspirin	Medicine	Drug store Food store

PROCEDURE:

CAUTION: Make sure that there are no open flames in the area when mixing flame fuels. NO SMOKING!

1. Separate egg white from yolk. This can be done by breaking the egg into a dish and carefully removing the yolk with a spoon.

NOTE: DO NOT GET THE YELLOW EGG YOLK MIXED INTO THE EGG WHITE. If egg yolk gets into the egg white, discard the egg.

2. Pour egg white into a jar, bottle, or other container and add gasoline.

3. Add the salt (or other additive) to the mixture and stir occasionally until gel forms (about 5 to 10 minutes).

NOTE: A thicker gelled flame fuel can be obtained by putting the capped jar in hot (65°C) water for about 1/2 hour and then letting them cool to room temperature. (DO NOT HEAT THE GELLED FUEL CONTAINING COFFEE).

Section V
No. 4.5

GELLED FLAME FUELS

LATEX SYSTEMS

Any milky white plant fluid is a potential source of latex which can be used to gel gasoline

MATERIALS REQUIRED:

Ingredient	How Used	Common Source
Gasoline	Motor fuel Solvent	Gas station Motor vehicle
Latex, commerical or natural	Paints Adhesives	Natural from tree or plant Rubber cement

One of the Following Acids:

Acetic Acid (Vinegar)	Salad dressing Developing film	Food stores Fermented apple cider Photographic supply
Sulfuric Acid (Oil of Vitriol)	Storage batteries Material processing	Motor vehicles Industrial plants
Hydrochloric Acid (Muriatic Acid)	Petroleum wells Pickling and metal cleaning Industrial processes	Hardware store Industrial plants

NOTE: If acids are not available, use acid salt (alum, sulfates and chlorides other than sodium or potassium). The formic acid from crushed red ants can also be used.

PROCEDURE:

CAUTION: Make sure that there are no open flames in the area when mixing flame fuels. NO SMOKING!

1. With Commercial Rubber Latex:

a. Place 7 parts by volume of latex and 92 parts by volume of gasoline in bottle. Cap bottle and shake to mix well.

b. Add 1 part by volume vinegar (or other acid) and shake until gel forms.

CAUTION: Concentrated acids will burn skin and destroy clothing. If any is spilled, wash away immediately with large quantities of water.

2. With Natural Latex:

a. Natural latex should form lumps as it comes from the plant. If lumps do not form, add a small amount of acid to the latex.

b. Strain off the latex lumps and allow to dry in air.

c. Place 20 parts by volume of latex in bottle and add 80 parts by volume of gasoline. Cover bottle and allow to stand until a swollen gel mass is obtained (2 to 3 days).

GELLED FLAME FUELS

Section V
No. 4.6

WAX SYSTEMS

Any of several common waxes can be used to gel gasoline for use as a flame fuel which will adhere to target surfaces.

MATERIALS REQUIRED:

Parts by Volume	Ingredient	How Used	Common Source
80	Gasoline	Motor fuel Solvent	Gas station Motor vehicles
Any one of the following:			
20	Ozocerite Mineral wax Fossil wax Ceresin wax	Leather polish Sealing wax Candles Crayons Waxed paper Textile sizing	Natural deposits General stores Department store
	Beeswax	Furniture and floor waxes Artificial fruit and flowers Lithographing Wax paper Textile finish Candles	Honeycomb of bee General store Department store
	Bayberry wax Myrtle wax	Candles Soaps Leather polish Medicine	Natural form Myrica berries General store Department store Drug store

PROCEDURE:

1. Obtaining wax from Natural Sources: Plants and berries are potential sources of natural waxes. Place the plants and/or berries in boiling water. The natural waxes will melt. Let the water cool. The natural waxes will form a solid layer on the water surface. Skim off the solid wax and let it dry. With natural waxes which have suspended matter when melted, screen the wax through a cloth.

2. Melt the wax and pour into jar or bottle which has been placed in a hot water bath.

3. Add gasoline to the bottle.

4. When wax has completely dissolved in the gasoline, allow the water bath to cool slowly to room temperature.

NOTE: If a gel does not form, add additional wax (up to 40% by volume) and repeat the above steps. If no gel forms with 40% wax, make a Lye solution by dissolving a small amount of Lye (Sodium Hydroxide) in an equal amount of water. Add this solution (1/2% by volume) to the gasoline wax mix and shake bottle until a gel forms

GELLED FLAME FUELS

ANIMAL BLOOD SYSTEMS

Animal blood can be used to gel gasoline for use as a flame fuel which will adhere to target surfaces.

MATERIAL REQUIRED:

Parts by Volume	Ingredient	How Used	Common Source
68	Gasoline	Motor fuel Solvent	Gas station Motor vehicles
30	Animal blood Serum	Food Medicine	Slaughter House Natural habitat
Any one of the following:			
2	Salt	Food Industrial processes	Sea Water Natural brine Food store
	Ground Coffee	Food Caffeine source Beverage	Coffee plant Food store
	Dried Tea Leaves	Food Beverage	Tea plant Food store
	Sugar	Sweetening foods Industrial processes	Sugar cane Food store
	Lime	Mortar Plaster Medicine Ceramics Steel making Industrial processes	From calcium carbonate Hardware store Drug store Garden supply store
	Baking soda	Baking Beverages Medicine Industrial processes	 Food store Drug store
	Epsom salts	Medicine Mineral water Industrial processes	Drug store Natural deposits Food store

PROCEDURE:

1. **Preparation of animal blood serum:**

   a. Slit animal's throat by jugular vein. Hang up-side down to drain.

   b. Place coagulated (lumpy) blood in a cloth or on a screen and catch the red fluid (serum) which drains through.

   c. Store in cool place if possible.

CAUTION: Do not get aged animal blood or the serum into an open cut. This can cause infections.

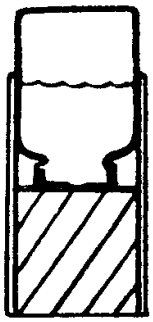
2. Pour blood serum into jar, bottle, or other container and add gasoline.

3. Add the salt (or other additive) to the mixture and stir until a gel forms.

ACID DELAY INCENDIARY

This device will ignite automatically after a given time delay.

MATERIAL REQUIRED:



Small jar with cap
Cardboard
Adhesive tape
Potassium Chlorate
Sugar
Sulphuric Acid (Battery Acid)
Rubber sheeting (automotive inner tube)

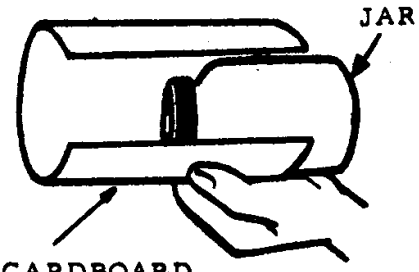
PROCEDURE:

1. Sulphuric acid must be concentrated. If battery acid or other dilute acid is used, concentrate it by boiling. Container used should be of enamelware or oven glass. When dense white fumes begin to appear, immediately remove the acid from heat and allow to cool to room temperature.

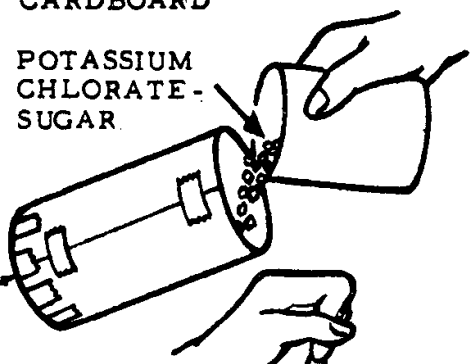
CAUTION: Sulphuric acid will burn skin and destroy clothing. If any is spilled, wash it away with a large quantity of water. Fumes are also dangerous and should not be inhaled.

2. Dissolve one part by volume of Potassium Chlorate and one part by volume of sugar in two parts by volume of boiling water.

3. Allow the solution to cool. When crystals settle, pour off and discard the liquid.

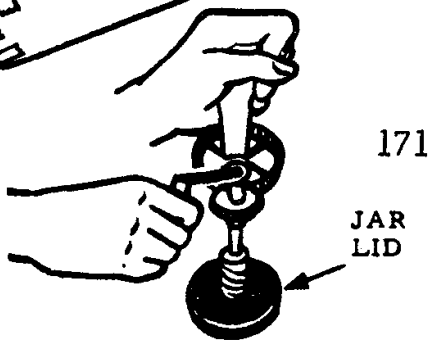


4. Form a tube from cardboard just large enough to fit around the outside of the jar and 2 to 3 times the height of the jar. Tape one end of the tube closed.

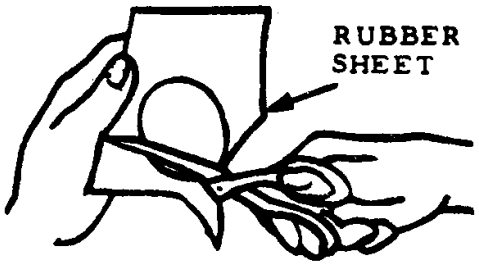


5. Pour wet Potassium Chlorate-sugar crystals into the tube until it is about 2/3 full. Stand the tube aside to dry.

6. Drill a hole through the cap of the jar about 1/2 inch (1 1/4 cm) in diameter.

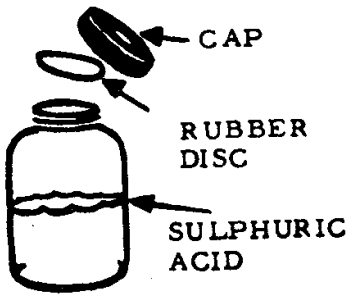


7. Cut a disc from rubber sheet so that it just fits snugly inside the lid of the jar.



8. Partly fill jar with water, cover with rubber disc and cap tightly with the drilled lid. Invert bottle and allow to stand for a few minutes to make sure that there are no leaks. THIS IS EXTREMELY IMPORTANT.

9. Pour water from jar and fill about 1/3 full with concentrated sulphuric acid. Replace the rubber disc and cap tightly.

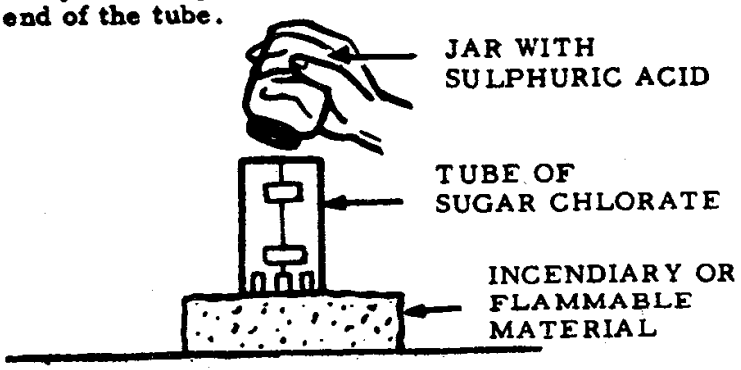


IMPORTANT: Wash outside of jar thoroughly with clear water. If this is not done, the jar may be dangerous to handle during use.

HOW TO USE:

1. Place the tube containing the Sugar Chlorate crystals on an incendiary or flammable material taped end down.

2. Turn the jar of sulphuric acid cap end down and slide it into the open end of the tube.



After a time delay, the acid will eat through the rubber disc and ignite the sugar chlorate mix. The delay time depends upon the thickness and type of rubber used for the disc. Before using this device, tests should be conducted to determine the delay time that can be expected.

NOTE: A piece of standard automobile inner tube (about 1/32" thick) will provide a delay time of approximately 45 minutes.

Section V
No. 6

IMPROVISED WHITE FLARE

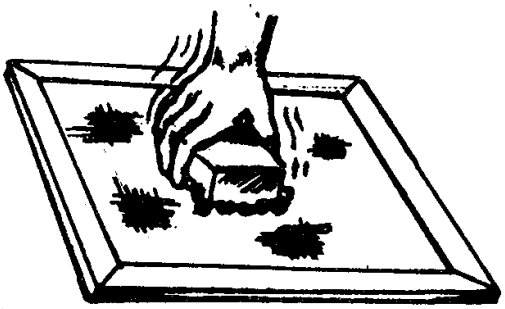
An improvised white flare can be made from potassium nitrate, aluminum powder and shellac. It has a time duration of approximately 2 minutes.

MATERIALS REQUIRED:	SOURCE:
Potassium nitrate	Field grade (Section I, No. 2)
	Drug Store
Aluminum powder (bronzing)	Hardware or paint store
Shellac	Hardware or paint store
Quart jar with lid	
Fuse, 15 in. long	
Wooden rod, 1/4 in. diameter	
Tin can, 2-1/2 in. diameter x 5 in. long	
Flat window screen	
Wooden block	

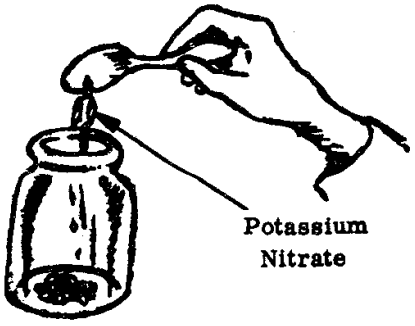
NOTE: All of the above dimensions are approximate.

PROCEDURE:

1. Place the potassium nitrate crystals on the screen. Rub the material back and forth against the screen mesh with the wooden block until the nitrate is granulated into a powder.



2. Measure 21 tablespoons of the powdered nitrate into a quart jar. Add 21 tablespoons of the aluminum powder to the nitrate.

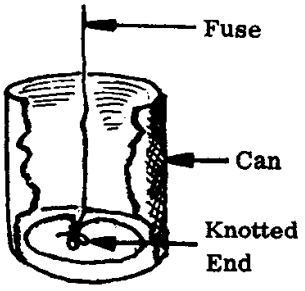


3. Place lid on the jar and shake ingredients vigorously until well mixed.

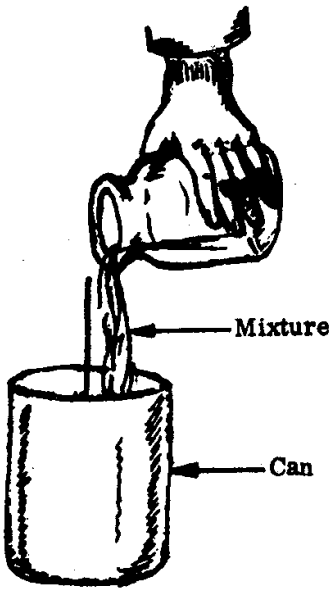
4. Add 12 tablespoons of shellac to the mixture and stir with the wooden rod. Store mixture until ready for Step 7.

5. Knot one end of the fuse.

6. Wrap the knotted end of the fuse once around the inside bottom of the can with the knot at the center. Then, run the rest of the fuse out the center top of the can.



7. Pour the mixture in the can and around the fuse.



8. Store flare mixture away from heat and flame until ready for use, but no longer than 3 weeks.

FOR OFFICIAL USE ONLY

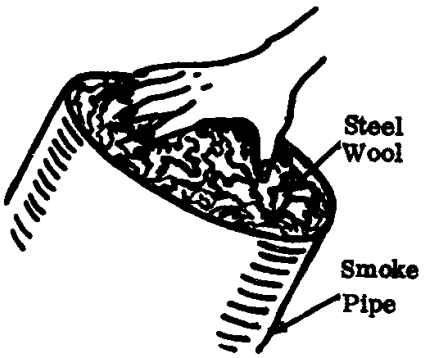
IMPROVISED IRON OXIDE

Iron Oxide can be made from steel wool. It is used in the preparation of Improvised Yellow Flare (Section V, No. 8), Improvised White Smoke Munition (Section V, No. 9) and Improvised Black Smoke Munition (Section V, No. 10).

MATERIAL REQUIRED:	SOURCE:
Steel wool (without soap), approx. 16 large pads	Hardware or general store
Smoke pipe, approximately 4 feet long x 12 inches in diameter, 1/16 inches thick	Hardware store
Vacuum cleaner	Hardware store
Electrical source (110 v., A. C.)	Modern commercial and domestic buildings
Window screen	
Newspaper	
2 containers	
Wooden blocks, if necessary	
Flame source (matches, lighter, etc.)	

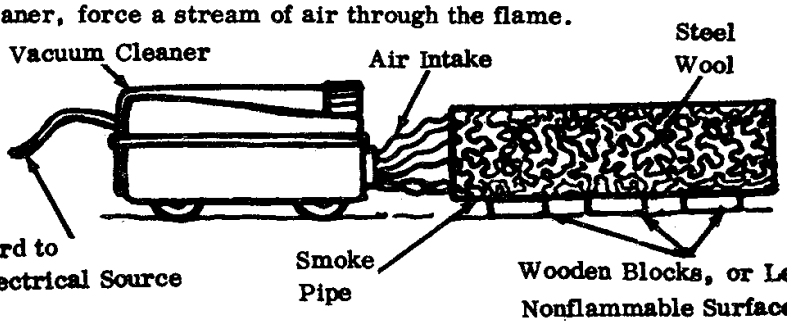
PROCEDURE:

1. Separate a handful of steel wool into a fluffy ball approximately 12 inches in diameter and place into one end of the smoke pipe.



2. Place the pipe on a level, nonflammable surface. Steady the pipe, using wooden blocks if necessary.

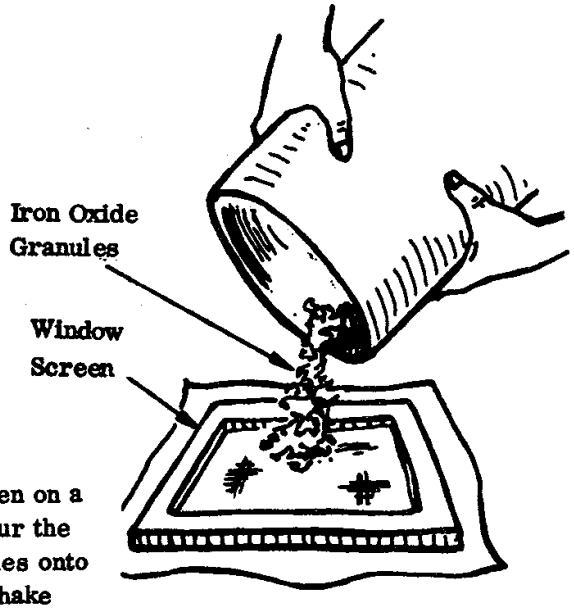
3. Ignite the steel wool with the flame source and, with the vacuum cleaner, force a stream of air through the flame.



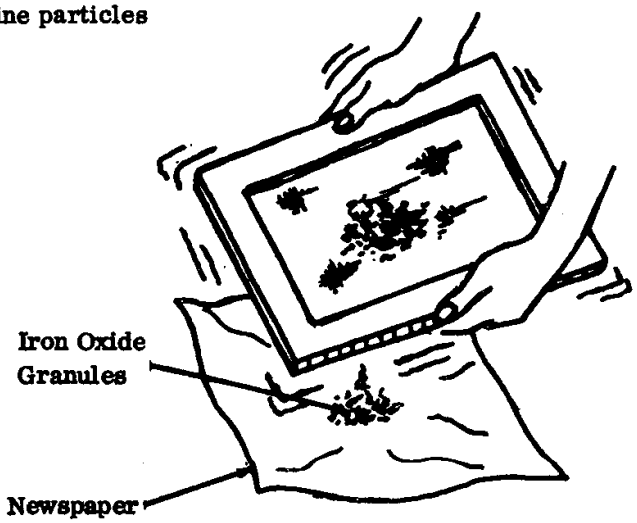
NOTE: The forced air provided by the vacuum cleaner aids in the burning of the steel wool. If the steel wool does not completely burn, more separation of the wool is needed.

4. When the steel wool has almost completely burned, add another handful of the fluffed steel wool (Step No. 1).

5. Continue adding to the flame a single handful of fluffed wool at a time until a sufficient amount of iron oxide granules have accumulated in the stove pipe.



6. Place a window screen on a sheet of newspaper. Pour the burned steel wool granules onto the window screen and shake screen until all the fine particles have passed through.



7. Discard those particles on the newspaper which are fibrous and unburned.

8. Save the particles which were too large to pass through the screen in one of the containers for future burning.

9. Store particles of iron oxide (left on newspaper) in another container until ready for use.

Section V
No. 8

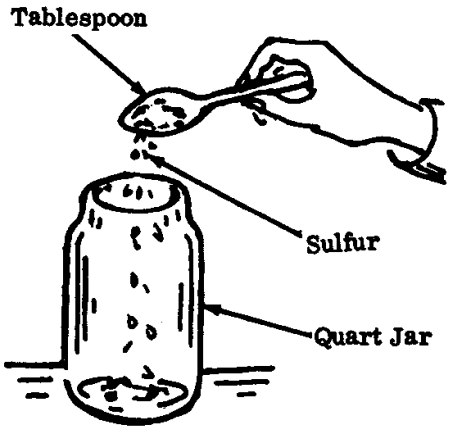
IMPROVISED YELLOW FLARE

A yellow flare can be made from shellac, sulfur, alumimum powder, iron oxide and baking soda. It can be used either for signaling or lighting up a dark area.

MATERIALS REQUIRED:	SOURCES:
Shellac	Hardware or paint store
Sulfur	Drug or agricultural supply store
Aluminum powder (bronzing)	Hardware or paint store
Black iron oxide	Section V, No. 7
Sodium bicarbonate (baking soda)	Food store
Improvised white flare mix	Section V, No. 6
Window Screen	
Wooden rod or stick	
Tablespoon	
Quart jar with lid	
Newspaper	
Wooden block	
Fuse, 15 inches long	
Tin can, 2-1/2 inches diameter x 5 inches long	
Aluminum foil	
Flame source (matches, lighter, etc.)	

PROCEDURE:

1. Measure 6 firm level tablespoons of sulfur into a quart jar.

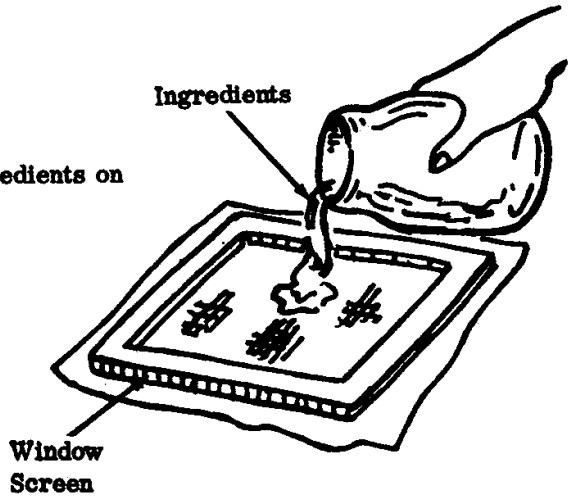


2. Add 7 firm level tablespoons of sodium bicarbonate to the sulfur.

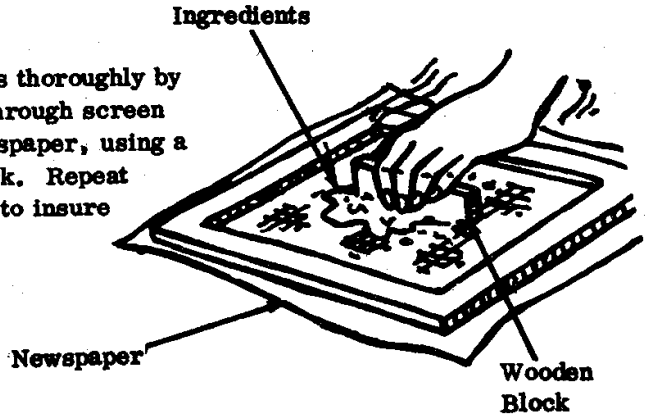
3. Add 2 heaping tablespoons of black iron oxide.

4. Place the lid on the quart jar and shake ingredients 10 times.

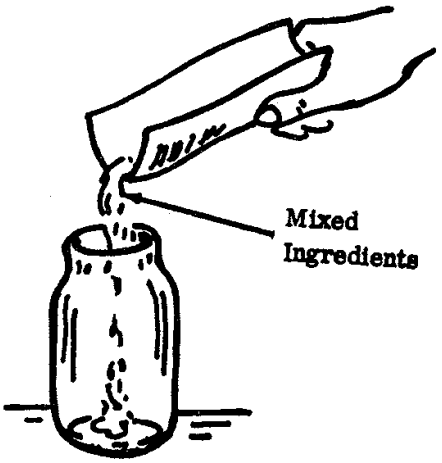
5. Place the mixed ingredients on the window screen.



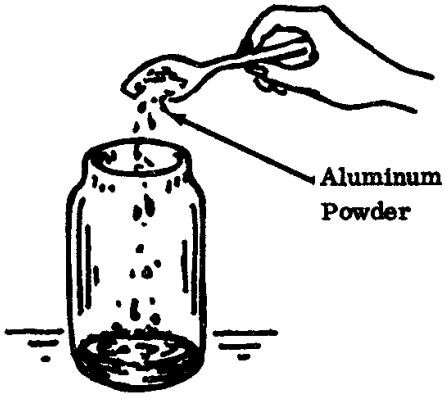
6. Mix ingredients thoroughly by forcing material through screen mesh onto the newspaper, using a wooden rod or stick. Repeat screening 2 times to insure thorough mixing.



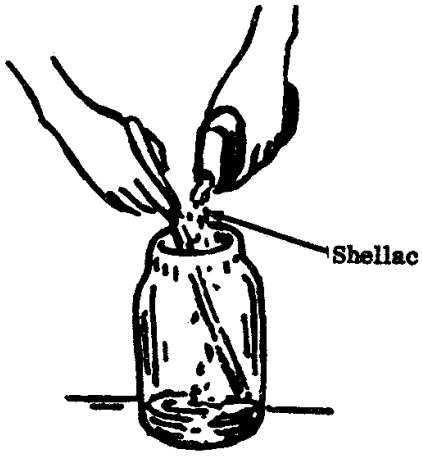
7. Pour mixed ingredients back into the jar.



8. Add 20 heaping tablespoons of aluminum powder to the ingredients.



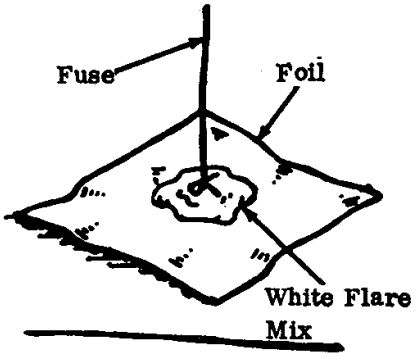
9. Add while stirring the least amount of shellac needed to moisten mixture.



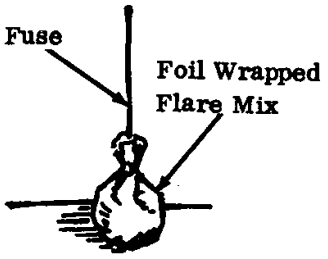
10. Force moistened mix through screen mesh onto the newspaper as in Step 6. Store mixture until ready for Step 14.

11. Measure one heaping teaspoon of white flare mix onto a 4 inch square piece of aluminum foil.

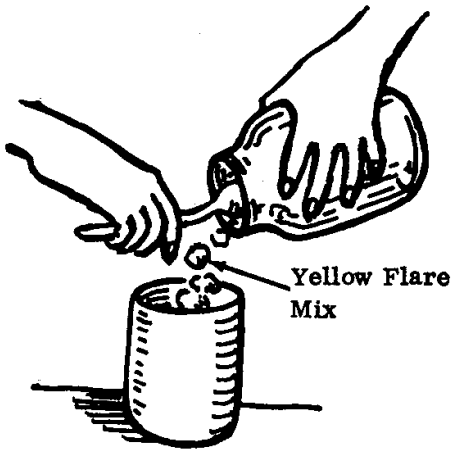
12. Knot one end of the fuse and place the knot onto the mix.



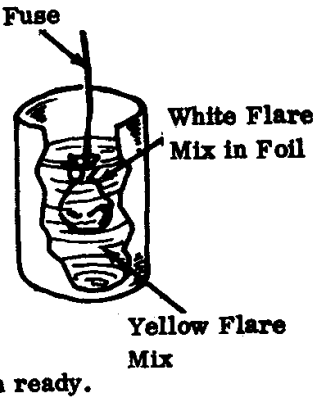
13. Fold the corners of the foil tightly around the fuse.



14. Now place the yellow flare mix into the can.



15. Place the fused white flare mix in the foil below the surface of the yellow flare mix in the can.



16. Light the fuse with the flame source when ready.

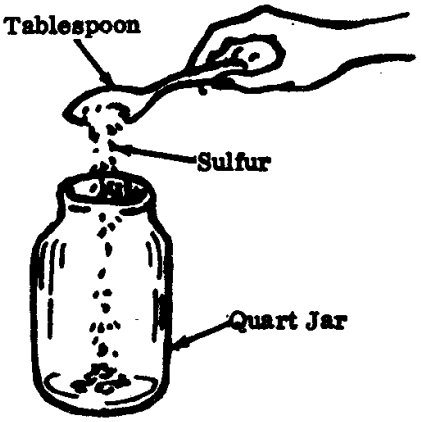
Section V
No. 9

IMPROVISED WHITE SMOKE MUNITION

A white smoke munition can be made from sulfur, potassium nitrate, black powder, aluminum powder, iron oxide and carbon tetrachloride. It can be used either for signaling or screening.

MATERIAL REQUIRED:	SOURCE:
Sulfur	Drug or agricultural supply store
Potassium nitrate (Saltpeter)	Drug store or Section I, No. 2
Improvised black powder	Section I, No. 3
Aluminum powder (bronzing)	Hardware or paint store
Black iron oxide	Section V, No. 7
Carbon tetrachloride	Hardware or paint store
Improvised white flare mix	Section V, No. 6
Tablespoon	
Wooden rod or stick	
Newspaper	
Quart jar with lid	
Window screen	
Fuse, 15 inches long	
Tin can, 2-1/2 inches diameter x 5 inches long	
Flame source (matches, lighter, etc.)	

PROCEDURE:



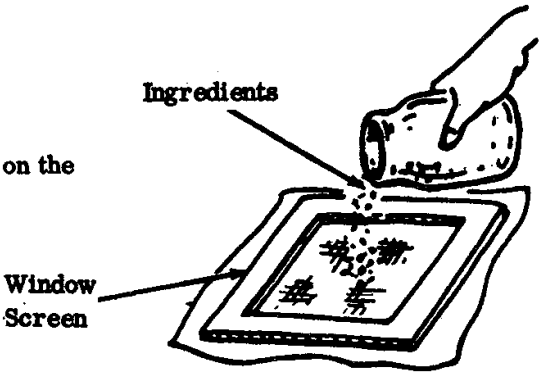
1. Measure 3 level tablespoons of powdered dry sulfur into the quart jar.

2. Add 4 level tablespoons of powdered dry potassium nitrate to the sulfur.

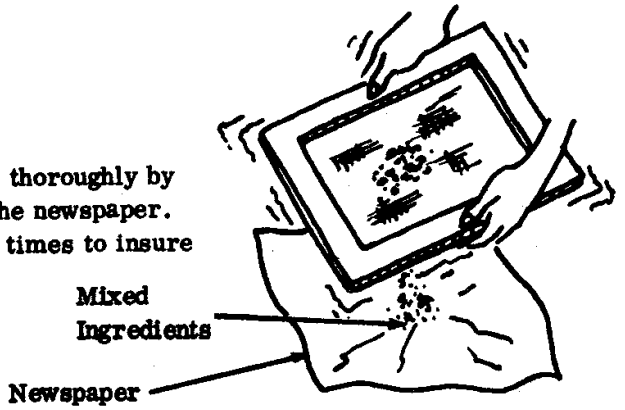
NOTE: It may be necessary to crush the potassium nitrate crystals and sulfur to obtain an accurate measure in tablespoon.

3. Add 2 heaping tablespoons of black iron oxide.

4. Place all ingredients on the window screen.

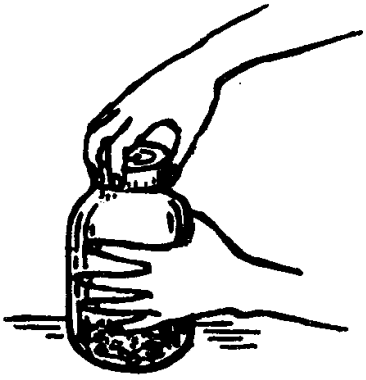


5. Mix ingredients thoroughly by sieving them onto the newspaper. Repeat screening 3 times to insure thorough mixing.

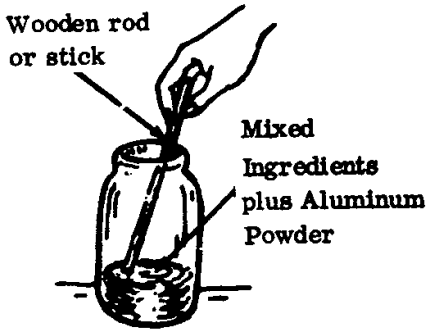


6. Pour mixed ingredients back into the jar.

7. Screw lid onto the quart jar and shake vigorously until the ingredients are evenly mixed.



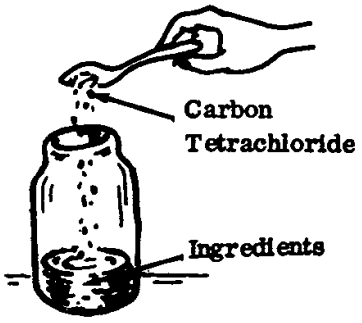
8. Remove lid from quart jar and add 15 heaping tablespoons of aluminum powder (bronzing) to the ingredients. Mix thoroughly with wooden rod or stick.



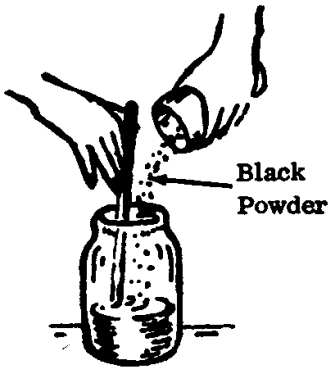
NOTE: If the white smoke mixture is not for immediate use, screw the lid back onto the jar tightly and store until ready for use. If mixture is for immediate use, continue with the following steps.

9. Wet mix the ingredients to a paste consistency with carbon tetrachloride.

CAUTION: Fumes of Carbon Tetrachloride are hazardous. Perform Step 10 in a well ventilated area.



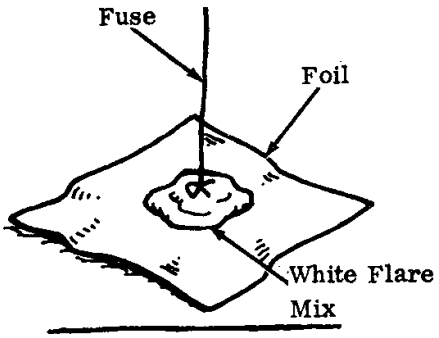
10. Add 1/2 cup of black powder to the ingredients and carefully mix with wooden rod or stick.



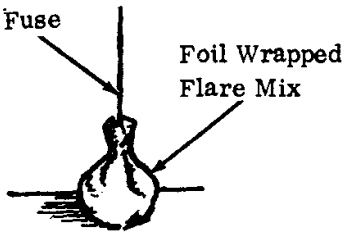
HOW TO USE:

1. Measure one heaping teaspoon of white flare mix onto a 4 inch square piece of aluminum foil.

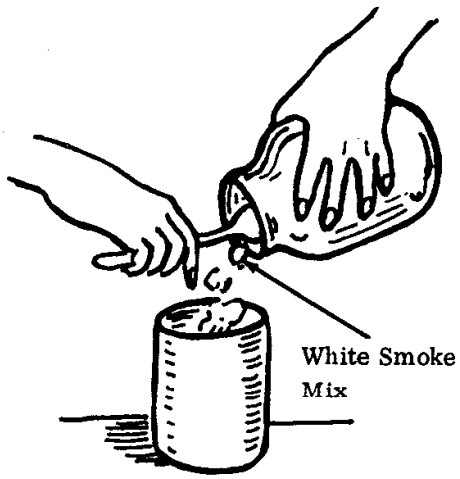
2. Knot one end of the fuse and place the knot into the mix.



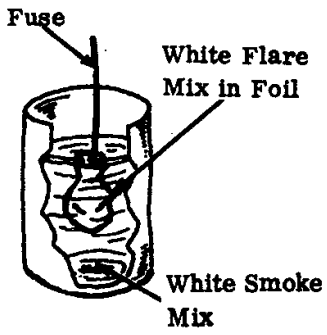
3. Fold the corners of the foil tightly around the fuse.



4. Now place the white smoke mix into the can.



5. Place the fused white flare mix in the foil below the surface of the white smoke mix in the can.



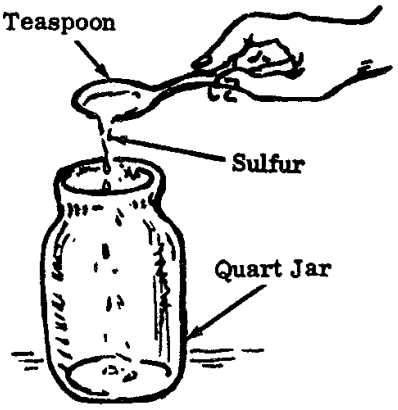
6. Light the fuse with the flame source when ready.

IMPROVISED BLACK SMOKE MUNITION

A black smoke munition can be made from sulfur, aluminum powder, iron oxide, moth crystals and carbon tetrachloride. It can be used either for signaling or screening.

MATERIAL REQUIRED:	SOURCES:
Sulfur	Drug store
Aluminum powder (bronzing)	Paint or hardware store
Improvised black iron oxide	Section V, No. 7
Moth crystals (paradichlorobenzene)	Hardware store
Carbon tetrachloride	Paint or hardware store
Improvised white flare mix	Section V, No. 6
Table salt	Food store
Teaspoon	
Tablespoon	
Quart jar or container	
Wooden rod or stick	
Wooden block	
Window screen	
Newspaper	
Fuse, 15 in. long	
Tin can, 2-1/2 in. diameter x 5 in. long	
Aluminum foil	
Flame source (matches, lighter, etc.)	

PROCEDURE:

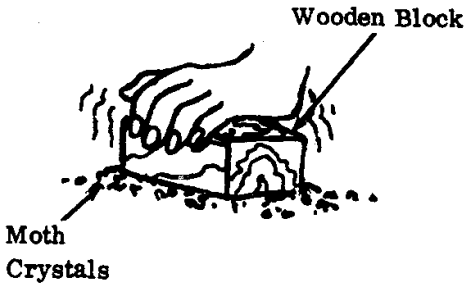


1. Measure 3 level teaspoons of sulfur into a quart jar.

2. Add 1 heaping tablespoon of improvised iron oxide to the sulfur.

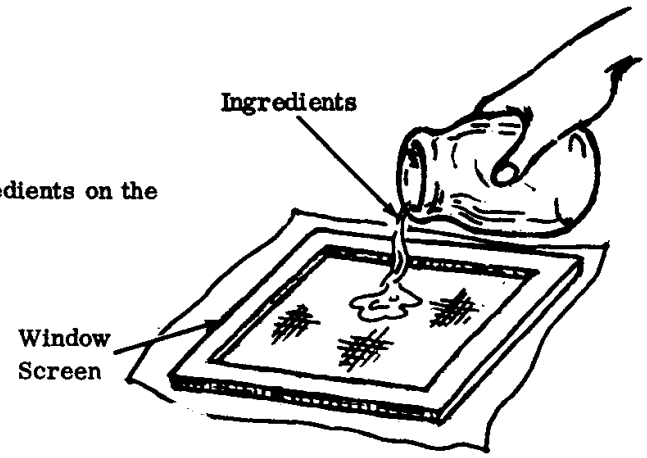
3. Add 2 level teaspoons of table salt.

4. Crush 5 heaping tablespoons of moth crystal into a fine powder using a wooden block.

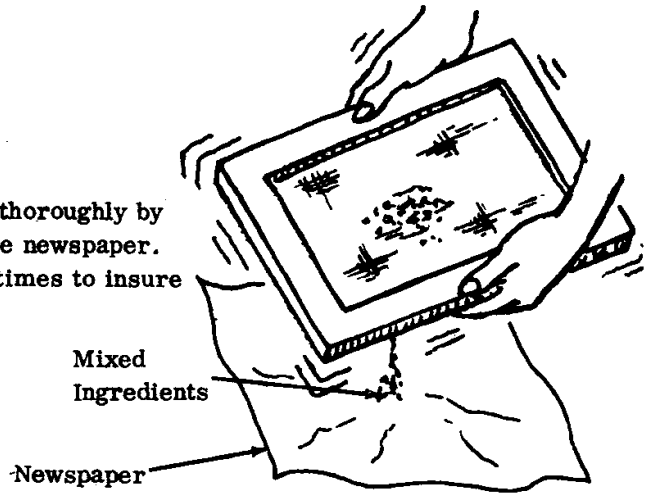


5. Add 4 heaping tablespoons of powdered moth crystals to the other ingredients in jar.

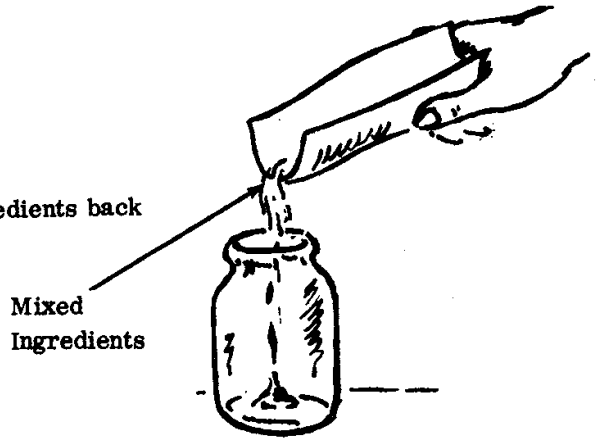
6. Place all ingredients on the window screen.



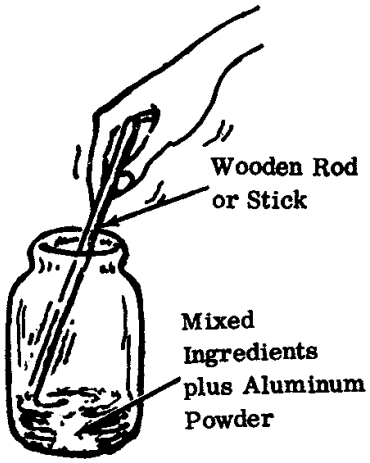
7. Mix ingredients thoroughly by sieving them onto the newspaper. Repeat screening 3 times to insure thorough mixing.



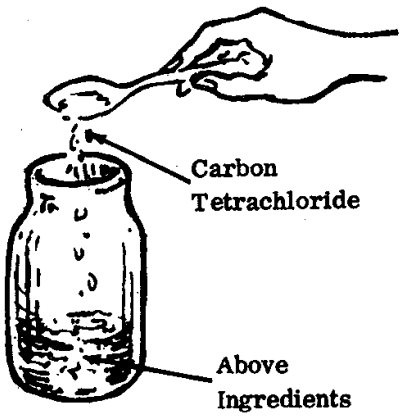
8. Pour mixed ingredients back into the jar.



9. Add 12 heaping tablespoons of aluminum powder to the ingredients and mix by stirring with wooden rod or stick.



10. Just before use as a black smoke, wet mix the above ingredients to a paste consistency with carbon tetrachloride.

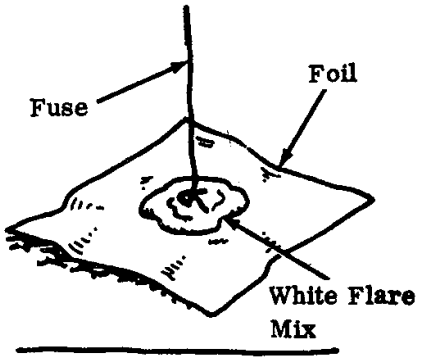


CAUTION: Fumes of Carbon Tetrachloride are hazardous. Perform Step 10 in a well ventilated area.

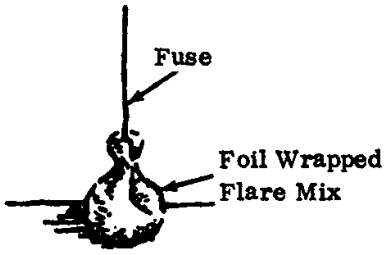
HOW TO USE:

1. Measure one heaping teaspoon of white flare mix onto a 4 inch square piece of aluminum foil.

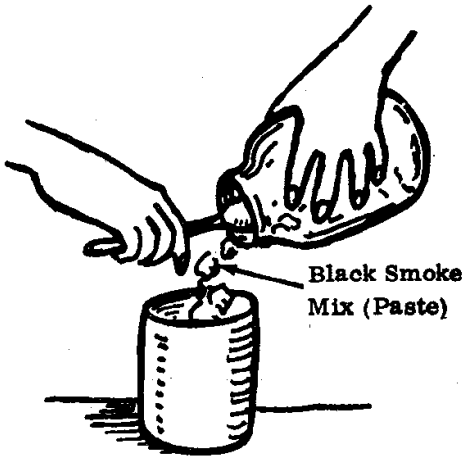
2. Knot one end of the fuse and place the knot into the mix.



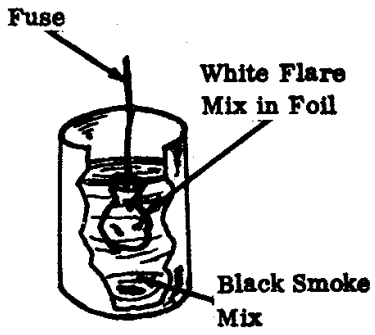
3. Fold the corners of the foil tightly around the fuse.



4. Now place the black smoke mix into the can.



5. Place the fused white flare mix in the foil below the surface of the black smoke mix in the can.



6. Light the fuse with the flame source when ready.

POTASSIUM CHLORATE/SUGAR IGNITER

An acid activated incendiary igniter can be made from potassium chlorate and granulated sugar. Because it can be ignited by a few drops of either concentrated sulfuric or nitric acids, this igniter is used in various time delay explosive and incendiary devices.

MATERIAL REQUIRED:

Potassium chlorate

Sugar (granulated)

Measuring container (cup, tablespoon, etc.)

Mixing container with a tight fitting lid such as a canning jar

Storage container (jar, can) with a tight fitting lid

Two flat boards (one should be comfortably held in the hand such as a square block or rolling pin and one very large, i.e., 36" x 36")

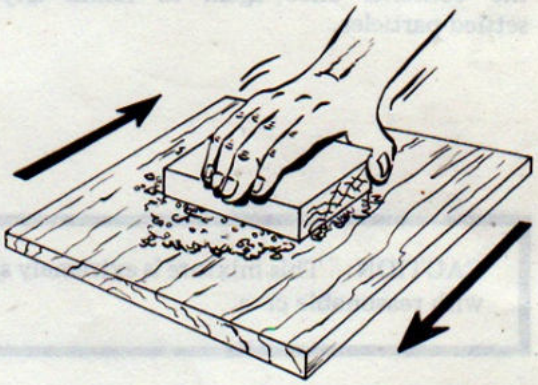
SOURCES:

Drug stores and chemical supply houses

Food stores

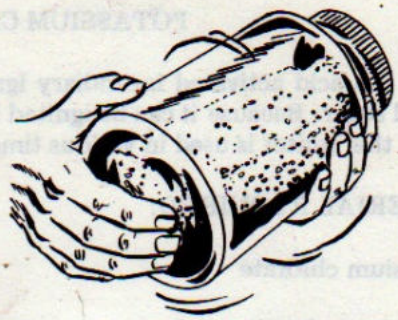
PROCEDURE:

1. Spread a handful at a time of potassium chlorate on the large flat board and rub with the other flat board or rolling pin until the large particles resemble granulated sugar.



2. Measure two parts by volume of granulated sugar into a mixing container with a tight fitting lid, then add three parts by volume of potassium chlorate.

3. Secure the lid tightly and shake the mixture for approximately five minutes to mix thoroughly.



4. Store the incendiary igniter in the mixing container or similar waterproof container until ready to use. Before using, shake the contents once again to remix any settled particles.

CAUTION: This mixture is extremely spark and flame sensitive and must be handled with reasonable care.

HOW TO USE:

1. Chlorate/sugar is one of the best of the homemade igniters because of the number of ways it can be used. It looks so much like granulated sugar that it is almost impossible to detect. It burns very rapidy and generates sufficient heat (3,200° F.) to ignite most all homemade incendiaries. It will ignite readily from a match, homemade string fuse, firecracker fuse and concentrated sulfuric and nitric acids. Placing the acid in a gelatin capsule, balloon or other suitable container will provide a delay.

2. Chlorate/sugar mixture can be either an incendiary or an explosive. Unconfined, this mix is a fast burning incendiary. Confined in a tightly capped length of pipe, it will explode when a spark is introduced from a time fuse or acid from a gelatin capsule. Such a pipe bomb definitely can produce casualties, but because it is a low explosve under these conditions, it is not suitable for breaching or cutting tasks.

3; Some of the ways that this chemical delay can be used are as follows: Chemical Fire Bottle (Sec. V, No. 1), Acid Delay Incendiary (Sec. V, No. 5), Capsules H Incendiary (Sec. V, No. 19) and Cigarette Pack Incendiary (Sec. V, No. 20).

SULFUR/ALUMINUM IGNITER

A hot igniter for igniting metal defeating incendiaries with high ignition temperatures can be made from powdered sulfur and flake aluminum powder. This igniter has to be initiated by a second igniter of either potassium chlorate/sugar (Sec. V, No. 11, Vol. 3) or zinc/ammonium nitrate (Sec. V, No. 13, Vol. 3).

MATERIAL REQUIRED:

Fine aluminum powder

Sulfur

Measuring container (cup, tablespoon, etc.)

Mixing container with a tight fitting lid, such as a canning jar

Storage container (jar, can) with a tight fitting lid

Two flat boards (one should be comfortably held in the hand such as a square block or rolling pin and one very large, i.e., 36" x 36")

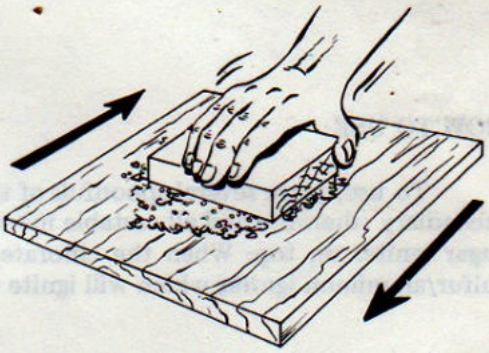
SOURCES:

Paint stores (bronzing powder)

Drug stores

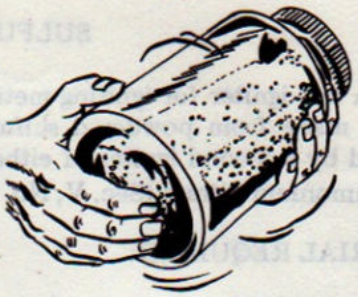
PROCEDURE:

1. Spread a handful at a time of sulfur on the large flat board and rub with the other board or rolling pin until the large particles are ground into a fine powder.



2. Measure 4 parts by volume of finely powdered sulfur with 1 part by volume of aluminum powder into a mixing container with a tight fitting lid.

3. Secure the lid tightly and shake the mixture for approximately five minutes to mix thoroughly.



4. Store the incendiary igniter in the mixing container or similar waterproof container until ready to use. Before using, shake the contents once again to remix any settled particles.

HOW TO USE:

To use, place several spoonfuls of the mixture on or in a hard to ignite metal defeating incendiary (thermite and all castable incendiaries) and add a spoonful of potassium chlorate/sugar igniter on top. When the chlorate/sugar mixture is ignited, it will in turn ignite the sulfur/aluminum igniter which will ignite the metal defeating incendiary.

ZINC DUST/AMMONIUM NITRATE IGNITER

A water activated incendiary igniter can be made from zinc dust and ammonium nitrate (fertilizer grade). Because it can be ignited by a few drops of water, this igniter is used in various time delay explosive and incendiary devices.

MATERIAL REQUIRED:

Zinc dust

Ammonium nitrate, fertilizer grade (not less than 32% nitrogen)

Measuring container (cup, tablespoon, etc)

Mixing container with a tight fitting lid, such as a canning jar

Storage container (jar, can) with tight fitting lid

Two flat boards (one should be comfortably held in the hand such as a square block or rolling pin and one very large, i.e., 36" x 36")

SOURCES:

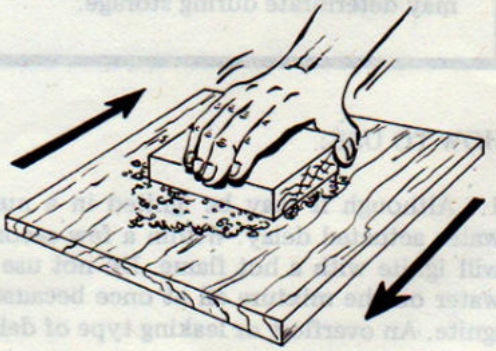
Paint stores

Farm and feed stores

PROCEDURE:

CAUTION: This mixture is very sensitive to moisture. Even a trace of moisture in either of the chemicals may ignite the mixture while it is being blended or carried. Only completely dry chemicals can be used. Mixing equipment must be dry.

1. Spread a handful at a time of ammonium nitrate on the large flat board and rub with the other flat board or rolling pin until the large particles resemble granulated sugar.



NOTE: Proceed with Steps 2 and 3 as soon as possible since the powder may take moisture from the air and become dangerous when mixing with the zinc dust.

2. With a clean, dry spoon, measure out 5 spoonfuls of powdered zinc into a dry canning jar. The zinc should be a very fine powder, about as fine as dust. Wipe off the spoon with a clean, dry cloth, then add 15 spoonfuls of ammomium nitrate powder.

3. Secure the lid tightly and shake the mixture for approximately five minutes to mix thoroughly.

4. Store the incendiary igniter in the mixing container or similar waterproof container until ready to use.

CAUTION: This mixture should not be prepared more than a few days before it is used because it may deteriorate during storage.

HOW TO USE:

1. Although it may be ignited in a number of ways, this igniter is especially suited to a water actuated delay. Within a few seconds after several drops of water hit the mixture, it will ignite with a hot flame. Do not use a type of delay which will spill a large volume of water on the mixture all at once because this will cool the mixture so much that it will not ignite. An overflow or leaking type of delay should be used.

2. An effective drip delay can be prepared in the following manner:

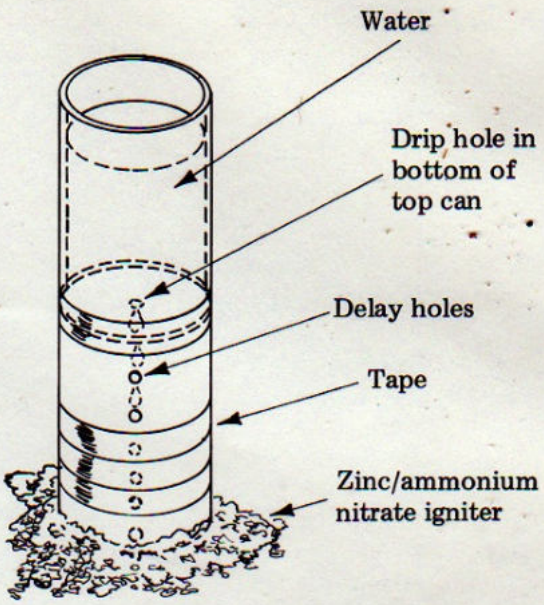
a. Obtain two tin cans of equal size. Remove their contents and clean the cans.

b. Drill or puncture a small hole in the bottom center of one of the cans (top can).

c. Drill or puncture a series of small holes, evenly spaced, in the side of the other can (bottom can) and tape them over with a good, water resistant tape .

d. Tape the top can to the bottom can and set this can configuration in the middle of a pile of zinc/ammonium nitrate igniter.

e. Determine the time delay required and remove the appropriate amount of tape covering the side holes on the bottom can.



f. To start the delay, simply pour water into the top can.

NOTE: The time delay can be varied by varying the size of the drip hole in the bottom of the top can and by selecting which holes to leave covered on the bottom can.

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HTH/BRAKE FLUID INCENDIARY

An effective time delay incendiary device can be made from granular calcium hypochlorite (HTH swimming pool purifier) and brake fluid.

MATERIAL REQUIRED:	SOURCES:
Granular calcium hypochlorite 70%, HTH swimming pool purifier	Bleaching agent, swimming pool supply house
Brake fluid	Auto parts store
Two tin cans of equal size	
Tape	
Small drill or nail	

PROCEDURE:

1. When brake fluid comes in contact with calcium hypochlorite, a delayed self-igniting reaction takes place which can be used to ignite other easy to ignite materials such as paper or other incendiaries.

HOW TO USE:

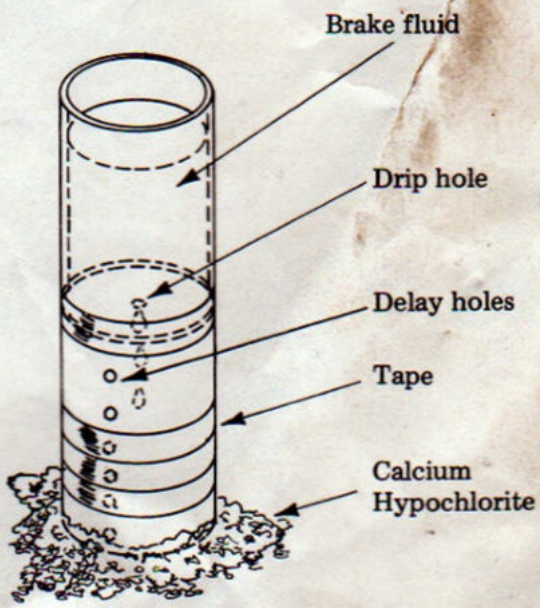
1. An effective drip delay can be prepared in the following manner:

   a. Obtain two tin cans of equal size and remove the contents. Clean the cans.

   b. Drill or puncture a small hole in the bottom center of one of the cans (top can).

   c. Drill or puncture a series of small holes, evenly spaced, in the side of the other can (bottom can) and tape over them.

   d. Tape the top ca to the bottom can and set this can onfiguration in the middle of a pile of calcium hypochlorite.



e. Determine the time delay required and remove the appropriate amount of tape covering the side holes on the bottom can.

f. To start the delay, simply pour brake fluid into the top can.

NOTE: The time delay can be varied by varying the size of the hole in the bottom of the top can, and by selecting which holes to leave covered on the bottom can.

115-116 missing

CIGARETTE PACK INCENDIARY

A small, concealed time delay incendiary device can be made from a cigarette hard pack, chlorate/sugar igniter, capsules H and sulfuric acid. When this device is ignited, it produces a five foot diameter ball of flame (3,200° F.) and will ignite most materials located next to it.

MATERIAL REQUIRED:

Cigarette hard pack

Potassium chlorate/sugar igniter (Sec. V, No. 11, Vol. 3)

Capsules H (Sec. V, No. 15, Vol. 3)

Sulfuric acid — obtained from clear battery acid boiled until dense white fumes appear

Small vial with tight fitting cap

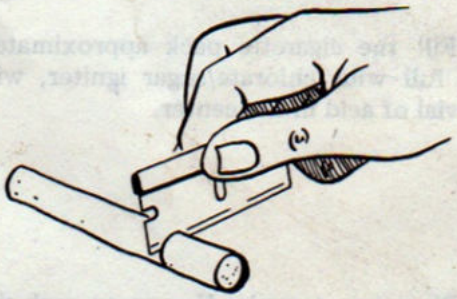
Razor blades

Glue

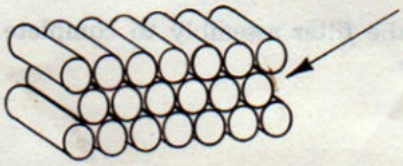
PROCEDURE:

1. Empty the cigarettes out of a cigarette hard pack.

2. Using a razor blade, remove the filters from the cigarettes.

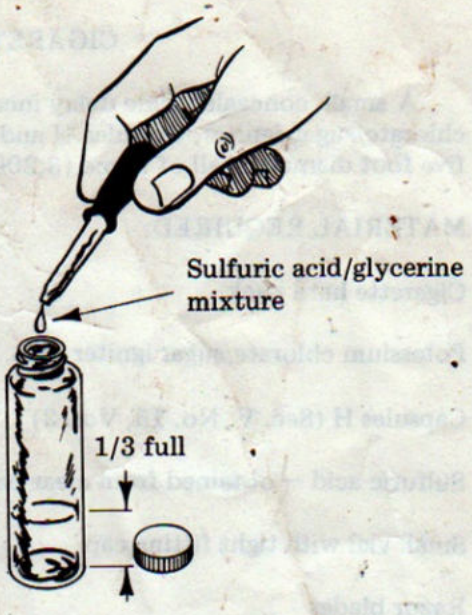


3. Glue the filters together, maintaining the same arrangement as when the cigarettes were still inside the pack.

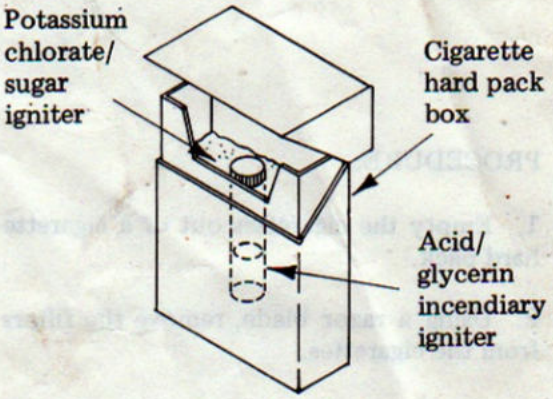


4. Fill a small vial 1/3 full with concentrated sulfuric acid. The vial should have a tight fitting cap.

NOTE: If glycerin (available from drug stores) is mixed in varying proportions with the sulfuric acid before it is added to the vial, substantially longer time delays can be achieved. A standard gelatin capsule will dissolve in concentrated sulfuric acid in approximately 20 minutes. A mixture of sulfuric acid and glycerin can prolong that time up to several hours, and even several days' delay can be achieved with the proper mixture.

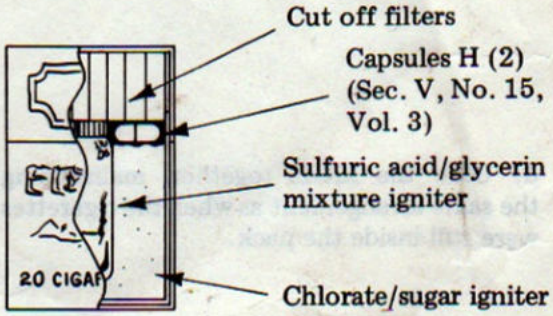


5. Fill the cigarette pack approximately 2/3 full with chlorate/sugar igniter, with the vial of acid in the center.



6. Place two capsules H, one on each side of the vial, inside the pack.

7. Insert the filter assembly to complete the disguise.



HOW TO USE:

1. Open pack and remove the filter assembly. Open the vial and drop the gelatin capsules into the acid vial. Replace the cap and filter assembly back into the hard pack.

2. Locate the device where there are highly combustible materials, such as in a coat pocket hanging on a coat hanger in the target area.

Cigarette pack
incendiary

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GAS TANK INCENDIARY

An incendiary device for the ignition and destruction of gas tanks can be prepared from metallic sodium and calcium carbide. This device has a high probability for destroying the vehicle it has been inserted into.

MATERIAL REQUIRED:	SOURCES:
Metallic sodium	Chemical supply house, sodium filled valve lifters
Calcium carbide	Hobby stores and chemical supply houses
Gelatin capsules (sizes 0, 00 and 000 are preferred)	Drug stores and veterinarian clinics
Glass or plastic medicine vial with lid	
Gloves	

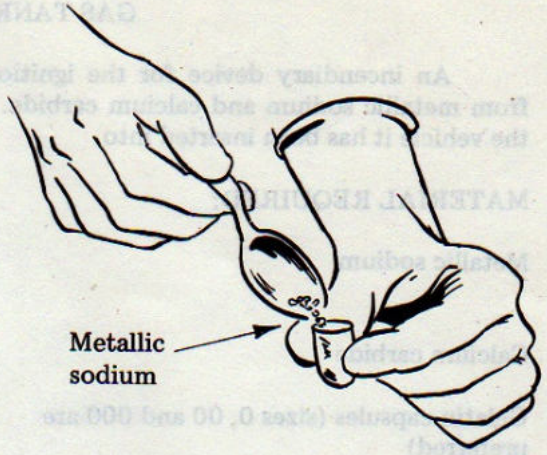
PROCEDURE:

> CAUTION: Take extreme care when handling metallic sodium. It will ignite on contact with water and can also burn the skin by reacting with the moisture within the skin. Gloves should be worn if possible.

1. Metallic sodium has a silver appearance and has the consistency of hard butter. Place a piece of it on a dry surface and cut it into small pieces about the size of coarse sand.

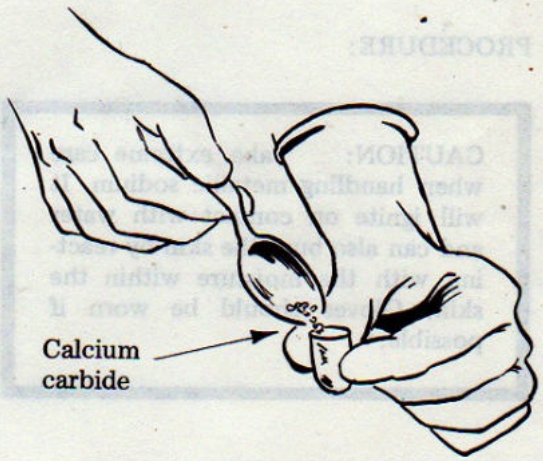
2. Fill several gelatin capsules with the sodium and set them aside.

NOTE: Whenever working with gelatin capsules, handle them with tweezers or wear gloves. The moisture within the skin can start to dissolve them, thereby reducing the effective time delay period.

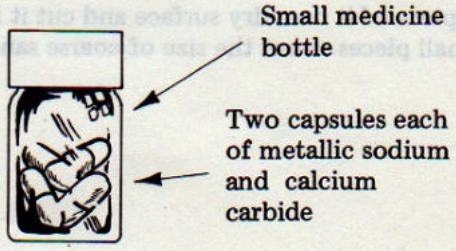


3. Calcium carbide is also moisture sensitive and should be handled with gloves. Place a piece of calcium carbide on a clean dry surface and break into small pieces the size of coarse sand.

4. Fill several gelatin capsules with the calcium carbide.



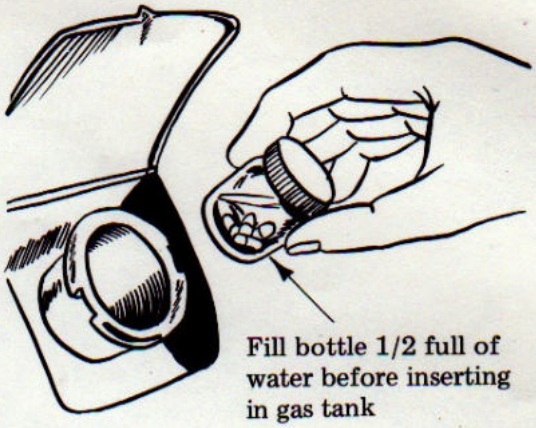
5. Place at least two capsules of each compound in a small glass or plastic medicine vial.



HOW TO USE:

1. Open vial, fill approximately half full with water and replace cap.

2. Drop vial into gas filler pipe of vehicle.



Fill bottle 1/2 full of water before inserting in gas tank

CAUTION: As soon as the water is added to the vial, the time delay starts. For a single capsule, the time delay is approximately 10 minutes. Placing the filled capsules in other slighlty larger capsules can increase the time delay period.

OPERATION:

When the water dissolves the gelatine capsules, it comes in contact with the sodium and calcium carbide at the same instant and the following reactions occur:

1. When water contacts sodium, hydrogen gas is generated, and the heat of the reaction causes the hydrogen to ignite.

2. When water contacts calcium carbide, explosive acetylene gas is generated.

3. When the flame from the hydrogen ignites the acetylene gas, a very powerful explosive incendiary igniter is created.

NOTE: This device does not have to be submerged to be effective, it can be left in the top of the fill up area and be most effective.

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SAWDUST/POTASSIUM NITRATE INCENDIARY

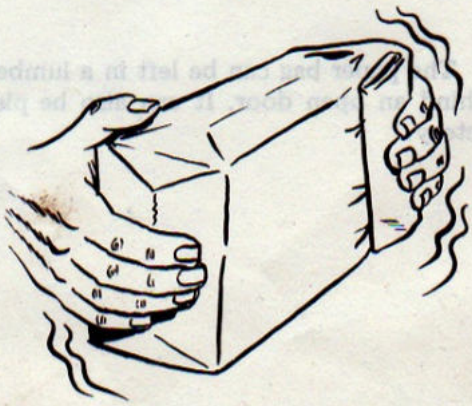
A simple, hot burning incendiary can be made by mixing sawdust with potassium nitrate. This incendiary can be used against light wooden structures and easy to ignite combustibles.

MATERIAL REQUIRED:	SOURCES:
Potassium nitrate	Drug stores or Section I, No. 2, Vol. 1
Sawdust (dry)	Lumber yards
Sulfuric acid/Glycerin delay igniter	Refer to Cigarette Pack Incendiary, Section V, No. 16, Vol. 3 for details
Capsules H incendiary	Sec. V, No. 15, Vol. 3
Paper bags	

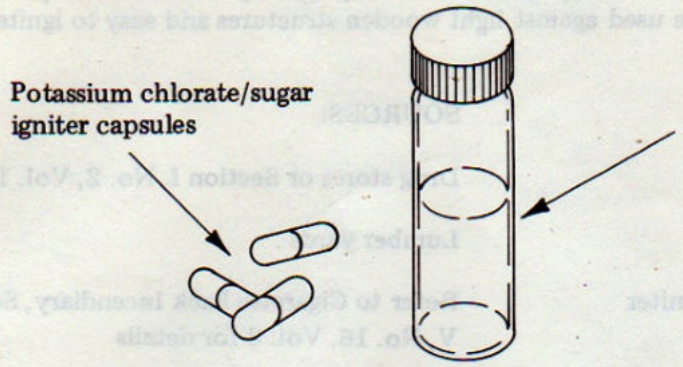
PROCEDURE:

1. Add 3 cups of dry sawdust to a paper bag, then add a cup of potassium nitrate. Continue this addition process until the paper bag is two-thirds full.

2. Fold over the top of the bag and shake for several minutes to mix thoroughly.



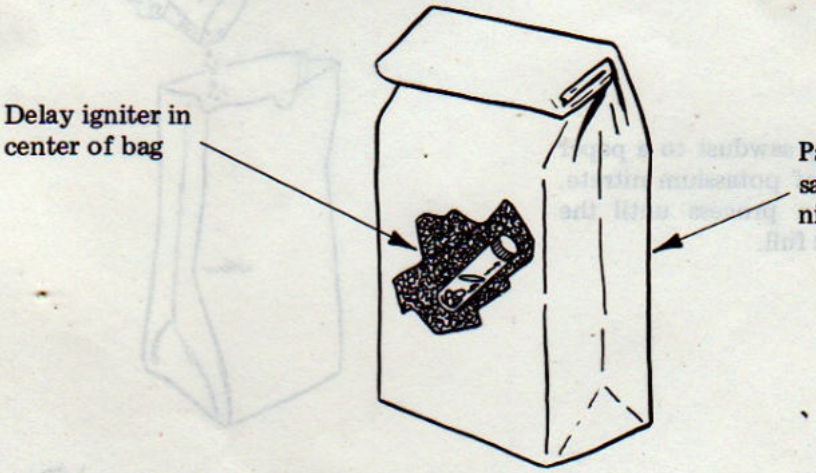
3. Fill a small medicine bottle half full with sulfuric acid or a mixture of sulfuric acid with glycerin for longer time delays.



HOW TO USE:

1. When ready to use, insert two capsules H into the small vial containing the sulfuric acid/ glycerin mixture and screw the lid down tight.

2. Place this time delay igniter in the center of the bag containing the sawdust incendiary.



3. The paper bag can be left in a lumber yard, placed between vertical stacks of lumber or behind an open door. It can also be placed between the wall and the door of a house or factory.

Section V
No. 19

SAWDUST/WAX INCENDIARY

An incendiary, more effective than napalm for the destruction of heavy wood timbers and other hard to ignite combustibles, can be made from a mixture of sawdust and wax. Once ignited, this incendiary mixture burns vigorously because of the hot flame generated by the burning paraffin and the sustained heat generated by the sawdust which acts like charcoal to increase the destructive effect.

MATERIAL REQUIRED:

Paraffin (candle wax, beeswax, etc.)

Sawdust

Heating pot with a two liter capacity

Spoon or stick for stirring

Paper bags or other type of container for storage

SOURCES:

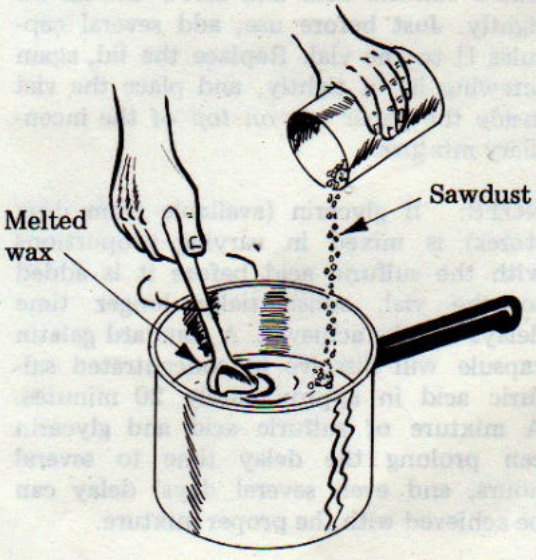
Drug and hardware stores

PROCEDURE:

1. Put enough paraffin or other wax in the pot so that it is about half full.

2. Heat the pot on a stove or hot plate until the wax melts.

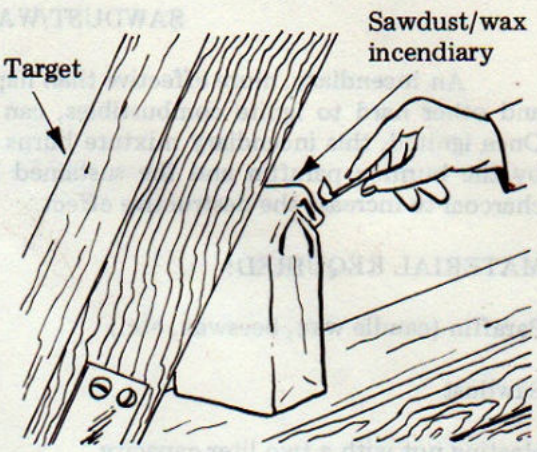
3. After the wax melts, remove the pot from the heat source and add sawdust to the melted wax until the pot is nearly full. Stir the mixture until the wax has cooled enough to become solid again.



4. Transfer the sawdust/wax mixture to a can or jar, or store it in a paper bag or box. The mixture can be stored for months without losing its effectiveness, unless it gets wet. When it dries, it will again be effective.

HOW TO USE:

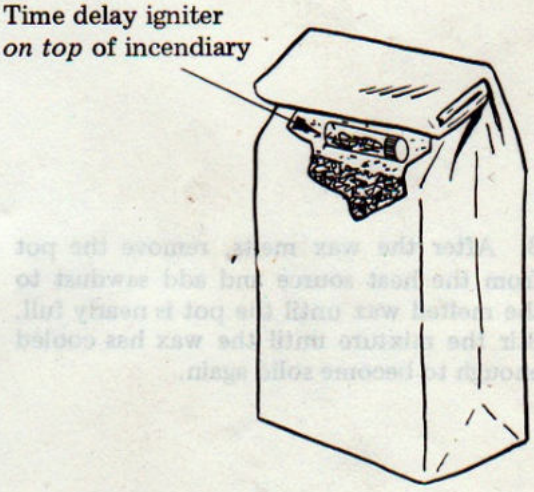
1. An easy, effective way to use this mixture is to place a quantity of about a liter into a paper bag and lay the paper bag on the target material to be burned. A match may be used to ignite the edge of the bag which will ignite the sawdust/wax mixture. The fire starts very slowly so there is no hazard involved. It usually takes two or three minutes before the incendiary is burning strongly. This, of course, is a disadvantage where a hot fire is required quickly, in which case sawdust/potassium nitrate incendiary should be used.



2. Once started, this incendiary burns vigorously. Cold and windy weather have little effect on the way the incendiary burns except that in windy weather it may burn more vigorously.

3. To be most effective on wooden structures, this mixture should be in a pile, never spread it out in a thin layer. Place it under the object to be burned if possible, so the flames will naturally convect upward. Where very large wooden beams or structures are to be burned, use more of the mixture. A bag containing two or more liters will be enough to destroy almost any target.

4. To achieve a time delay, fill a small vial with a tight fitting lid 1/3 full of concentrated sulfuric acid and screw the lid on tightly. Just before use, add several capsules H to the vial. Replace the lid, again screwing it on tightly, and place the vial inside the paper bag *on top* of the incendiary mixture.



NOTE: If glycerin (available from drug stores) is mixed in varying proportions with the sulfuric acid before it is added to the vial, substantially longer time delays can be achieved. A standard gelatin capsule will dissolve in concentrated sulfuric acid in approximately 20 minutes. A mixture of sulfuric acid and glycerin can prolong the delay time to several hours, and even several days' delay can be achieved with the proper mixture.

THERMITE INCENDIARY DEVICE

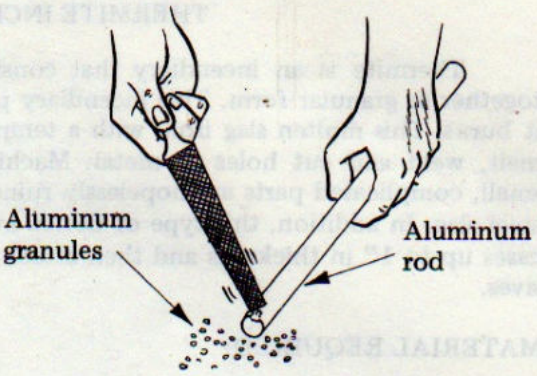
Thermite is an incendiary that consists of iron oxide (rust) and aluminum mixed together in granular form. This incendiary produces molten iron and aluminum oxide when it burns. This molten slag iron, with a temperature in excess of 4,000° F., can be used to melt, weld and cut holes in metal. Machines or apparatus containing large numbers of small, complicated parts are hopelessly ruined by the melting and flowing action of the hot steel slag. In addition, this type of device makes it possible to get through protective steel cases up to 1" in thickness and then attack the vital parts inside without the use of explosives.

MATERIAL REQUIRED:	SOURCES:
Iron oxide (black granules)	Sec. V, No. 7, Vol. 2
Aluminum granules	Filings from a bar of aluminum
Sulfur/aluminum igniter	Sec. V, No. 12, Vol. 3
Potassium chlorate/sugar igniter	Sec. V, No. 11, Vol. 3
Several fire bricks	Fireplace or hardware store
Hi-Temp. epoxy resin	Hardware store
Two tin cans, one being larger in diameter than the other by at least two inches	
Two wooden dowels, one 1/2" in diameter and the other 1/4" in diameter	
Mixing container with a tight fitting lid, such as a canning jar	
Vaseline or other petroleum lubricant	
Four metal rods, 1/4" in diameter	
Two metal hose clamps	
Flower pot to fit over the larger of the two cans	
Drill with 1/4" bit	

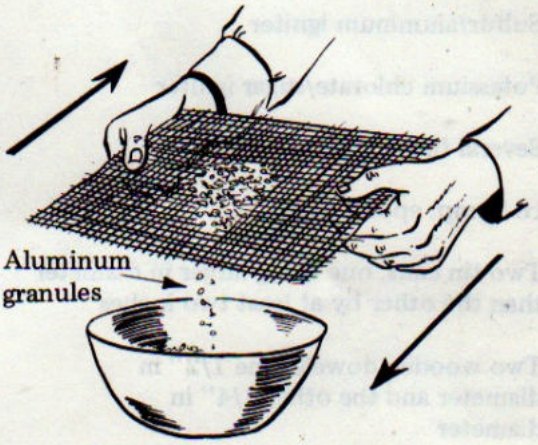
PROCEDURE:

NOTE: Thermite is commercially available already mixed. It is used in shipyards and on railroads for welding and repairing. If it cannot be obtained from commercial sources, it can be prepared by mixing filings from an aluminum bar with iron oxide in the following manner:

1. Obtain aluminum by filing an aluminum rod or tube with a metal file. The particles must be as small as coarse ground coffee or smaller.

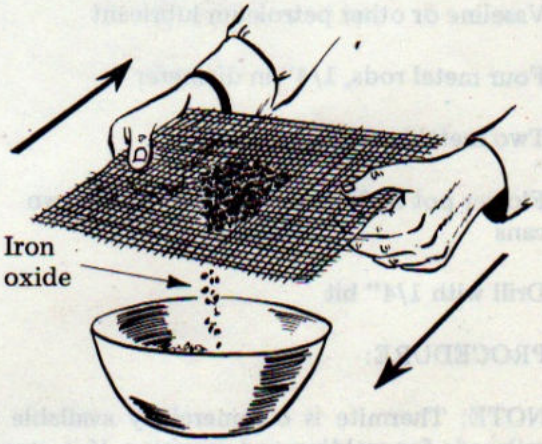


2. Using a window screen as a filter, place several handfuls of filed aluminum particles on the screen and shake back and forth. Collect the aluminum particles that pass through the screen and fill a canning jar 1/3 full.

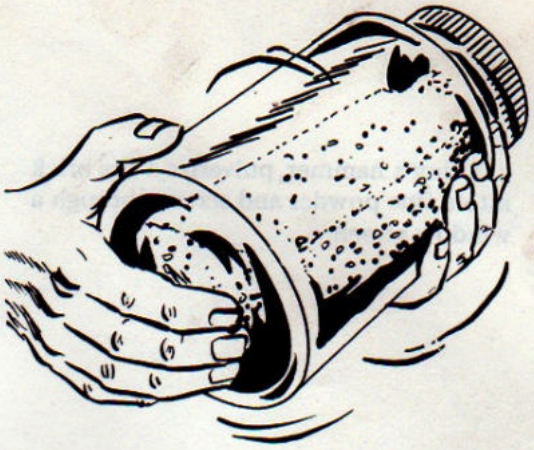


3. The iron oxide may be either red iron oxide commonly called jeweler's rouge or black iron oxide commonly called hammerscale or magnetic iron oxide. The black iron oxide can be found around forges, steel mills and foundries, or it can be prepared by following steps 1-9 in article No. 7, Section V, Volume 2.

4. Whichever iron oxide is used, place several handfuls of it on a window screen and shake back and forth. Collect the iron oxide particles that pass through the screen and add them to the mixing container containing the aluminum particles until it is 2/3 full.



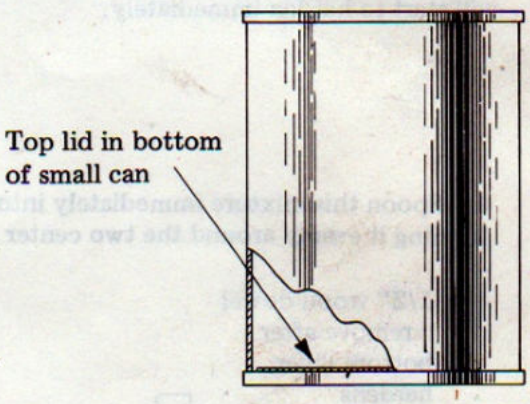
5. Place a lid on the mixing container and shake and tumble it for at least two minutes to blend the mixture together. It is now ready for use and can be stored for months in the closed container without losing effectiveness.



NOTE: To use thermite effectively against steel targets, it has to be enclosed in a special dispensing container made in the following manner:

1. Obtain two tin cans, one being larger in diameter than the other by at least two inches. Remove the lids from both cans (save the lid of the smaller can). Empty out the contents and clean the cans.

2. Place the lid of the smaller can in the bottom of the smaller can. The lid and the bottom of the can serve as tapping plates which provide a slight delay in the operation of the device. This delay allows the molten iron to separate from the aluminum oxide.

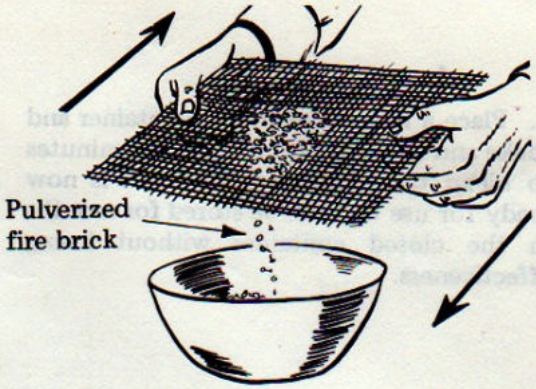


3. Flow ramps (made from a mixture of 90% powdered fire brick and 10% epoxy resin, which serves as a binder) have to be made in the bottoms of each can in the following manner:

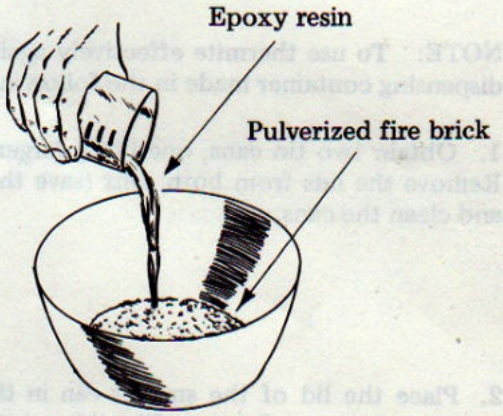
a. Obtain two wood or metal dowels, one being 1/4" in diameter and the other 1/2" in diameter.

b. Rub a light coat of petroleum lubricant, such as Vaseline or grease, around the ends of the dowels and insert the 1/2" dowel in the center of the small can. Insert the 1/4" dowel in the center of the large can.

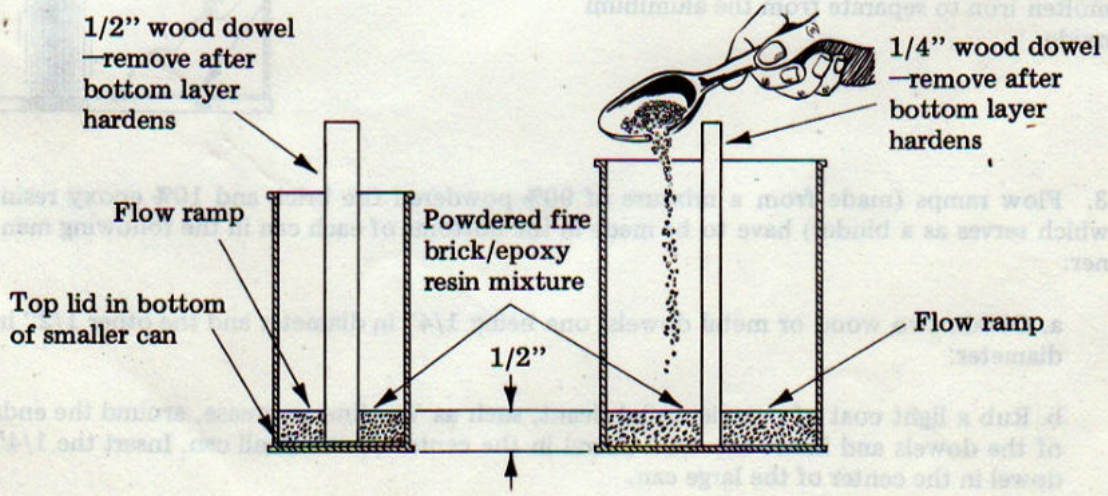
c. Using a hammer, pulverize a fire brick into a fine powder and screen through a window screen.



d. Place the screened fire brick powder in a large mixing bowl and add just enough epoxy resin (approximately 10%) to bind the powder together. When this is complete, the material will start to harden immediately.

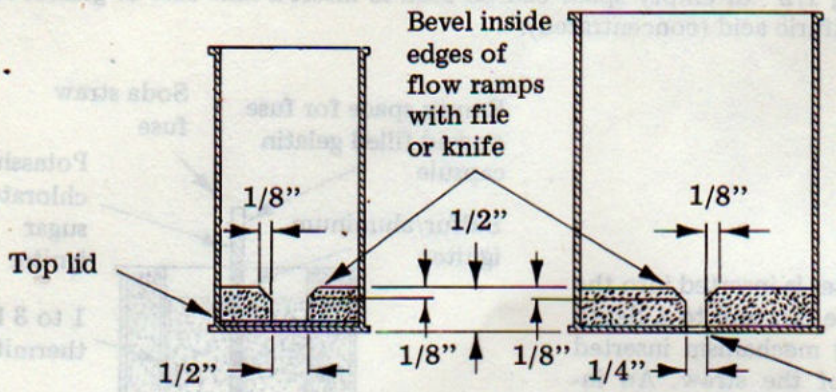


e. Spoon this mixture immediately into the bottom of the two cans, to a depth of 1/2", forming it evenly around the two center dowels.

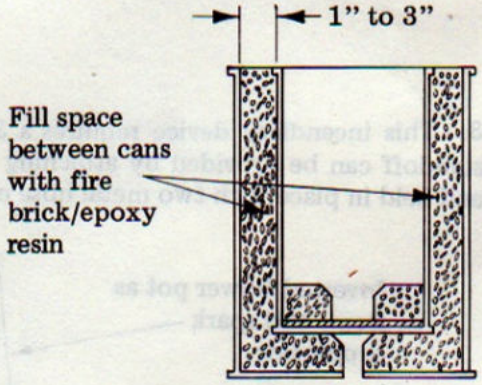


f. Allow the flow ramps to harden for 12 hours before removing the center dowels.

g. After removing the center dowels, a slight bevel should be formed around the center holes by using a small hand held circular file. By drawing a 1/2" circle around the 1/4" hole in the large can and a 3/4" circle around the 1/2" hole in the small can, then filing down to these circles, an even 1/8" bevel can be formed around both of these center holes.



4. After the flow ramps have been prepared drill a 1/4" hole in the center of the bottom of the large can and insert the small can into the exact center of the large can. Fill the space between the two cans with powdered fire brick/epoxy resin mixture. Thoroughly dry the epoxy resin by baking for four hours at 350° F. or let air dry for a week before using.



HOW TO USE:

1. Fill the inner can to within 1/2" of the top with thermite mixture — one to three pounds should be used.

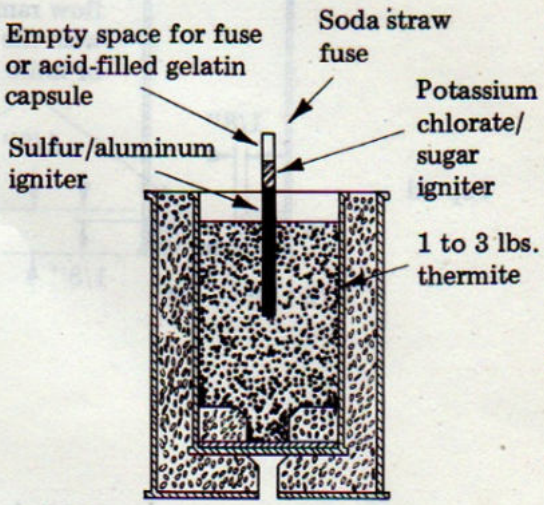
NOTE: Thermite has an ignition temperature of 2,200° F., and requiress a special igniter for successful ignition. This igniter can be prepared from a soda straw, sulfur/aluminum igniter, and potassium chlorate/sugar igniter in the following manner:

a. Cut a 3" length from a common soda straw and seal one end with a cork, wood or rubber stopper.

b. Fill the soda straw 2/3 full (2") with aluminum/sulfur igniter.

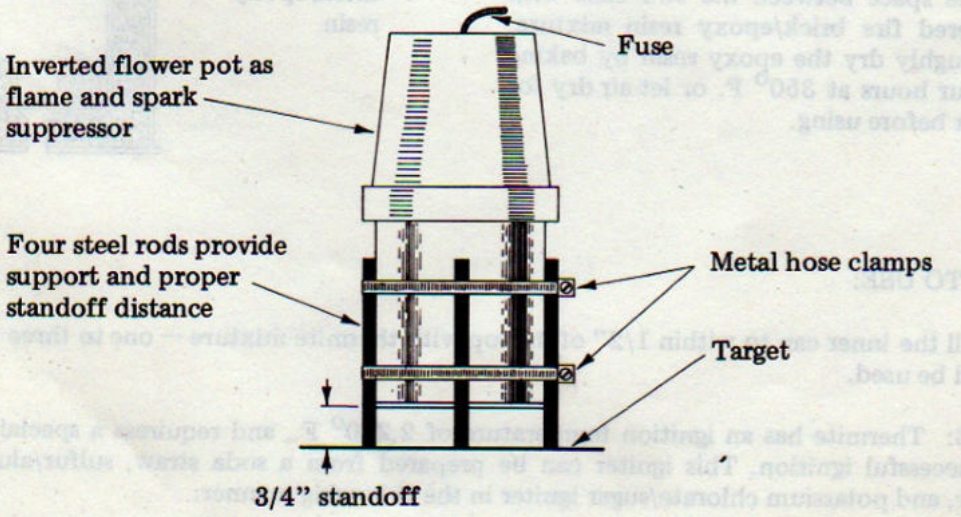
c. Add a 1/2" layer of potassium chlorate/sugar igniter on top of the aluminum/sulfur igniter.

d. The remaining 1/2" of empty space can be used to insert a time fuse or gelatin capsule filled with sulfuric acid (concentrated).



2. The thermite igniter is inserted into the center of the thermite mixture to a depth of 2" and the fuzing mechanism inserted into the open end of the straw. An inverted flower pot is used to cover the top of the device and serves as a flame and spark suppressor.

3. This incendiary device requires a 3/4" separation from the target to be effective. This standoff can be provided by attaching four metal rods spaced evenly around the outer can and held in place with two metal hose clamps.



CAUTION: Never attempt to ignite thermite without at least a few seconds delay time. It burns quickly and so hot that the operator could be seriously burned if he were too close to it when it ignited.

OPERATION:

1. When the thermite is ignited by the special igniter, an intensely hot chemical reaction is started, which produces molten iron and aluminum oxide.

2. The lids and the bottom of the inner can provide a time delay which allows sufficient time for the molten iron to separate completely from the aluminum oxide.

3. At that precise moment the heavier molten iron drops to the bottom of the inner can, burns through the tapping plates, and drops onto the target in a precise stream of molten iron that has the ability to burn through protective steel casings up to 1" in thickness and destroy the contents within.

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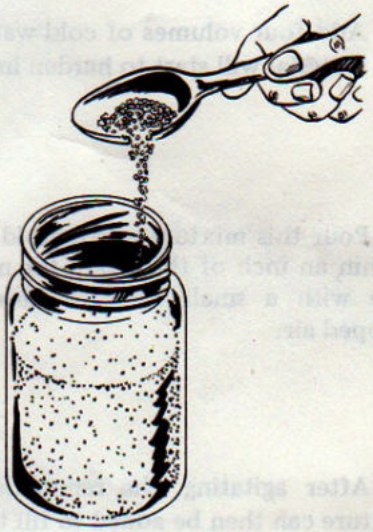
CASTABLE INCENDIARY

A castable incendiary can be prepared from plaster of Paris and aluminum powder. This incendiary can be molded into various common objects, i.e., ashtrays, bookends, busts and small figurines.

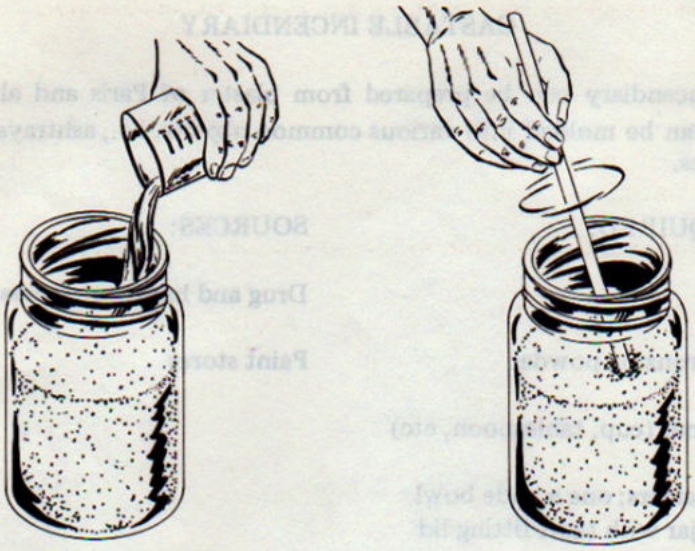
MATERIAL REQUIRED:	SOURCES:
Plaster of Paris	Drug and hardware stores
Fine aluminum bronzing powder	Paint stores
Measuring container (cup, tablespoon, etc)	
Two mixing containers; one a wide bowl and one a can or jar with tight fitting lid	
Mold container (tin can, plastic figurine, etc)	
Potassium chlorate/sugar igniter (Sec. V, No. 11, Vol. 3)	
Sulfur/aluminum igniter (Sec. V, No. 12, Vol. 3)	

PROCEDURE:

1. Measure five volumes of powdered plaster of Paris with three volumes of fine aluminum powder into a mixing container, such as a canning jar, with a tight fitting lid.



2. Fill mixing container 2/3 full and thoroughly mix by shaking the contents for two minutes. Repeat this process for additional amounts of incendiary.

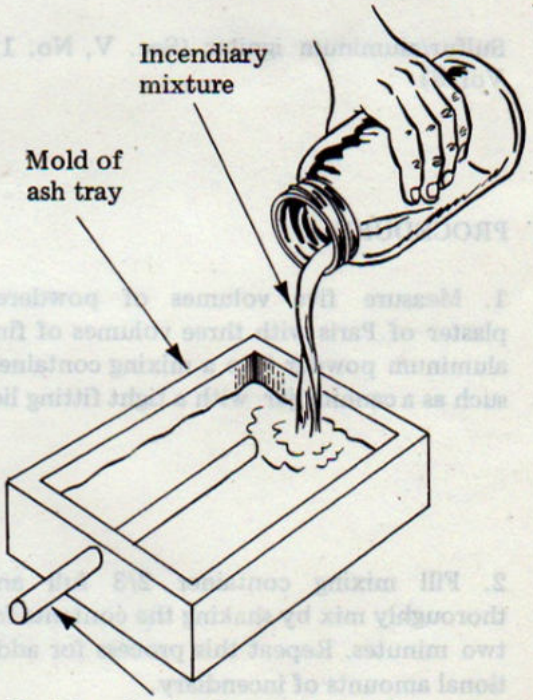


3. Add four volumes of cold water and stir until completely mixed. When this is complete, the material will start to harden immediately.

4. Pour this mixture into a mold until it is within an inch of the top of the mold. Agitate with a small stick to dislodge any trapped air.

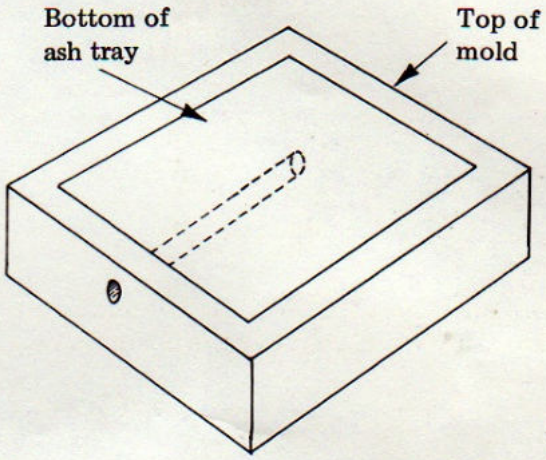
5. After agitating, the remainder of the mixture can then be added to fill the mold.

NOTE: No attempt should be made to remove the mold from large objects until 30 minutes has elapsed. or 15 minutes for smaller objects.



CAUTION: Do not use containers which cannot be opened shortly after the mix has begun to harden. Once initial setting takes place, remove the bottoms from tin cans or break glass away from the incendiary when cans or jars are used as molds. As the incendiary sets, tremendous amounts of heat and pressure are developed and must have some means of escape or the mold will explode.

6. During the initial 15 or 30 minute setting time, it is necessary to make an ignition hole 1/4 to 1/2 inch in diameter and 1 to 2 inches deep into the object being molded. This can be accomplished by inserting a 1/4 to 1/2 inch diameter wooden dowel into the mold and removing it when the igniter begins to harden.



7. It is essential that the cast articles be thoroughly dried before use. The incendiary must be air-dried for a period of two weeks or baked in an oven for a period of 6 to 8 hours at 350 degrees F. before it is used.

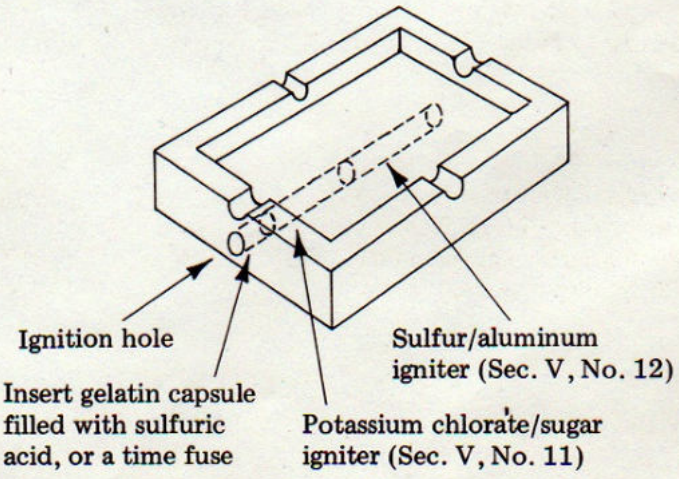
NOTE: A freshly cast article will be dark gray in color, while one that is thoroughly dry will be whitish and somewhat more brittle.

HOW TO USE:

1. Fill 1/2 of the ignition hole with sulfur/aluminum igniter and 1/4 with potassium chlorate/sugar igniter. Leave the remaining 1/4 for the insertion of a timing mechanism. Tape over the ignition hole until ready for the insertion of the timing device.

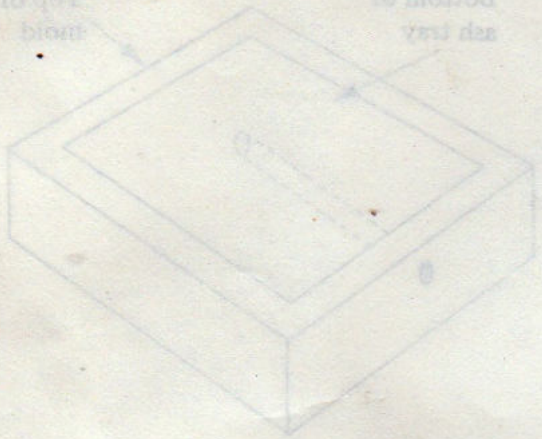
2. Ignite the chlorate/sugar mixture with either a time fuse or with one of the battery acid time delays (Sec. V, No. 5).

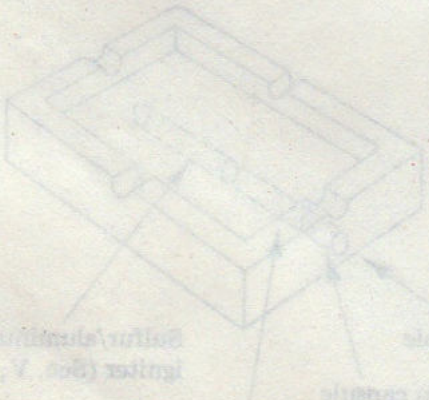
3. This incendiary, when ignited, produces an intense white hot flame that burns at 4,500 degrees F. Because of the extremely hot flame, this incendiary can be used against metal targets such as motors, gears, lathes, oil storage containers and gas tanks.



NOTE: This incendiary has an ignition temperature in excess of 3,000° F. and requires a special igniter (aluminum/sulfur igniter) to start ignition. Using this as an ash tray will not cause igntion from ordinary matches or cigarettes.

NOTE: To camouflage the finished product, a thin layer of plaster of Paris is smoothed over the rough surface of the incendiary and allowed to dry. It can then be painted or colored to match the item it was molded after. Adding shellac can waterproof the item to a certain extent.





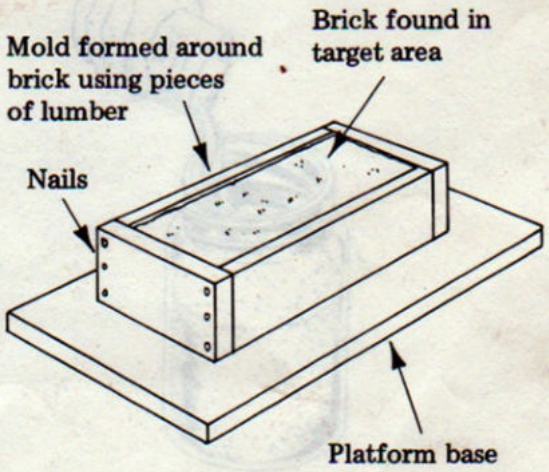
INCENDIARY BRICK

An effective incendiary device can be made from plaster of Paris, aluminum powder and red iron oxide. This device has the appearance of an ordinary brick. However, when ignited, it produces a white hot *directional* flame that burns at 4,500° F. This directional burning effect can be used to defeat light metal targets up to 1/4" in thickness, i.e., light storage containers.

MATERIAL REQUIRED:	SOURCES:
Plaster of Paris	Drug and hardware stores
Fine aluminum powder (German black)	Chemical supply house
Red iron (ferric) oxide	Chemical supply house, jeweler's rouge
Alcohol (ethyl, methyl or isopropyl)	Drug and hardware stores
Boiled linseed oil	
Sulfur/aluminum igniter	Sec. V, No. 12, Vol. 3
Potassium chlorate/sugar igniter	Sec. V, No. 11, Vol. 3
Measuring container (cup, tablespoon, etc.)	
Two mixing containers, one a wide bowl and one a can or jar with a tight fitting lid	
Sheets of wood or cardboard to help form a mold around a brick indigenous to the area	

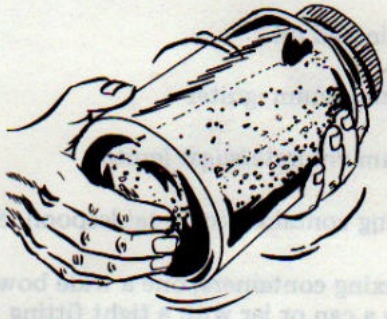
PROCEDURE:

1. Form a mold around a brick indigenous to the area by using pieces of lumber or cardboard. After the mold is either nailed or glued together around the brick, the brick is removed and the mold is set aside for later use.



2. Measure out 13 parts by volume of plaster of Paris, with 11 parts by volume of German black aluminum powder, and 7-1/2 parts by volume of red iron oxide into a mixing container with a tight fitting lid.

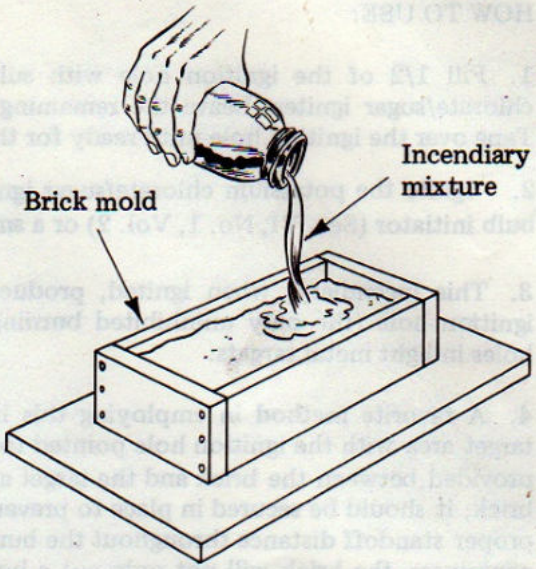
3. Fill mixing container 2/3 full and thoroughly mix by shaking the contents for approximately two minutes. Repeat the process for additional amounts of incendiary.



4. Add 16 parts by volume of cold water and 2 parts by volume of alcohol and stir until completely mixed. When this is complete, the material will start to harden immediately.

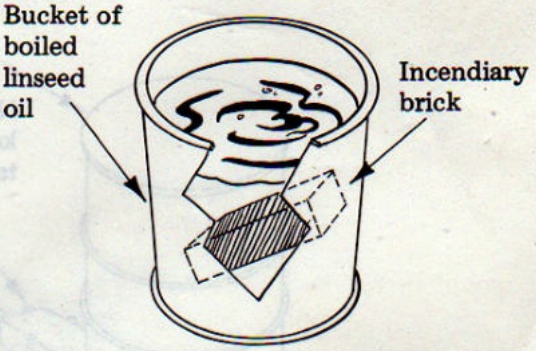
5. Pour this mixture into a brick mold until it is within 1/2 inch of the top of the mold. Agitate this mixture with a small stick to dislodge any trapped air. After agitating, the remainder of the mixture can then be added to fill the mold.

NOTE: No attempt should be made to remove the mold from large bricks until 30 minutes have elapsed.



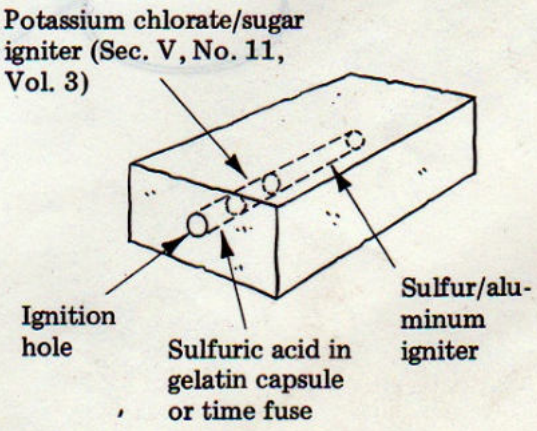
CAUTION: As the incendiary sets, tremendous amounts of heat and pressure are developed and must have some means of escape or the mold will explode.

6. After approximately 30 minutes, release the incendiary brick from the mold. It is essential that the cast brick be thoroughly dried before using. The incendiary must be air-dried for a period of two weeks or baked in an oven for a period of 6 to 8 hours at 350° F. before it is used.



7. In order to produce a directional flame, it is necessary to inhibit the burning surface of the brick. This is accomplished by submersing the dried brick in a container filled with boiled linseed oil for a period of 30 minutes.

8. After the submersing (inhibiting) process is complete, the brick is removed and allowed to dry for a period of 24 hours.



9. After the brick has been inhibited, it is necessary to drill an ignition hole in one end of the brick. This ignition hole should be 1/4 to 1/2 inch in diameter and three quarters the length of the brick.

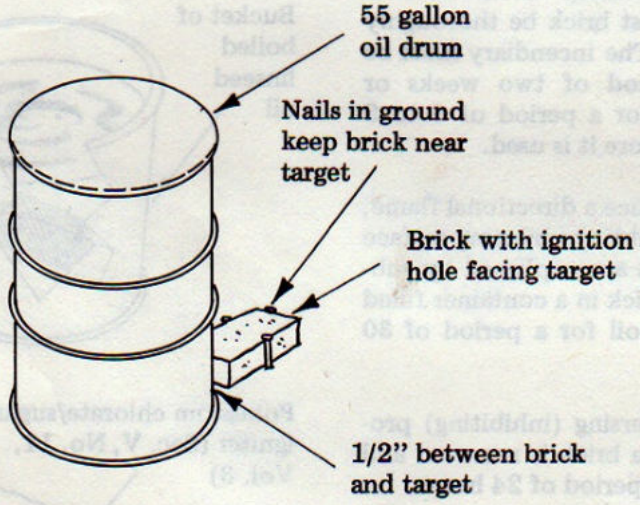
HOW TO USE:

1. Fill 1/2 of the ignition hole with sulfur/aluminum igniter and 1/4 with potassium chlorate/sugar igniter. Leave the remaining 1/4 for the insertion of a timing mechanism. Tape over the ignition hole until ready for the insertion of the timing device.

2. Ignite the potassium chlorate/sugar igniter with a fuse (Sec. VI, No. 7, Vol. 2), electric bulb initiator (Sec. VI, No. 1, Vol. 2) or a small acid-filled gelatin capsule.

3. This incendiary, when ignited, produces a white hot jet of flame emitted from the ignition hole (the only uninhibited burning surface available) which can be used to burn holes in light metal targets.

4. A favorite method in employing this incendiary is to simply lay the brick next to a target area with the ignition hole pointed towared the target and a standoff distance of 1/2" provided between the brick and the target area. Because of the jet of flame produced by the brick, it should be secured in place to prevent movement away from the target and to insure proper standoff distance throughout the burning time. When used against light metal storage containers, the brick will not only cut a hole in the bottom of the container but also ignite the contents as they flow out of the hole.



INCENDIARY TORCH

A highly directional, metal defeating incendiary device can be made from plaster of Paris, aluminum powder and a tin can. This device can penetrate between 1/2" and 1" of steel plate and is similar to the incendiary brick (Sec. V, No. 22) in operation. However, it has twice the penetrating ability and can be used on large storage tanks with thick steel plate sides or walls. The device has the added advantage of being silent in operation. Because of its 4,500° F. flame, it will ignite any petroleum product within the tank as it flows out of the hole created by the torch.

MATERIAL REQUIRED:

Castable incendiary (Sec. V, No. 21, Vol. 3)

Tin can, i.e., any soup can with dimensions between 2 and 8 inches in diameter and 4 to 16 inches in length

Stirring rod

Drill with 1/2" bit

Epoxy resin or other strong glue

Horseshoe magnets with small retaining bar and nuts and bolts

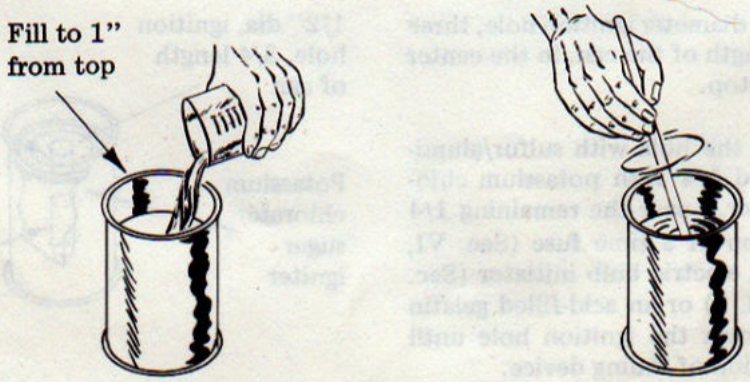
Sulfur/aluminum igniter (Sec. V, No. 12, Vol. 3)

Potassium chlorate/sugar igniter (Sec. V, No. 11, Vol. 3)

PROCEDURE:

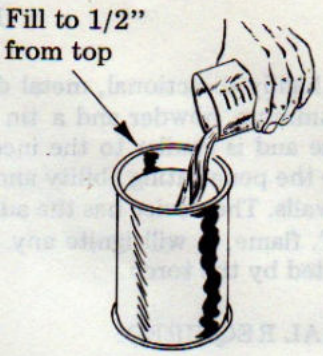
1. Remove the lid (do not throw away) from any soup can. Empty the can and clean it.

2. Pour in the castable incendiary mix (Sec. V, No. 21) to within 1" of the top. Agitate this mixture with a small stick to dislodge any trapped air.



3. Add more incendiary mix until it reaches within 1/2" of the top of the can.

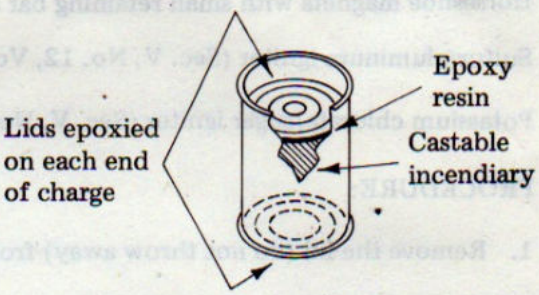
4. Let the incendiary can sit for 30 minutes without disturbing. After 30 minutes, remove the bottom of the can to help the incendiary dry faster. Save the bottom lid of the can for Step 6.



5. It is essential that the cast incendiary be thoroughly dried before use. The incendiary must be air dried for a period of two weeks or baked in an oven for a period of 6 to 8 hours at 350° F. before it is used.

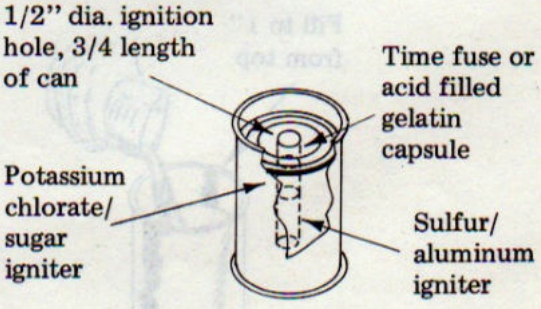
NOTE: A freshly cast article will be dark gray in color while one that is thoroughly dry will be whitish and somewhat more brittle.

6. After the incendiary mix has been thoroughly dried, glue the two lids directly to each side of the incendiary mix. Let set for 30 minutes.

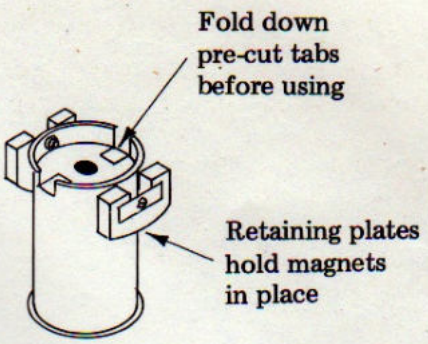


7. Drill a 1/2" diameter ignition hole, three quarters the length of the can, in the center of the recessed top.

8. Fill 1/2 of the hole with sulfur/aluminum igniter and 1/4 with potassium chlorate/sugar igniter. Leave the remaining 1/4 for the insertion of a time fuse (Sec. VI, No. 7, Vol. 2), electric bulb initiator (Sec. VI, No. 1, Vol. 2) or an acid-filled gelatin capsule. Tape over the ignition hole until ready for insertion of timing device.



9. Cut out two vent tabs on each side of the can and bend inwards. Attach two horseshoe magnets with screws, nuts and retaining plates.

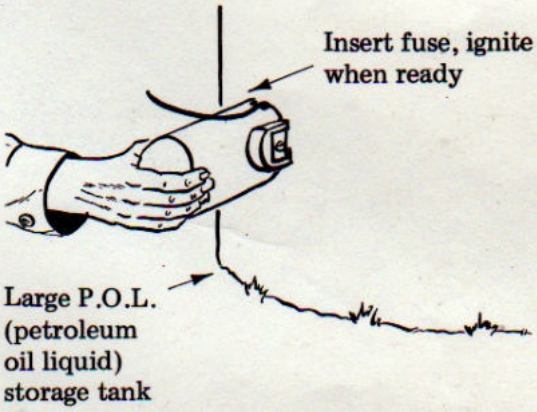


HOW TO USE:

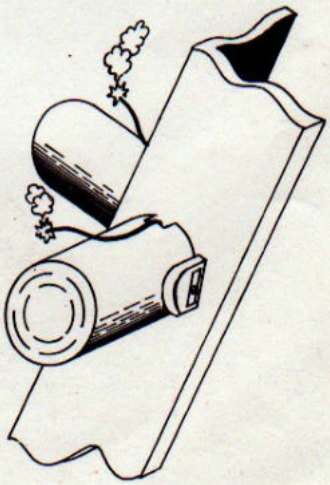
1. Remove tape covering the ignition hole and insert the timing device and tape in place.

2. Attach the torch to any metal target surface and initiate the timing device.

This incendiary torch can be used against any type of petroleum storage area such as 55,000 gallon storage tanks, petroleum pipe lines and petroleum-carrying railroad tank cars.



One of the most important uses for this device is the silent destruction of key steel support beams used in the construction of bridges and radio transmission and power line towers. Two of these devices placed on each of the four main support beams on a radio tower will, because of the weight of the tower, successfully sabotage it beyond immediate repair.



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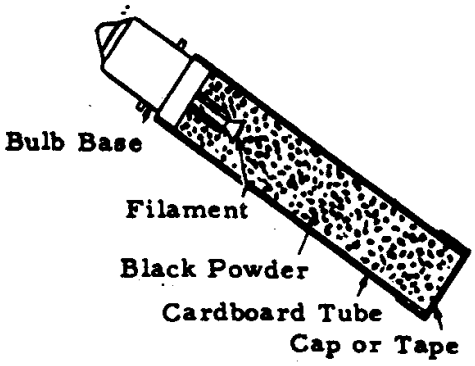
Section VI
No. 1

ELECTRIC BULB INITIATOR

Mortars, mines and similar weapons often make use of electric initiators. An electric initiator can be made using a flashlight or automobile electric light bulb.

MATERIAL REQUIRED

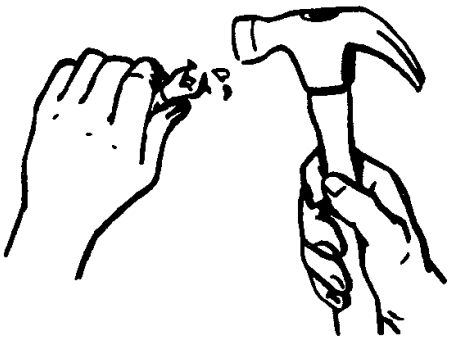
Electric light bulb and
mating socket
Cardboard or heavy paper
Black Powder
Adhesive tape



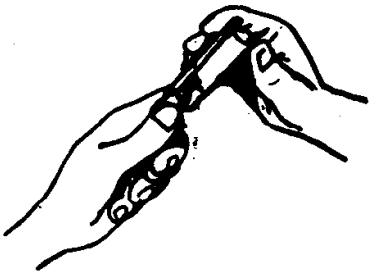
PROCEDURE

Method I

1. Break the glass of the electric light bulb. Take care not to damage the filament. The initiator will NOT work if the filament is broken. Remove all glass above the base of the bulb.

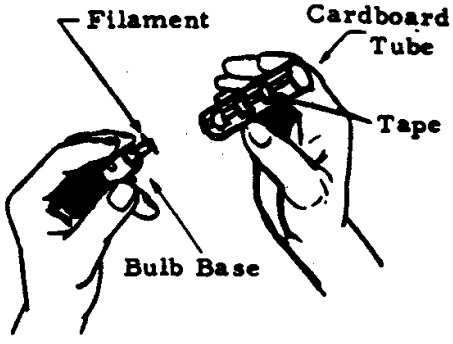


2. Form a tube 3 to 4 inches long from cardboard or heavy paper to fit around the base of the bulb. Join the tube with adhesive tape.



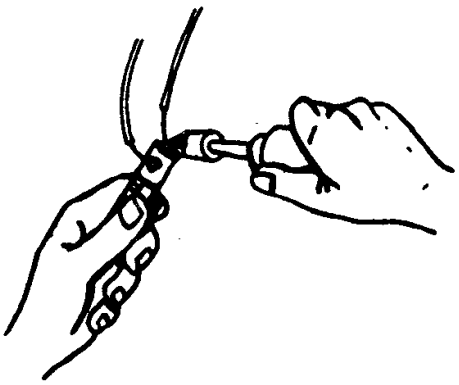
3. Fit the tube to the bulb base and tape in place.

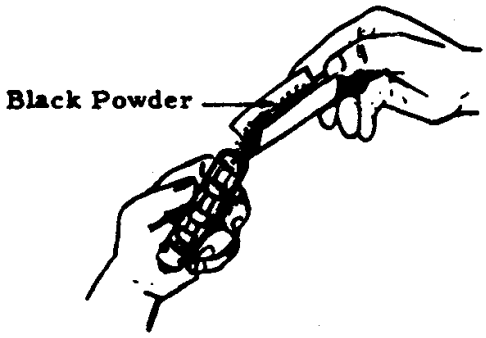
Make sure that the tube does not cover that portion of the bulb base that fits into the socket.



4. If no socket is available for connecting the initiator to the firing circuit, solder the connecting wires to the bulb base.

CAUTION: Do NOT use a hot soldering iron on the completed igniter since it may ignite the Black Powder.



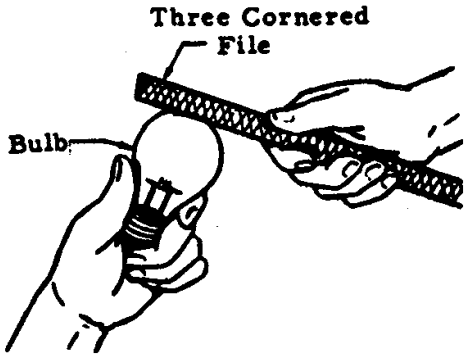


5. Fill the tube with Black Powder and tape the open end of the tube closed.

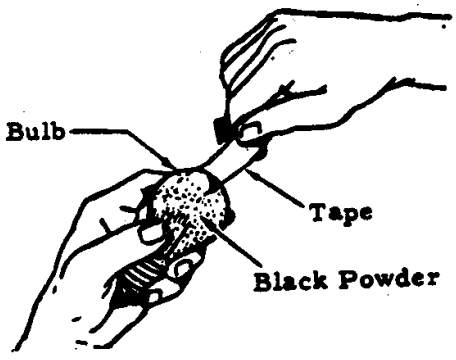
Method II

If the glass bulb (electric light) is large enough to hold the Black Powder, it can be used as the container.

PROCEDURE



1. File a small hole in the top of the bulb.



2. Fill the bulb with Black Powder and tape the hole closed.

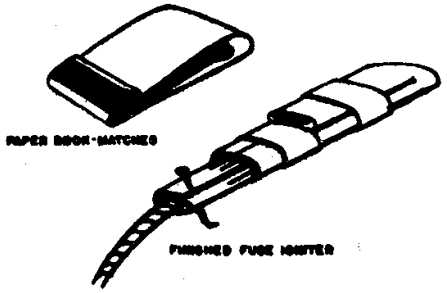
Section VI
No. 2

FUSE IGNITER FROM BOOK MATCHES

A simple, reliable fuse igniter can be made from paper book matches.

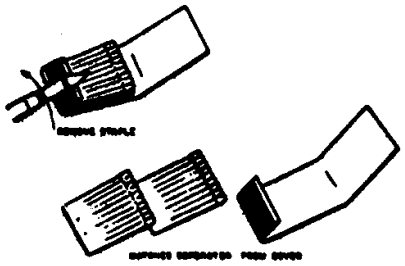
Material Required

Paper book matches.
Adhesive or friction tape.
Fuse cord (improvised or commercial).
Pin or small nail.

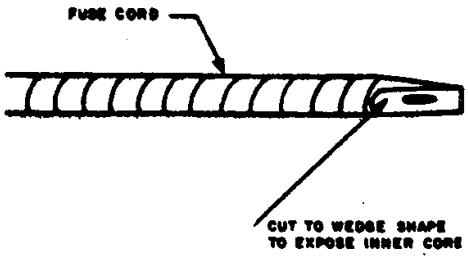


Procedure

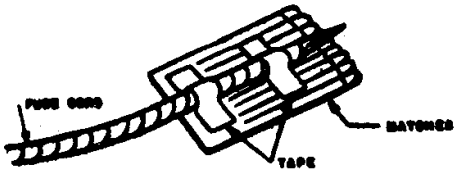
1. Remove the staple(s) from match book and separate matches from cover.



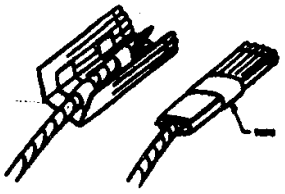
2. Cut fuse cord so that inner core is exposed.



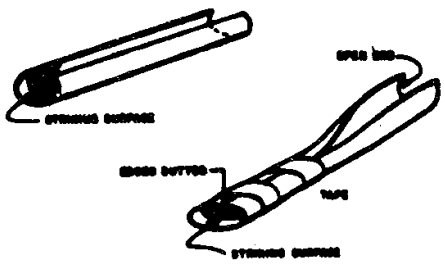
3. Tape exposed end of fuse cord in center of one row of matches.



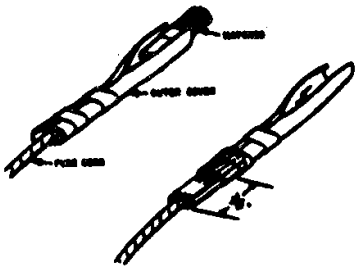
4. Fold matches over fuse and tape.



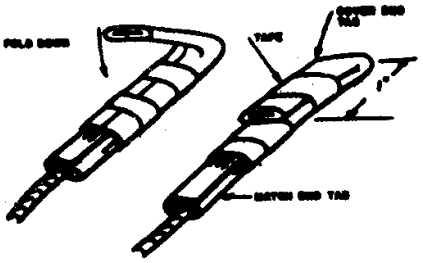
5. Shape the cover into a tube with the striking surface on the inside and tape. Make sure the edges of the cover at the striking end are butted. Leave cover open at opposite end for insertion of the matches.



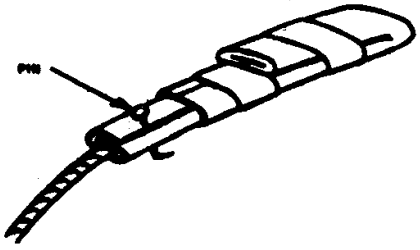
6. Push the taped matches with fuse cord into the tube until the bottom ends of the matches are exposed about 3/4 inch (2 cm).



7. Flatten and fold the open end of the tube so that it laps over about 1 inch (2-1/2 cm); tape in place.

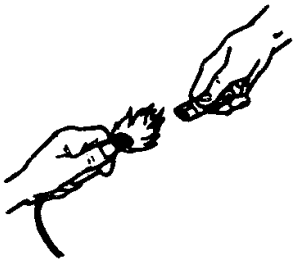


8. Push pin or small nail through matches and fuse cord. Bend end of pin or nail.



Method of Use

To light the fuse cord, the igniter is held by both hands and pulled sharply or quickly.

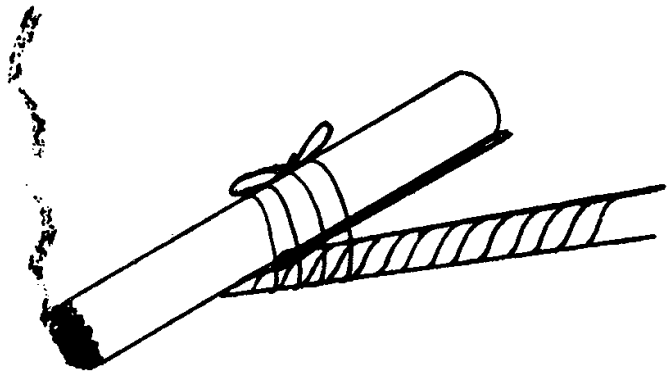


CAUTION

Store matches and completed fuse igniters in moistureproof containers such as plastic or rubber type bags until ready for use. Damp or wet paper book matches will not ignite. Fuse lengths should not exceed 12 in. (30 cm) for easy storage. These can be spliced to main fuses when needed.

Section VI
No. 3 DELAY IGNITER FROM CIGARETTE

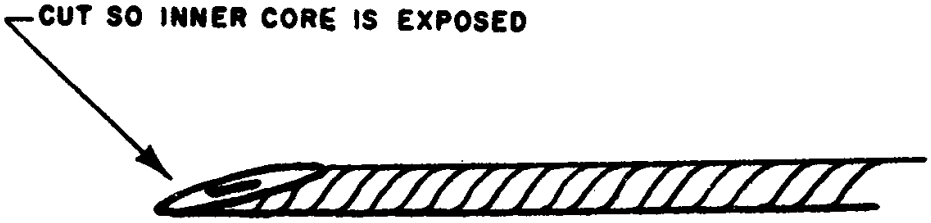
A simple and economical time delay can be made with a common cigarette.



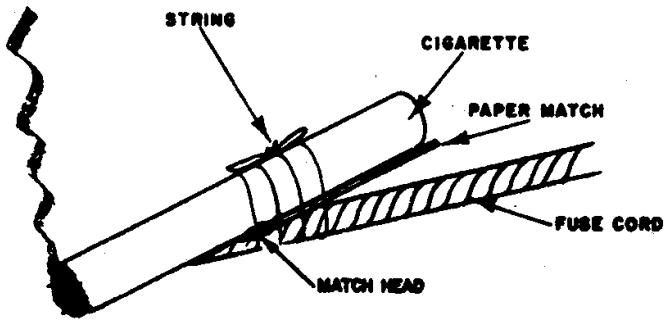
Materials Required

Cigarette.
Paper match.
String (shoelace or similar cord).
Fuse cord (improvised or commercial).

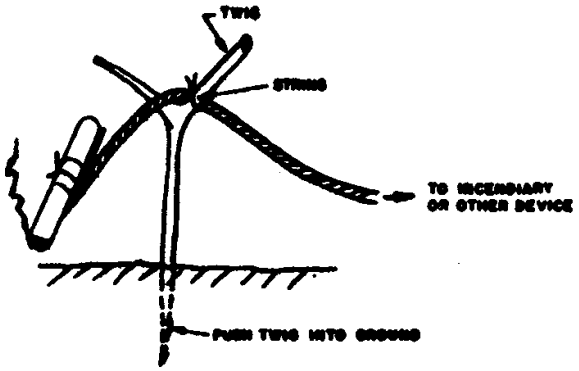
Procedure



1. Cut end of fuse cord to expose inner core.



2. Light cigarette in normal fashion. Place a paper match so that the head is over exposed end of fuse cord and tie both to the side of the burning cigarette with string.



3. Position the burning cigarette with fuse so that it burns freely. A suggested method is to hang the delay on a twig.

NOTE

Common dry cigarettes burn about 1 inch every 7 or 8 minutes in still air. If the fuse cord is placed 1 inch from the burning end of a cigarette a time delay of 7 or 8 minutes will result.

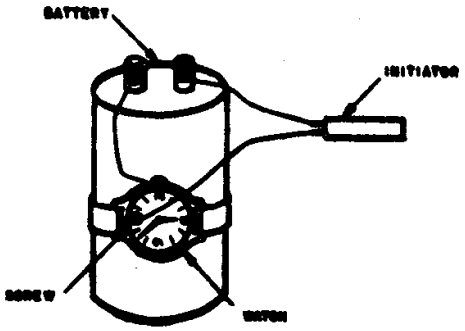
Delay time will vary depending upon type of cigarette, wind, moisture, and other atmospheric conditions.

To obtain accurate delay time, a test run should be made under "use" conditions.

Section VI
No. 4

WATCH DELAY TIMER

A time delay device for use with electrical firing circuits can be made by using a watch with a plastic crystal.



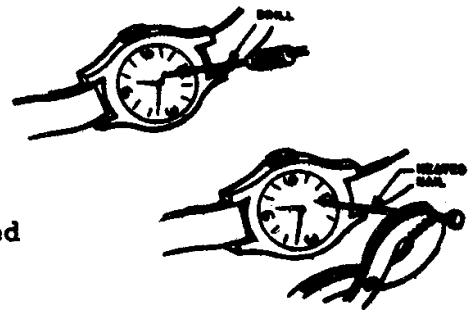
Material and Equipment Required

Watch with plastic crystal.
Small clean metal screw.
Battery.
Connecting wires.
Drill or nail.

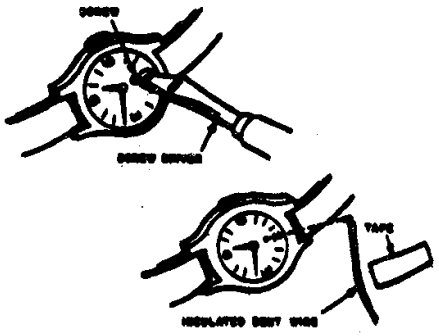
Procedure

1. If watch has a sweep or large second hand, remove it. If delay time of more than one hour is required, also remove the minute hand. If hands are painted, carefully scrape paint from contact edge with knife.

2. Drill a hole through the crystal of the watch or pierce the crystal with a heated nail. The hole must be small enough that the screw can be tightly threaded nto it.



3. Place the screw in the hole and turn down as far as possible without making contact with the face of the watch. If screw has a pointed tip, it may be necessary to grind the tip flat.



If no screw is available, pass a bent stiff wire through the hole and tape to the crystal.

IMPORTANT:	Check to make sure hand of watch cannot pass screw or wire without contacting it.

How to Use

1. Set the watch so that a hand will reach the screw or wire at the time you want the firing circuit completed.

2. Wind the watch.

3. Attach a wire from the case of the watch to one terminal of the battery.

4. Attach one wire from an electric initiator (blasting cap, squib, or alarm device) to the screw or wire on the face of the watch.

5. After thorough inspection is made to assure that the screw or the wire connected to it is not touching the face or case of the watch, attach the other wire from the initiator to the second terminal of the battery.

CAUTION Follow step 5 carefully to prevent premature initiation.

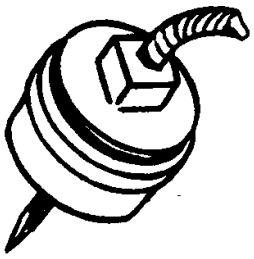
Section VI
No. 5

NO-FLASH FUSE IGNITER

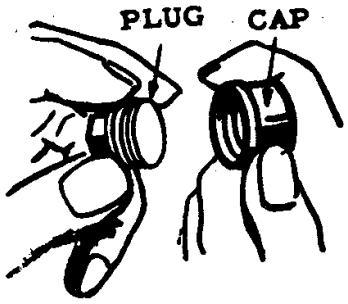
A simple no-flash fuse igniter can be made from common pipe fittings.

MATERIAL REQUIRED:

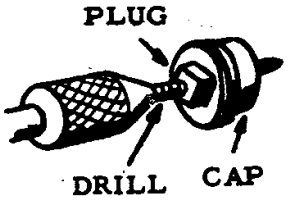
1/4 in. (6mm) Pipe Cap
Solid 1/4 in. (6mm) Pipe Plug
Flat head nail about 1/16 in. (1 1/2 mm) in diameter
Hand Drill
Common "Strike Anywhere" Matches
Adhesive Tape



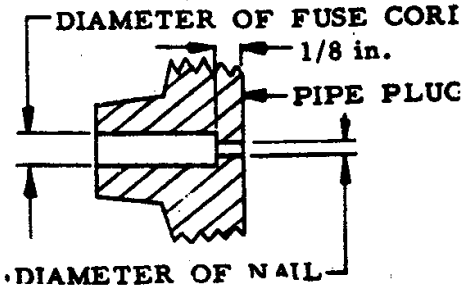
PROCEDURE:



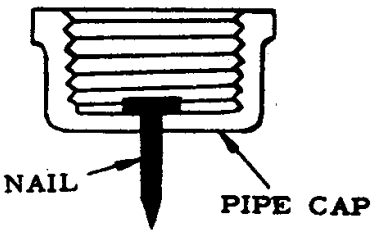
1. Screw the pipe plug tightly into the pipe cap.



2. Drill hole completely through the center of the plug and cap large enough that the nail fits loosely.



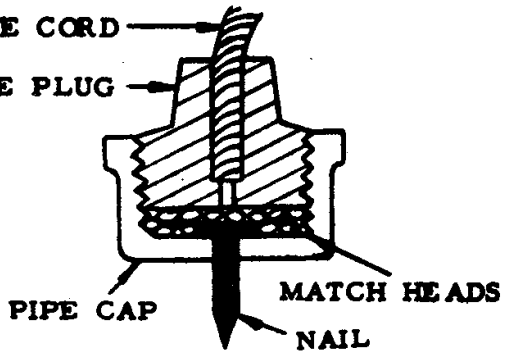
3. Enlarge the hole in the plug except for the last 1/8 in. (3 mm) so that the fuse cord will just fit.



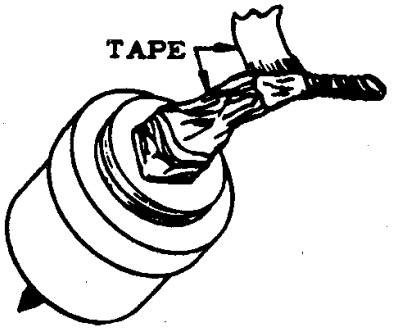
4. Remove the plug from the cap and push the flat head nail through the hole in the cap from the inside.

5. Cut the striking tips from approximately 10 strike-anywhere matches. Place match tips inside pipe cap and screw plug in finger tight.

HOW TO USE:



1. Slide the fuse cord into the hole in the pipe plug.



2. Tape igniter to fuse cord.

3. Tap point of nail on a hard surface to ignite the fuse.

Section VI
No. 6

DRIED SEED TIMER

A time delay device for electrical firing circuits can be made using the principle of expansion of dried seeds.

MATERIEL REQUIRED:

Dried peas, beans or other dehydrated seeds
Wide mouth glass jar with non-metal cap
Two screws or bolts
Thin metal plate
Hand drill
Screwdriver

PROCEDURE:

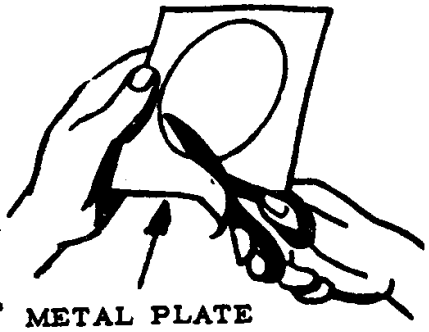
1. Determine the rate of rise of the dried seeds selected. This is necessary to determine delay time of the timer.

   a. Place a sample of the dried seeds in the jar and cover with water.

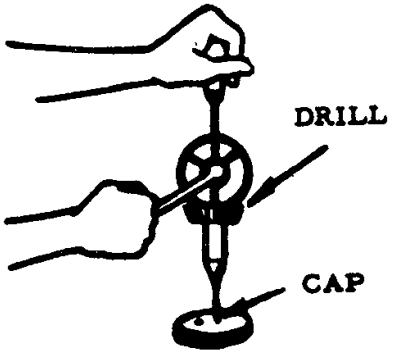
   b. Measure the time it takes for the seeds to rise a given height. Most dried seeds increase 50% in one to two hours.

2. Cut a disc from thin metal plate. Disc should fit loosely inside the jar.

NOTE: If metal is painted, rusty or otherwise coated, it must be scraped or sanded to obtain a clean metal surface.

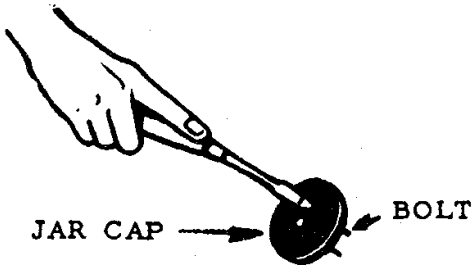


3. Drill two holes in the cap of the jar about 2 inches apart. Diameter of holes should be such that screws or bolts will thread tightly into them. If the jar has a metal cap or no cap, a piece of wood or plastic (NOT METAL) can be used as a cover.



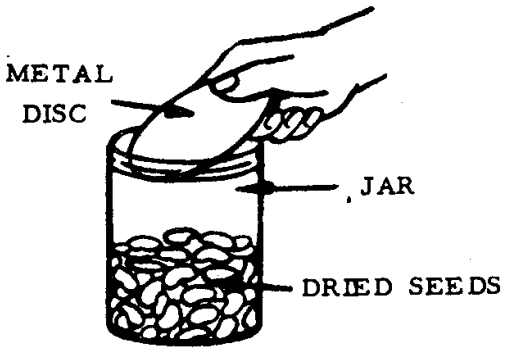
4. Turn the two screws or bolts through the holes in the cap. Bolts should extend about one in. (2 1/2 cm) into the jar.

IMPORTANT: Both bolts must extend the same distance below the container cover.



5. Pour dried seeds into the container. The level will depend upon the previously measured rise time and the desired delay.

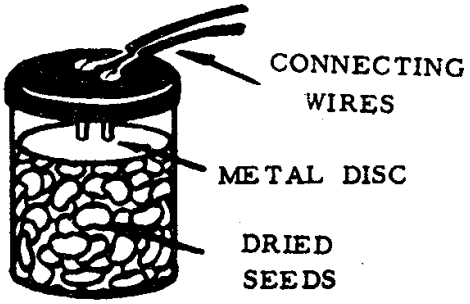
6. Place the metal disc in the jar on top of the seeds.



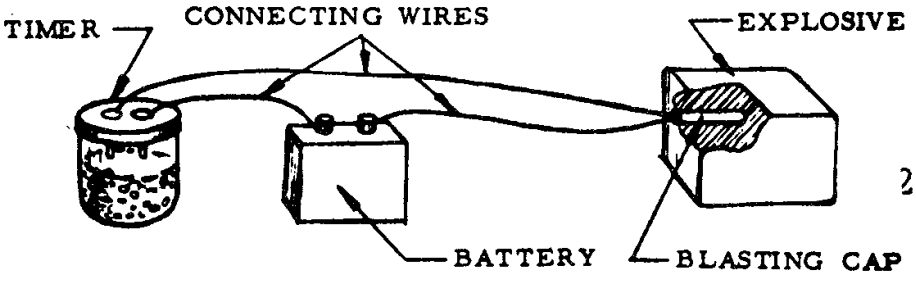
HOW TO USE:

1. Add just enough water to completely cover the seeds and place the cap on the jar.

2. Attach connecting wires from the firing circuit to the two screws on the cap.



Expansion of the seeds will raise the metal disc until it contacts the screws and closes the circuit.



Section VI
No. 7

FUSE CORDS

These fuse cords are used for igniting propellants and incendiaries or, with a non-electric blasting cap, to detonate explosives.

FAST BURNING FUSE

The burning rate of this fuse is approximately 40 in. (100 cm) per minute.

MATERIAL REQUIRED:

Soft Cotton String
Fine Black Powder ---- or
Piece of round stick
Two pans or dishes

Potassium Nitrate (Saltpeter)	25 parts
Charcoal	3 parts
Sulphur	2 parts

PROCEDURE:

1. Moisten fine Black Powder to form a paste or prepare a substitute as follows:

a. Dissolve Potassium Nitrate in an equal amount of water.

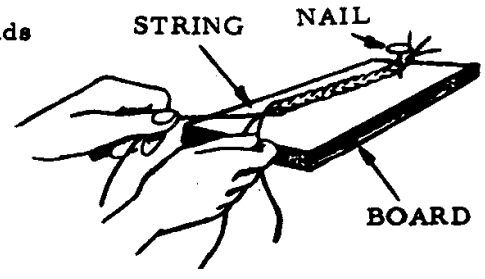
b. Pulverize charcoal by spreading thinly on a hard surface and rolling the round stick over it to crush to a fine powder.

c. Pulverize sulphur in the same manner.

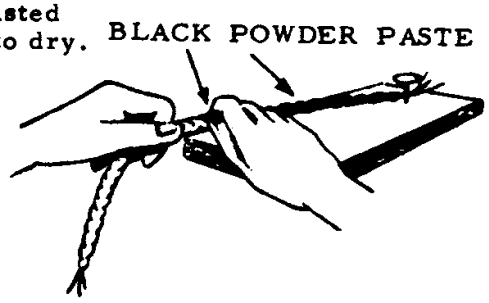
d. Dry mix sulphur and charcoal.

e. Add Potassium Nitrate solution to the dry mix to obtain a thoroughly wet paste.

2. Twist or braid three strands of cotton string together.



3. Rub paste mixture into twisted string with fingers and allow to dry.



4. Check actual burning rate of fuse by measuring the time it takes for a known length to burn. This is used to determine the length needed for a desired delay time. If 5 in. (12 1/2 cm) burns for 6 seconds, 50 in. (125 cm) of fuse cord will be needed to obtain a one minute (60 second) delay time.

SLOW BURNING FUSE

The burning rate of this fuse is approximately 2 in. (5 cm) per minute.

MATERIAL REQUIRED:

Cotton String or 3 Shoelaces
Potassium Nitrate or Potassium Chlorate
Granulated Sugar

PROCEDURE:

1. Wash cotton string or shoelaces in hot soapy water; rinse in fresh water.

2. Dissolve 1 part Potassium Nitrate or Potassium Chlorate and 1 part granulated sugar in 2 parts hot water.

3. Soak string or shoelaces in solution.

4. Twist or braid three strands of string together and allow to dry.

5. Check actual burning rate of the fuse by measuring the time it takes for a known length to burn. This is used to determine the length needed for the desired delay time. If 2 in. (5 cm) burns for 1 minute, 10 in. (25 cm) will be needed to obtain a 5 minute delay.

NOTE: The last few inches of this cord (the end inserted in the material to be ignited) should be coated with the fast burning Black Powder paste if possible. This must be done when the fuse is used to ignite a blasting cap.

REMEMBER: The burning rate of either of these fuses can vary greatly. Do Not Use for ignition until you have checked their burning rate.

Section VI
No. 8

CLOTHESPIN TIME DELAY SWITCH

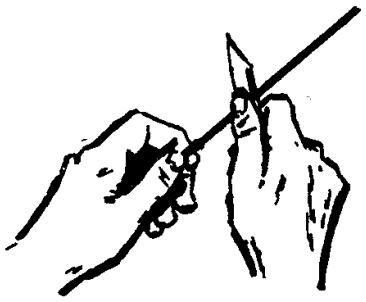
A 3 to 5 minute time delay switch can be made from the clothespin switch (Section VII, No. 1) and a cigarette. The system can be used for initiation of explosive charges, mines, and booby traps.

MATERIAL REQUIRED:

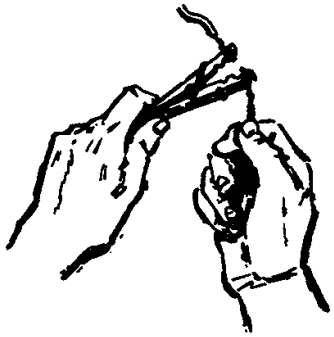
Spring type clothespin
Solid or stranded copper wire about 1/16 in. (2 mm) in diameter (field or bell wire is suitable)
Fine string, about 6 inches in length
Cigarette
Knife

PROCEDURE:

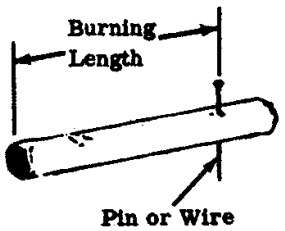
1. Strip about 4 inches (10 cm) of insulation from the ends of 2 copper wires. Scrape copper wires with pocket knife until metal is shiny.



2. Wind one scraped wire tightly on one jaw of the clothespin, and the other wire on the other jaw so that the wires will be in contact with each other when the jaws are closed.

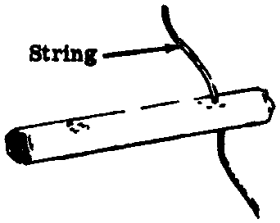


3. Measuring from tip of cigarette, measure a length of cigarette that will correspond to the desired delay time. Make a hole in cigarette at this point, using wire or pin.

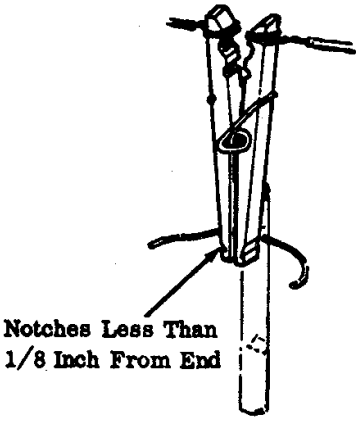


NOTE: Delay time may be adjusted by varying the burning length of the cigarette. Burning rate in still air is approximately 7 minutes per inch (2.5 cm). Since this rate varies with environment and brand of cigarette, it should be tested in each case if accurate delay time is desired.

4. Thread string through hole in cigarette.



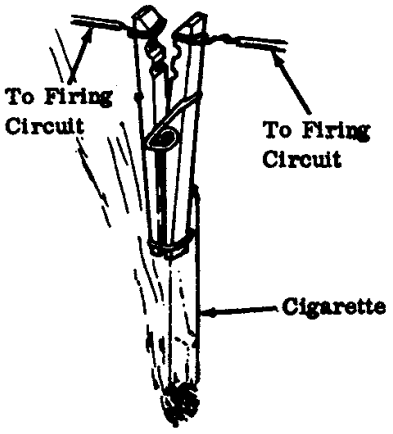
5. Tie string around rear of clothespin, 1/8 inch or less from end. The clothespin may be notched to hold the string in place.



NOTE: The string must keep the rear end of the clothespin closed so that the jaws stay open and no contact is made between the wires.

HOW TO USE:

Suspend the entire system vertically with the cigarette tip down. Light tip of cigarette. Switch will close and initiation will occur when the cigarette burns up to and through the string.



NOTE: Wires to the firing circuit must not be pulled taut when the switch is mounted. This could prevent the jaws from closing.

SECTION VI
No. 9

TIME DELAY GRENADE

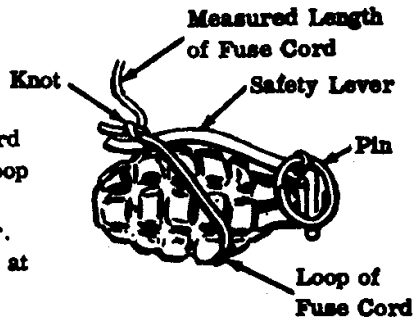
This delay mechanism makes it possible to use an ordinary grenade as a time bomb.

MATERIAL REQUIRED:

Grenade
Fuse Cord

IMPORTANT: Fuse cord must be the type that burns completely. Slow burning improvised fuse cord (Section VI, No. 7) is suitable. Safety fuse is not satisfactory, since its outer covering does not burn.

PROCEDURE:

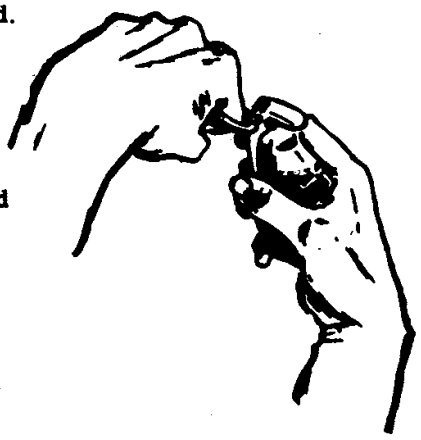


1. Bend end of safety lever upward to form a hook. Make a single loop of fuse cord around the center of the grenade body and safety lever. Tie a knot of the non-slip variety at the safety lever.

NOTE: The loop must be tight enough to hold the safety lever in position when the pin is removed.

2. Measuring from the knot along the free length of the fuse cord, measure off a length of fuse cord that will give the desired delay time. Cut off the excess fuse cord.

HOW TO USE:



1. Place hand around grenade and safety lever so safety lever is held in place. Carefully remove pin.

2. Emplace grenade in desired location while holding grenade and safety lever.

3. Very carefully remove hand from grenade and safety lever, making sure that the fuse cord holds the safety lever in place.

CAUTION: If loop and knot of fuse cord do not hold for any reason and the safety lever is released, the grenade will explode after the regular delay time.

4. Light free end of fuse cord.

CAN-LIQUID TIME DELAY

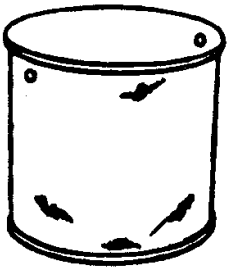
A time delay device for electrical firing circuits can be made using a can and liquid.

MATERIAL REQUIRED:

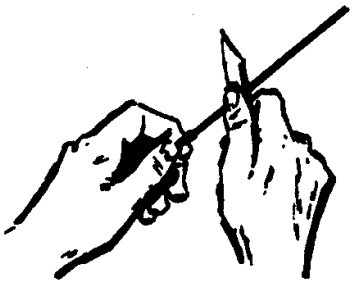
Can
Liquid (water, gasoline, etc.)
Small block of wood or any material that will float on the liquid used
Knife
2 pieces of solid wire, each piece 1 foot (30 cm) or longer

PROCEDURE:

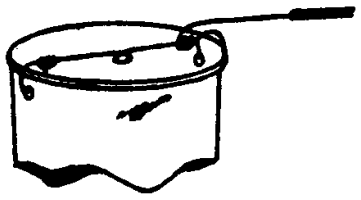
1. Make 2 small holes at opposite sides of the can very close to the top.



2. Remove insulation from a long piece of wire for a distance a little greater than the diameter of the can.

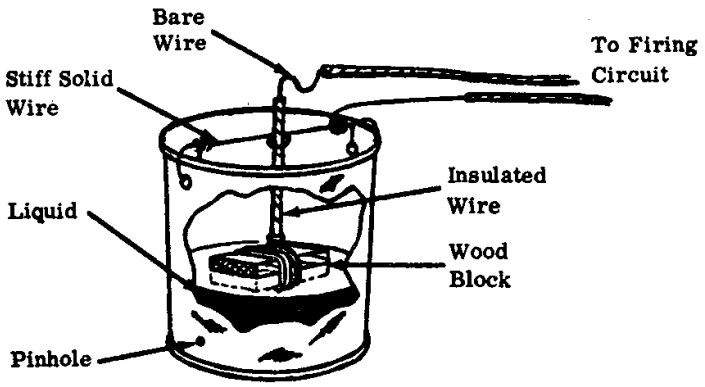


3. Secure the wire in place across the top of the can by threading it through the holes and twisting in place, leaving some slack. Make loop in center or wire. Be sure a long piece of wire extends from one end of the can.



4. Wrap a piece of insulated wire around the block of wood. Scrape insulation from a small section of this wire and bend as shown so that wire contacts loop before wood touches bottom of container. Thread this wire through the loop of bare wire.

5. Make a very small hole (pinhole) in the side of the container. Fill container with a quantity of liquid corresponding to the desired delay time. Since the rate at which liquid leaves the can depends upon weather conditions, liquid used, size of hole, amount of liquid in the container, etc., determine the delay time for each individual case. Delays from a few minutes to many hours are possible. Vary time by adjusting liquid level, type of liquid (water, oil) and hole size.



HOW TO USE:

1. Fill can with liquid to the same level as during experimental run (step 5 above). Be sure that wooden block floats on liquid and that wire is free to move down as liquid leaves container.

2. Connect wires to firing circuit.

NOTE: A long term delay can be obtained by placing a volatile liquid (gasoline, ether, etc.) in the can instead of water and relying on evaporation to lower the level. Be sure that the wood will float on the liquid used. DO NOT MAKE PINHOLE IN SIDE OF CAN!

Section VI
No. 11

SHORT TERM TIME DELAY FOR GRENADE

A simple modification can produce delays of approximately 12 seconds for grenades when fired from Grenade Launchers (Section IV, No. 5).

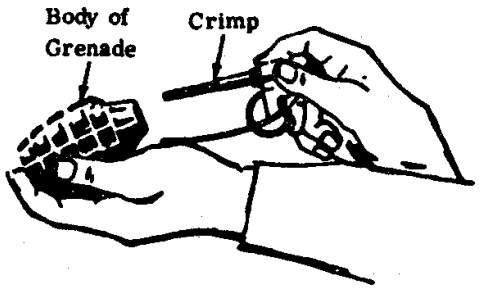
MATERIAL REQUIRED:

Grenade
Nail
Knife } may not be needed
Pliers }
Safety fuse

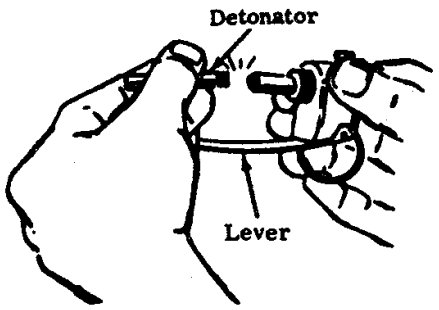
NOTE: Any safety or improvised fuse may be used. However, since different time delays will result, determine the burning rate of the fuse first.

PROCEDURE:

1. Unscrew fuse mechanism from body of grenade and remove. Pliers may have to be used.

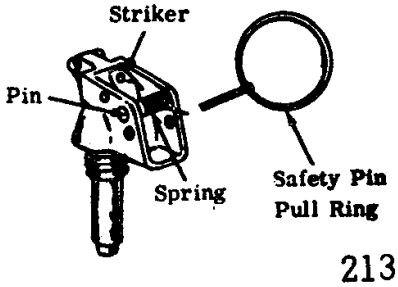


2. Carefully cut with knife or break off detonator at crimp and save for later use.

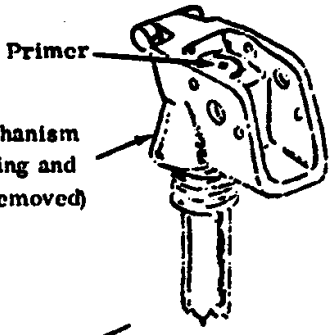


CAUTION: If detonator is cut or broken below the crimp, detonation may occur and severe injuries could result.

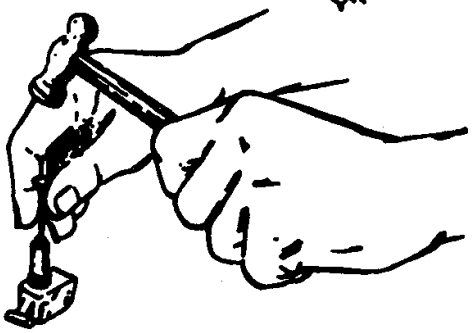
3. Remove safety pin pull ring and lever, letting striker hit the primer. Place fuse mechanism aside until delay fuse powder mix in mechanism is completely burned.



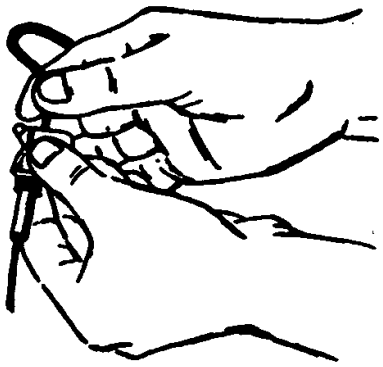
4. Remove pin, spring, and striker.



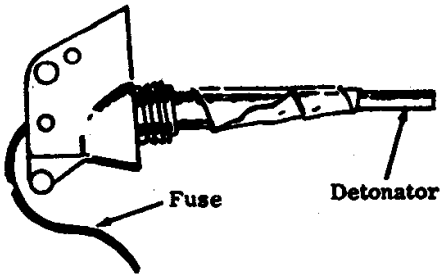
5. Remove primer from fuse mechanism by pushing nail through bottom end of primer hole and tapping with hammer.



6. Insert safety fuse through top of primer hole. Enlarge hole if necessary. The fuse should go completely through the hole.



7. Insert fuse into detonator and tape it securely to modified fuse mechanism.

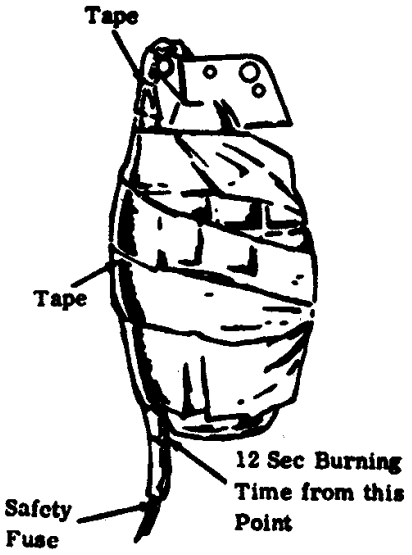


NOTE: Be sure that fuse rests firmly against detonator at all times.

8. Screw modified fuse mechanism back into grenade. Grenade is now ready for use.

NOTE: If time delay is used for Improvised Grenade Launchers (Section IV, No. 5) -

1. Wrap tape around safety fuse.
2. Securely tape fuse to grenade.
3. Load grenade in launcher. Grenade will explode in approximately 12 seconds after safety fuse burns up to bottom of grenade.



Section VI
No. 12

LONG TERM TIME DELAY FOR GRENADE

A simple modification can produce delays of approximately 20 seconds for grenades when fired from Grenade Launchers (Section IV, No. 5).

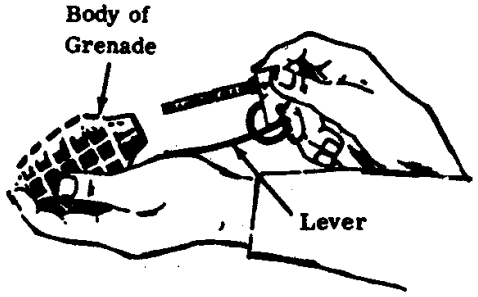
MATERIAL REQUIRED:

Grenade
Nail
"Strike-anywhere" matches, 6 to 8
Pliers (may not be needed)
Knife or sharp cutting edge
Piece of wood
Safety fuse

NOTE: Any safety or improvised fuse may be used. However, since different time delays will result, determine the burning rate of the fuse first.

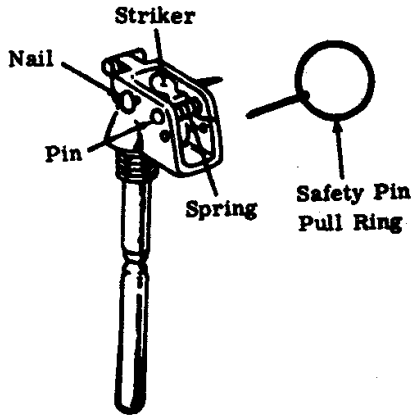
PROCEDURE:

1. Unscrew fuse mechanism from body of grenade and remove. Pliers may have to be used.

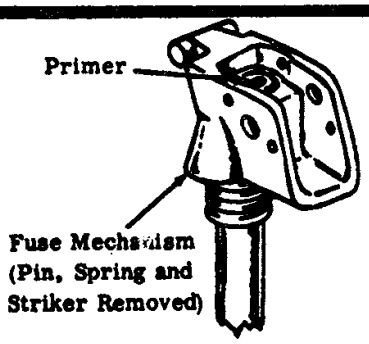


2. Insert nail completely through safety hole (hole over primer).

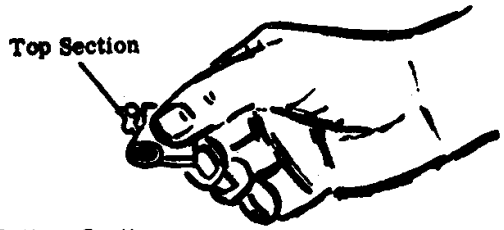
3. Carefully remove safety pin pull ring and lever, and allow striker to hit nail.



CAUTION: If for any reason, striker should hit primer instead of nail, detonator will explode after (4-5 sec.) delay time.

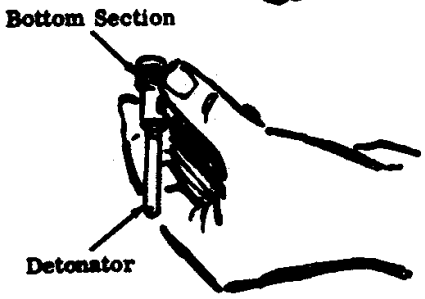


4. Push pin out and remove spring and striker. Remove nail.

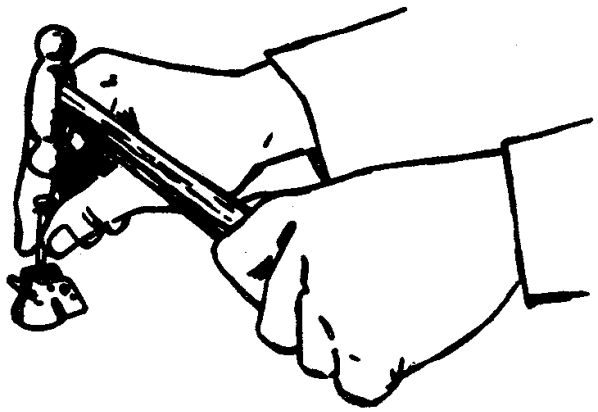


5. Carefully remove top section of fuse mechanism from bottom section by unscrewing. Pliers may have to be used.

CAUTION: Use extreme care - sudden shock may set off detonator.

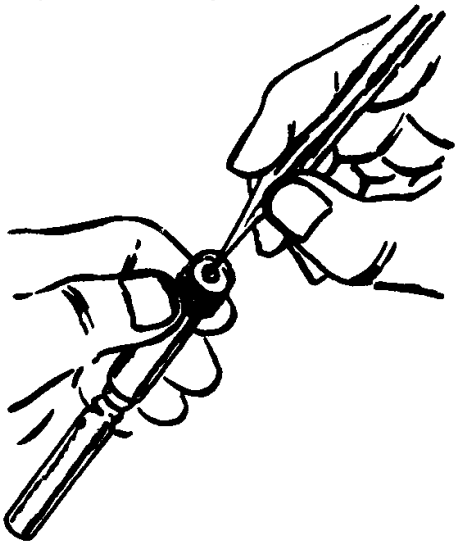


6. Fire primer by hitting nail placed against top of it. Remove fired primer (same as procedure 5 of Section VI, No. 11).

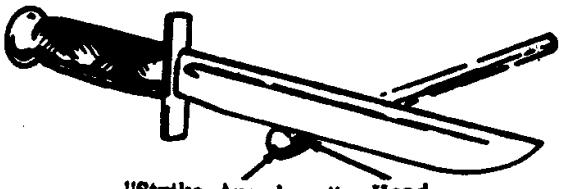


CAUTION: Do not hold assembly in your hand during above operation, as serious burns may result.

7. Scrape delay fuse powder with a sharpened stick. Loosen about 1/4 in. (6 mm) of powder in cavity.



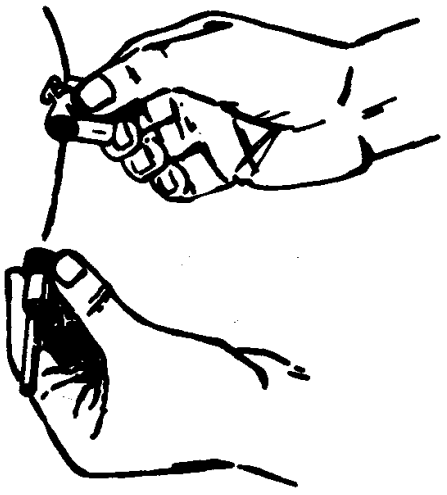
8. Cut off tips (not whole head) of 6 "strike-anywhere" matches with sharp cutting edge. Drop them into delay fuse hole.



"Strike-Anywhere" Head
Match Tip

9. Place safety fuse in delay fuse hole so that it is flush against the match tips.

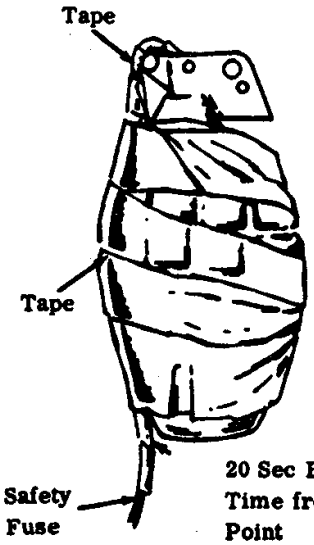
IMPORTANT: Be sure fuse remains flush against the match tips at all times.



10. Thread fuse through primer hole. Enlarge hole if necessary. Screw modified fuse mechanism back together. Screw combination back into grenade. Grenade modification is now ready for use. Light fuse when ready to use.

NOTE: If time delay is used for Improvised Grenade Launchers (Section IV, No. 5) -

1. Wrap tape around safety fuse.
2. Securely tape fuse to grenade
3. Load grenade in launcher. Grenade will explode in approximately 20 seconds after safety fuse burns up to bottom of grenade.



Section VI
No. 13

DETONATOR

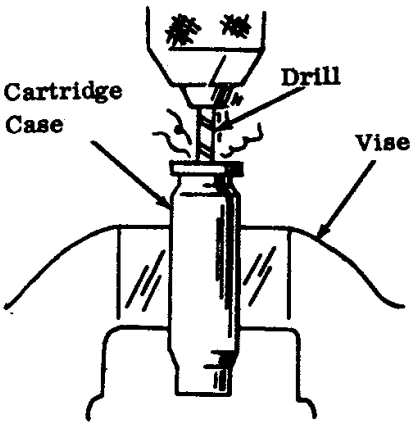
Detonators (blasting caps) can be made from a used small arms cartridge case and field manufactured explosives. Detonators are used to initiate secondary high explosives (C-4, TNT, etc.).

MATERIAL REQUIRED:	SOURCE:
Primary explosive	See table
Booster explosive	RDX (Section I, No. 15) or Picric Acid (Section I, No. 21)
Improvised scale	Section VII, No. 8
Used cartridge case	.22 caliber or larger
Fuse, 12 in. long	
Round wooden stick (small enough just to fit in the neck of the cartridge case)	
Drill or knife	
Long nail with sharpened end	
Vise	
Improvised loading fixture	

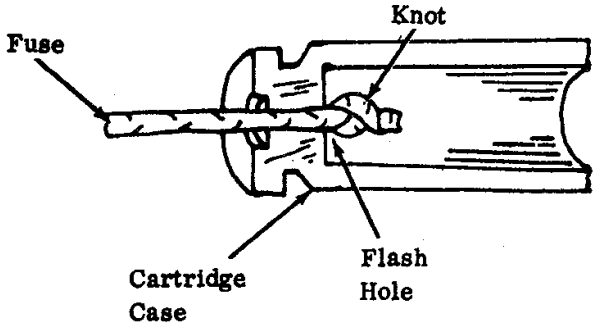
PROCEDURE:

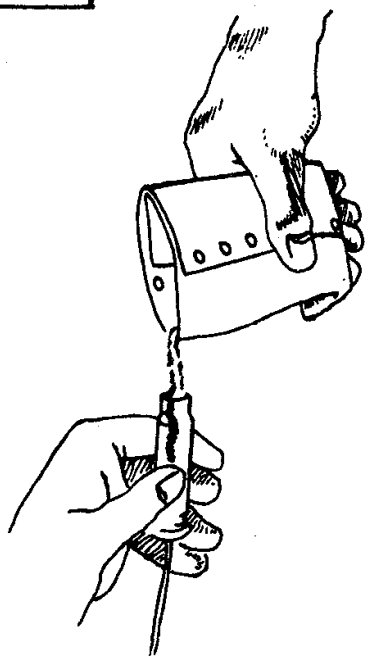
1. Remove fired primer from a used cartridge case using a sharpened nail. (See Section III, No. 5.)

2. If necessary, open out flash hole in the primer pocket using a drill or knife. Make it large enough to receive fuse.



3. Place one end of fuse in the flash hole and extend it through the case until it becomes exposed at the open end. Knot this end and then pull fuse in cartridge case thus preventing fuse from falling out.

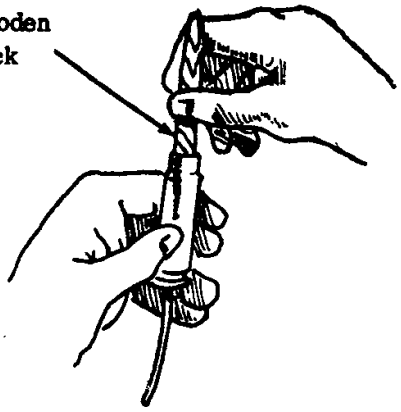




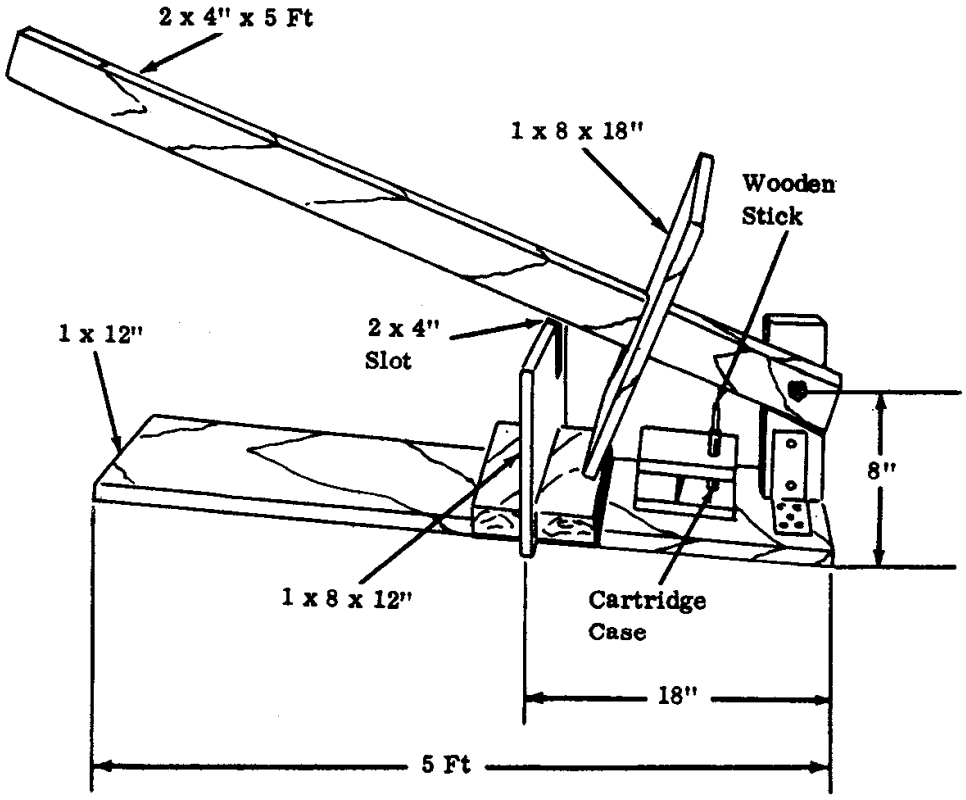
4. Load the primary explosive in the cartridge case, using the following table for the proper amount.

Primary Explosive	Primary Explosive Source	Minimum Weight*
Lead Picrate**	Section I, No. 20	3 grams (3 Handbook Pages)
TACC (Tetramminecopper Chlorate)	Section I, No. 16	1 gram (1 Handbook Page)
DDNP (Diazodinitrophenol)	Section I, No. 19	0.5 gram (1/2 Handbook Page)
Mercury Fulminate	Section I, No. 24	0.75 gram (3/4 Handbook Page)
HMTD	Section I, No. 17	
Double Salts	Section I, No. 22	

* See Section VII, No. 8 for details on improvised scale.
** .22 Cal. cartridge case cannot be used with lead picrate as there is not enough volume to contain the explosive train.



5. Compress the primary explosive into the cartridge case with the wooden stick and the following improvised loading fixture.



CAUTION: The primary explosive is shock and flame sensitive.

NOTE: Tamping is not needed when TACC is used.

6. Add one gram of booster explosive. The booster can be RDX (Section I, No. 15), or Picric Acid (Section I, No. 21).

7. Compress the booster explosive into the cartridge case with wooden stick and the loading fixture.

8. If the case is not full, fill the remainder with the secondary explosive to be detonated.

CAUTION: Detonator has considerably more power than a military blasting cap and should be handled carefully.

CLOTHES PIN DELAY

A silent and miniature time delay can be made from solder and a clothes pin. When certain metals are subjected to a pulling action they will stretch at an even and controlled rate. When a clothes pin is held open by one or more wraps of solder placed around the handle of the pin, the clothes pin will start to close as soon as the tension is applied to the solder. Depending on what type of solder and how many wraps are used, accurate time delays of minutes, hours, days and weeks can be achieved with a high degree of accuracy.

MATERIAL REQUIRED:

Solder

Clothes pins

Small file

String

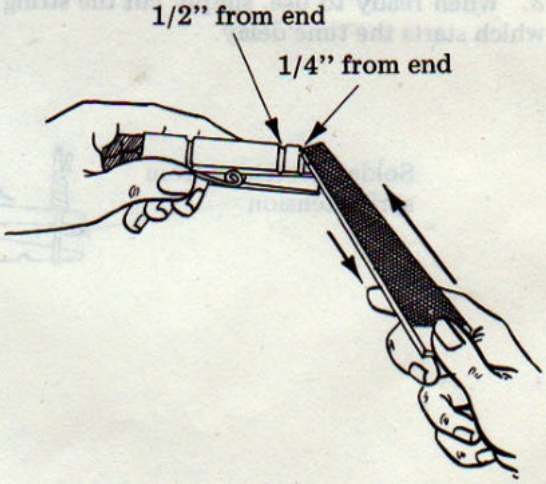
Wire (18 to 22 gauge)

Batteries

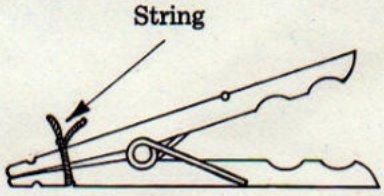
Electric blasting cap or electric bulb initiator (Section VI, No. 1, Vol. 2)

PROCEDURE:

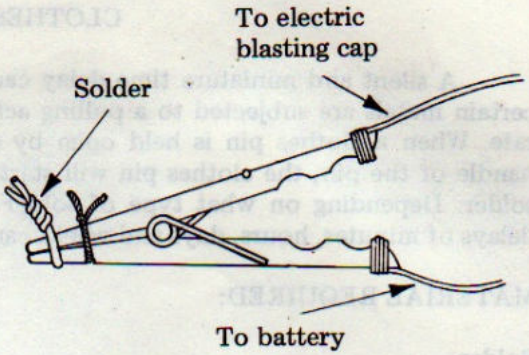
1. Using a file, file two sets of notches around the tail end of a clothes pin. The first set of notches should be 1/4" from the end of the clothes pin and the second set, 1/2" from the end.



2. Using a piece of string, tie the clothes pin fully open by securing the string around the second set of notches 1/2" from the end of the clothes pin.



3. Wrap one or more layers of solder, side by side, around the first set of notches 1/4" from the end of the clothes pin. Do not stretch the solder when wrapping it around the clothes pin. Secure the solder in place by twisting it together several times.



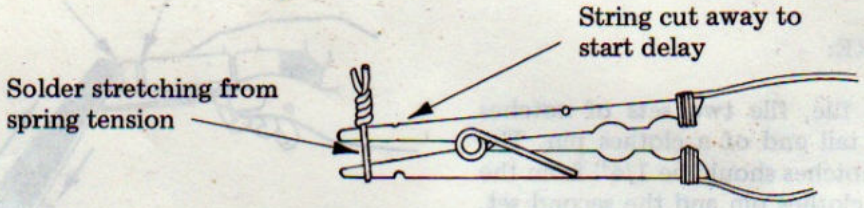
NOTE: By using various types of solder, i.e., single core, multi-core, thin or thick, etc., and by varying the number of wraps used around the end of the clothes pin, a wide range of time delays can be achieved.

HOW TO USE:

1. Strip approximately 6" of insulation from two separate pieces of insulated wire. Wrap each side of the open mouth of the clothes pin with a separate piece of wire.

2. Attach one wire to an electric blasting cap or electric bulb initiator and the other wire to a pole (+ or -) of a battery(ies). Attach a separate wire from the unused battery pole directly to the remaining free wire of the blasting cap.

3. When ready to use, simply cut the string. This allows tension to be applied to the solder which starts the time delay.



BATTERY RUN-DOWN RELAY DELAY

A delay mechanism which can be used for time periods between minutes and months can be made from two batteries (timing and firing) and an electro-magnetic relay. When power from a timing battery is applied to the coil of a relay, one or more contacts will separate. An electric blasting cap and firing battery are then connected across these contacts. Holding these contacts apart consumes power from the timing battery, causing it to gradually discharge to the point where it can no longer hold the contacts apart. At that time the relay will revert to its normal position, causing the contacts to close and the circuit to fire.

MATERIAL REQUIRED:

Electro-magnetic relay with a DC operated coil and a set of normally closed circuits (N.C.)

Two batteries; one having sufficient power to fire a blasting cap or electric bulb initiator (Section VI, No. 1, Vol. 2), and one having a voltage equal to the operating voltage of the relay.

Two toggle switches (SPST)

Insulated wire (18 or 22 gauge)

Electric blasting cap or electric bulb initiator

PROCEDURE:

1. Connect a timing battery, through a normally open toggle switch, to the coil of a DC operated relay. Refer to Figure No. 1.

2. Connect one pole (+ or -) of a separate firing battery, through a normally open toggle switch, to one side of the normally closed contacts on the relay. Connect the other side of the normally closed contact directly to one wire of a blasting cap. Connect the remaining wire of the blasting cap directly to the unused pole of the firing battery. Refer to Figure No. 1.

NOTE: The timing battery chosen should be equal to or no more than half again the power of that specified on the relay, i.e., a 12 volt DC relay should use no more than 18 volts DC of battery power. Individual batteries may be connected in series to provide the necessary relay voltage.

NOTE: There are two important specifications on every relay that affect its proper operation in a timing circuit: One is the specified operating voltage of the relay, which should not be exceeded by the timing batteries, and the second important specification is the electrical resistance of the coil of the relay which is measured in ohms.

NOTE: Using the voltage of the timing batteries (equal to the operating voltage of the relay) the resistance of the coil of the relay, and a pre-determined K factor, the following table can be used to estimate the time delay, in hours, provided by the following carbon cell timing batteries:

BATTERY	VOLTAGE	K FACTOR
"AA" cell radio battery	1.5	1.5
"C" cell radio battery	1.5	3
"D" cell radio battery	1.5	6
6V lantern battery, Everready No. 731	6	20
6V hot shot battery, Everready No. 1461	6	50
9V transistor battery	9	0.5
Photo flash battery	22.5	.08

To estimate the approximate delay time in hours, multiply resistance of the coil by the listed K factor and divide by the battery voltage. For example, a 24 volt relay with a 180 ohm coil operated from a 22.5V photo flash timing battery would open (fire) in about:

$$\frac{.08 \times 180}{22.5} = .6 \text{ hours or about 35 minutes.}$$

With the same relay operating off of four 6V lantern batteries connected in series (24 volts) the time delay would be increased to:

$$\frac{20 \times 180}{22.5} = 160 \text{ hours or about 6½ days.}$$

If batteries are connected in parallel, the K factor can be increased (correspondingly, the time delay will increase) by multiplying the K factor by the number of batteries connected in parallel. For example, a 6 volt relay with a 300 ohm coil operated from a single 6V lantern battery would open (fire) in about:

$$\frac{20 \times 300}{6} = 1{,}000 \text{ hours or about 41½ days.}$$

The same relay operating off of two 6V lantern batteries connected in parallel would double the K factor (2 x 20 = 40) which would double the time delay:

$$\frac{40 \times 300}{6} = 2{,}000 \text{ hours or about 83 days.}$$

The estimates made above are only approximate and depend on battery condition, relay type and temperature. A trial with a similar battery should be made prior to use and even a variation of 25% can be expected.

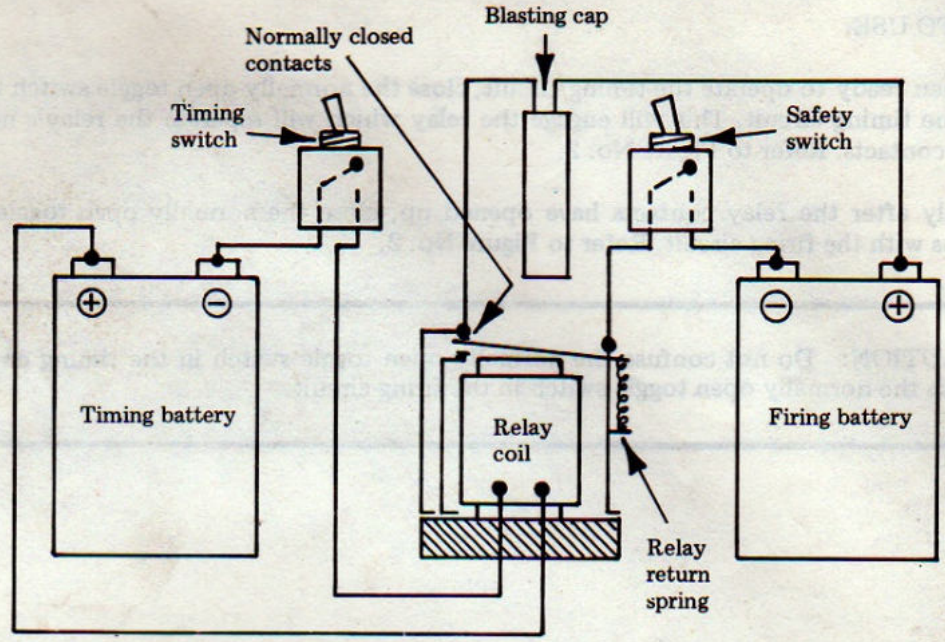


Figure 1. INACTIVE POSITION

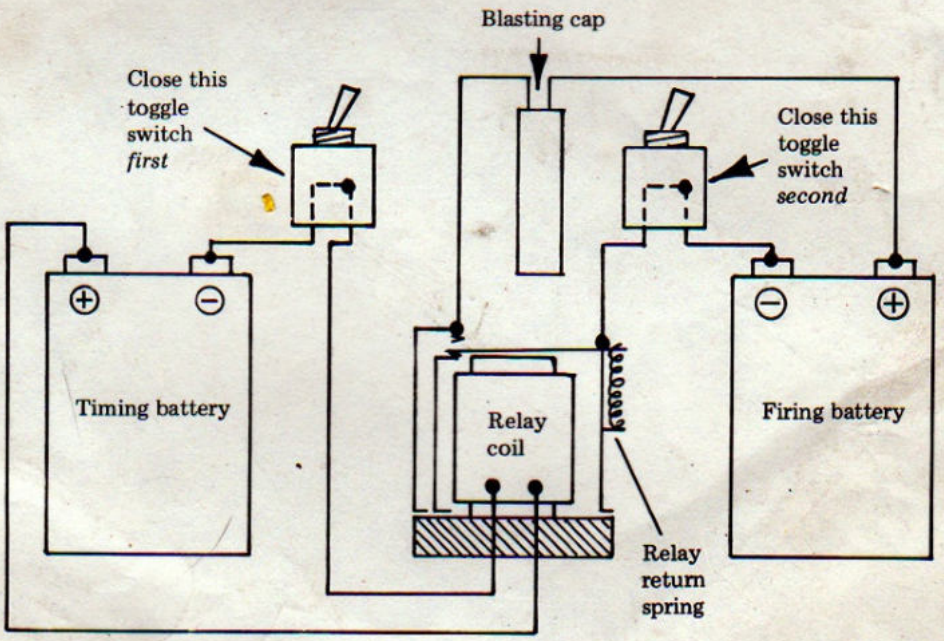


Figure 2. ACTIVE POSITION

HOW TO USE:

1. When ready to operate the timing circuit, close the normally open toggle switch in series with the timing circuit. This will engage the relay which will separate the relay's normally closed contacts. Refer to Figure No. 2.

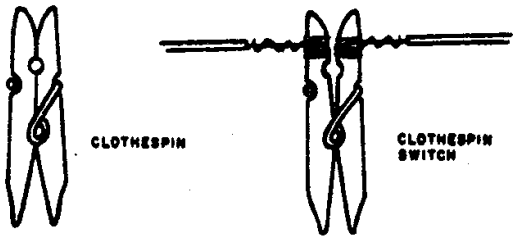
2. Only after the relay contacts have opened up, close the normally open toggle switch in series with the firing circuit. Refer to Figure No. 2.

CAUTION: Do not confuse the normally open toggle switch in the timing circuit with the normally open toggle switch in the firing circuit.

Section VII

No. 1 CLOTHESPIN SWITCH

A spring type clothespin is used to make a circuit closing switch to actuate explosive charges, mines, booby traps and alarm systems.

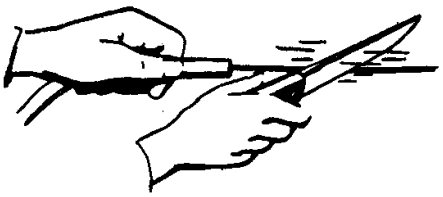


Material Required

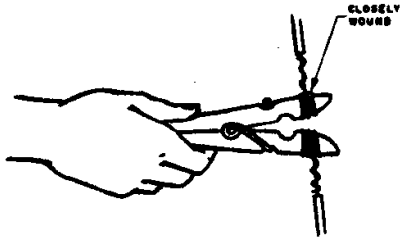
Spring type clothespin.
Solid copper wire -- 1/16 in. (2 mm) in diameter.
Strong string on wire.
Flat piece of wood (roughly 1/8 x 1" x 2").
Knife.

Procedure

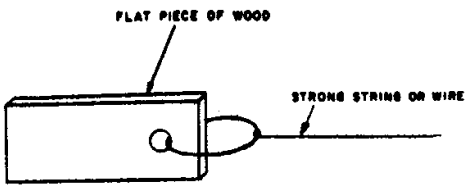
1. Strip four in. (10 cm) of insulation from the ends of 2 solid copper wires. Scrape copper wires with pocket knife until metal is shiny.



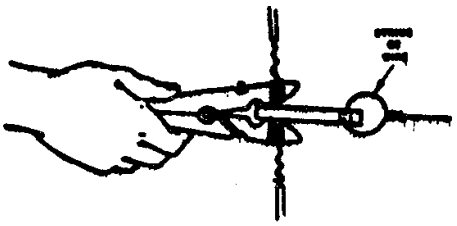
2. Wind one scraped wire tightly on one jaw of the clothespin, and the other wire on the other jaw.



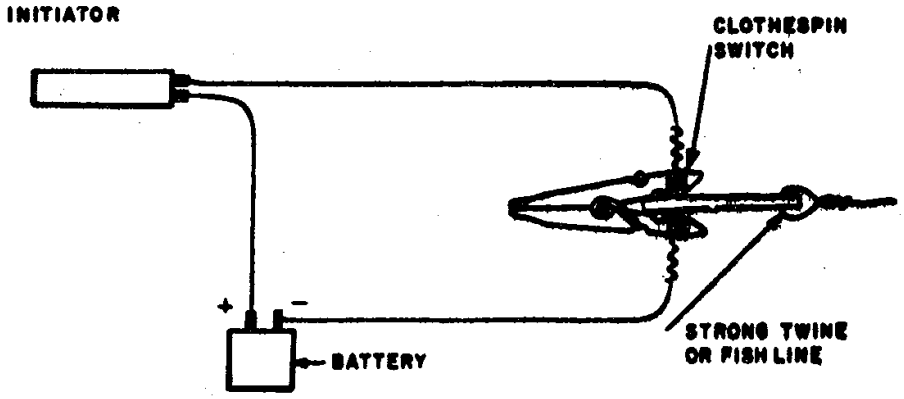
3. Make a hole in one end of the flat piece of wood using a knife, heated nail or drill Tie strong string or wire through the hole.



5. Place flat piece of wood between jaws of the clothespin switch.



Basic Firing Circuit

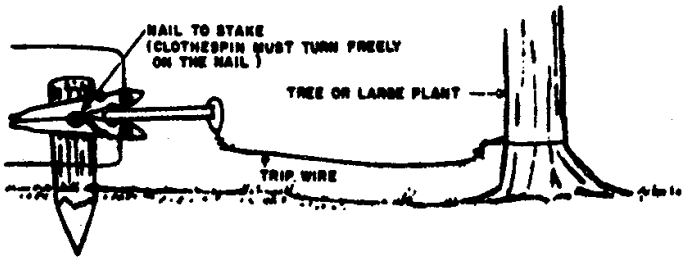


When the flat piece of wood is removed by pulling the string, the jaws of the clothespin will close completing the circuit.

CAUTION

Do not attach the battery until the switch and trip wire have been emplaced and examined. Be sure the flat piece of wood is separating the jaws of the switch.

A Method of Use



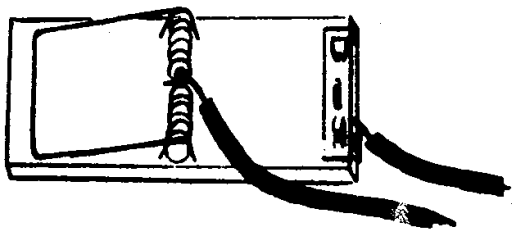
Section VII
No. 2

MOUSETRAP SWITCH

A common mousetrap can be used to make a circuit closing switch for electrically initiated explosives, mines and booby traps.

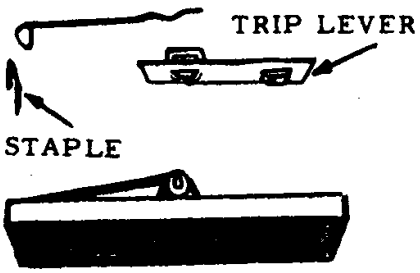
MATERIEL REQUIRED:

Mousetrap
Hacksaw or File
Connecting wires



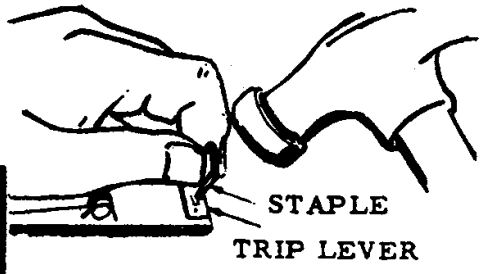
PROCEDURE:

1. Remove the trip lever from the mousetrap using a hacksaw or file. Also remove the staple and holding wire.



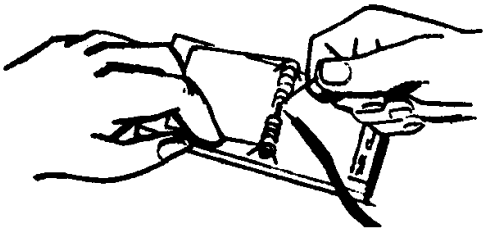
2. Retract the striker of the mousetrap and attach the trip lever across the end of the wood base using the staple with which the holding wire was attached.

NOTE: If the trip lever is not made of metal, a piece of metal of approximately the same size should be used.

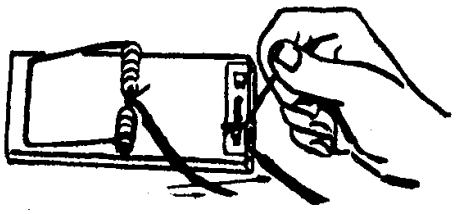


3. Strip one in. (2 1/2 cm) of insulation from the ends of 2 connecting wires.

4. Wrap one wire tightly around the spring loaded striker of the mousetrap.

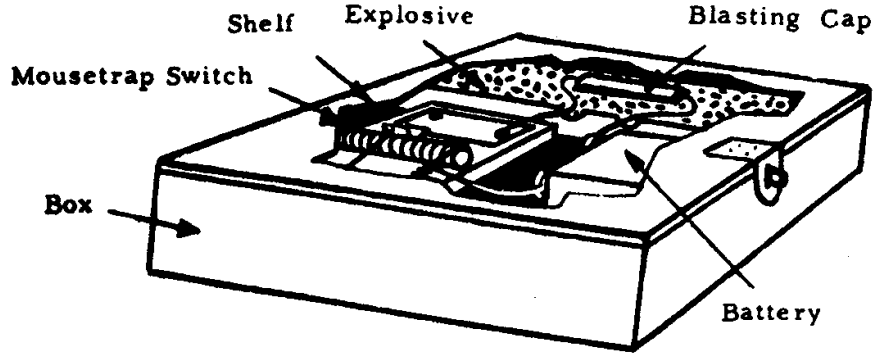


5. Wrap the second wire around some part of the trip lever or piece of metal.



This switch can be used in a number of ways -- one typical method is presented here.

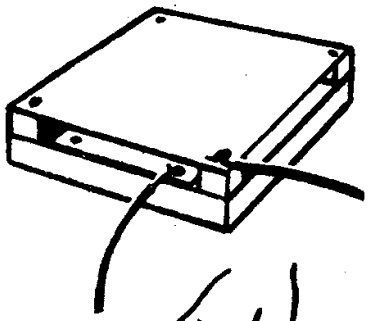
The switch is placed inside a box which also contains the explosive and batteries. The spring loaded striker is held back by the lid of the box and when the box is opened the circuit is closed.



Section VII
No. 3

FLEXIBLE PLATE SWITCH

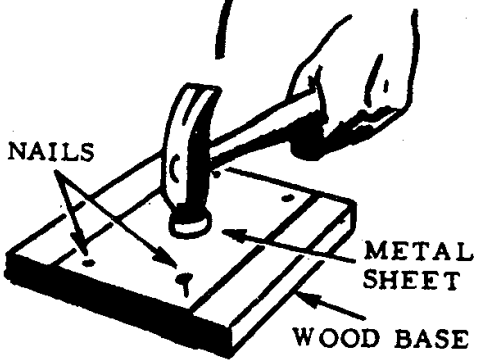
This pressure sensitive switch is used for initiating emplaced mines and explosives.



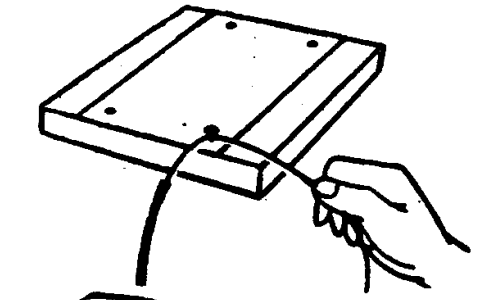
MATERIAL REQUIRED:

Two flexible metal sheets
  one approximately 10 in. (25 cm) square
  one approximately 10 in. x 8 in.(20 cm)
Piece of wood 10 in. square by 1 in. thick
Four soft wood blocks 1 in.x 1 in.x 1/4 in.
Eight flat head nails, 1 in. long
Connecting wires
Adhesive tape

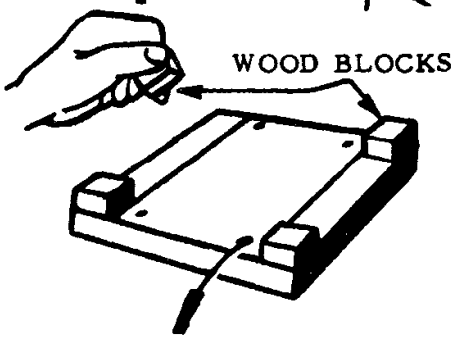
PROCEDURE:



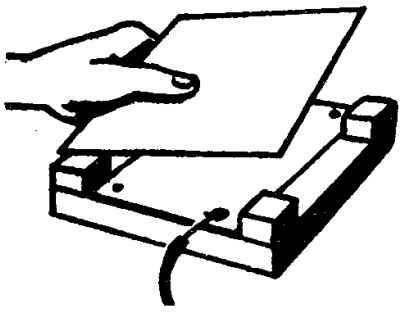
1. Nail 10 in. x 8 in. metal sheet to 10 in. square piece of wood so that 1 in. of wood shows on each side of metal. Leave one of the nails sticking up about 1/4 in.



2. Strip insulation from the end of one connecting wire. Wrap this end around the nail and drive the nail all the way in.

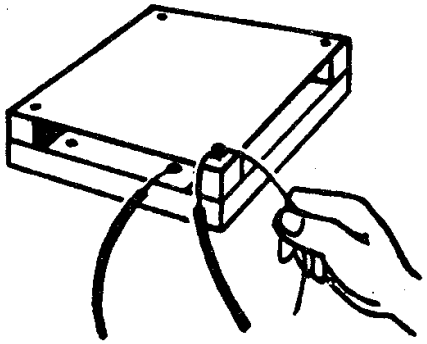


3. Place the four wood blocks on the corners of the wood base.

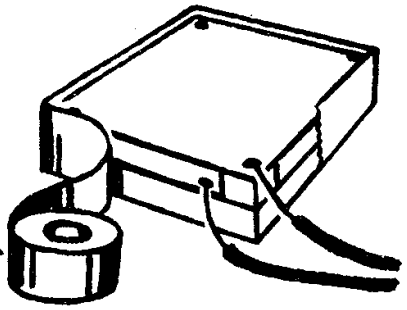


4. Place the 10 in. square flexible metal sheet so that it rests on the blocks in line with the wood base.

5. Drive four nails through the metal sheet and the blocks to fasten to the wood base. A second connecting wire is attached to one of the nails as in Step 2.

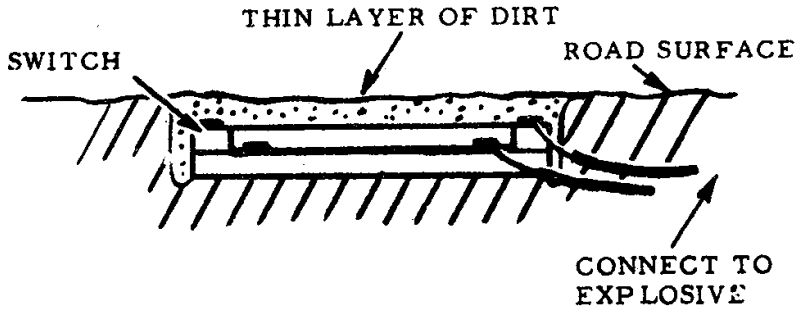


6. Wrap adhesive tape around the edges of the plate and wood base. This will assure that no dirt or other foreign matter will get between the plates and prevent the switch from operating.

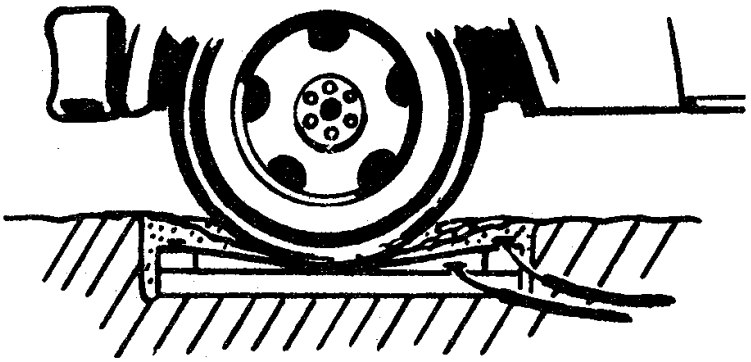


HOW TO USE:

The switch is placed in a hole in the path of expected traffic and covered with a thin layer of dirt or other camouflaging material. The mine or other explosive device connected to the switch can be buried with the switch or emplaced elsewhere as desired.



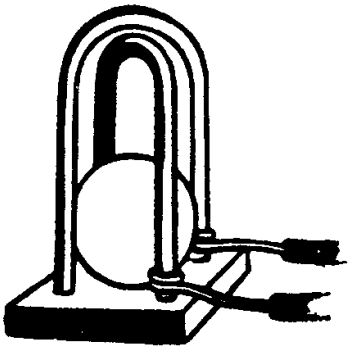
When a vehicle passes over the switch, the two metal plates make contact closing the firing circuit.



Section VII
No. 4

METAL BALL SWITCH

This switch will close an electric circuit when it is tipped in any direction. It can be used alone for booby traps or in combination with another switch or timer as an anti-disturbance switch.



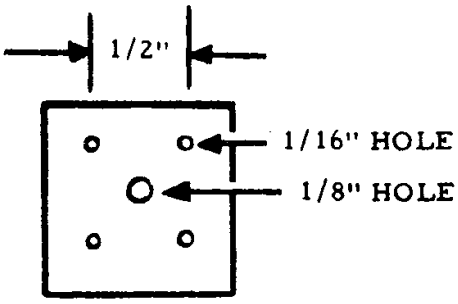
MATERIAL REQUIRED:

Metal Ball 1/2" (1 1/4 cm) diameter (see Note)
Solid copper wire 1/16" (1/4 cm) diameter
Wood block 1" (2 1/2 cm) square by 1/4" thick
Hand drill
Connecting wires
Soldering iron & solder

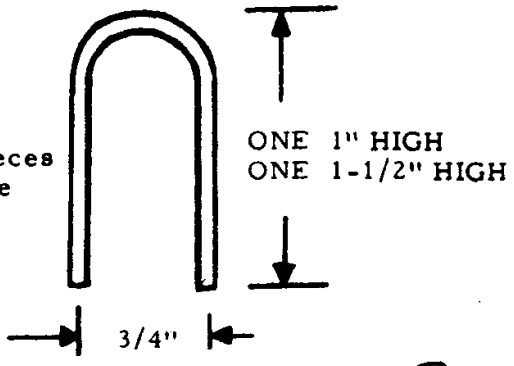
NOTE: If other than a 1/2" diameter ball is used, other dimensic must be changed so that the ball will rest in the center hole of the block without touching either of the wires.

PROCEDURE:

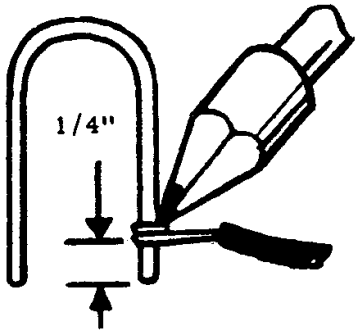
1. Drill four 1/16" holes and one 1/8" hole through the wood block as shown.



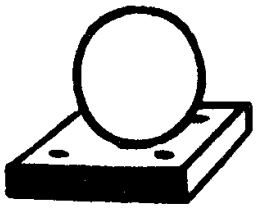
2. Form two "U" shaped pieces from 1/16" copper wire to the dimensions shown.



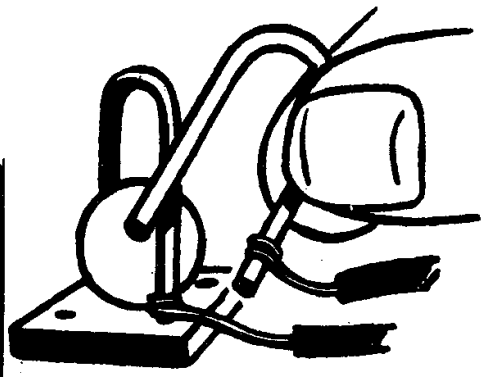
3. Wrap a connecting wire around one leg of each "U" at least 1/4" from the end and solder in place.



4. Place metal ball on block so that it rests in the center hole.



5. Insert the ends of the small "U" into two holes in the block. Insert large "U" into the remaining two holes.



CAUTION: Make sure that the metal ball does not touch either "U" shaped wire when the switch is standing on its base. If the ball does touch, bend wires outward slightly.

HOW TO USE:

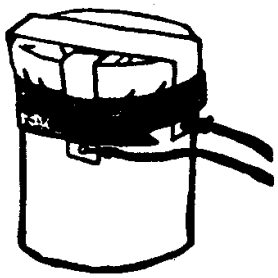
Mount switch vertically and connect in electrical firing circuit as with any other switch. When tipped in any direction it will close the circuit.

CAUTION: Switch must be mounted vertically and not disturbed while completing connections.

Section VII
No. 5.

ALTIMETER SWITCH

This switch is designed for use with explosives placed on aircraft. It will close an electrical firing circuit when an altitude of approximately 5000 ft (1-1/2 KM) is reached.



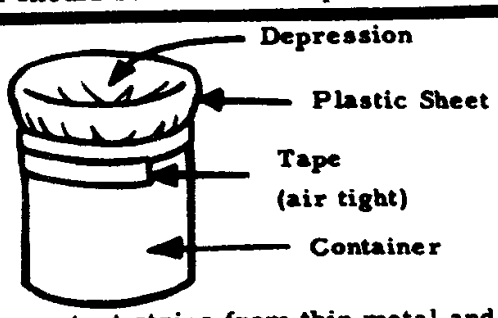
MATERIAL REQUIRED:

Jar or tin can
Thin sheet of flexible plastic or waxed paper
Thin metal sheet (cut from tin can)
Adhesive Tape
Connecting Wires

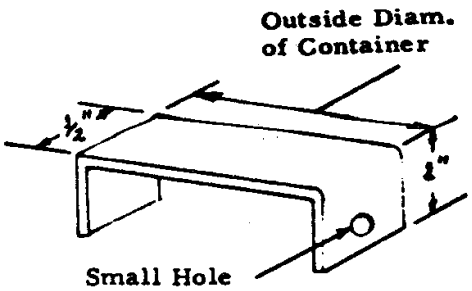
PROCEDURE:

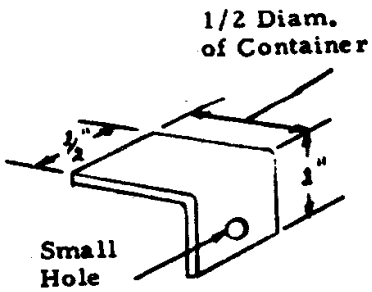
1. Place sheet of plastic or waxed paper over the top of the can or jar and tape tightly to sides of container.

NOTE: Plastic sheet should not be stretched tight. A small depression should be left in the top.



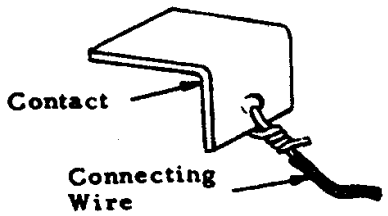
2. Cut two contact strips from thin metal and bend to the shapes shown.



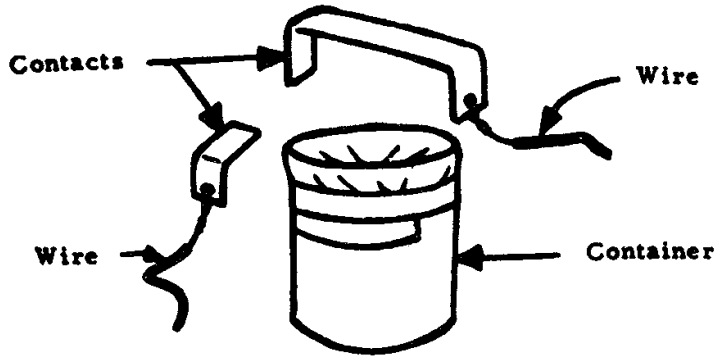


3. Strip insulation from the ends of two connecting wires. Attach one wire to each contact strip.

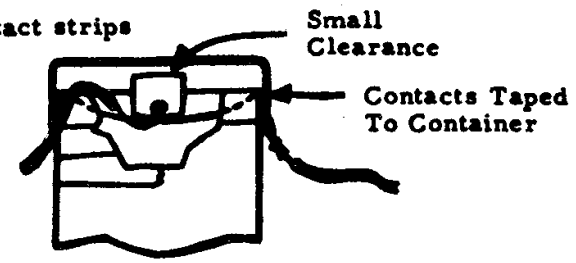
NOTE: If a soldering iron is available solder wires in place.



4. Place contact strips over container so that the larger contact is above the smaller with a very small clearance between the two.



5. Securely tape contact strips to sides of container.



HOW TO USE:

1. Connect the altimeter switch in an explosive circuit the same as any switch.

2. Place the explosive package on airplane. As the plane rises the air inside the container will expand. This forces the plastic sheet against the contacts closing the firing circuit.

NOTE: The switch will not function in a pressurized cabin. It must be placed in some part of the plane which will not be pressurized.

Section VII
No. 6

PULL-LOOP SWITCH

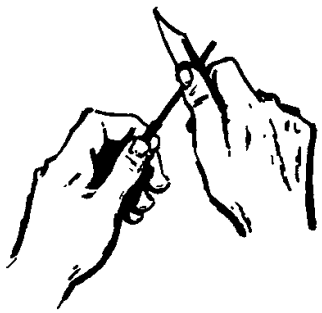
This switch will initiate explosive charges, mines, and booby traps when the trip wire is pulled.

MATERIAL REQUIRED:

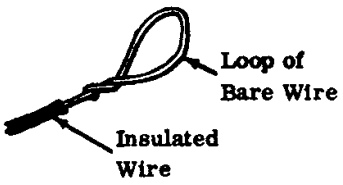
2 lengths of insulated wire
Knife
Strong string or cord
Fine thread that will break easily

PROCEDURE:

1. Remove about 2 inches of insulation from one end of each length of wire. Scrape bare wire with knife until metal is shiny.



2. Make a loop out of each piece of bare wire.

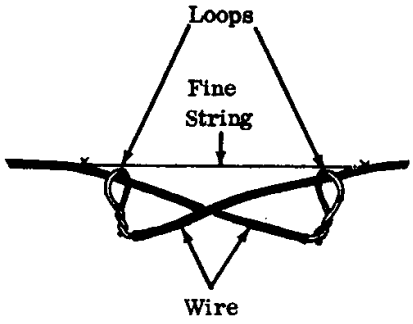


3. Thread each wire through the loop of the other wire so the wires can slide along each other.

NOTE: The loops should contact each other when the two wires are pulled taut.

HOW TO USE:

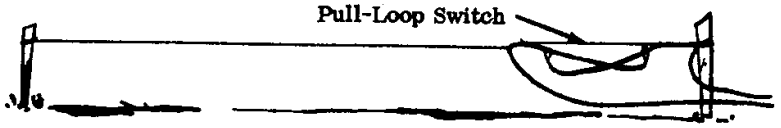
1. Separate loops by about 2 inches. Tie piece of fine thread around wires near each loop Thread should be taut enough to support loops and wire, yet fine enough that it will break under a very slight pull.



2. Fasten one wire to tree or stake and connect end to firing circuit.

3. Tie a piece of cord or string around the other piece of wire a few inches from the loop. Tie free end of cord around tree, bush, or stake. Connect the free end of the wire to the firing circuit. Initiation will occur when the tripcord is pulled.

CAUTION: Be sure that the loops do not contact each other when the wires are connected to the firing circuit.



OTHER USES: The switch minus the fine thread may be used to activate a booby trap by such means as attaching it between the lid and a rigid portion of a box, between a door and a door jamb, and in similar manners.

Section VII
No. 7

KNIFE SWITCH

This device will close the firing circuit charges, mines, and booby traps when the trip wire is pulled or cut.

MATERIAL REQUIRED:

Knife or hack saw blade
6 nails
Strong string or light rope
Sturdy wooden board
Wire

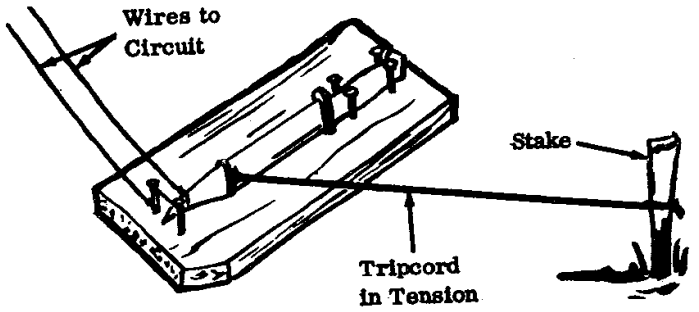
PROCEDURE:

1. Place knife on board. Drive 2 nails into board on each side of knife handle so knife is held in place.

2. Drive one nail into board so that it touches blade of knife near the point.

3. Attach rope to knife. Place rope across path. Apply tension to rope, pulling knife blade away from nail slightly. Tie rope to tree, bush, or stake.

4. Drive another nail into board near the tip of the knife blade as shown below. Connect the two nails with a piece of conducting wire. Nail should be positioned so that it will contact the second nail when blade is pulled about 1 inch (2-1/2 cm) to the side.



NOTE: Check position of nails to knife blade. The nails should be placed so that the knife blade will contact either one when the rope is pulled or released.

HOW TO USE:

Attach one wire from firing circuit to one of the nails and the other to the knife blade. The circuit will be completed when the tripcord is pulled or released.

IMPROVISED SCALE

This scale provides a means of weighing propellant and other items when conventional scales or balances are not available.

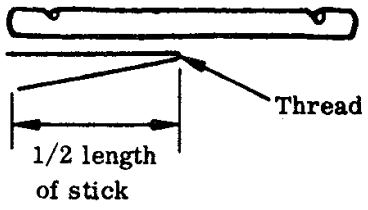
MATERIAL REQUIRED:

Pages from Improvised Munitions Handbook
Straight sticks about 1 foot (30 cm) long and 1/4 in. (5 mm) in diameter
Thread or fine string

PROCEDURE:

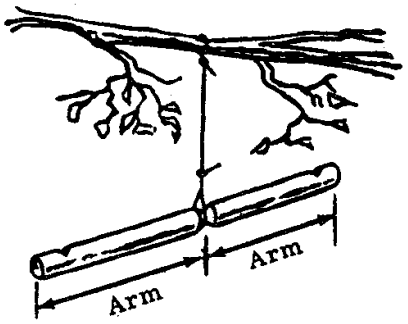
1. Make a notch about 1/2 in. (1 cm) from each end of stick. Be sure that the two notches are the same distance from the end of the stick.

2. Find the exact center of the stick by folding in half a piece of thread the same length as the stick and placing it alongside the stick as a ruler. Make a small notch at the center of the stick.



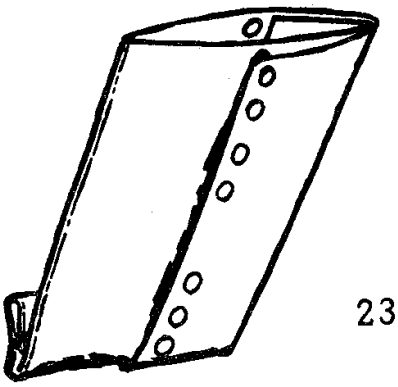
3. Tie a piece of thread around the notch. Suspend stick from branch, another stick wedged between rocks, or by any other means. Be sure stick is balanced and free to move.

NOTE: If stick is not balanced, shave or scrape a little off the heavy end until it does balance. Be sure the lengths of the arms are the same.

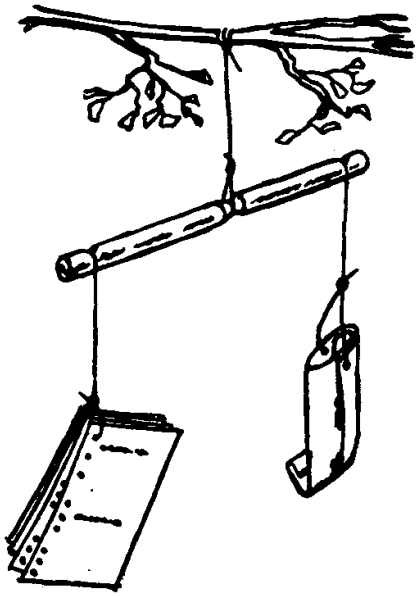


4. Make a container out of one piece of paper. This can be done by rolling the paper into a cylinder and folding up the bottom a few times.

5. Punch 2 holes at opposite sides of paper container. Suspend container from one side of stick.



6. Count out the number of handbook pages equal in weight to that of the quantity of material to be weighed. Each sheet of paper weighs about 1.3 grams (20 grains or .04 ounce). Suspend these sheets, plus one, to balance container on the other side of the scale.



7. Slowly add the material to be weighed to the container. When the stick is balanced, the desired amount of material is in the container.

8. If it is desired to weigh a quantity of material larger than that which would fit in the above container, make a container out of a larger paper or paper bag, and suspend from one side of the stick. Suspend handbook pages from the other side until the stick is balanced. Now place a number of sheets of handbook pages equal in weight to that of the desired amount of material to be weighed on one side, and fill the container with the material until the stick is balanced.

9. A similar method may be used to measure parts or percentage by weight. The weight units are unimportant. Suspend equal weight containers from each side of the stick. Bags, tin cans, etc. can be used. Place one material in one of the containers. Fill the other container with the other material until they balance. Empty and refill the number of times necessary to get the required parts by weight (e.g., 5 to 1 parts by weight would require 5 fillings of one can for one filling of the other).

ROPE GRENADE LAUNCHING TECHINIQUE

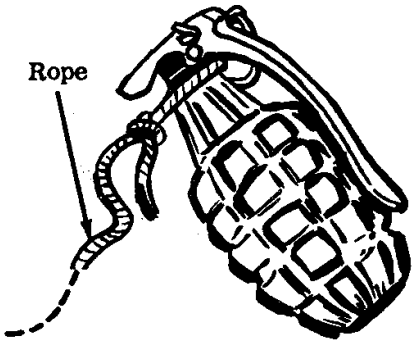
A method of increasing the distance a grenade may be thrown. Safety fuse is used to increase the delay time.

MATERIAL REQUIRED:

Hand grenade (Improvised pipe hand grenade, Section II, No. 1 may be used)
Safety fuse or fast burning Improvised Fuse, (Section VI, No. 7)
Light rope, cord, or string

PROCEDURE:

1. Tie a 4 to 6 foot (1 meter) length of cord to the grenade. Be sure that the rope will not prevent the grenade handle from coming off.

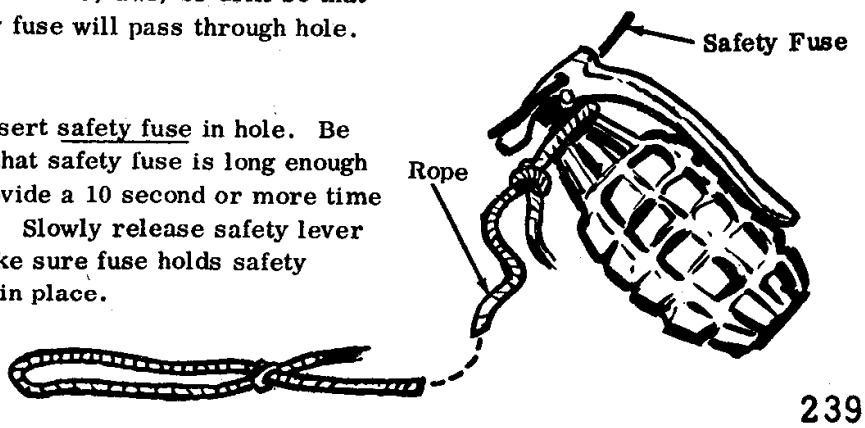


Note: If improvised grenade is used, tie cord around grenade near the end cap. Tape in place if necessary.

2. Tie a large knot in the other end of the cord for use as a handle.

3. Carefully remove safety pin from grenade, holding safety lever in place. Enlarge safety pin hole with point of knife, awl, or drill so that safety fuse will pass through hole.

4. Insert safety fuse in hole. Be sure that safety fuse is long enough to provide a 10 second or more time delay. Slowly release safety lever to make sure fuse holds safety lever in place.



CAUTION: If safety lever should be released for any reason, grenade will explode after regular delay time (4-5 sec.).

NOTE: If diameter of safety fuse is too large to fit in hole (Step 4), follow procedure and How to Use of Time Delay Grenade, Section VI, No. 9, instead of Steps 3 and 4 above.

HOW TO USE:

1. Light fuse.

2. Whirl grenade overhead, holding knot at end of rope, until grenade picks up speed (3 or 4 turns).

3. Release when sighted on target.

CAUTION: Be sure to release grenade within 10 seconds after fuse is lit.

NOTE: It is helpful to practice first with a dummy grenade or a rock to improve accuracy. With practice, accurate launching up to 100 meters (300 feet) can be obtained.

BICYCLE GENERATOR POWER SOURCE

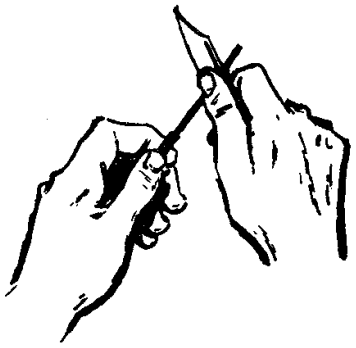
A 6 volt, 3 watt bicycle generator will set off one or two blasting caps (connected in series) or an igniter.

MATERIAL REQUIRED:

Bicycle generator (6 volts, 3 watt)
Copper wire
Knife

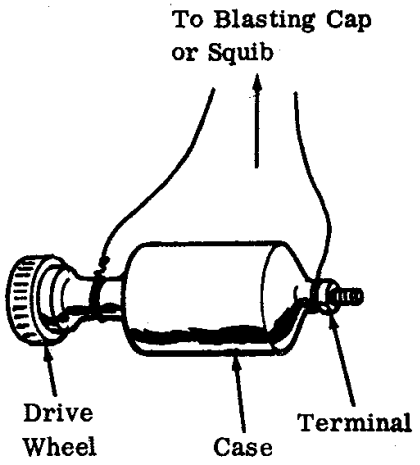
PROCEDURE:

1. Strip about 4 in. (10 cm) of coating from both ends of 2 copper wires. Scrape ends with knife until metal is shiny.



2. Connect the end of one wire to the generator terminal.

3. Attach the end of the second wire to generator case. This wire may be wrapped around a convenient projection, taped, or simply held against the case with the hand.

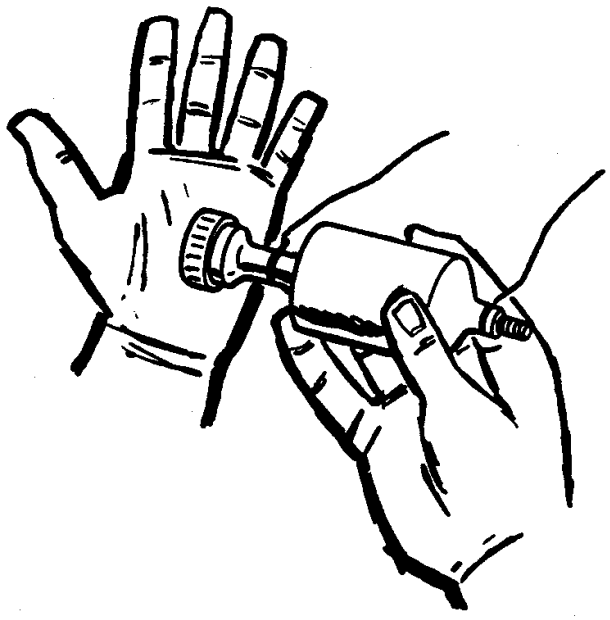


HOW TO USE:

1. Connect free ends of wires to blasting cap or squib leads.

CAUTION: If drive wheel is rotated, explosive may be set off.

2. Run the drive wheel firmly and rapidly across the palm of the hand to activate generator.



AUTOMOBILE GENERATOR POWER SOURCE

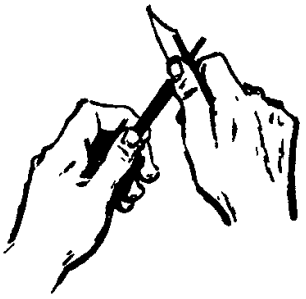
An automobile generator can be used as a means of firing one blasting cap or igniter. (Improvised Igniter, Section V, No. 2, may be used.)

MATERIAL REQUIRED:

Automobile generator (6, 12, or 28 volts). (An alternator will not work.)
Copper Wire
Strong string or wire, about 5 ft. (150 cm) long and 1/16 in. (1-1/2 mm) in diameter
Knife
Small light bulb requiring same voltage as generator, (for example, bulb from same vehicle as generator).

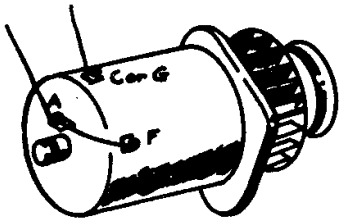
PROCEDURE:

1. Strip about 1 in. (2-1/2 cm) of coating from both ends of 3 copper wires. Scrape ends with knife until metal is shiny.



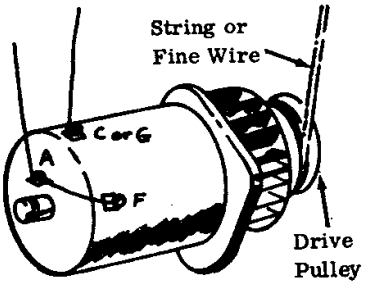
2. Connect the A and F terminals with one piece of wire.

3. Connect a wire to the A terminal. Connect another to the G terminal.



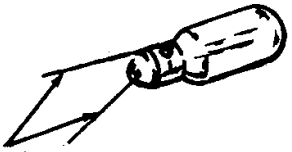
NOTE: The F and G or C terminals may not be labeled; in this case, connect wires as shown. The F terminal is usually smaller in size than the C or G terminal.

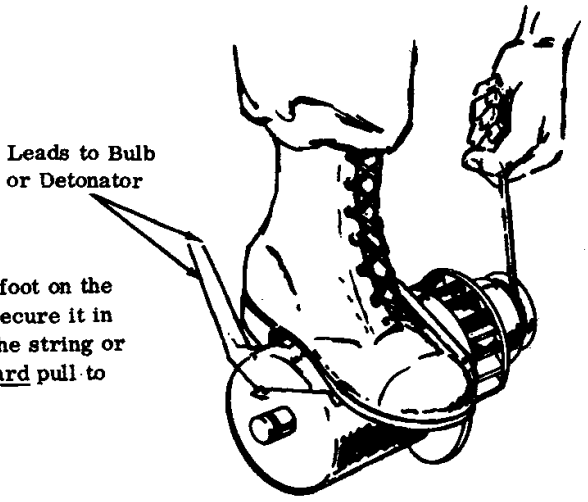
4. Wrap several turns of string or wire clockwise around the drive pulley.



HOW TO USE:

1. Connect the free ends of the wires to the light bulb.



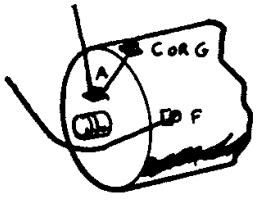


2. Place one foot on the generator to secure it in place. Give the string or wire a very hard pull to light the bulb.

NOTE: If not successful at first, rewind string and try again several times. After repeating this operation and the bulb still does not light, follow Step 4, "How to Use."

3. If light bulb lights, follow Steps 1 and 2 of above, "How to Use," connecting free ends of wires to blasting cap or igniter instead of to light bulb.

4. If light bulb does not light after several pulls, switch leads connected to F and G terminals. Repeat above "How to Use," Steps 1 to 3.



IMPROVISED BATTERY (SHORT LASTING)

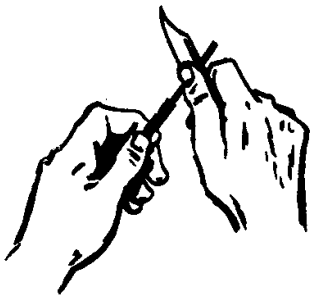
This battery is powerful but must be used within 15 minutes after fabrication. One cell of this battery will detonate one blasting cap or one igniter. Two cells, connected in series, will detonate two of these devices and so on. Larger cells have a longer life as well as greater power.

MATERIALS	COMMON SOURCE
Water	
Sodium hydroxide (lye, solid or concentrated solution)	Soap manufacturing Disinfectants Sewer cleaner
Copper or brass plate about 4 in. (10 cm) square and 1/16 in. (2 mm) thick	
Aluminum plate or sheet, same size as copper plate	
Charcoal powder	
Container for mixing	
Knife	
One of the following:	
Potassium permanganate, solid	Disinfectants Deodorants
Calcium hypochlorite, solid	Disinfectants Water treating chemicals Chlorine bleaches
Manganese dioxide (pyrolucite)	Dead dry-cell batteries

NOTE: Be sure sodium hydroxide solution is at least a 45% solution by weight. If not, boil off some of the water. If solid sodium hydroxide is available, dissolve some sodium hydroxide in about twice as much water (by volume).

PROCEDURE:

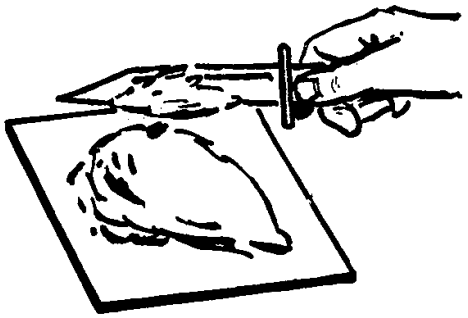
1. Scrape coating off both ends of wires with knife until metal is shiny.



2. Mix thoroughly (do not grind) approximately equal volumes of powdered charcoal and one of the following: potassium permangenate, calcium hypochlorite, or manganese dioxide. Add water until a very thick paste is formed.

CAUTION: Avoid getting any of the ingredient on the skin or in the eyes.

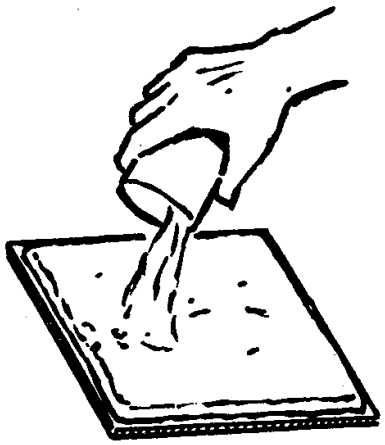
3. Spread a layer of this mixture about 1/8 in. (2 mm) thick on the copper or brass plate. Be sure mixture is thick enough so that when mixture is sandwiched between two metal plates, the plates will not touch each other at any point.



NOTE: If more power is required, prepare several plates as above.

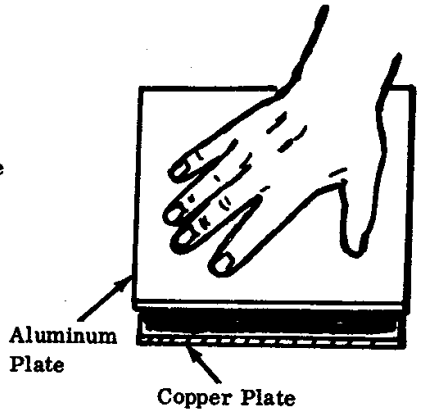
HOW TO USE:

1. Just prior to use (no more than 15 minutes), carefully pour a small quantity of sodium hydroxide solution over the mixture on each plate used.



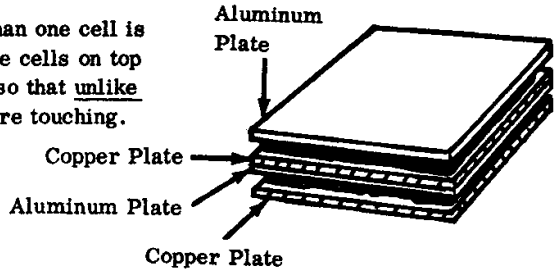
CAUTION: If solution gets on skin, wash off immediately with water.

2. Place an aluminum plate on top of the mixture on each copper plate. Press firmly. Remove any excess that oozes out between the plates.

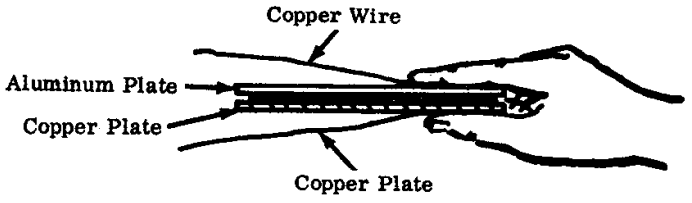


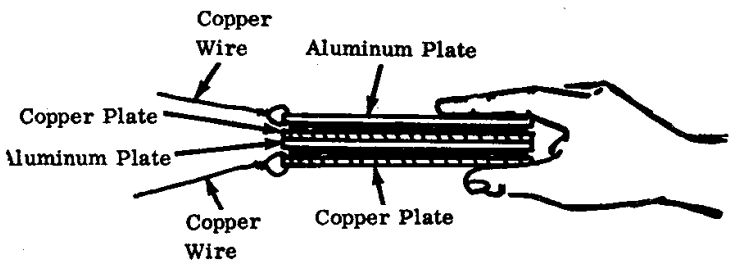
CAUTION: Be sure plates are not touching each other at any point.

3. If more than one cell is used, place the cells on top of each other so that unlike metal plates are touching.



4. When ready to fire, clean plates with knife where connections are to be made. Connect one wire to the outer aluminum plate. This may be done by holding the wires against the plates or by hooking them through holes punched through plates. If wires are hooked through plates, be sure they do not touch mixture between plates.





IMPROVISED BATTERY (2 HOUR DURATION)

This battery should be used within 2 hours and should be securely wrapped. Three cells will detonate one blasting cap or one igniter. Five cells, connected in series, will detonate two of these devices and so on. Larger cells have a longer life and will yield more power.

If depolarizing materials such as potassium permanganate or manganese dioxide cannot be obtained, ten cells without depolarizer, arranged as described below, (Step 4) will detonate one blasting cap.

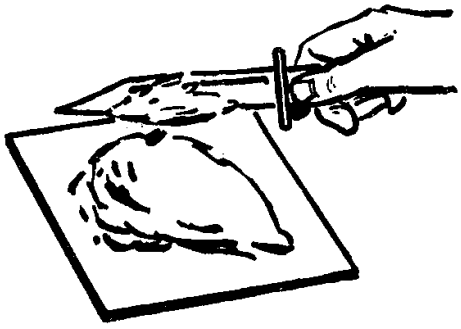
MATERIALS	COMMON SOURCE
Water	
Ammonium chloride (sal ammoniac) (solid or concentrated solution)	Medicines Soldering fluxes Fertilizers Ice melting chemicals for roads
Charcoal powder	
Copper or brass plate about 4 in. (10 cm) square and 1/16 in. (2 mm) thick	
Aluminum plate same size as copper or brass plate	
Wax and paper (or waxed paper)	Candles
Wire, string or tape	
Container for mixing	
Knife	
One of the following:	
Potassium permanganate, solid	Disinfectants Deodorants
Manganese dioxide	Dead dry batteries

NOTE: If ammonium chloride solution is not concentrated (at least 45% by weight) boil off some of the water.

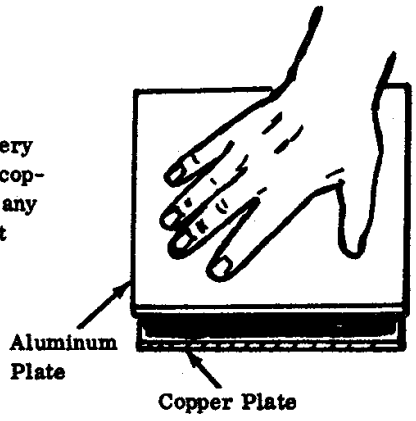
PROCEDURE:

1. Mix thoroughly (do not grind) approximately equal volumes of powdered charcoal, ammonium chloride and one of the following: potassium permanganate or manganese dioxide. Add water until a very thick paste is formed. If ammonium chloride is in solution form, it may not be necessary to add water.

2. Spread a layer of this mixture, about 1/8 in. (3 mm) thick, on a clean copper or brass plate. The layer must be thick enough to prevent a second plate from touching the copper plate when it is pressed on top.

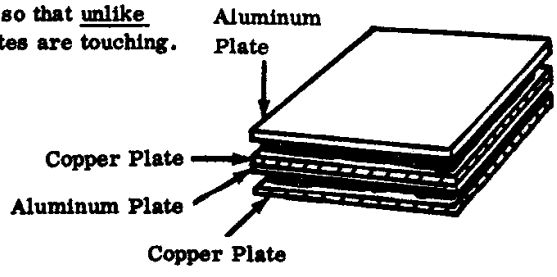


3. Press an aluminum plate very firmly upon the mixture on the copper plate. Remove completely any of the mixture that squeezes out between the plates. The plates must not touch.

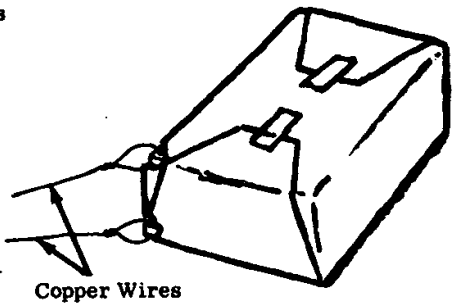


4. If more than one cell is desired:

   a. Place one cell on top of the other so that unlike metal plates are touching.



b. Wrap the combined cells in heavy waxed paper. The waxed paper can be made by rubbing candle wax over one side of a piece of paper. Secure the paper around the battery with string, wire or tape. Expose the top and bottom metal plates at one corner.



HOW TO USE:

1. Scrape a few inches off each end of two wires with knife till metal is shiny.

2. Clean plates with knife until metal is shiny where connections are to be made.

3. Connect one wire from the explosive to a copper or brass plate and the other wire to an aluminum plate. The connection can be made by holding the wire against the plate. A permanent connection can be made by hooking the wire through holes in the exposed corners of the plates. The battery is now ready for use.

NOTE: If battery begins to fail after a few firings, scrape the plates and wires where connections are made until metal is shiny.

Section VII
No. 14

ARMOR MATERIALS

The following table shows the amount of indigenous materials needed to stop ball type projectiles of the 5.56 mm, .30 caliber, and .50 caliber ammunition fired from their respective weapons at a distance of 10 feet (3 m).

INDIGENOUS MATERIAL	THICKNESS OF MATERIALS					
	Inches			Centimeters		
	5.56 mm	.30 cal 7.62 mm	.50 cal 12.70 mm	5.56 mm	.30 cal 7.62 mm	.50 cal 12.70 mm
Mild steel (structural)	$\frac{1}{2}$	$\frac{1}{2}$	$\frac{3}{4}$	$1\frac{1}{4}$	$1\frac{1}{4}$	2
Mild aluminum (structural)	1	1	2	$2\frac{1}{2}$	$2\frac{1}{2}$	5
Pine wood (soft)	14	22	32	36	56	82
Broken stones (cobble gravel)	3	4	11	8	11	28
Dry sand	4	5	14	11	13	36
Wet sand or earth	6	13	21	16	33	54

NOTE: After many projectiles are fired into the armor, the armor will break down. More material must be added.

THROWING KNIFE

This balanced throwing knife can be an effective weapon. With a small amount of practice, a high degree of accuracy can be achieved.

MATERIAL REQUIRED:

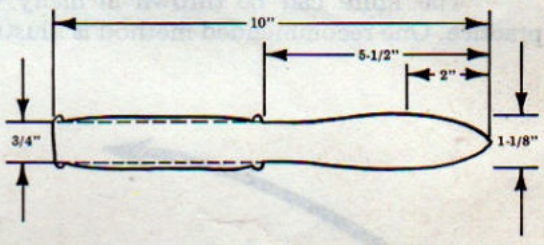
Steel plate, approximately 10" x 1-1/4" x 1/16"

Hacksaw

Metal file

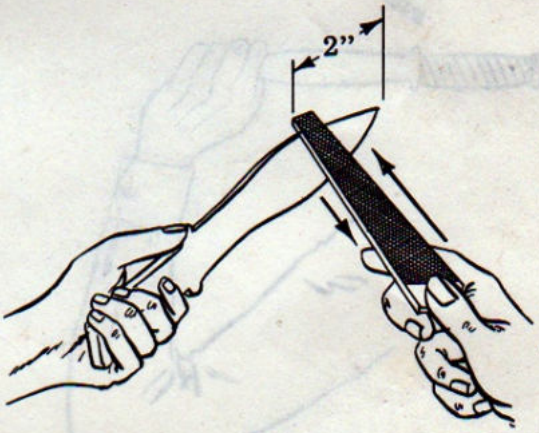
PROCEDURE:

1. Cut steel plate to dimensions shown using a hacksaw.

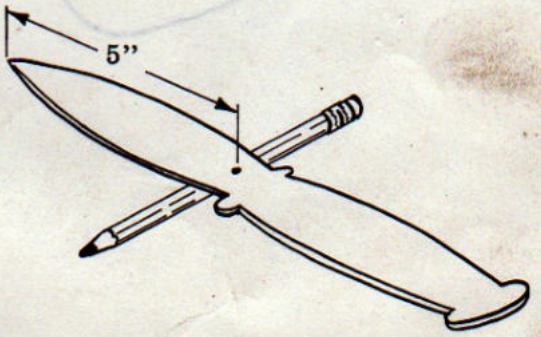


NOTE: The handle shape shown is not necessary. The handle can be cut straight back as shown by the dotted lines if desired.

2. Sharpen the edges of the blade for the first 2 inches using a metal file.



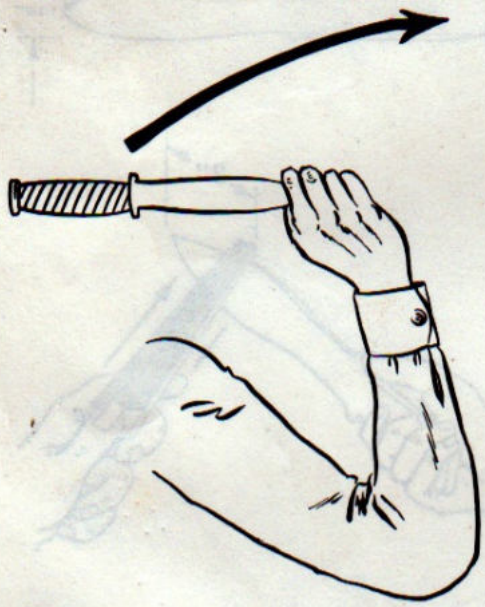
3. Check balance of knife by placing on a pencil or similar object. If knife does not balance at the center (5 inches from either end) remove metal from the handle or back half of the blade with the file until balance is obtained.

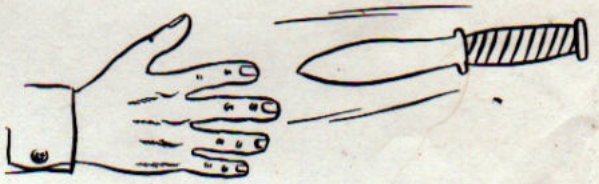


4. If desired, the handle can be wrapped with tape or leather to provide a better holding surface when the knife is used for purposes other than throwing.

HOW TO USE:

The knife can be thrown in many ways. The best method can be determined by practice. One recommended method is illustrated below.





AUTO DISABLEMENT
(Direct and Indirect Methods)

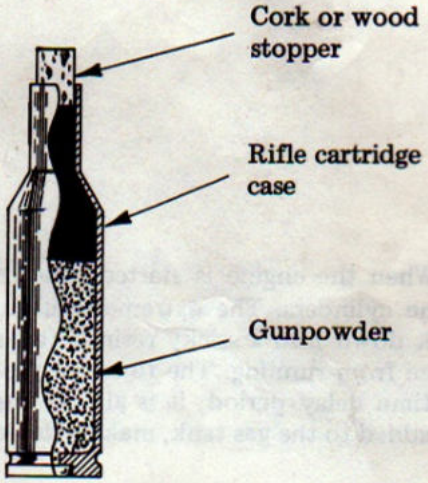
Direct Method:

MATERIAL REQUIRED:

One or more rifle cartridges, 7.62mm, .30 cal., etc.

Spark plug wrench

PROCEDURE & USE:



1. Remove the bullet from one or more rifle cartridges and plug the cartridge case mouth with a wood or cork stopper to prevent the powder from falling out.

2. Remove one or more spark plugs from the target engine and pour in the propellant from one cartridge case per each engine cylinder(s).

3. Replace the spark plug(s) back into the engine cylinder(s).

4. When the engine is started the cylinder will explode, causing damage beyond immediate repair.

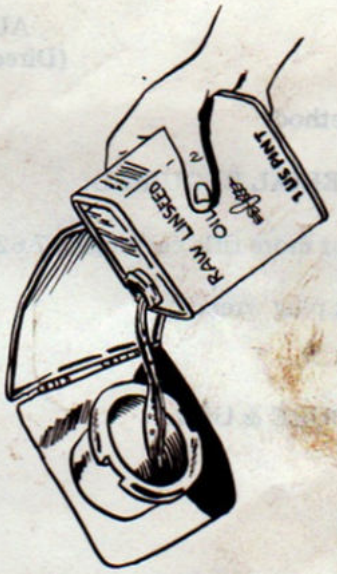
Indirect Method:

MATERIAL REQUIRED:

One pint can of raw linseed oil (available from hardware stores)

PROCEDURE & USE:

1. Remove the gas filler cap from the target vehicle.



2. Pour in the linseed oil and replace the filler cap.

3. When the engine is started, the linseed oil will be carried, along with the gas, to the engine cylinders. The extreme heat generated in the cylinders will cause the linseed oil to break down into a sticky resin. After a period of time, this resin will completely stop the engine from running. The time delay period can be several hours or several days. Because of the time delay period, it is almost impossible to determine when or where the linseed oil was added to the gas tank, making detection virtually impossible.

Section 13. PRIMARY HIGH EXPLOSIVES

MERCURY FULMINATE 13–1

Description: Mercury fulminate is an initiating explosive, commonly appearing as white or gray crystals. It is extremely sensitive to initiation by heat, friction, spark or flame, and impact. It detonates when initiated by any of these means. It is pressed into containers, usually at 3000 psi, for use in detonators and blasting caps. However, when compressed at greater and greater pressure (up to 30,000 psi), it becomes "dead pressed." In this condition, it can only be exploded by another initial detonating agent. Mercury fulminate gradually becomes inert when stored continuously above 100° F. A dark-colored product of deterioration gives evidence of this effect. Mercury fulminate is stored underwater execpt when there is danger of freezing. Then it is stored under a mixture of water and alcohol.

Comments: This material was tested. It is effective.

References: TM 9–1900, Ammunition, General, page 59.
TM 9–1910, Military Explosives, page 98.

LEAD STYPHNATE 13–2

Description: Lead styphnate is an initiating explosive, commonly appearing in the form of orange or brown crystals. It is easily ignited by heat and static discharge but cannot be used to initiate secondary high explosives reliably. Lead styphnate is used as an igniting charge for lead azide and as an ingredient in priming mixtures for small arms ammunition. In these applications, it is usually mixed with other materials first and then pressed into a metallic container (detonators and primers). Lead styphnate is stored under water except when there is danger of freezing. Then it is stored under a mixture of water and alcohol.

Comments: This item was tested. It is effective.

References: TM 9–1900, Ammunition, General, page 59.
TM 9–1910, Military Explosives, page 107.

LEAD AZIDE 13–3

Description: Lead azide is an initiating explosive and is produced as a white to buff crystalline substance. It is a more efficient detonating agent than mercury fulminate and it does not decompose on long continued storage at moderately elevated temperatures. It is sensitive to both flame and impact but requires a layer of lead styphnate priming mixture to produce reliable initiation when it is used in detonators that are initiated by a firing pin or electrical energy. It is generally loaded into aluminum detonator housings and must not be loaded into housing of copper or brass because extremely sensitive copper azide can be formed in the presence of moisture.

Comments: This material was tested. It is effective.

References: TM 9–1900, Ammunition, General, page 60.
TM 9–1910, Military Explosives, page 103.

DDNP **13–4**

Description: DDNP (diazodinitrophenol) is a primary high explosive. It is extensively used in commercial blasting caps that are initiated by black powder safety fuse. It is superior to mercury fulminate in stability but is not as stable as lead azide. DDNP is desensitized by immersion in water.

Comments: This material was tested. It is effective.

References: TM 9–1900, Ammunition, General, page 60.
TM 9–1910, Military Explosives, page 103.

Section 14. SECONDARY HIGH EXPLOSIVES

TNT **14–1**

Description: TNT (Trinitrotoluene) is produced from toluene, sulfuric acid, and nitric acid. It is a powerful high explosive. It is well suited for steel cutting, concrete breaching, general demolition, and for underwater demolition. It is a stable explosive and is relatively insensitive to shock. It may be detonated with a blasting cap or by primacord. TNT is issued in 1-pound and ½-pound containers and 50-pounds to a wooden box.

Comments: This material was tested. It is effective. TNT is toxic and its dust should not be inhaled or allowed to contact the skin.

References: TM 9–1900, Ammunition, General, page 263.
FM 5–25, Explosives and Demolitions, page 3.

NITROSTARCH **14–2**

Description: Nitrostarch is composed of starch nitrate, barium nitrate, and sodium nitrate. It is more sensitive to flame, friction, and impact than TNT but is less powerful. It is initiated by detonating cord. Nitrostarch is issued in 1-pound and 1½-pound blocks. The 1-pound packages can be broken into ¼-pound blocks. Fifty 1-pound packages and one hundred 1½-pound packages are packed in boxes.

Comments: This material was tested. It is effective.

Reference: TM 9–1900, Ammunition, General, page 263.

TETRYL **14–3**

Description: Tetryl is a fine, yellow, crystalline material and exhibits a very high shattering power. It is commonly used as a booster in ex-

plosive trains. It is stable in storage. Tetryl is used in detonators. It is pressed into the bottom of the detonator housing and covered with a small priming charge of mercury fulminate or lead azide.

Comments: This material was tested. It is effective.

References: TM 9–1900, Ammunition, General, page 52.
TM 31–201–1, Unconventional Warfare Devices and Techniques, para 1509.

RDX **14–4**

Description: RDX (cyclonite) is a white crystalline solid that exhibits very high shattering power. It is commonly used as a booster in explosive trains or as a main bursting charge. It is stable in storage, and when combined with proper additives, may be cast or press loaded. It may be initiated by lead azide or mercury fulminate.

Comments: This material was tested. It is effective.

References: TM 9–1900, Ammunition, General, page 52.
TM 31–201–1, Unconventional Warfare Devices and Techniques, para 1501.

NITROGLYCERIN **14–5**

Description: Nitroglycerin is maufactured by treating glycerin with a nitrating mixture of nitric and sulfuric acid. It is a thick, clear to yellow-brownish liquid that is an extremely powerful and shock-sensitive high explosive. Nitroglycerin freezes at 56° F., in which state it is less sensitive to shock than in liquid form.

Comments: This material was tested. It is effective.

References: TM 9–1910, Military Explosives, page 123.
TM 31–201–1, Unconventional Warfare Devices and Techniques, para 1502.

COMMERCIAL DYNAMITE **14–6**

Description: There are three principal types of commercial dynamite: straight dynamite, ammonia dynamite, and gelatin dynamite. Each type is further subdivided into a series of grades. All dynamites contain nitroglycerin in varying amounts and the strength or force of the explosive is related to the nitroglycerin content. Dynamites range in velocity of detonation from about 4000 to 23,000 feet per second and are sensitive to shock. The types and grades of dynamite are each used for specific purposes such as rock blasting or underground explosives. Dynamite is initiated by electric or nonelectric blasting caps. Although dynamites are furnished in a wide variety of packages, the most common unit is the ½ pound cartridge. Fifty pounds is the maximum weight per case.

Comments: This material was tested. It is effective.

References: TM 9–1900, Ammunition, General, page 265.
FM 5–25, Explosives and Demolitions, page 8.

MILITARY DYNAMITE **14–7**

Description: Military (construction) dynamite, unlike commercial dynamite, does not absorb or retain moisture, contains no nitroglycerine, and is much safer to store, handle, and transport. It comes in standard sticks 1¼ inches in diameter by 8 inches long, weighing approximately ½ pound. It detonates at a velocity of about 20,000 feet per second and is very satisfactory for military construction, quarrying, and demolition work. It may be detonated with an electric or nonelectric military blasting cap or detonating cord.

Comments: This material was tested. It is effective.

References: FM 5–25, Explosives and Demolitions, page 7.
TM 9–1910, Military Explosives, page 204.

AMATOL **14–8**

Description: Amatol is a high explosive, white to buff in color. It is a mixture of ammonium nitrate and TNT, with a relative effectiveness slightly higher than that of TNT alone. Common compositions vary from 80% ammonium nitrate and 20% TNT to 40 % ammonium nitrate and 60% TNT. Amatol is used as the main bursting charge in artillery shell and bombs. Amatol absorbs moisture and can form dangerous compounds with copper and brass. Therefore it should not be housed in containers of such metals.

Comments: This material was tested. It is effective.
References: FM 5–25, Explosives and Demolitions, page 7.
TM 9–1910, Military Explosives, page 182.

PETN **14–9**

Description: PETN (pentaerythrite tetranitrate), the high explosive used in detonating cord, is one of the most powerful of military explosives, almost equal in force to nitroglycerine and RDX. When used in detonating cord, it has a detonation velocity of 21,000 feet per second and is relatively insensitive to friction and shock from handling and transportation.

Comments: This material was tested. It is effective.

References: FM 5–25, Explosives and Demolitions, page 7.
TM 9–1910, Military Explosives, page 135.
TM 31–201–1, Unconventional Warfare Devices and Techniques, para 1508.

BLASTING GELATIN **14–10**

Description: Blasting gelatin is a translucent material of an elastic, jellylike texture and is manufactured in a number of different colors. It is considered to be the most powerful industrial explosive. Its characteristics are similar to those of gelatin dynamite except that blasting gelatin is more water resistant.

Comments: This material was tested. It is effective.

Reference: TM 9–1910, Military Explosives, page 204.

COMPOSITION B **14–11**

Description: Composition B is a high-explosive mixture with a relative effectiveness higher than that of TNT. It is also more sensitive than TNT. It is composed of RDX (59%), TNT (40%), and wax (1%). Because of its shattering power and high rate of detonation, Composition B is used as the main charge in certain models of bangalore torpedoes and shaped charges.

Comments: This material was tested. It is effective.

References: FM 5–25, Explosives and Demolitions, page 7.
TM 9–1900, Ammunition, General, page 57.
TM 9–1910, Military Explosives, page 193.

COMPOSITION C4 **14–12**

Description: Composition C4 is a white plastic high explosive more powerful than TNT. It consists of 91% RDX and 9% plastic binder. It remains plastic over a wide range of temperatures (—70° F. to 170° F.), and is about as sensitive as TNT. It is eroded less than other plastic explosives when immersed under water for long periods. Because of its high detonation velocity and its plasticity, C4 is well suited for cutting steel and timber and for breaching concrete.

Comments: This material was tested. It is effective.

Reference: TM 9–1910, Military Explosives, page 204.

AMMONIUM NITRATE **14–13**

Description: Ammonium nitrate is a white crystalline substance that is extremely water absorbent and is therefore usually packed in a sealed metal container. It has a low velocity of detonation (3600 fps) and is used primarily as an additive in other explosive compounds. When it is used alone, it must be initiated by a powerful booster or primer. It is only 55% as powerful as TNT, hence larger quantities are required to produce similar results.

Comments: This material was tested. It is effective.

Caution: **Never use copper or brass containers because ammonium nitrate reacts with these metals.**

References: TM 9–1900, Ammunition, General, page 264.
TM 9–1910, Military Explosives, page 119.